

Part number list on following page.

Beginning Manufacturing Date: Nov. 2009  
Ending Manufacturing Date: Active

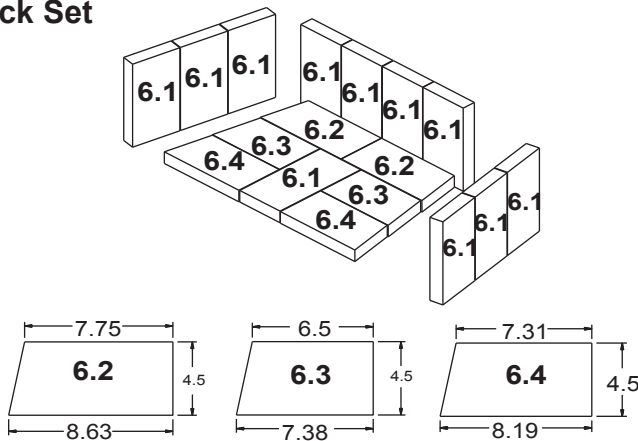
IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. **Hearth and Home Technologies does not sell directly to consumers.** Provide model number and serial number when requesting service parts from your dealer or distributor.



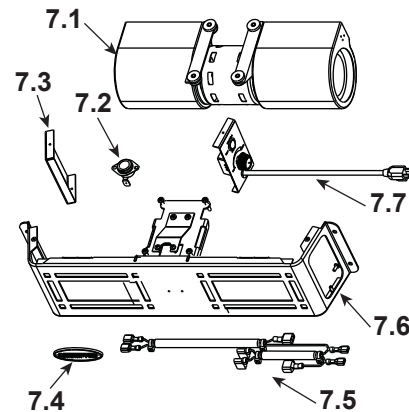
Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
1	Flue Attach Ring		SRV7044-154	
2	Gasket, Flue Collar		SRV7044-194	
3	Chimney Ring Attach		SRV7044-181	
4	Top Front Bracket		SRV7046-141	
5	Brick Retainer/Tube Support		SRV7046-123	Y

### #6 Brick Set



### #7 Blower Housing



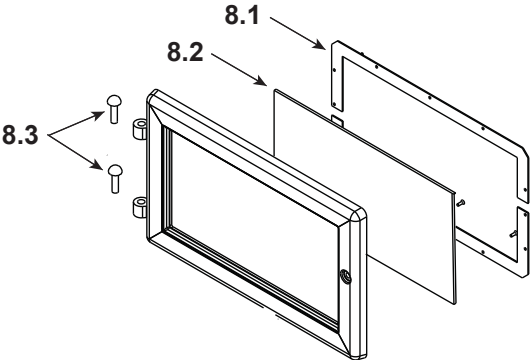
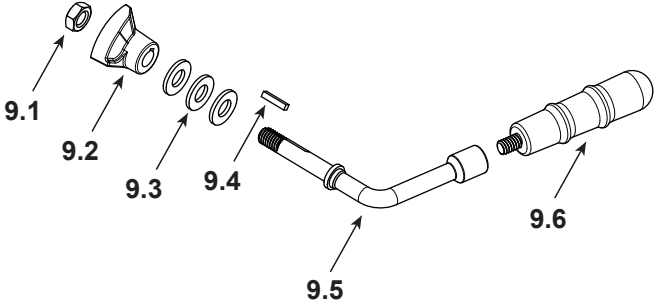
6	Brick Set		BRICK-7046	
6.1	Brick, 9 x 4.5 x 1.25"	Qty. 11 Req		
6.2	Brick, 8.63 x 4.5 x 1.25" Angle Cut (see diagram)	Qty. 2 Req		
6.3	Brick, 7.38 x 4.5 x 1.25" Angle Cut (see diagram)	Qty. 2 Req		
6.4	Brick, 8.19 x 4.5 x 1.25" Angle Cut (see diagram)	Qty. 2 Req		
	Brick, Uncut	Pkg of 1	832-0550	
		Pkg of 6	832-3040	
7	Blower Housing Assembly		SRV7046-003	
7.1	Blower Replacement		SRV7044-210	Y
7.2	Snap Disc, # 1, Convection Blower		SRV230-0470	Y
7.3	Filler Plate		SRV7046-180	
7.4	Logo, Quadra-Fire	Pkg of 10	7000-649/10	
7.5	Wire Harness		SRV7046-184	Y
7.6	Blower Housing		SRV7046-110	
7.7	Blower Control Panel		SRV7046-023	Y
	Blower Cord Only		832-2410	Y
	Blower Screen		SRV7046-163	
	Knob, Speed Control		200-2041	Y
	Rocker Switch (Round)		SRV7000-515	Y
	Snap Disc Mount Bracket		SRV7046-187	
	Speed Control Only (Rheostat)		842-0370	Y

Additional service part numbers appear on following page.

