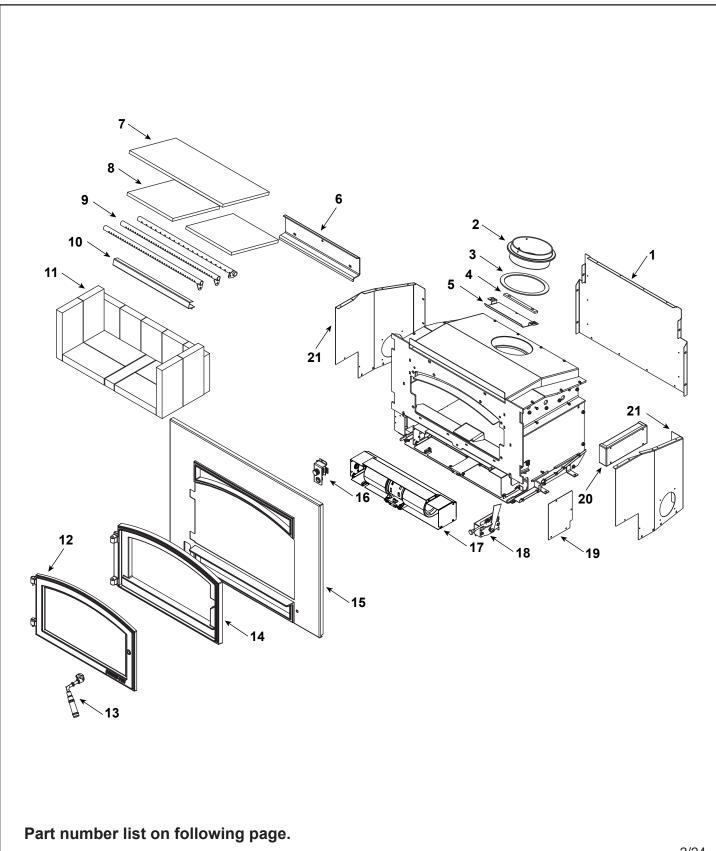




Cast Iron Wood Insert

Beginning Manufacturing Date: May 2022 Ending Manufacturing Date: Active



DUADRA-FIRE Service Parts EX Beginning Manufact Ending Manufact

-	g service parts from your dealer or distributor.			Depot
ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
1	Convection Back		SRV7094-161	
	Hurricane Screw	Pkg of 40	SRV2005-861/40	Y
	Screw, Hwh Ms 1/4-20 X 3/4 Ns	Pkg of 25	220-0080/25	Y
2	Flue Attach Ring		SRV7095-203	
	Bolt 5/16 X 18 X 1		7000-571	Y
	Nut, 5/16-18	Pkg of 10	A-3483-1/10	Y
3	Gasket, Flue Collar		SRV7044-194	
4	Chimney Ring Attach		SRV7044-181	
5	Flue Baffle Plate		SRV7094-185	
6	Rear Brick Retainer		SRV7094-127	
	Screw, Hwh Ms 1/4-20 X 3/4 Ns	Pkg of 25	220-0080/25	Y
7	Ceramic Fiber Blanket		SRV7094-118	Y
8	Baffle Board	Pkg of 2	SRV7094-117	Y
9	Secondary Tubes	Pkg of 3	SRV7094-121	
	Screw, Hwh Ms 1/4-20 X 3/4 Ns	Pkg of 25	220-0080/25	Y
	Nut, Flange 1/4-20	Pkg of 24	226-0130/24	Y
	Front, looki	Ceramic blaritet		
		annel Cerarro barket	front tube	
10	Side view Baffle protection cha sits in between front	annel Ceane Market	front tube SRV7094-119	Y
-	Side view Baffle protection chu sits in between from and fiber baffle	annel tube		Y
-	Side view Baffle protection chansits in between from and fiber baffle 1 Brick Assembly 11.2 11.2 11.2 11.1	annel This tab sits behind the This tab sits behind the 11.2	SRV7094-119	Y
#11	Side view Baffle protection chastin between from and fiber baffle 1 Brick Assembly 11.2 11.2 11. 11.1 11.1	annel This tab sits behind the This tab sits behind the 11.2	SRV7094-119	
#11	Side view Baffle protection channel 1 Brick Assembly 11.2 11.2 11.1 11.1 Brick Assembly Brick Assembly	annel This tab sits behind the This tab sits b	SRV7094-119	Y
#11 11 11.1	Side view Baffle Protection Channel 1 Brick Assembly 11.2 11.1 11.1 11.1 11.1 11.1 11.1 11.1 11.1 11.1	annel tube	SRV7094-119	Y

Additional service part numbers appear on following page.

