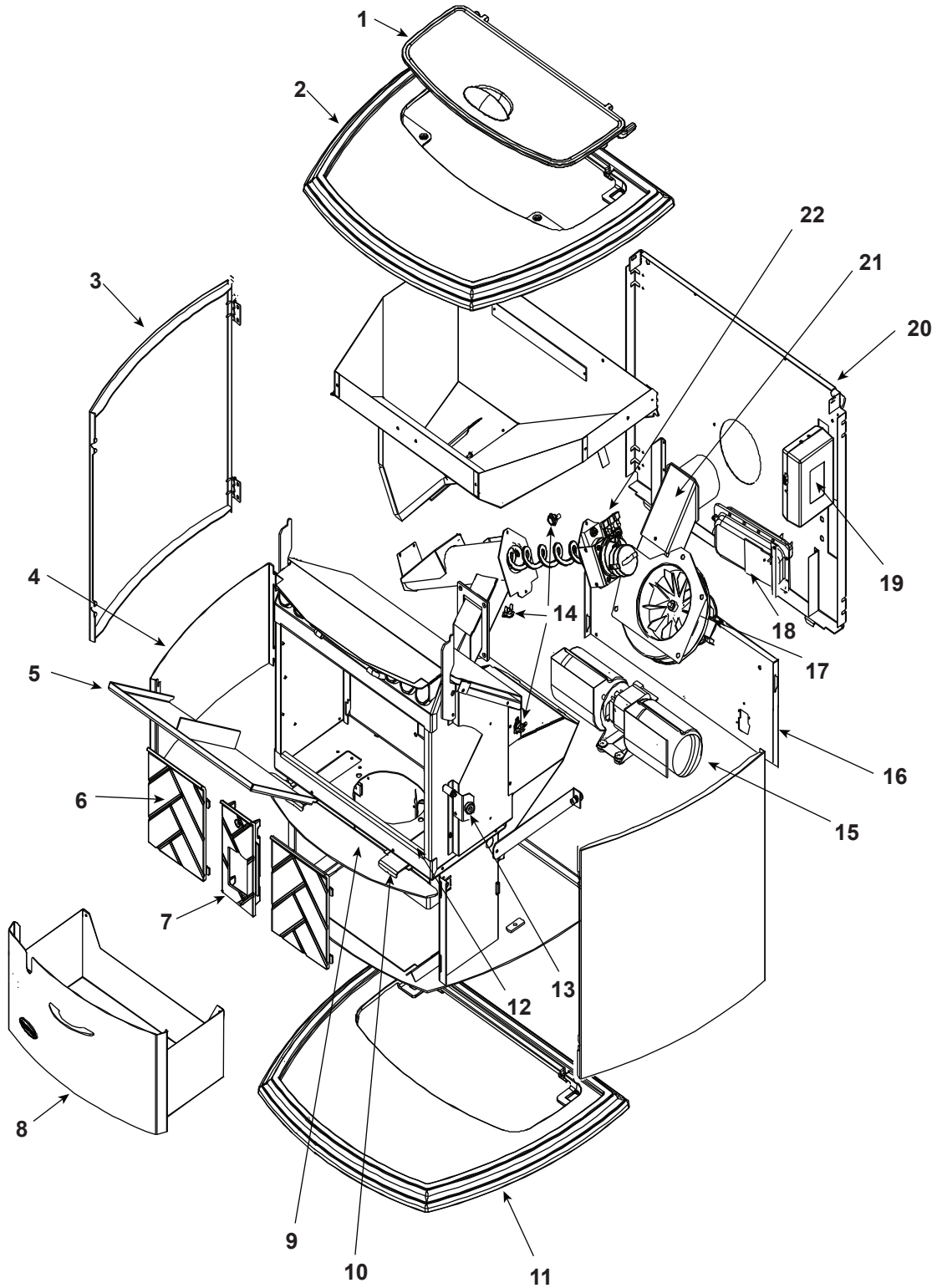


SANTA-FE (6/03 - 4/04), SANTAFE-B (4/04 - 7/09), SANTAFE-B1 (10/05 - 7/09)



Part number list on following page.

