

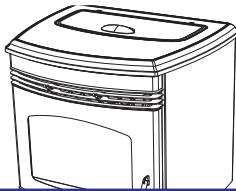
# QUADRA-FIRE®

## SANTA FE PELLET STOVE

Tested and Listed by  Portland Oregon USA  
OMNI-Test Laboratories, Inc.

### Owner's Manual Installation and Operation

Model:



**Service parts list has been removed from this manual.  
Refer to Owner's Manual or individual service parts list.**



#### SAVE THESE INSTRUCTIONS

- Important operating and maintenance instructions included.
- Read, understand and follow these instructions for safe installation and operation.
- Leave this manual with party responsible for use and operation.

**DO NOT  
DISCARD**

#### **WARNING**



**Please read this entire manual before installation and use of this pellet fuel-burning room heater. Failure to follow these instructions could result in property damage, bodily injury or even death.**

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- Do not overfire - If any external part starts to glow, you are overfiring. Reduce feed rate. Overfiring will void your warranty.
- Comply with all minimum clearances to combustibles as specified. Failure to comply may cause house fire.

#### **CAUTION**

Tested and approved for wood pellets and shelled field corn fuel only. Burning of any other type of fuel voids your warranty.

#### **CAUTION**

- Check building codes prior to installation.
- Installation **MUST** comply with local, regional, state and national codes and regulations.
  - Contact local building or fire officials about restrictions and installation inspection requirements in your area.

#### **WARNING**



#### **HOT SURFACES!**

Glass and other surfaces are hot during operation AND cool down.

#### **Hot glass will cause burns.**

- Do not touch glass until it is cooled
- **NEVER** allow children to touch glass
- Keep children away
- **CAREFULLY SUPERVISE** children in same room as fireplace.
- Alert children and adults to hazards of high temperatures.

#### **High temperatures may ignite clothing or other flammable materials.**

- Keep clothing, furniture, draperies and other flammable materials away.

#### **NOTE**

To obtain a French translation of this manual, please contact your dealer or visit [www.quadrafire.com](http://www.quadrafire.com)

Pour obtenir une traduction française de ce manuel, s'il vous plaît contacter votre revendeur ou visitez [www.quadrafire.com](http://www.quadrafire.com)

*Congratulations* 

**and Welcome to the Quadra-Fire Family!**

Hearth & Home Technologies welcomes you to our tradition of excellence! In choosing a Quadra-Fire appliance, you have our assurance of commitment to quality, durability, and performance.


This commitment begins with our research of the market, including 'Voice of the Customer' contacts, ensuring we make products that will satisfy your needs. Our Research and Development facility then employs the world's most advanced technology to achieve the optimum operation of

our stoves, inserts and fireplaces. And yet we are old-fashioned when it comes to craftsmanship. Each unit is meticulously fabricated and surfaces are hand-finished for lasting beauty and enjoyment. Our pledge to quality is completed as each model undergoes a quality control inspection.

We wish you and your family many years of enjoyment in the warmth and comfort of your hearth appliance. Thank you for choosing Quadra-Fire.

**NOTE: Consult insurance carrier, local building inspector, fire officials or authorities having jurisdiction over restrictions, installation inspection and permits.**

**SAMPLE: CLEARANCE TO COMBUSTIBLES LABEL**  
**LOCATION: Back side of left side panel.**



**CAUTION:** HOT WHILE IN OPERATION DO NOT TOUCH, KEEP CHILDREN, CLOTHING AND FURNITURE AWAY. CONTACT MAY CAUSE SKIN BURNS. SEE NAMEPLATE AND INSTRUCTIONS. Operate this unit with fuel hopper lid closed. Failure to do so may result in emissions products' combustion from the hopper under certain conditions. Maintain hopper seal in good condition. Do not over fill the hopper.

**ATTENTION:** CHAUD LORS DE L'OPÉRATION. NE PAS TOUCHER. GARDEZ LES ENFANTS ET LES VÊTEMENTS LOIN DE L'ESPACE DESIGNÉ DE L'INSTALLATION. LE CONTACT PEUT CAUSER DES BRULURES À LA PEAU. VOIR L'ÉTIQUETTE ET LES INSTRUCTIONS. Opérez cet appareil avec le couvercle de la trémie fermé. Le défaut de ne pas suivre les instructions peut résulter, sous certaines conditions, en une combustion des émissions des produits venant de la trémie. Ne pas remplir la trémie trop pleine.

Tested and Listed by  
UL  
ULC  
ULC/ORD  
ULC/ORD-C1482-M1990  
Report / Rapport  
061-S-74-6.2

**QUADRA-FIRE**

Santa Fe Pellet Stove

SERIAL NO. / NUMÉRO DU  
007

Listed Solid Fuel Room Heater/Pellet Type. Also suitable for Mobile Home Installation. This appliance has been tested and listed for use in Manufactured Homes in accordance with OAR 814-23-9000 through 814-23-909.

Tested to: ASTM E1509-95, ULC S627-00, ULC/ORD-C1482-M1990 Room Heating Pellet Burning Type, (UM) 84-HUD FOR USE ONLY WITH PELLETIZED WOOD OR SHELLED FIELD CORN FUEL.

Input Rating: 30,000 Btu/s/hr  
Electrical Rating: 115 VAC, 60 Hz, Start 4.1 Amps, Run 1.1 Amps.  
Route power cord away from unit. Do not route cord under or in front of appliance.


DANGER: Risk of electrical shock. Disconnect power supply before servicing. Replace glass only with 5mm ceramic available from your dealer. To start, set thermostat above room temperature, the stove will light automatically. To shutdown, set thermostat to below room temperature. For further instruction refer to owner's manual. Keep viewing and ash removal doors tightly closed during operation.

Appareil de chauffage de combustible solide/de type de boulettes. Accepté dans l'installation dans les maisons mobiles. Cet appareil a été testé et enregistré pour l'usage dans les Maisons Mobiles en accord avec OAR 814-23-9000 jusqu'à 814-23-909.


Testé à: ASTM E1509-95, ULC S627-00, ULC/ORD-C1482-M1990 Room Heating Pellet Burning Type, (UM) 84-HUD POUR USAGE AVEC LES BOULETTES DE BOIS OU DE COMBUSTIBLE DE MAÏS ÉCOSSE DES CHAMPS.

Puissance de Rendement: 30,000 Btu/s/hr  
Puissance Électrique: 115 VAC, 60 Hz, Début 4.1 Amps, Courir 1.1 Amps.  
Éloignez le fil électrique de l'appareil. Ne routez pas le fil électrique au dessus ou en dessous de l'appareil.

DANGER: Il y a risque de décharge électrique. Déconnectez le fil électrique de la prise de contact avant le service. Remplacez la vitre seulement avec une vitre céramique de 5 mm disponible chez votre fournisseur. Pour allumer, monter la température du thermostat au dessus de la température de la pièce, le poêle s'allumera automatiquement. Pour éteindre, descendre la température du thermostat en dessous de la température de la pièce. Pour des instructions supplémentaires, référez vous au manuel du propriétaire. Gardez la porte d'ouverture et la porte des cendres fermées hermétiquement durant l'opération.



G= 2 in.  
H\*=2 in.  
I= 6 in.



G= 203mm.  
H\*=51mm.  
I= 152mm.

**FLOOR PROTECTION / PROTECTION DU SOL**

The non-combustible floor protector must be 1/2" (13mm) minimum thickness, "k" value = 0.49, Type II thermal protection R = 1.0 or greater.

\*Non-combustible floor protection must extend beneath the flue pipe when installed with horizontal venting or under the Top Vent Adapter with vertical installation. RECOMMENDED IN USA; REQUIRED IN CANADA

Le protecteur de plancher doit être d'un minimum de 1/2" (13mm) d'épaisseur, "k" value = 0.49, Type II thermique R=1.0 au une plus grande de matériel incombustible ou équivalent.

\*Un protecteur incombustible de plancher doit s'étendre sous le conduit de cheminée pour une installation de ventilation horizontale ou sous un adaptateur de ventilation de dessus pour une installation verticale.

ETATS-UNIS-RECOMMANDE; CANADA - REQUIRMENT.

Manufactured by: Fabriqué par:

**HEARTH & HOME**  
Technologies  
1445 Highway North  
Colville, WA 99114  
www.quadrafire.com

**U.S. ENVIRONMENTAL PROTECTION AGENCY**  
This model is exempt from EPA certification under 40 CFR 60.531 by definition. (Wood Heater (A) "Air-to-Fuel Ratio")

**2010 2011 2012 JAN FEB MAR APR MAY JUNE JULY AUG SEPT OCT NOV DEC**

**DO NOT REMOVE THIS LABEL / NE PAS ENLEVER L'ÉTIQUETTE**      Made in China./Fait Aux Chine

7050-129

Serial Number

Model Name

Test Lab & Report No.

Manufactured Date

SAMPLE

**Safety Alert Key:**

- **DANGER!** Indicates a hazardous situation which, if not avoided will result in death or serious injury.
- **WARNING!** Indicates a hazardous situation which, if not avoided could result in death or serious injury.
- **CAUTION!** Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE:** Indicates practices which may cause damage to the fireplace or to property.

**TABLE OF CONTENTS**

**Section 1: Listing and Code Approvals**

- A. Appliance Certifications .....4
- B. Mobile Home Approved .....4
- C. Glass Specifications.....4
- D. Electrical Rating .....4
- E. BTU & Efficiency Specifications .....4

**Section 2: Getting Started**

- A. Design, Installation & Location Considerations.....5
- B. Locating Your Appliance & Chimney ..6
- C. Thermostat Location .....6
- D. Draft .....6
- E. Negative Pressure .....6
- F. Avoiding Smoke and Odors .....7
- G. Fire Safety .....8
- H. Tools & Supplies Needed .....8
- I. Inspect Appliance & Components and Pre-Use Check List.....8

**Section 3: Dimensions & Clearances**

- A. Appliance Dimensions .....9
- B. Clearances to Combustibles ..... 10
- C. Hearth Requirements..... 11

**Section 4: Vent Information**

- A. Chimney & Exhaust Connection ..... 12
- B. Venting Termination Requirements .... 12
- C. Pellet Venting Chart ..... 13

**Section 5: Venting Systems**

- A. Alcove ..... 14
- B. Vertical - Interior..... 15
- C. Through the Wall & Vertical - External 15
- D. Vertical Into Existing Class A Chimney 15
- E. Masonry ..... 16
- F. Alternate Masonry ..... 16
- G. Through the Wall..... 17

**Section 6: Mobile Home ..... 18**

**Section 7: Appliance Set-Up**

- A. Outside Air Kit..... 19
- B. Top Vent Adapter .....20
- C. Rear Vent Adapter .....21
- D. Optional Grille Installation.....21
- E. Log Set Placement.....22
- F. Thermostat Installation.....22

**Section 8: Operating Instructions**

- A. Combustible & Non-Combustible Material ..... 23
- B. Fuel Size, Material & Storage ..... 23
- C. General Operation Information ..... 24
- D. Before Your First Fire ..... 24
- E. Starting Your First Fire..... 24
- F. Fire Characteristics..... 25
- G. Feed Rate Adjustment ..... 25
- H. Ignition Cycles ..... 25
- I. Frequently Asked Questions..... 26

**Section 9: Troubleshooting .....27-29**

**Section 10: Maintaining & Servicing Appliance**

- A. Proper Shutdown Procedure..... 30
- B. Quick Reference Maintenance Guide ..... 30
- C. General Maintenance & Cleaning ..... 30-33
- D. High Ash Fuel Content Maintenance .. 34
- E. Soot or Creosote Fire..... 34
- F. Blower & Snap Disc #2 Replacement . 35-36
- G. Igniter Replacement..... 37
- H. Baffle & Brick Removal ..... 37
- I. Baffle & Brick Replacement ..... 38
- J. Glass Replacement..... 39
- K. Broken/Damaged Component ..... 39

**Section 11: Reference Material**

- A. Component Functions..... 40-41
- B. Component Locations..... 42
- C. Service & Maintenance Log..... 43-44
- E. Warranty Policy ..... 45-46
- G. Contact Information..... 48

# 1

## Listing and Code Approvals

### A. Appliance Certification

<b>Model:</b>	Santa Fe Pellet Stove
<b>Laboratory:</b>	OMNI Test Laboratories, Inc.
<b>Report No.</b>	061-S-77d-6.2
<b>Type:</b>	Solid Fuel Room Heater/Pellet Fuel Burning Type
<b>Standard:</b>	ASTM E1509-04 and ULC S627-00, ULC/ORD-C1482-M1990 Room Heater Pellet Fuel Burning type and (UM) 84-HUD, Mobile Home Approved.