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ITEM	DESCRIPTION	COMMENTS	PART NUMBER
<b>#8 Rectangle Door</b>		<b>#9 Door Handle Assembly</b>	
			

8	Door Assembly, Rectangular		DR-27RCT	
	Rope, Door, 3/4" X 84"	7 Ft Length	832-1680	Y
8.1	Glass Frame Set		SRV7046-175	
8.2	Glass Assembly	16.88 W x 9.01 H	SRV7046-021	Y
	Gasket, Glass Tape, 3/4"	5 Ft Length	832-0460	Y
8.3	Hinge Pins, 1/2"	Pkg of 24	7000-606/2	
9	Door Hardware		SRV7044-041	
9.1	Nut, Locking Door Handle	Pkg of 24	226-0100/24	Y
9.2	Cam Latch		SRV430-1141	
9.3	Washer, Sae, 3/8	Pkg of 3	832-0990	Y
9.4	Key, Cam Latch		SRV430-1151	
9.5	Door Handle		SRV7044-188	Y
9.6	Fiber Handle		SRV433-1380	Y
	Component Pack (Includes Gold Spring Handles (1) 1/2" & (2) 1/4", (2) Gold Hinge Pins, Quadra-Fire Logo		436-5350	
	Logo, Quadra-Fire	Pkg of 10	7000-649/10	

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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p><b>#10 Door Assembly</b></p> </div> <div style="width: 45%;"> <p><b>#11 &amp; 12 Door Handle Assembly</b></p> </div> </div>				
10	Door Assembly, Standard	Black	DR-27BK-FH	
		No longer available	DR-27GD	
		Nickel Trim	DR-27NL-FH	
	Rope, Door, 3/4" X 84"	7 Ft Length	832-1680	Y
10.1	Hinge Pins, 1/2"	Gold	832-0250	
		Nickel	SRV430-5320	
		Black	7000-606/2	
10.2	Trim, Ring, Door	No longer available	430-2702	
		No longer available	430-5350	
10.3	Door Glass Assembly	17.00 W x 9.13 H	7000-011	Y
	Gasket, Glass Tape, 3/4"	5 Ft Length	832-0460	Y
10.4	Glass Frame Set		832-1540	
11	Door Handle Assembly		SRV7033-071	Y
11.1	Nut, Locking Door Handle	Pkg of 24	226-0100/24	Y
11.2	Cam Latch		SRV430-1141	
11.3	Washer, Sae, 3/8	Pkg of 3	832-0990	Y
11.4	Key, Cam Latch		SRV430-1151	
11.5	Door Handle		SRV7044-188	
11.6	Fiber Handle		SRV7060-212	
12	Door Handle Assembly		832-0540	
12.1	Nut, Locking Door Handle	Pkg of 24	226-0100/24	Y
12.2	Cam Latch		SRV430-1141	
12.3	Washer, Sae, 3/8	Pkg of 3	832-0990	Y
12.4	Key, Cam Latch		SRV430-1151	
12.5	Door Handle, Formed		SRV430-1131	
12.6	Spring Handle, 1/2"	Gold	832-0620	Y
		Nickel	250-8330	Y
	Component Pack (Includes (2) Hinge Pins, 1/2" & 1/4" Spring Handles)	Black & Gold Doors	7007-025	
		Nickel Doors	7007-026	

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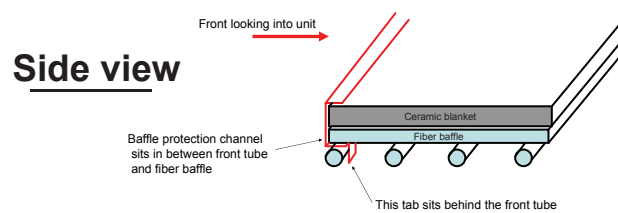
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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
13	Top Front Assembly		SRV7046-011	
14	Tube Channel Assembly		SRV7046-004	Y

### Baffle Protection Channel



15	Baffle Protection Channel		SRV7046-165	Y
16	Baffle Board	Pkg of 2	SRV7046-119	Y
17	Ceramic Fiber Blanket, 1/2" Thick		832-3390	Y
18	Combustion Cover Bottom		SRV7046-144	
19	Combustion Air Assembly		SRV7046-009	Y
	Timer Control Arm Assembly		SRV7044-002	Y
	Knob	Pkg of 2	32284/2	Y
	Timer (Only) Replacement Assembly		SRV480-1940	Y
20	Timer Door Assembly		SRV7044-020	Y
	Door Gasket, ACC Timer		7033-282	Y
21	Burn Rate Control Assembly		SRV7046-007	Y
	Knob	Pkg of 2	32284/2	Y
	Rear Air Control Arm Assembly		SRV7044-003	Y
22	Combustion Cover Assembly		SRV7046-019	
	Outside Air Cover Plate		SRV7044-217	
23	Tube Channel Base Cover		SRV7046-125	
24	Tube Channel Base		SRV7046-115	
25	Leg Extension Left/Right		SRV7046-170	
26	Convection Back		SRV7046-129	
	Component Pack		SRV7046-012	
	Leg Extension Left/Right		SRV7046-170	
	Paint Touch-Up, 4 oz		812-0910	
	Gasket, Manifold	Pkg of 4	7038-168/4	Y

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