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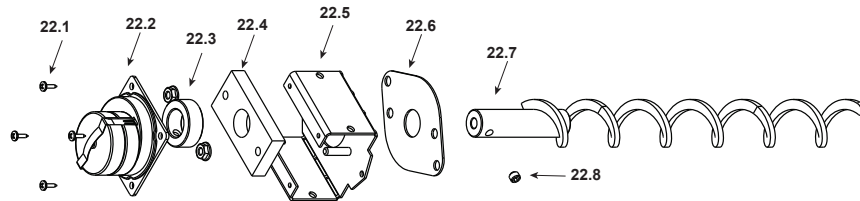


**Stocked  
at Depot**

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
1	Hopper Lid Assembly	No longer available	7001-007	
	Hopper Lid		SRV7001-129	
	Hopper Lid Stop	No longer available	SRV7001-131	
2	Top Assembly	No longer available	7001-016	
	Bumper, Rubber	Pkg of 12	SRV224-0340/12	
3	Side Curtain Assembly	No longer available	7001-008	
		No longer available	SRV7001-023	
4	Curtain, Pedestal Side	No longer available	SRV7001-169	
5	Baffle Assembly		UK-30KPEL	Y
6	Brick, Left / Right, Cast		SRV414-0270	
7	Brick, Center, Cast		SRV414-0260	
8	Ash Pan Assembly	No longer available	7001-004	
	Logo, Quadra-Fire, Black	Pkg of 10	7000-649/10	
9	Ash Catcher	No longer available	SRV7001-116	
10	Plate, Ash Cleanout		SRV7001-186	
11	Pedestal Base, Cast	No longer available	811-0840	
12	Deflector, Bottom Airwash		SRV413-0680	
13	Bracket, Magnet	No longer available	7001-175	
14	Snap Disc, 110-20 (Lower)		SRV230-1220	Y
	Snap Disc (Middle)	Pre 0071642320	SRV230-1960	Y
		Post 0071642320	SRV7000-268	Y
	Snap Disc, Manual Reset #3 (Upper)		SRV230-1290	Y
15	Blower, Convection		812-4900	Y
	Blower Magnet	Pkg of 10	7019-188/10	
16	Pedestal Back		SRV7001-118	
17	Blower, Exhaust		812-4400	Y
	Gasket, Exhaust Blower (between...)	...Housing & Stove	SRV240-0812	Y
		...Motor & Housing	812-4710	Y
18	Vacuum Switch		SRV7000-531	Y
19	Control Board 3 Speed		SRV7000-704	Y
20	Back	No longer available	SRV7001-173	
21	Exhaust Transition Assembly		SRV7001-009	

Additional service part numbers appear on following page.

## #22 Feed Assembly



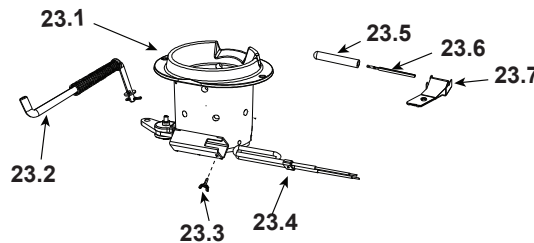
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**Stocked at Depot**

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
22	Feed Assembly		812-4760	Y
22.1	Screw 8-32 x 3/8	Pkg of 40	225-0500/40	Y
22.2	Feed Motor		812-4421	Y
22.3	Collar, Set, 7/8		229-0520	
22.4	Bearing, Feed System, Nylon		SRV410-0552	Y
22.5	Feed Motor Bracket Assembly	No longer available	7001-039	
22.6	Gasket, Feed Motor		SRV240-0731	Y
22.7	Feed Spring Assembly (Only)		SRV7001-046	Y
22.8	Screw, 5/16-18 x 1/4	Pkg of 25	225-0550/25	Y
	Plate, Feed Motor Mount	No longer available	412-0240	