The Santa Fe Pellet Stove by Quadra-Fire is exempt from Environmental Protection Agency certification under 40 CFR 60.531 by definition [Wood Heater (A) "Air to Fuel Ratio].

### B. Mobile Home Approved

This appliance is approved for mobile home installations when not installed in a sleeping room and when an outside combustion air inlet is provided.

The structural integrity of the mobile home floor, ceiling, and walls must be maintained. The appliance must be properly grounded to the frame of the mobile home and use only listed pellet vent Class "L" or "PL" connector pipe.

A Quadra-Fire Outside Air Kit must be installed in a mobile home installation.

**Note:** The appliance is also approved for installation into a shop.

### C. Glass Specifications

This appliance is equipped with 5mm ceramic glass. Replace glass only with 5mm ceramic glass. Please contact your dealer for replacement glass.

**NOTE:** This installation must conform with local codes. In the absence of local codes you must comply with the **ASTM E1509-95, ULC S627-00, ULC/ORD-C-1482-M1990, (UM) 84-HUD,**

### D. Electrical Rating

115 VAC, 60 Hz, Start 4.1 Amps, Run 1.1 Amps

**NOTE:** Some generator or battery back-up systems may not be compatible with the micro-processor electronics on this appliance. Please consult the power supply manufacturer for compatible systems.

### E. BTU & Efficiency Specifications

<b>Particulate Emissions Rating:</b>	1.8 grams/hr
<b>*BTU Output:</b>	8,500 - 28,200 / hr
<b>Heating Capacity:</b>	up to 1,500 sq. ft. depending on climate zone
<b>Hopper Capacity:</b>	45 lbs
<b>Fuel:</b>	Wood Pellets or Shelled Corn
<b>Shipping Weight:</b>	214 lbs
<b>Efficiency</b>	78%

\*BTU output will vary, depending on the brand of fuel you use in your appliance. Consult your Quadra-Fire dealer for best results.

These heaters meet the US Environmental Protection Agency's emissions limits for pellet heaters. Under specific conditions the PS35 stove has been shown to deliver heat at rates ranging from 8,500 to 28,200 BTU/hr.

**WARNING! Risk of Fire!** *Hearth & Home Technologies disclaims any responsibility for, and the warranty and agency listing will be voided by the below actions.*

**DO NOT:**

- Install or operate damaged appliance
- Modify appliance
- Install other than as instructed by *Hearth & Home Technologies*
- Operate the appliance without fully assembling all components
- Overfire
- Install any component not approved by *Hearth & Home Technologies*
- Install parts or components not Listed or approved
- Disable safety switches

*Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage.*

*For assistance or additional information, consult a qualified installer, service agency or your dealer.*

**NOTE:** *Hearth & Home Technologies, manufacturer of this appliance, reserves the right to alter its products, their specifications and/or price without notice.*

# 2

## Getting Started

### A. Design, Installation & Location Considerations

#### 1. Appliance Location

**NOTICE:** Check building codes prior to installation.

- Installation MUST comply with local, regional, state and national codes and regulations.
- Consult insurance carrier, local building inspector, fire officials or authorities having jurisdiction over restrictions, installation inspection and permits.

It is a good idea to plan your installation on paper, using exact measurements for clearances and floor protection, before actually beginning the installation

Consideration must be given to:

- Safety, convenience, traffic flow
- Placement of the chimney and chimney connector.
- If you are not using an existing chimney, place the appliance where there will be a clear passage for a factory-built listed chimney through the ceiling and roof.
- Installing an optional outside air kit would affect the location of the vent termination.

Since pellet exhaust can contain ash, soot or sparks, you must consider the location of:

- Windows
- Air Intakes
- Air Conditioner
- Overhang, soffits, porch roofs, adjacent walls
- Landscaping, vegetation

When locating vent and venting termination, vent above roof line when possible.

**Warning! Risk of Fire** Damaged parts could impair safe operation. Do NOT install damaged, incomplete or substitute components.

**CAUTION!** If burning shelled field corn, you must use approved venting specifically designed for corn to prevent corrosion or degradation. Follow the instructions from the venting manufacturer.

**NOTICE:** Locating the appliance in a location of considerable air movement can cause intermittent smoke spillage from appliance. Do not locate appliance near:

- Frequently open doors
- Central heat outlets or returns

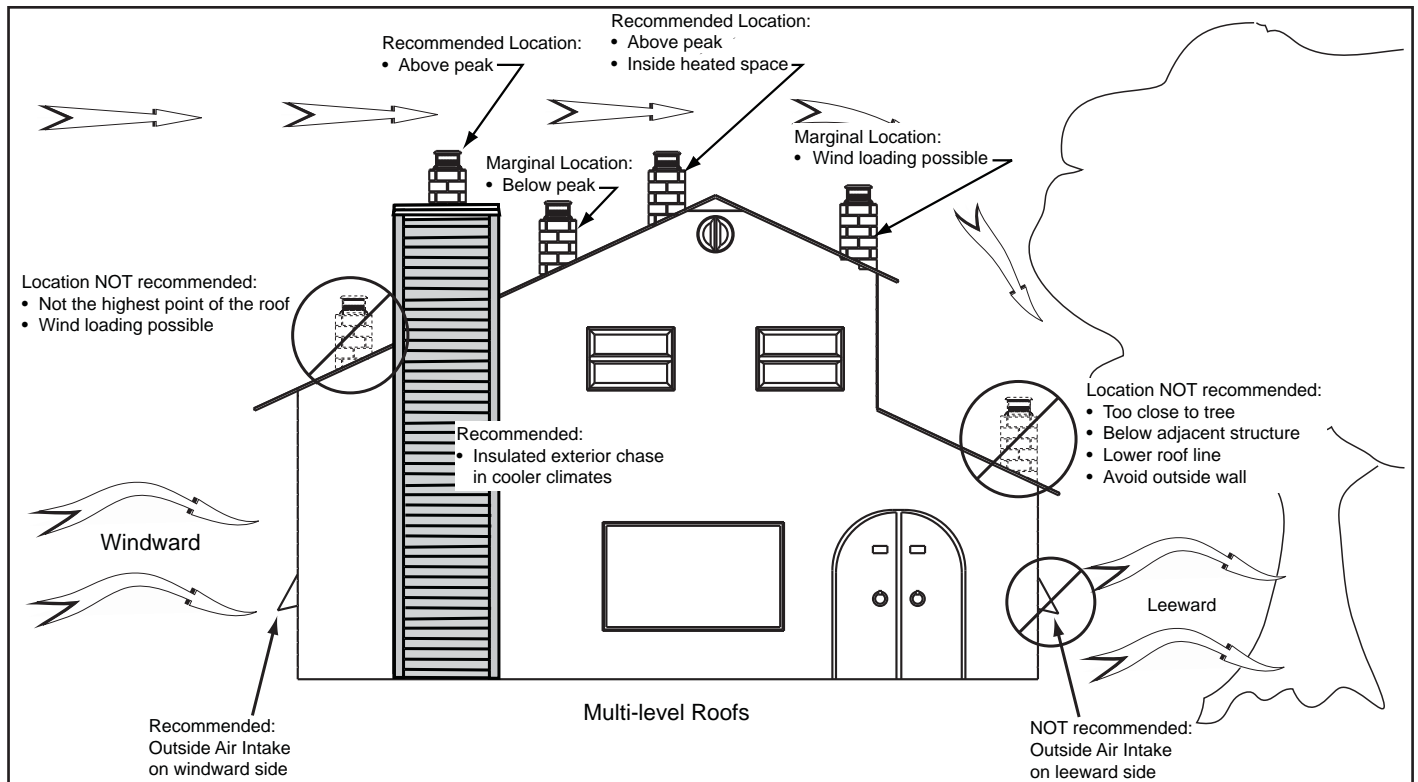


Figure 5.1

**B. Locating Your Appliance & Chimney**

Location of the appliance and chimney will affect performance.

- Install through the warm airspace enclosed by the building envelope. This helps to produce more draft, especially during lighting and die-down of the fire.
- Penetrate the highest part of the roof. This minimizes the effects of wind loading.
- Locate termination cap away from trees, adjacent structures, uneven roof lines and other obstructions.
- Minimize the use of chimney offsets.
- Consider the appliance location relative to floor and ceiling and attic joists.
- Take into consideration the termination requirements on **Page 12**.

 <b>CAUTION</b>
<ul style="list-style-type: none"> <li>• DO NOT CONNECT THIS UNIT TO A CHIMNEY FLUE SERVICING ANOTHER APPLIANCE.</li> <li>• DO NOT CONNECT TO ANY AIR DISTRIBUTION DUCT OR SYSTEM.</li> </ul>

**C. Thermostat Location**

The thermostat’s location will have some effect on the appliance’s operation. When the thermostat is located close to the appliance, it may require a slightly higher temperature setting to keep the rest of the house comfortable. If the thermostat location is in an adjacent room or on a different floor level, you will notice higher temperatures near the appliance.

**D. Draft**

Draft is the pressure difference needed to vent appliances successfully. When an appliance is drafting successfully, all combustion byproducts are exiting the home through the chimney.

Considerations for successful draft include:

- Preventing negative pressure
- Location of appliance and chimney

**NOTICE:** *Hearth & Home Technologies assumes no responsibility for the improper performance of the chimney system caused by:*

- *Inadequate draft due to environmental conditions*
- *Downdrafts*
- *Tight sealing construction of the structure*
- *Mechanical exhausting devices*

**E. Negative Pressure**

**WARNING! Risk of Asphyxiation!** *Negative pressure can cause spillage of combustion fumes and soot.*




Negative pressure results from the imbalance of air available for the appliance to operate properly. It can be strongest in lower levels of the house.