T: THIS IS DATED INFORMATION Parts must be ordered from a dealer or distributor

EXPEDITION-I

er.

Beginning Manufacturing Date: May 2022 Ending Manufacturing Date: Active

QUADRA-FIRE[®] Service Parts

EXPEDITION-I

Beginning Manufacturing Date: May 2022 Ending Manufacturing Date: Active

IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. Hearth and Home Technologies does not sell directly to consumers. Provide Stocked model number and serial number when requesting service parts from your dealer or distributor. at Depot DESCRIPTION PART NUMBER ITEM **COMMENTS** 12.1 #12 Door Assembly #13 Door Handle Assembly 12.2 13.6 12.3 _∎, 12.4 13.5 13.4 13.3 13 1 Door Assembly SRV7094-053 12 12.1 Door SRV7094-205 12.2 Glass Assembly SRV7094-054 12.3 **Glass Retainers** Pgk of 4 SRV7094-174 Screw, Pan Head Phillips, 10-24 x 3/8 Pkg of 10 1200983-10 Υ Door Gasket 10 Feet Υ 12.4 1-00-1203668 Υ 13 Door Handle Assembly SRV7063-014 13.1 Fiber Handle SRV7060-212 Υ 13.2 Door Handle SRV7063-137 SRV430-1151 13.3 Key, cam Latch Washer, Sae 3/8 (3 ea) 13.4 Pkg of 3 832-0990 Υ 13.5 Cam Latch SRV430-1141 Υ Nut, Side Lock Jam 13.6 Pkg of 24 226-0100/24 Pkg of 2 **Hinge Pins** 844-3290 14 Front SRV7094-201 Wire Jacket Rope, 1/2 7000-811/10 #15 Fascia Assembly 15.1 15.2 15.3 Fascia Assembly 15 SRV7094-057 15.1 Front Trim, Upper (w/Screen) SRV7094-209 Pkg of 10 Screw, Pan Head phillips 10-24 x 3/8 Υ 1200983-10 Front Trim, Lower (w/Screen) 15.2 SRV7094-211 Screw, Pan Head phillips 10-24 x 3/8 Pkg of 10 1200983-10 Υ Fascia Weldment SRV7094-061 15.3

Additional service part numbers appear on following page.

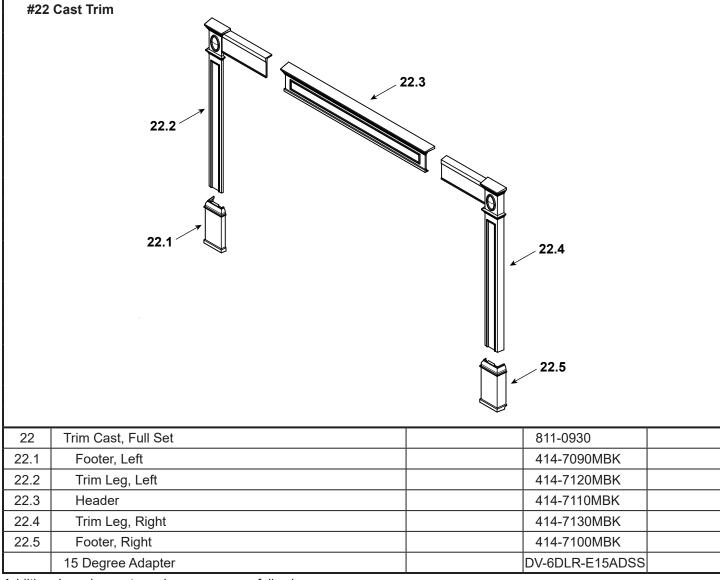
QUADRA - FIRE Service Parts **EXPEDITION-I** Beginning Manufacturing Date: May 2022 **Ending Manufacturing Date: Active** IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or K distributor. Hearth and Home Technologies does not sell directly to consumers. Provide model number and serial number when requesting service parts from your dealer or distributor. at Depot