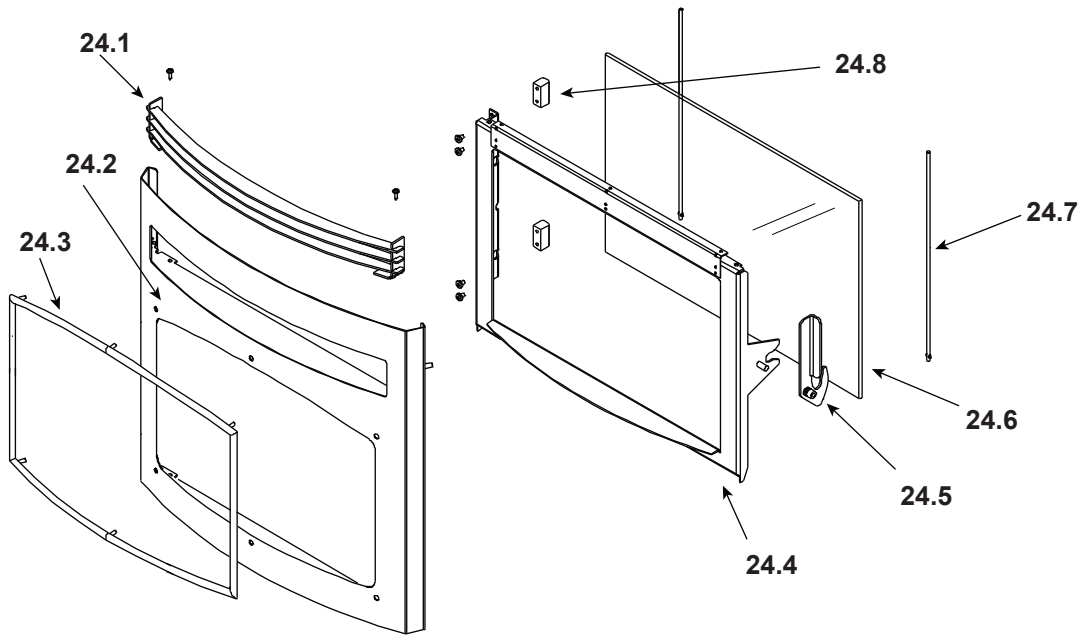
## #23 Firepot, Ignitor, & Thermocouple



23.1	Firepot Assembly		SRV414-5200	Y
	Bolt, Firepot, 1-1/4" Long	Pkg of 25	225-0120/25	
	Bushing, Firepot		410-8320	
	Floor, Firepot		414-0290	Y
	Gasket, Firepot		SRV240-0930	Y
	Nut, Lock 1/4-20	Pkg of 25	226-0090/25	
23.2	Pull Rod Assembly	No longer available	7001-010	
	Spring, Firepot		200-2050	
23.3	Wing Thumb Screw 8-32X1/2	Pkg of 24	7000-223/24	Y
23.4	Heating Element Assembly 18" (Loop Igniter)	Pkg of 1	SRV7000-462	Y
		Pkg of 10	SRV7000-462/10	Y
23.5	Thermocouple Cover	Pkg of 10	812-4920	
23.6	Thermocouple		812-4470	Y
23.7	Thermocouple Clamp		SRV7001-203	Y

Additional service part numbers appear on following page.

**#24 Door and Face Assembly**



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**Stocked at Depot**

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
24.1	Grill Assembly	No longer available	LVGRL-SF-GD	
		No longer available	LVGRL-SF-NL	
24.2	Face Assembly	No longer available	7001-026	
		No longer available	7001-024	
24.3	Trim, Door	No longer available	DT-SF-NB	
		No longer available	DT-SF-GD	
		No longer available	DT-SF-NL	
24.4	Door Assembly (pre - top, post - bottom air wash)	No longer available	7001-031	
		No longer available	7001-035	
24.5	Door Latch Assembly	No longer available	7001-042	
24.6	Glass Assembly/w Gasket - 17-1/4 in. W x 11-5/8 in. H		SRV7001-038	Y
	Gasket, Tadpole, 3/8 - Field Cut to Size	10 Ft	842-5130	Y
	Nut, Ser Flange Small 1/4-20	Pkg of 24	226-0130/24	Y
24.7	Retainer, Rope		SRV7001-192	
24.8	Hinge, Female		SRV450-2910	
	Stud, Pem, 1/4-20 X 1/2	Pkg of 24	229-0130/24	Y
	Tape, Door Corner - Field Cut to Size	1 Ft	SRV7027-227	Y

Additional service part numbers appear on following page.