Causes include:

- Exhaust fans (kitchen, bath, etc.)
- Range hoods
- Combustion air requirements for furnaces, water heaters and other combustion appliances
- Clothes dryers
- Location of return-air vents to furnace or air conditioning
- Imbalances of the HVAC air handling system
- Upper level air leaks such as:
  - Recessed lighting
  - Attic hatch
  - Duct leaks

To minimize the effects of negative air pressure:

- Install the outside air kit with the intake facing prevailing winds during the heating season
- Ensure adequate outdoor air for all combustion appliances and exhaust equipment
- Ensure furnace and air conditioning return vents are not located in the immediate vicinity of the appliance
- Avoid installing the appliance near doors, walkways or small isolated spaces
- Recessed lighting should be a “sealed can” design
- Attic hatches weather stripped or sealed
- Attic mounted duct work and air handler joints and seams taped or sealed

 <b>WARNING</b>
<div style="display: flex; align-items: center;">  <div> <p><b>Fire Hazard.</b></p> <ul style="list-style-type: none"> <li>• Do not operate appliance before reading and understanding operating instructions.</li> <li>• Failure to operate appliance properly may cause a house fire.</li> </ul> </div> </div>


## F. Avoiding Smoke and Odors

### Negative Pressure, Shut-Down and Electrical Power Failure

To reduce the probability of back-drafting or burn-back in the pellet appliance during power failure or shut down conditions, it must be able to draft naturally without exhaust blower operation.

Negative pressure in the house will resist this natural draft if not accounted for in the pellet appliance installation.

Heat rises in the house and leaks out at upper levels. This air must be replaced with cold air from outdoors which flows into lower levels of the house.

Vents and chimneys into basements and lower levels of the house can become the conduit for air supply and reverse under these conditions.

### Outside Air

An outside air kit is recommended in all installations. The Outside Air Kit must be ordered separately.

Per national building codes, consideration must be given to combustion air supply to all combustion appliances. Failure to supply adequate combustion air for all appliance demands may lead to backdrafting of those and other appliances.

When the appliance is roof vented (strongly recommended):

The air intake is best located on the exterior wall oriented towards the prevailing wind direction during the heating season.

When the appliance is side-wall vented:

The air intake is best located on the same exterior wall as the exhaust vent outlet and located lower on the wall than the exhaust vent outlet.

The outside air supply kit can supply most of the demands of the pellet appliance, but consideration must be given to the total house demand.

House demand may consume the air needed for the appliance. It may be necessary to add additional ventilation to the space in which the pellet appliance is located.

Consult with your local HVAC professional to determine the ventilation demands for your house.

### Vent Configurations

To reduce probability of reverse drafting during shut-down conditions Hearth & Home Technologies strongly recommends:

- Installing the pellet vent with a minimum vertical run of 5 feet (1.52m). Preferably terminating above the roof line.
- Installing the outside air kit at least 4 feet (1.22m) below the vent termination.

To prevent soot damage to exterior walls of the house and to prevent re-entry of soot or ash into the house:

- Maintain specified clearances to windows, doors and air inlets, including air conditioners.
- Vents should not be placed below ventilated soffits. Run the vent above the roof.
- Avoid venting into alcove locations.
- Vents should not terminate under overhangs, decks or onto covered porches.
- Maintain minimum clearance of 6 inches (152mm) from the vent termination to the exterior wall. If you see deposits developing on the wall, you may need to extend this distance to accommodate your installation conditions.


**G. Fire Safety**

To provide reasonable fire safety, the following should be given serious consideration:

- Install at least one smoke detector on each floor of your home.
- Locate smoke detector away from the heating appliance and close to the sleeping areas.
- Follow the smoke detector manufacturer's placement and installation instructions and maintain regularly.
- Conveniently locate a Class A fire extinguisher to contend with small fires.
- In the event of a hopper fire:
  - Evacuate the house immediately.
  - Notify fire department.

**H. Tools And Supplies Needed**

<b>Tools and building supplies normally required for installation, unless installing into an existing masonry fireplace:</b>	
Reciprocating Saw	Gloves
Channel Locks	Safety Glasses
Hammer	Framing Square
Phillips Screwdriver	Electric Drill & Bits (1/4")
Tape Measure	1/4" Self-Tapping Screws
Plumb Line	
Level	<u>May also need:</u>
Framing Material	Vent Support Straps
Non-Combustible Sealant Material	Venting Paint




**WARNING**

Inspect appliance and components for damage. Damaged parts may impair safe operation.

- Do NOT install damaged components.
- Do NOT install incomplete components.
- Do NOT install substitute components.

Report damaged parts to dealer.



**WARNING**

**Fire Risk.**  
Hearth & Home Technologies disclaims any responsibility for, and the warranty will be voided by, the following actions:

- Installation and use of any damaged appliance.
- Modification of the appliance.
- Installation other than as instructed by Hearth & Home Technologies.
- Installation and/or use of any component part not approved by Hearth & Home Technologies.
- Operating appliance without fully assembling all components.
- Operating appliance without legs attached (if supplied with unit).
- Do NOT Overfire

**Or any such action that may cause a fire hazard.**

**I. Inspect Appliance & Components and Pre-Burn Check List**

1.		Place the appliance in a location near the final installation area and follow the procedures below:
2.		Open the appliance and remove all the parts and articles packed inside the Component Pack. Inspect all the parts and glass for shipping damage. Contact your dealer if any irregularities are noticed.
3.		All safety warnings have been read and followed.
4.		This Owner's Manual has been read.
5.		Floor protection requirements have been met.
6.		Venting is properly installed.
7.		The proper clearances from the appliance and chimney to combustible materials have been met.
8.		The masonry chimney is inspected by a professional and is clean, or the factory built metal chimney is installed according to the manufacturer's instructions and clearances.
9.		The chimney meets the required minimum height.
10.		All labels have been removed from the glass door.
11.		Plated surfaces have been wiped clean, if applicable.
12.		Thermostat or remote has been installed.
13.		A power outlet is available nearby.



# 3 Dimensions and Clearances

## A. Appliance Dimensions

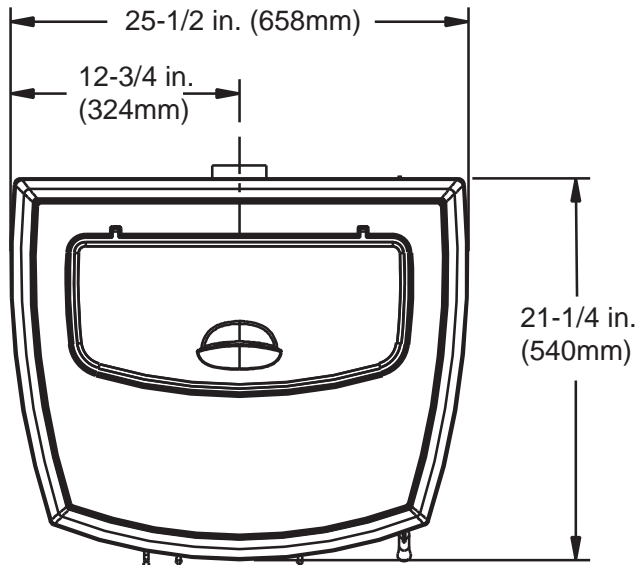


Figure 8.1 - Top View

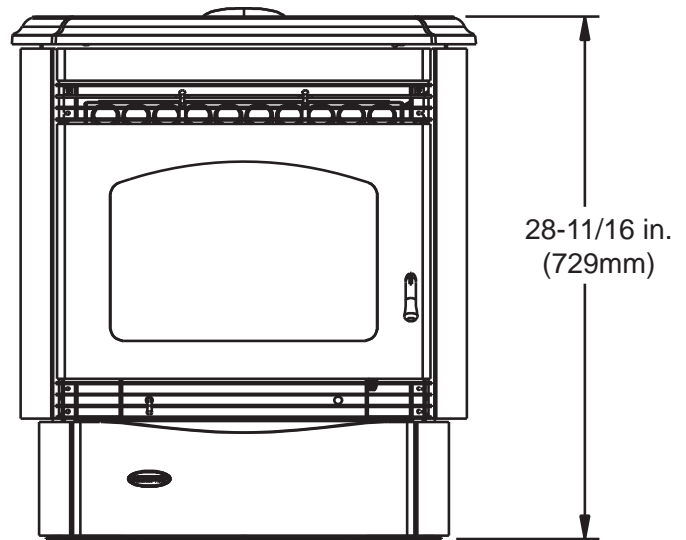


Figure 8.2- Front View

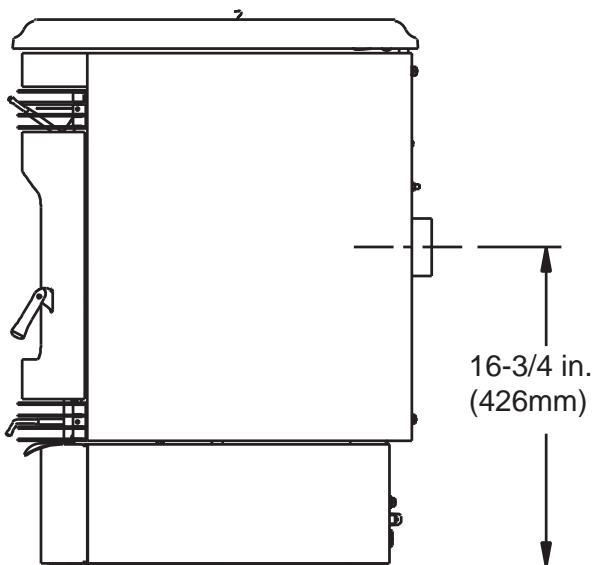


Figure 8.3 -Side View

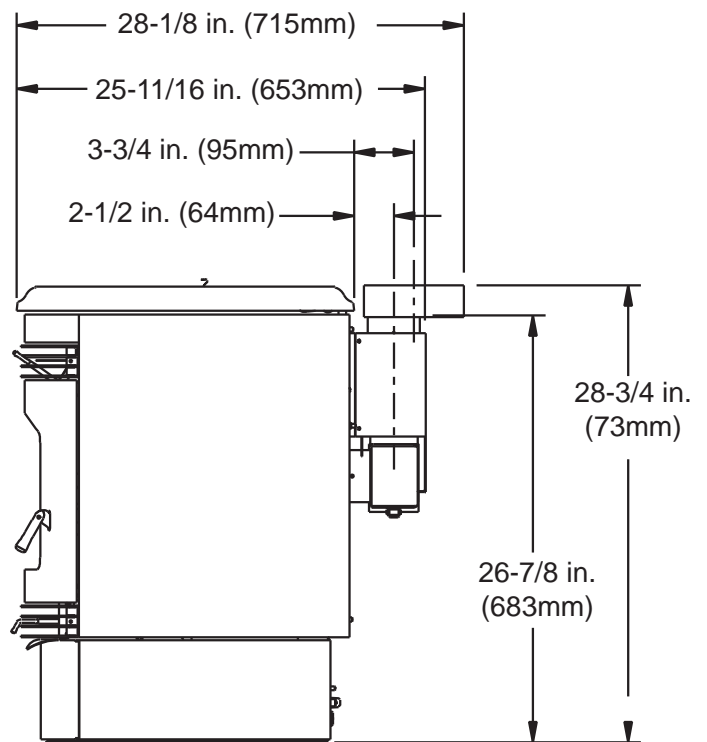
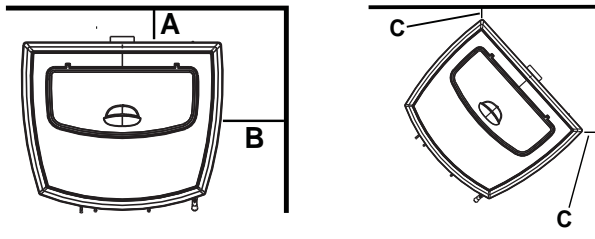