Stocked

ITEM							
	DESCRIPTION	COMMENTS	PART NUMBER				
#16 Control Panel Assembly							
16	Control Panel Assembly		SRV7095-026				
16.1	Speed Control		SRV7000-888	Y			
16.2	Knob, Speed Control		SRV7000-930	Y			
16.3	Rocker Switch (Round)		SRV7000-940	Y			
		17.5					
17.1	17.3	17.5	SRV7094-068	Y			
17.1 17.2	17.3	17.5	SRV7094-068 SRV230-0470	Y Y Y			
17.2 17.3	17.3 17.4 Snap Disc Box Assembly 17.4 Snap Disc 9 Power Cord 9	96 inches	SRV230-0470 3-20-51578	Y Y			
17.2 17.3 17.4	17.3 17.4 Snap Disc Box Assembly 17.4 Snap Disc 9 Power Cord 9 Wire Harness 9		SRV230-0470 3-20-51578 SRV7000-891	Y Y Y			
17.2 17.3 17.4 17.5	17.3 17.4 Snap Disc Box Assembly 17.4 Snap Disc Box Assembly 9 Wire Harness 9 Blower Replacement 9		SRV230-0470 3-20-51578 SRV7000-891 SRV7000-868	Y Y			
17.2 17.3 17.4 17.5 17.6	17.3 17.4 Snap Disc Box Assembly 17.4 Snap Disc 9 Power Cord 9 Wire Harness 9 Blower Replacement 9 Blower Housing 17.4		SRV230-0470 3-20-51578 SRV7000-891 SRV7000-868 SRV7094-032	Y Y Y Y			
17.2 17.3 17.4 17.5	17.3 17.4 Snap Disc Box Assembly 17.4 Snap Disc Box Assembly 9 Wire Harness 9 Wire Harness 9 Blower Replacement 17.4 Blower Housing 17.4 Timer Control Assembly 17.4	96 inches	SRV230-0470 3-20-51578 SRV7000-891 SRV7000-868 SRV7094-032 SRV7094-025	Y Y Y Y Y			
17.2 17.3 17.4 17.5 17.6	17.3 17.4 Snap Disc Box Assembly 17.4 Snap Disc Box Assembly 9 Power Cord 9 Wire Harness 9 Blower Replacement 9 Blower Housing 17.4 Timer Control Assembly 17.4 Knob P	96 inches Pkg of 2	SRV230-0470 3-20-51578 SRV7000-891 SRV7000-868 SRV7094-032 SRV7094-025 32284/2	Y Y Y Y Y Y			
17.2 17.3 17.4 17.5 17.6	17.3 17.4 Snap Disc Box Assembly 17.4 Snap Disc Box Assembly 9 Snap Disc 9 Wire Harness 9 Blower Replacement 9 Blower Housing 17.4 Timer Control Assembly 17.4 Knob P Screw, Pan Head phillips 8-32 x 3/8 P	96 inches	SRV230-0470 3-20-51578 SRV7000-891 SRV7000-868 SRV7094-032 SRV7094-025 32284/2 225-0500/40	Y Y Y Y Y Y Y			
17.2 17.3 17.4 17.5 17.6 18	17.317.4Snap Disc Box AssemblySnap DiscPower Cord9Wire HarnessBlower ReplacementBlower HousingTimer Control AssemblyKnobPScrew, Pan Head phillips 8-32 x 3/8PTimer (Only) Replacement Assembly	96 inches Pkg of 2	SRV230-0470 3-20-51578 SRV7000-891 SRV7000-868 SRV7094-032 SRV7094-025 32284/2 225-0500/40 SRV480-1940	Y Y Y Y Y Y Y Y			
17.2 17.3 17.4 17.5 17.6 18 18 19	17.317.4Snap Disc Box AssemblySnap DiscPower CordPower Cord9Wire HarnessBlower ReplacementBlower HousingTimer Control AssemblyKnobScrew, Pan Head phillips 8-32 x 3/8Pimer (Only) Replacement AssemblyOA Cover	96 inches Pkg of 2 Pkg of 40	SRV230-0470 3-20-51578 SRV7000-891 SRV7000-868 SRV7094-032 SRV7094-025 32284/2 225-0500/40 SRV480-1940 SRV7094-234	Y Y Y Y Y Y Y			
17.2 17.3 17.4 17.5 17.6 18	17.317.4Snap Disc Box AssemblySnap DiscPower CordPower Cord9Wire HarnessBlower ReplacementBlower HousingTimer Control AssemblyKnobPScrew, Pan Head phillips 8-32 x 3/8PTimer (Only) Replacement AssemblyOA CoverSecondary Box/CoversInc	96 inches Pkg of 2	SRV230-0470 3-20-51578 SRV7000-891 SRV7000-868 SRV7094-032 SRV7094-025 32284/2 225-0500/40 SRV480-1940	Y Y Y Y Y Y Y Y			