Beginning Manufacturing Date: June 2003  
Ending Manufacturing Date: April 2009

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**Stocked  
at Depot**

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
	Bracket for Snap Disc #3		SRV7005-253	
	Ceramic Nuts, (Igniter)	Pkg of 12	812-0730/12	Y
	Component Pack	<b>No longer available</b>	7001-012	
	Cleanout Tool		SRV414-1140	Y
	Harness, Thermostat Wire	25 Ft	230-0810	
	Thermostat (Includes thermostat and thermostat wire)		812-3760	
	Paint Touch-Up	4 Oz Can	812-0910	
	Power Cord		812-1180	Y
	Feed Adjustment Plate (Prep Rod)	<b>No longer available</b>	413-5050	
		1 Pc, Post 1628370	SRV7001-182	
	Fuse, 7 Amp, Junction Box	Pkg of 10	812-0380/10	Y
	Fuse, .8 Amp, Control Box	Pkg of 10	812-3780/10	Y
	Gasket, Tadpole, 1/2"	100 Ft	240-0880/100	
	Hinge, Door, Male		SRV450-2810	
	Hose, Vacuum, 5/32 Id	3 Ft	SRV240-0450	Y
	Hose, Barb Assembly		SRV229-0920	
	Igniter Wire Replacement, (5Ft) & (4) Ceramic Nuts		812-4520	Y
	Log Set		LOGS-30-OE	Y
	Log, Rear Left		7050-0144	
	Log, Rear Right		7050-0143	
	Magnet Round		SRV7000-140	Y
	Scraper Repair Kit	<b>No longer available</b>	SCRAPER-SF	
	Switch, 3-Position, Heat Output Rocker Switch		812-3500	Y
	Wire Harness / Junction Box		SRV7001-194	Y
	Capacitor, Rep Jumper	<b>No longer available</b>	230-2150	Y
	Igniter Extension	Qty 2 req	7000-218	
	Wire Harness Snap Disk, #2 Extension	Post 0071542320	SRV7001-224	

Additional service part numbers appear on following page.

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**Stocked  
at Depot**

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
<b>ACCESSORIES</b>				
	Collar, Offset, Top Vent, 3" to 6"		812-3570	
	Outside Air Kit, Rear		811-0872	
	Channel, Air Intake		SRV413-7040	
	Cover, Outside Air Kit, Floor		SRV411-1071	
	Hose, Alum Flex, 2 Inch X 3 Ft	3 Ft	SRV200-0860	
	Outside Air Cap Assembly		SRV7001-044	
	Outside Air Collar Assembly		SRV7001-045	
	Trim Plate, Outside Air Kit		SRV412-7100	
	Smart-Batt II, Battery Operated	<b>No longer available</b>	SMARTBATT-B	
	Smart-Stat II, Receiver requires 110 VAC		SMART-STAT-HHT	
	Thermostat, Mechanical		812-3760	
	Thermostat, Programmable		PROG-STAT	
	Top Vent Adapter		TPVNT-2	
	Vent Adapter, 3-4"		811-0720	
	Vent Adapter, 90, Cleanout		TPVNT-6	
	Vent Adapter, Rear		811-0620	
<b>FASTENERS</b>				
	Avk Rivnut Repair Kit - 1/4-20 & 3/8-16 Rivnut Tools		RIVNUT-REPAIR	<b>Y</b>
	Bolt, Hex Head, 1/4-20 X 1	Pkg of 10	25221A/10	<b>Y</b>
	Nut, Capped, Push, 1/4	Pkg of 24	7000-157/24	<b>Y</b>
	Nut, Wing, 8-32	Pkg of 24	226-0160/24	<b>Y</b>
	Rivet, Right Iron, 1/4 X 1-1/4	Pkg of 25	229-0090/25	<b>Y</b>
	Screw, 1/4-20X3/8 Phillips Button Head	Pkg of 24	7000-401/24	<b>Y</b>
	Screw, Flat Head Philips 8-32 X 1/2	Pkg of 10	832-0860	<b>Y</b>
	Screw, Machine Screw 1/4-20 X 5/8	Pkg of 24	220-0440/24	<b>Y</b>
	Screw, Pan Head Philips 8-32 X 3/8	Pkg of 40	225-0500/40	<b>Y</b>
	Screw, Pan Head Philips, 10/32 X 1/4	Pkg of 24	229-1230/24	<b>Y</b>
	Screw, Sheet Metal #8 X 1/2 S-Grip	Pkg of 40	12460/40	<b>Y</b>
	Stud, Pem, 1/4-20 X 1/2	Pkg of 24	229-0130/24	<b>Y</b>
	Thumbscrew, 1/4-20 X 3/4	Pkg of 10	844-5070	<b>Y</b>
	Washer, 1/4 Sae	Pkg of 24	28758/24	<b>Y</b>
	Washer, Sae, 3/8 (3 ea)	Pkg of 3	832-0990	