Figure 8.4 - Side View with Top Vent Adapter

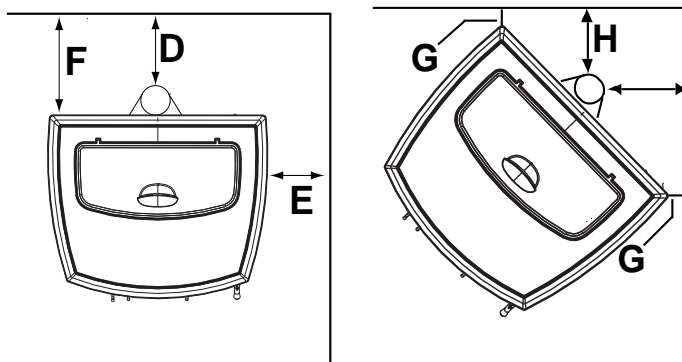
**B. Clearances to Combustibles (UL and ULC)**



Straight Back Against Wall		Inches	Millimeters
<b>A</b>	Back Wall to Appliance	2	51
<b>B</b>	Side Wall to Appliance	6	152

Corner Installation		Inches	Millimeters
<b>C</b>	Walls to Appliance	2	51

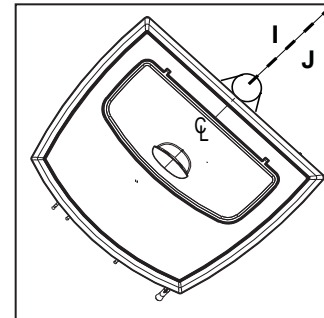
**Installations with:  
3 to 3 inch Top Vent Adapter and  
3 to 6 inch Offset Adapter**



Vertical Installation		Inches	Millimeters
<b>D</b>	Back Wall to Flue Pipe	3	76
<b>E</b>	Side Wall to Cast Top	6	152
<b>F</b>	Back Wall to Appliance	7	178

Corner Installation		Inches	Millimeters
<b>G</b>	Walls to Appliance	2	51
<b>H</b>	Side Wall to Flue Pipe	3	76

Alcove Installation	Inches	Millimeters
Minimum Alcove Height	43	1092
Minimum Alcove Side Wall	6	152
Minimum Alcove Width	38	965
Maximum Alcove Depth	36	914



Dimension to Corner		Inches	Millimeters
<b>I</b>	Flue Center Line	8-1/2	217
<b>J</b>	Back of Top Vent Adapter	9-1/8	232

**WARNING**

Fire Risk.  
Comply with all minimum clearances to combustibles as specified.

Failure to comply may cause house fire.

**NOTE:**

- Illustrations reflect typical installations and are FOR DESIGN PURPOSES ONLY.
- Illustrations/diagrams are not drawn to scale.
- Actual installation may vary due to individual design preference.

**C. Hearth Pad Requirements (UL and ULC)**

Use a non-combustible floor protector, extending beneath appliance and to the front, sides and rear as indicated. Measure front distance “M” from the surface of the glass door.

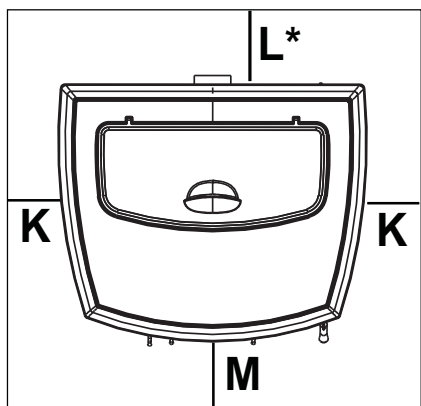


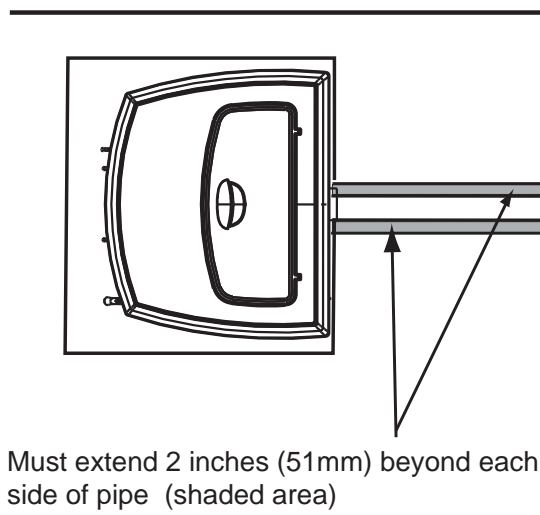
Figure 11.1

**USA Hearth Pad Requirements**

Hearth Pad Requirements		Inches
<b>K</b>	Sides	6
<b>L*</b>	Back	2
<b>M</b>	Front	6

**Canada Hearth Pad Requirements**

Hearth Pad Requirements		Millimeters
<b>K</b>	Sides	203
<b>L*</b>	Back	51
<b>M</b>	Front	457



Must extend 2 inches (51mm) beyond each side of pipe (shaded area)

Figure 11.2

**\*L Exception for Horizontal Installations:**

**USA INSTALLATIONS:** The non-combustible floor protector must be 1/2 inch (13mm) minimum thickness, “k” value = 0.49. Floor protection requires Type II thermal protection R = 1.0 or greater.

A non-combustible floor protection extending beneath the flue pipe is recommended with horizontal venting or under the top vent adapter with vertical installation. **Figure 10.2.**

**CANADA INSTALLATIONS:** A non-combustible floor protection extending beneath the flue pipe is **required** with horizontal venting or under the top vent adapter with vertical installation.

# 4 Vent Information

## A. Chimney and Exhaust Connection

- Chimney & Connector:** Use 3 or 4 inch (76-102mm) diameter type "L" or "PL" venting system. It can be vented vertically or horizontally.
- Mobile Home:** Approved for all Listed pellet vent. If using the 3 inch (76mm) vertical Top Vent Adapter Kit or the 3 to 6 inch (76-152mm) Top Vent Offset Adapter, use Listed double wall flue connector. A Quadra-Fire Outside Air Kit must be used with manufactured home installations.
- Residential:** The 3 inch (76mm) vertical Top Vent Adapter Kit and the 3 to 6 inch (76-152mm) Top Vent Offset Adapter are tested to use 24 gauge single wall flue connector or Listed double wall flue connector to Class A Listed metal chimneys, or masonry chimneys meeting International Conference of Building Officials (ICBO) standards for solid fuel appliances.
- INSTALL VENT AT CLEARANCES SPECIFIED BY THE VENT MANUFACTURER.**
- Secure exhaust venting system to the appliance with at least 3 screws. Also secure all connector pipe joints with at least 3 screws through each joint.
- DO NOT INSTALL A FLUE DAMPER IN THE EXHAUST VENTING SYSTEM OF THIS UNIT.**
- DO NOT CONNECT THIS UNIT TO A CHIMNEY FLUE SERVING ANOTHER APPLIANCE.**



**NOTE: All pipe must be welded seam pipe whenever possible. Seal pipe joints with high temperature silicone (500°F [260°C] minimum rated only). Do not put silicone inside of pipe.**

**NOTE: If burning shelled field corn, you must use approved venting specifically designed for corn. Follow the instructions from the venting manufacturer.**

## B. Venting Termination Requirements

<b>CAUTION</b>
<b>Do not terminate vent</b> in any enclosed or semi-enclosed area such as a carport, garage, attic, crawl space, under a sun deck or porch, narrow walkway or closely fenced area, or any location that can build up a concentration of fumes such as a stairwell, covered breezeway, etc.

- Termination must exhaust above air inlet elevation. **It is strongly recommended that at least 60 inches (1.5m) of vertical pipe be installed when appliance is vented directly through a wall.** This will create a natural draft, which will help prevent the possibility of smoke or odor venting into the home during a power outage. It will also keep exhaust from causing a nuisance or hazard by exposing people or shrubs to high temperatures. The safest and preferred venting method is to extend the vent vertically through the roof.
- Distance from doors and opening windows, or gravity or ventilation air inlets into building:
  - Not less than 48 inches (1.2m) below;
  - Not less than 48 inches (1.2m) horizontally from;
  - Not less than 12 inches (305mm) above.
- Distance from permanently closed windows;
  - Not less than 12 inches (305mm) below; horizontally from or above.
- Distance between bottom of termination and grade should be 12 inches (305mm) minimum. This is conditional upon plants in the area, and nature of grade surface. The grade surface must be a non-combustible material (i.e., rock, dirt). The grade surface must not be lawn. Distance between bottom of termination and public walkway should be 7 feet (2.13m) minimum.
- Distance to combustible materials must be 24 inches (610mm) minimum. This includes adjacent buildings, fences, protruding parts of the structure, roof overhang, plants and shrubs, etc.
- Termination Cap Location (Home Electrical Service)
  - Side-to-side clearance is to be the same as minimum clearance to vinyl inside corners.
  - Clearance of a termination cap below electrical service shall be the same as minimum clearance to vinyl soffits.
  - Clearance of a termination cap above electrical service will be 12 inches (305mm) minimum.
  - Location of the vent termination must not obstruct or interfere with access to the electrical service.


		<b>WARNING</b>
<b>Fire Risk.</b>		
Follow Chimney Connector Manufacturer's Instructions for Proper Installation.		
ONLY use connector:		
<ul style="list-style-type: none"> <li>• Within the room, between appliance and ceiling or wall.</li> </ul>		
Connector shall NOT pass through:		
<ul style="list-style-type: none"> <li>• Attic or roof space</li> <li>• Closet or similar concealed space</li> <li>• Floor or ceiling</li> </ul>		
Maintain minimum clearances to combustibles		

		<b>WARNING</b>
Vent surfaces get HOT, can cause burns if touched. Non-combustible shielding or guards may be required.		

### C. Pellet Venting Charts

The maximum horizontal venting allowed with no vertical venting attached is 48 inches (1219mm) including one 90° elbow or two 45° elbows. This is our recommended horizontal venting installation. Addition of any horizontal venting beyond 48 inches (1219mm) Hearth & Home Technologies strong recommends a minimum of 60 inches (1524mm) of additional vertical vent. Horizontal sections of vent pipe should have a 1/4 inch (6.35mm) rise per foot.

Hearth & Home Technologies recommends any installation requiring more than two 90° elbows, or more than 15 feet (4.5m) of venting to use 4 inch (102mm) vent.



## WARNING

Fire Risk.

- Only LISTED venting components may be used.
- NO OTHER vent components may be used. Substitute or damaged vent components may impair safe operation.