Additional service part numbers appear on following page.

UADRA-FIRE Service Parts **EXPEDITION-I Beginning Manufacturing Date: May 2022 Ending Manufacturing Date: Active** IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. Hearth and Home Technologies does not sell directly to consumers. Provide Stocked model number and serial number when requesting service parts from your dealer or distributor. at Depot ITEM DESCRIPTION COMMENTS PART NUMBER 21 **Combustion Cover** Includes left & right SRV7094-134 Pkg of 40 Hurricane Screw SRV2005-861/40 Υ **Component Pack** SRV7094-062 Surround 43 x 31 SP1-4331 Surround Trim Assembly 43 x 31 TRIMKIT-4331-NL SP1-3828 Surround 38 x 28 Surround Trim Assembly 38 x 28 TRIMKIT-3828-NL Surround Cast Trim 43 x 31 CT1-4331 **Custom Surround** CUST-SP1-SPL #22 Cast Trim



Additional service part numbers appear on following page.

QUADRA-FIRE Service Parts

EXPEDITION-I

-kod at

Beginning Manufacturing Date: May 2022 Ending Manufacturing Date: Active

5

IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. **Hearth and Home Technologies does not sell directly to consumers**. Provide model number and serial number when requesting service parts from your dealer or distributor.

	utor. Hearth and Home Technologies does not sell directly to consumers . Provide number and serial number when requesting service parts from your dealer or distributor.				
M	DESCRIPTION	COMMENTS	PART NUMBER		
	Hurricane Screw	Pkg of 40	SRV2005-861/40	Y	
	Screw, Hex Washer Head Ms 1/4-20 x 3/4	Pkg of 25	220-0080/25	Y	
	Bolt (5/16 x 18 x 1)	Pkg of 12	27887/12	Y	
	Nut (5/16 -18)	Pkg of 10	A-3483-1/10	Y	
	Nut flange (1/4-20)	Pkg of 24	226-0130/24	Y	
	Screw, FH HX (1/4-20 x 1)	Pkg of 6	7000-622/6		
	Screw, Hwh Sf 10-32 X 0.75	Pkg of 4	7000-618/4	Y	
	Screw, Pan Head Philips (8-32 X 3/8)	Pkg of 40	225-0500/40	Y	
	Washer, SAE, 3/8 (3 Ea)	Pkg of 3	832-0990	Y	
	Nut 2-wy Side- Lock Jam 3	Pkg of 24	226-0100/24	Y	
	Bolt, Hex Washer Head Serrated Flange 1/4-20 x 3/4	Pkg of 25	228-0120/25		
	Washer, Bonded 5/16 x 3/4	Pkg of 10	229-0910/10		
	Screw, Flat Head Phillips 8-32 x 1/2	Pkg of 12	220-0490/12	Y	
	Bumper, Rubber	Pkg of 12	SRV224-0340/12	Y	
	Wire Clip	Pkg of 10	7000-400/10	Y	
	Knob, Speed Control		SRV7000-930	Y	
	1/4-20 x 50 Phillips Pan Head Screw	Pkg of 12	32281/12		
	Screw, Phillips Button Head 1/4-20 X 3/8	Pkg of 24	7000-401/24	Y	
			1		