45° elbow is equivalent to 1 foot (30.48cm) of straight pipe  
 90° elbow is equivalent to 3 feet (91.44cm) of straight pipe

ONE 90° ELBOW		
Total Horizontal	Minimum Vertical	Vent Diameter
4	0	3
5	5	3
6	6	3
7	7	3
8	8	4
9	9	4
10	10	4
11	11	4
12	12	4
13	13	4
14	14	4
15	15	4
16	16	4
17	17	4
18	18	4
19	19	4

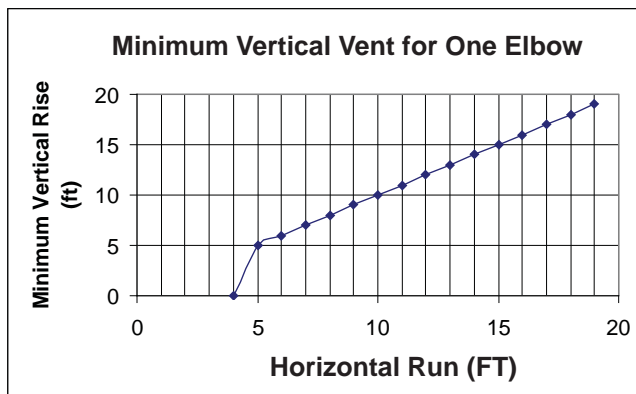


Figure 13.1

TWO 90° ELBOWS		
Total Horizontal	Minimum Vertical	Vent Diameter
2	5	3
3	6	3
4	7	3
5	8	3
6	9	3
7	10	4
8	11	4
9	12	4
10	13	4
11	14	4
12	15	4
13	16	4
14	17	4
15	18	4

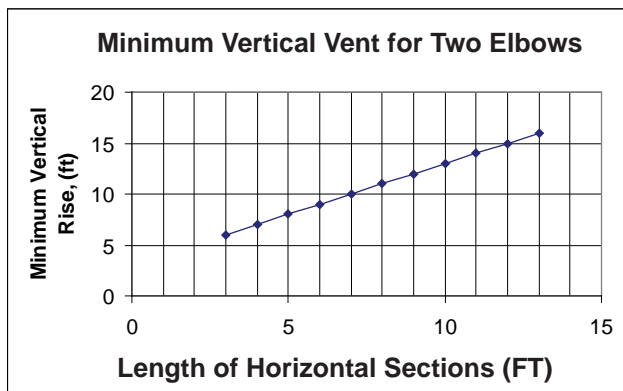


Figure 13.2

THREE 90° ELBOWS		
Total Horizontal	Minimum Vertical	Vent Diameter
2	11	4
3	12	4
4	13	4
5	14	4
6	15	4
7	16	4
8	17	4
9	18	4
10	19	4
11	20	4

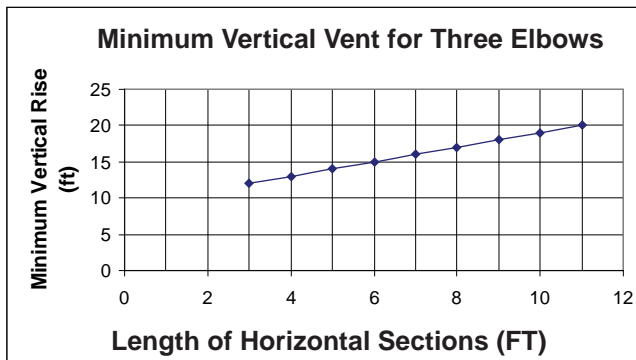


Figure 13.3

**NOTICE:** These are guidelines for successful venting of your pellet appliance. The more vertical rise you can obtain in your system, the better it will perform. Horizontal vent runs can accumulate ash and will need to be cleaned more often. Try to keep them as short as possible.

# 5 Venting Systems

## A. Alcove

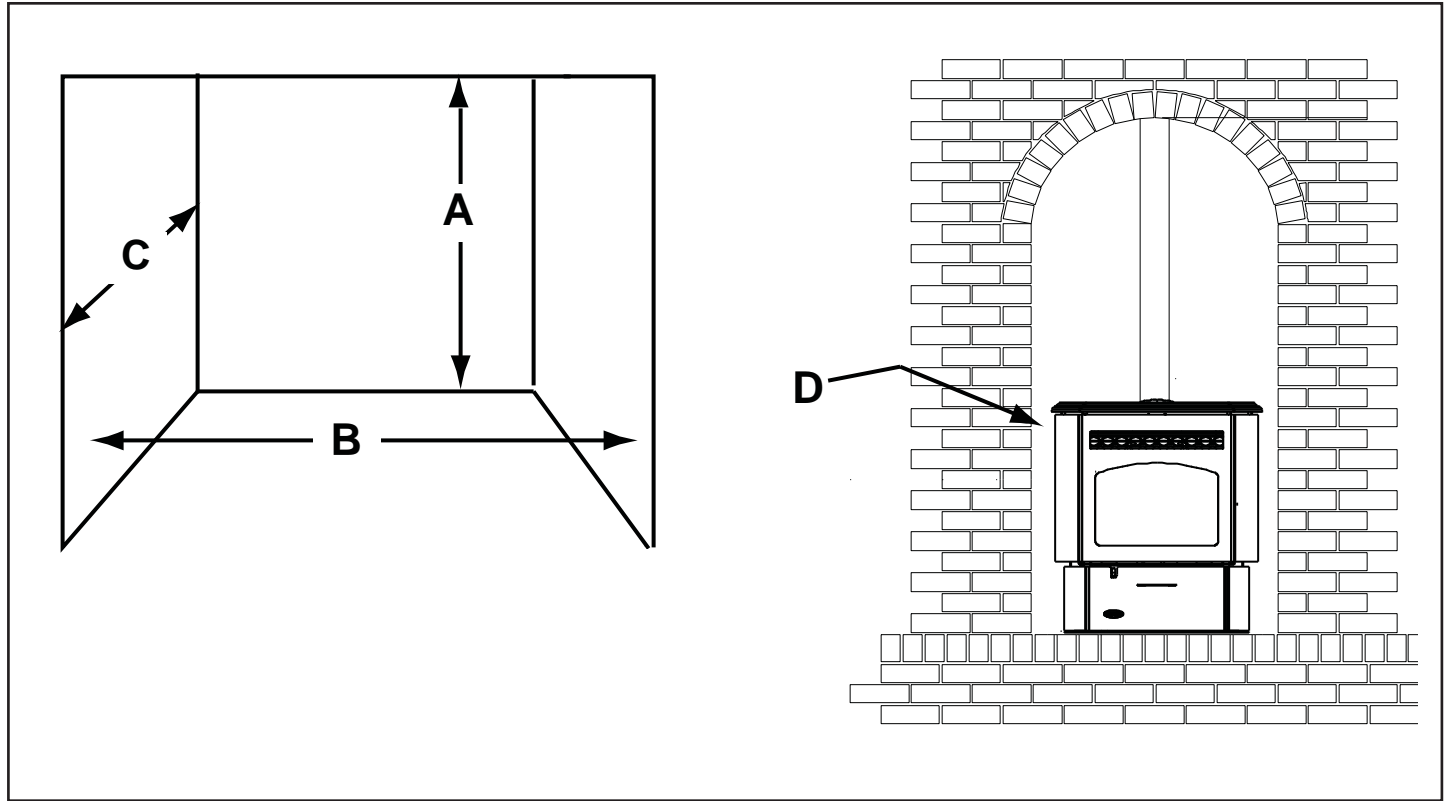


Figure 14.1

		Minimum		Maximum	
		Inches	Millimeters	Inches	Millimeters
<b>A</b>	Height	43	1092	n/a	n/a
<b>B</b>	Width	38	965	n/a	n/a
<b>C</b>	Depth	n/a	n/a	36	914
<b>D</b>	To Side Wall	6	152	n/a	n/a

All minimums listed are to a combustible surface.

**NOTE:**

- Illustrations reflect typical installations and are FOR DESIGN PURPOSES ONLY.
- Illustrations/diagrams are not drawn to scale.
- Actual installation may vary due to individual design preference.

**B. Vertical - Interior - Typical Installation**

**PREFERRED METHOD #1**

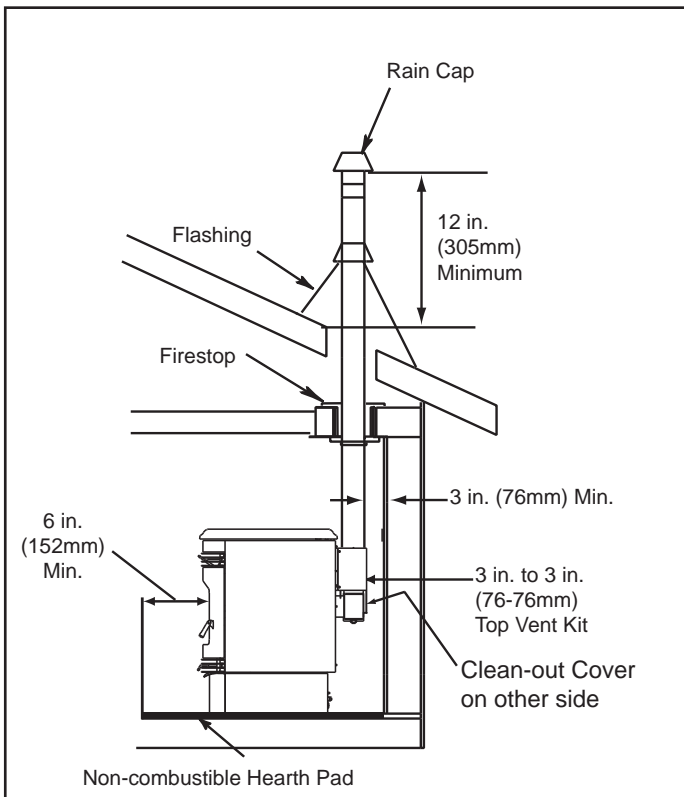


Figure 15.1

**C. Through The Wall & Vertical - External**

**PREFERRED METHOD #2**

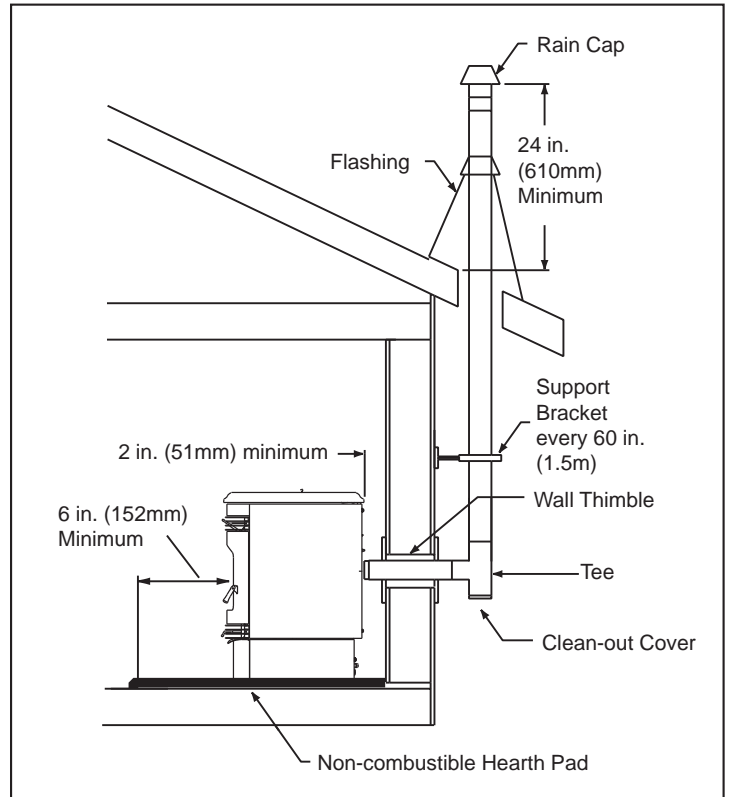


Figure 15.2

**D. Vertical into Existing Class A Chimney**

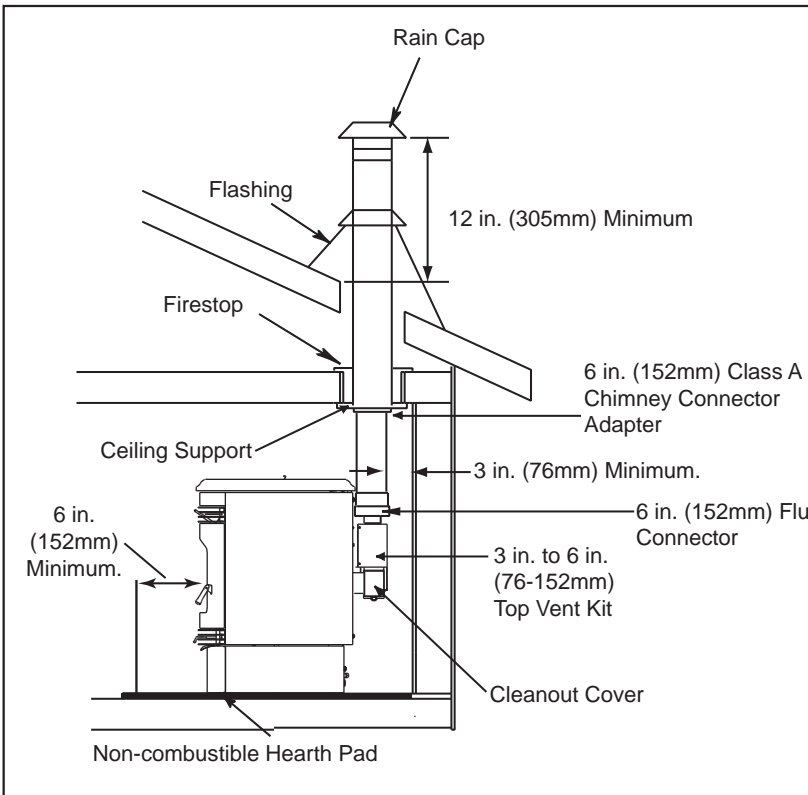


Figure 15.3

**We strongly recommend a minimum of 60 inches (1.5m) vertical, however above the eave is preferred.**



Both installations are approved for mobile home installations. Must use 3 or 4 inch (76 to 102mm) "L" or "PL" Listed pellet venting or Listed double wall pipe and Quadra-Fire Outside Air Kit in mobile homes. Single wall pipe is approved for residential installations only.

**Air Clearance to Pipe:**

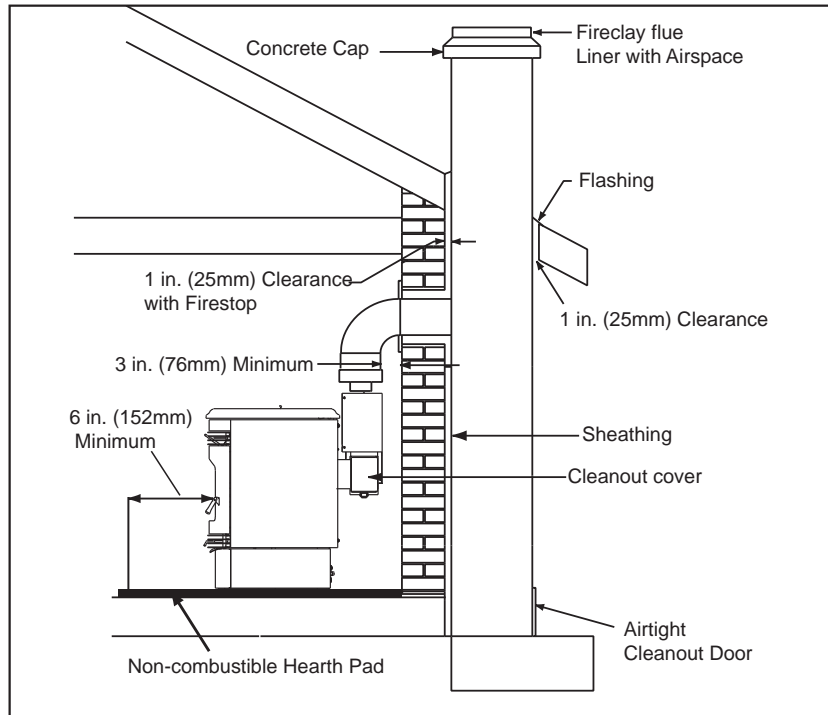
This appliance was tested with standard 3 inch (76mm) Listed pellet clearance pipe to combustibles.

Pellet pipe manufactures Listed reduce clearance pipe may be use for reduce clearance from 3 inch (76mm) air clearance to no less than 1 inch (25mm) air clearance to combustibles for approved Listed pellet pipe.

Follow stove pipe manufactures listed air clearances to combustibles and installation instructions for all reduced air clearances installations.

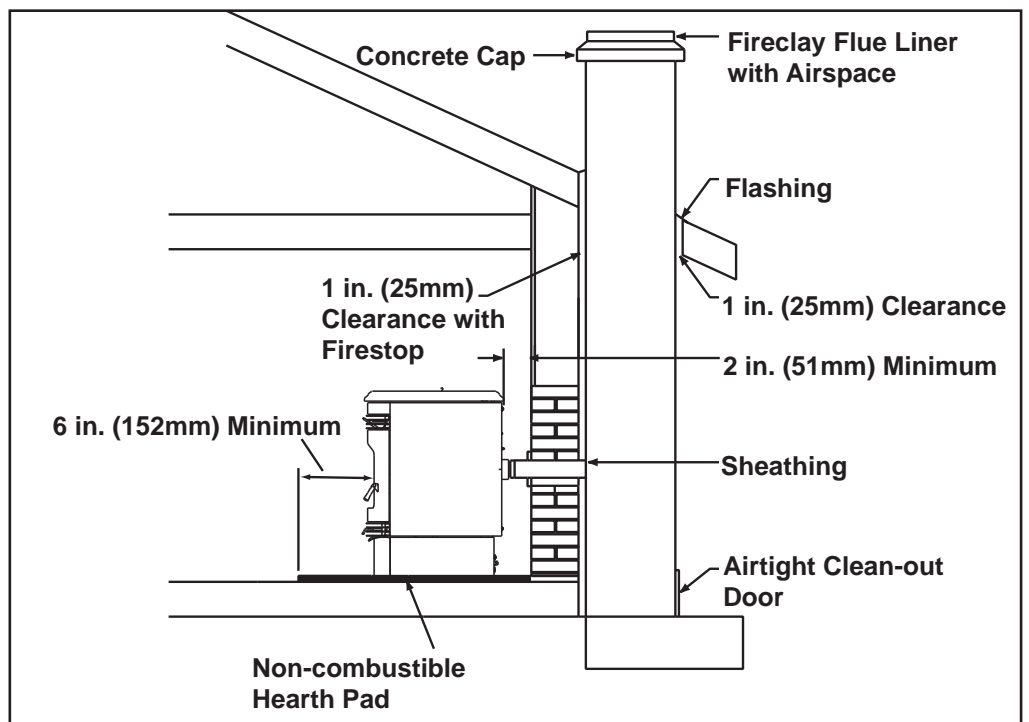
	<b>WARNING</b>
	<p>Fire Risk</p> <p>Inspection of Chimney:</p> <ul style="list-style-type: none"> <li>• Masonry chimney must be in good condition.</li> <li>• Meets minimum standard of NFPA 211</li> <li>• Factory-built chimney must be 6 inch (152mm) UL103 HT.</li> </ul>

**E. Masonry**



**Figure 16.1**

**F. Alternate Masonry**



**Figure 16.2**



**G. Through The Wall**

Horizontal termination cap must be a minimum of 6 inches. (152mm) from the wall. Approved for mobile home installations. Must use 3 or 4 inch (76-102mm) "L" or "PL" listed pellet venting or listed double wall pipe and a Quadra-Fire Outside Air Kit in mobile homes.

**NOTE:**  
In Canada, where passage through a wall or partition of combustible construction is desired, the installation shall conform to CAN/CSA-B365

**CAUTION**  
We strongly recommend that you **DO NOT DOWNWARD VENT.**  
The following may occur:

- The appliance will not vent properly
- Smoke spillage in the house
- Excessive sooting

**NOTICE:**  
Please note that while the minimum clearance for the termination cap is 6 inches (152mm) there is the possibility of soot build-up around the termination area. If this occurs we suggest to move the termination further away from the house to prevent it.

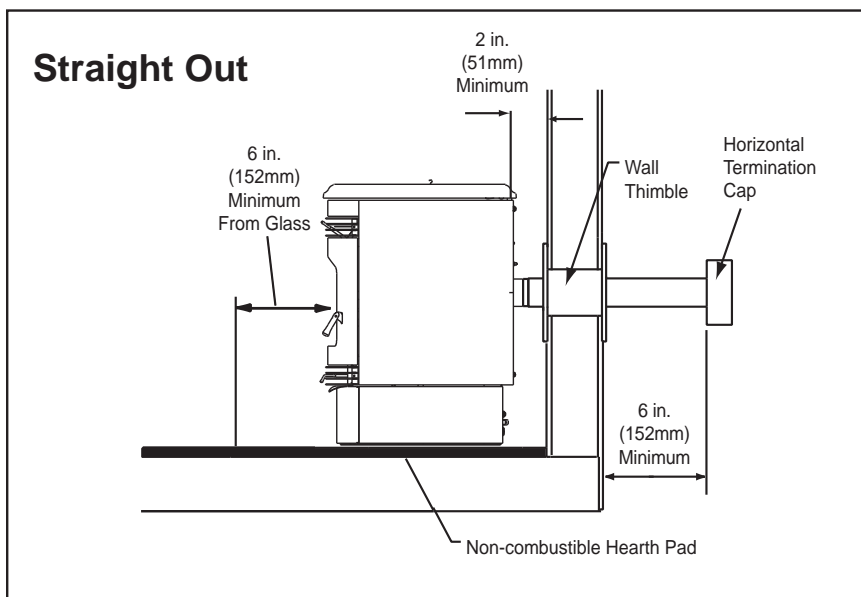


Figure 17.1

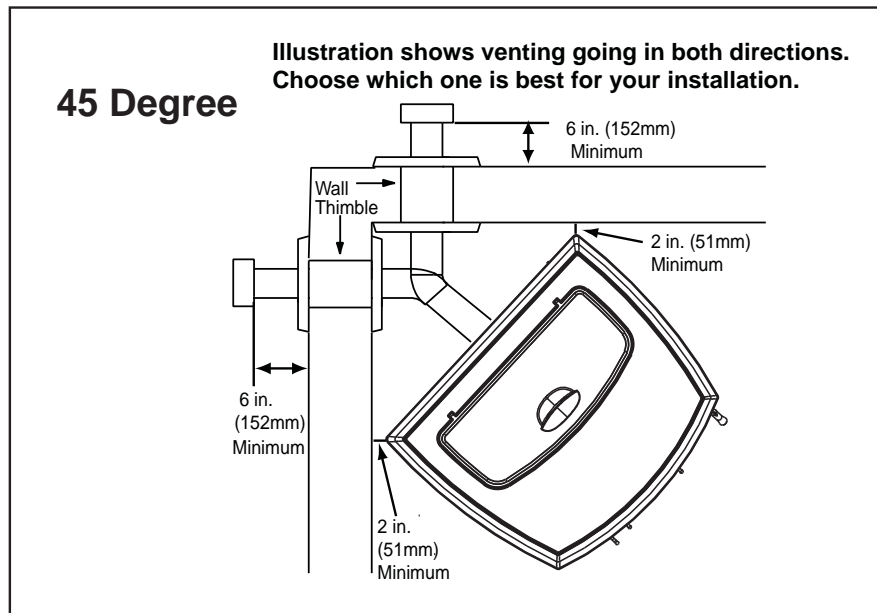



Figure 17.2



# 6 Mobile Home

## A. Mobile Home Installation

**You must use a Quadra-Fire Outside Air Kit for installation in a mobile home.**

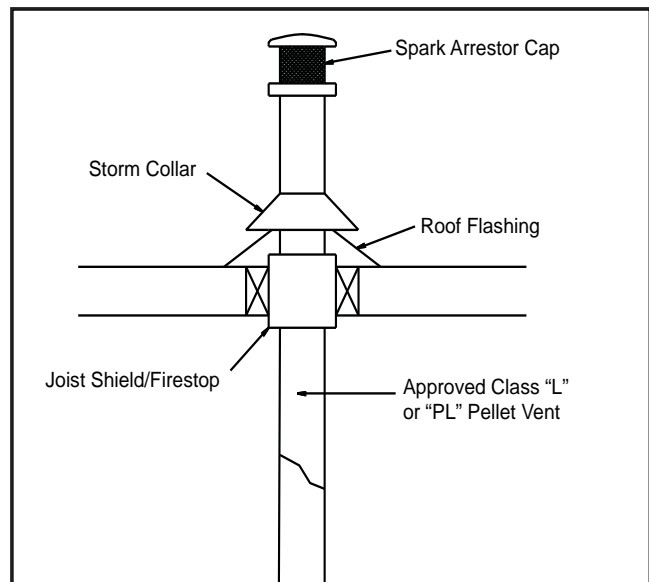
1. An outside air inlet must be provided for the combustion air and must remain clear of leaves, debris, ice and/or snow. It must be unrestricted while the appliance is in use to prevent room air starvation which causes smoke spillage. Smoke spillage can also set off smoke alarms.
2. The combustion air duct system must be made of metal. It must permit zero clearance to combustible construction and prevent material from dropping into the inlet or into the area beneath the dwelling and contain a rodent screen.
3. The appliance must be secured to the mobile home structure by bolting it to the floor (using lag bolts). Use the same holes that secured the appliance to the shipping pallet with a minimum of two attachment points.
4. The appliance must be grounded with #8 solid copper grounding wire or equivalent, terminated at each end with an NEC approved grounding/bonding connection.
5. Refer to Clearances to Combustibles and floor protection requirements on **pages 10 & 11** for listings to combustibles and appropriate chimney systems.
6. Use silicone to create an effective vapor barrier at the location where the chimney or other component penetrates to the exterior of the structure.
7. Follow the chimney manufacturer's instructions when installing the vent system for use in a mobile home.
8. Installation shall be in accordance with the Manufacturers Home & Safety Standard (HUD) CFR 3280, Part 24.

 <b>WARNING</b>
Installation must comply with Manufactured Home and Safety Standard (HUD), CFR 3280, Part 24.

 <b>WARNING</b>
 <b>Asphyxiation Risk.</b> NEVER INSTALL IN A SLEEPING ROOM. Consumes oxygen in the room.

<b>CAUTION</b>
THE STRUCTURAL INTEGRITY OF THE MOBILE HOME FLOOR, WALL AND CEILING/ROOF MUST BE MAINTAINED  Do NOT cut through: <ul style="list-style-type: none"> <li>• Floor joist, wall, studs or ceiling trusses.</li> <li>• Any supporting material that would affect the structural integrity.</li> </ul>

<b>CAUTION</b>
Never draw outside combustion air from: <ul style="list-style-type: none"> <li>• Wall, floor or ceiling cavity</li> <li>• Enclosed space such as an attic or garage</li> </ul>



**Figure 18.1**

<b>WARNING</b>
Products of combustion generate carbon monoxide and different fuels generate different levels. Carbon monoxide <ul style="list-style-type: none"> <li>• Only use approved fuels in this appliance.</li> <li>• Always keep door shut during operation</li> </ul> <p>CO can kill you before you are aware it is in your home. At lower levels of exposure, CO causes mild effects that are often mistaken for the flu. These symptoms include headaches, dizziness, disorientation, nausea and fatigue. The effects of CO exposure can vary greatly from person to person depending on age, overall health and the concentration and length of exposure.</p>

# 7 Appliance Set-Up

## A. Outside Air Kit Instructions

**Parts Included in Kit:** 1 piece of 2 inch x 3 foot flex hose, 2 hose clamps, 1 air intake channel, 1 collar assembly, 1 termination cap assembly, 1 trim ring, 12 screws. (Discard air channel if it is not needed for this appliance).

**Tools Needed:** Phillips head screwdriver; wire cutters; hole saw or jig saw.

1. Measure distance from floor to air vent opening in stove and mark location on wall.  
Use saw to cut opening in wall. Cut a 2-1/2 to 3 inch (64-76mm) opening on inside wall and a 3 to 3-1/2 inch (76-89mm) opening on outside of house.
2. Remove cover plate and then install the collar assembly.
3. Use hose clamp to secure flex pipe to collar assembly.
4. Slide trim ring over flex pipe and run pipe through wall.
5. Attach hose to outside termination cap with second hose clamp.
6. Secure termination cap to outside surface.
7. Secure trim ring to interior wall.

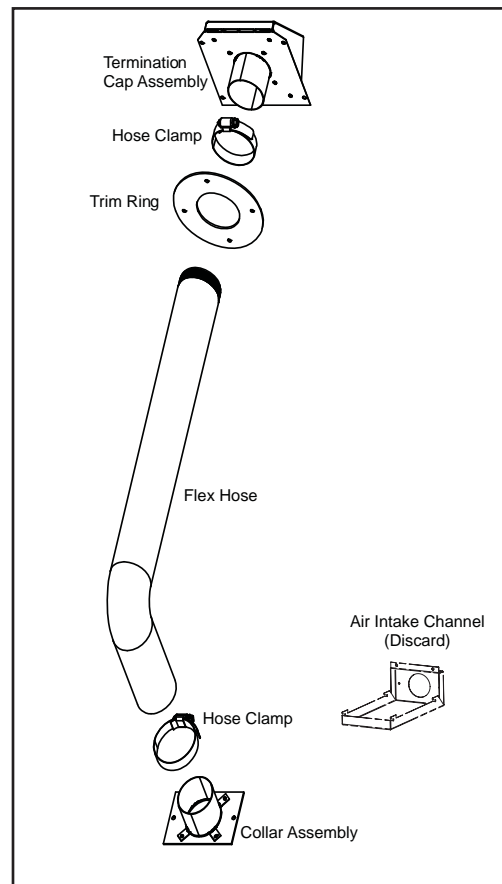


Figure 19.2

**CAUTION**

Never draw outside combustion air from:

- Wall, floor or ceiling cavity
- Enclosed space such as an attic or garage

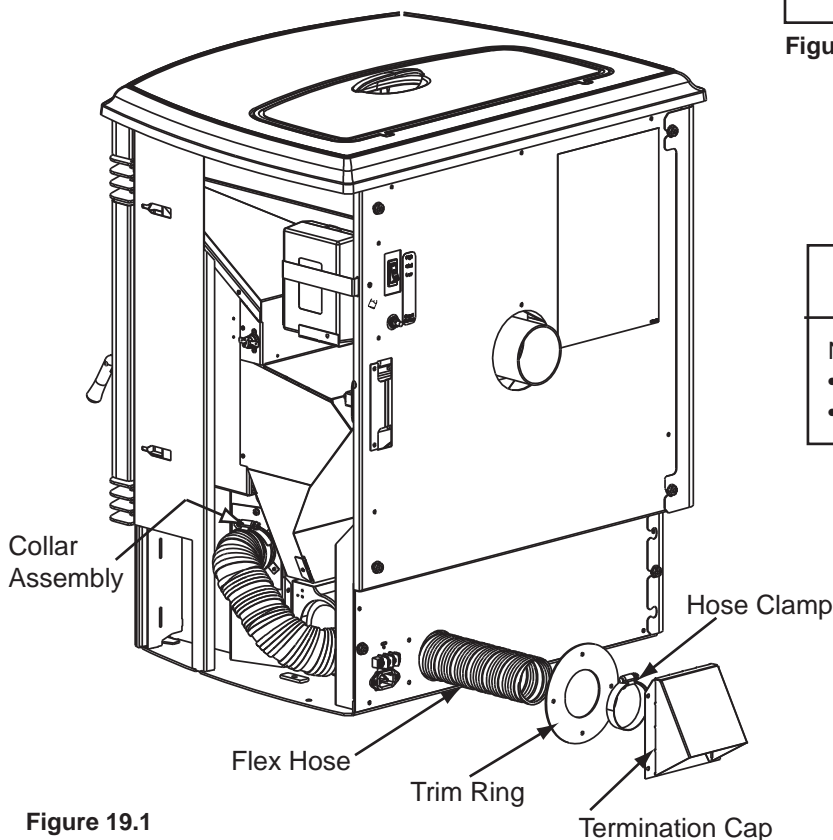


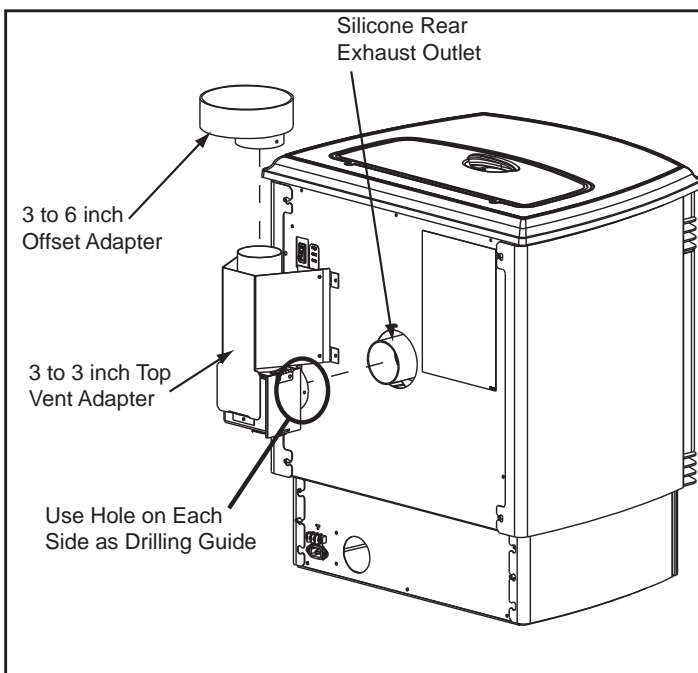
Figure 19.1

**B. Top Vent Adapter Installation**

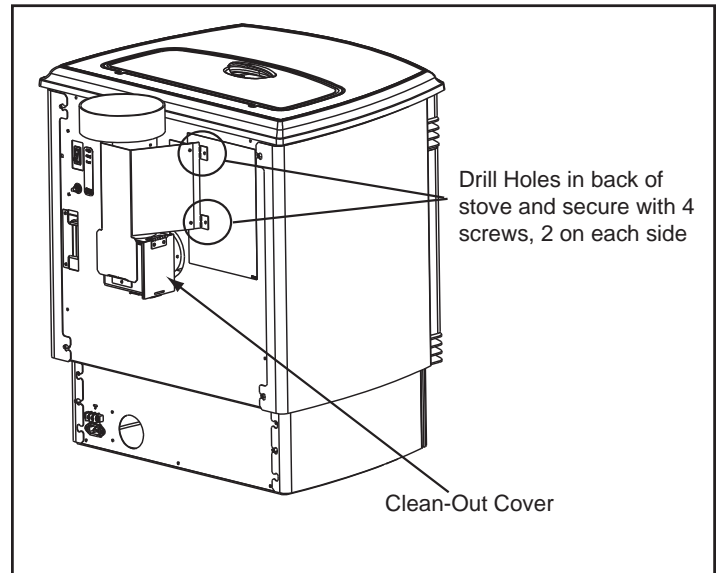
- 3 to 3 inch Top Vent Adapter**
- 3 to 6 inch Top Vent Offset Adapter**

**Installing the Top Vent Adapter**

1. Put a layer of high temperature silicone on the 3 inch (76mm) exhaust outlet. **Do not put silicone inside of pipe. Figure 20.1**
2. Slide the top vent adapter onto the rear exhaust outlet and adjust the assembly to a vertical position. **Figure 20.1.**
3. Drill 4 holes with #26 drill bit (provided) into the back of the appliance using the outer shield as a pattern (make sure the assembly is vertical). **Figure 20.2.**
4. Install the 4 mounting screws.
5. Drill 2 holes with #26 drill bit through the rear exhaust outlet using the 2 holes already in the short horizontal pipe in the top vent adapter as a guide. Install the 2 screws. **Figure 20.1.**
6. Install the vent pipe into the top vent adapter (be sure to silicone all joints).
7. To clean the top vent adapter open the clean-out cover. **Figure 20.2.**

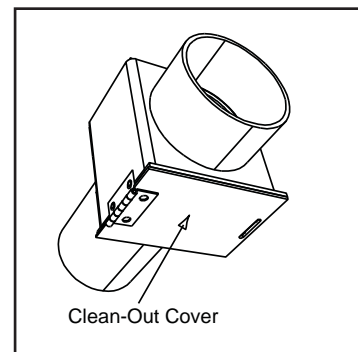


**Figure 20.1**

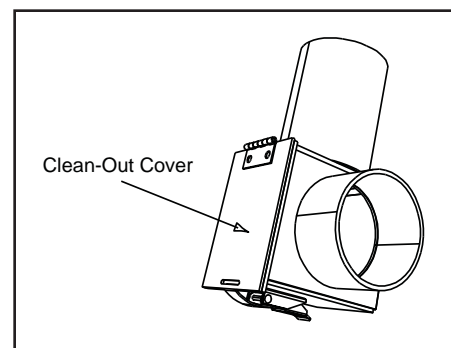


**Figure 20.2**

**C. Rear Vent and Rear Vent to Top Vent Adapter Installation**



**Figure 20.3 - Rear Vent Adapter**



**Figure 20.4 - Rear to Top Vent Adapter - 90°**

1. Put a layer of high temperature silicone on the 3 inch (76mm) exhaust outlet. **Do not put silicone inside of pipe. Figure 20.1.**
2. Slide the adapter onto the rear exhaust outlet and adjust the assembly to the appropriate position.
3. Install the vent pipe into the adapter (be sure to silicone all joints).

## D. Optional Nickel or Black Nickel Grille

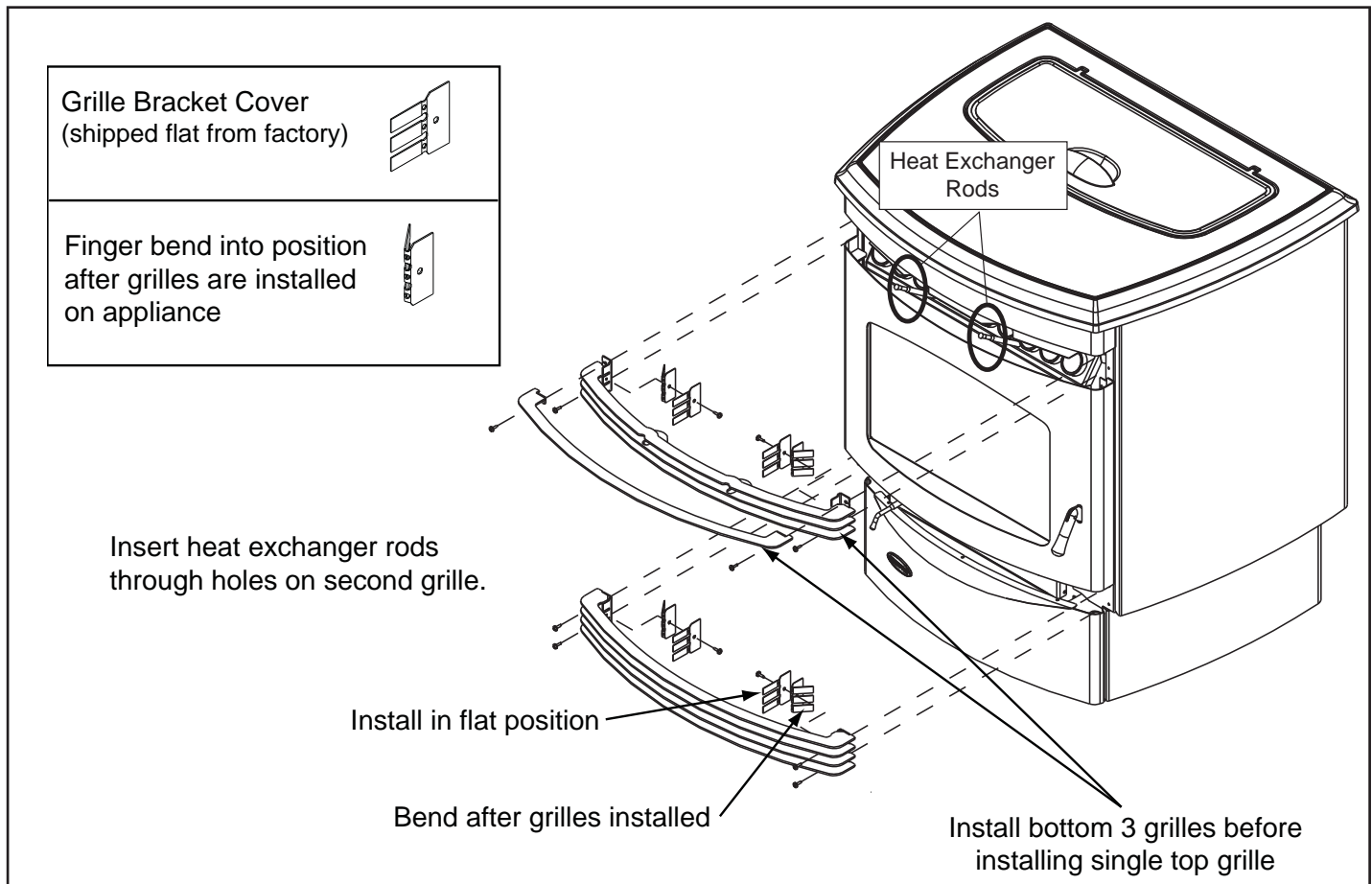


Figure 21.1

**Included in Kit:** (4) lower grilles; (3) upper grilles, (1) upper grille; (4) grille bracket covers; fasteners

**Tools Required:** #2 Phillips head screwdriver

1. Open the door. Remove the top 2 screws on each side of upper grille and remove the single grille. Remove the bottom 2 screws on each side and remove the 3 grilles attached together.
2. Removing the ash drawer before taking off the lower grille will make the lower grille easier to remove. Using a Phillips head screwdriver, remove the 2 screws on each side and pull forward with a downward motion to avoid catching the grille on the firepot pull rod.

**NOTE:** The plated grilles, Nickel and Black Nickel have 4 black grille bracket covers to eliminate the brightness of the bracket plating. The bracket covers are shipped flat, installed on the grilles, and after the grilles are installed on the appliance they are then finger-bent into position.

3. Attach the 4 grille bracket covers to the lower 4 grilles and the top 3 grilles. Slip the metal strips through the grille openings and secure to grille with screws provided. Do not finger bend the cover brackets at this time.
4. Secure the lower grille to the appliance with 2 screws on each side. Finger bend the bracket covers around the plated brackets.
5. The upper grille has 2 separate parts. Install the 3 grilles attached together first. Angle the grilles downward and insert the heat exchanger cleaning rods through the holes in the second grille and then twist forward until horizontally level. Attach the grille with only the bottom 2 screws on each side of grille. Do not finger bend the cover brackets at this time.
6. Position the single top grille over the 3 already in place. Attach with one screw on each side through the top grille and the other 3 grilles to secure to appliance.
7. Finger bend the bracket covers on the upper grille into place.
8. Re-install the ash drawer.

**E. Optional Log Set Placement Instructions**

**CAUTION**

Logs are FRAGILE. Use extreme care when handling or cleaning logs.

**NOTE:**

Due to the abrasive nature of a pellet appliance fire, the logs are not covered under warranty. Any placement variation other than shown here can cause excessive heat and shall void the appliance warranty.

**Two Piece Log Set Installation**

1. Open door to expose the firebox.
2. Install the left log first and then the right log. **Figure 22.1**
3. Lean the logs against the cast iron brick in the back of the firebox.
4. Push the logs to the far left and far right against the sides of the firebox. **Figure 22.2.**
5. To clean the logs, use a vacuum and a soft brush attachment or a paint brush.



**Figure 22.1**



**Figure 22.2**

**F. Thermostat Installation**

1. A 12 volt AC thermostat is required to operate this pellet appliance. You may use the included wall mount thermostat or purchase an optional programmable thermostat or remote control. It is equipped with an adjustable heat anticipator. The current rating is .05 amps. The anticipator needs to be adjusted to the lowest setting available.
2. When mounting a thermostat on a wall, be sure to follow your thermostat installation instructions carefully.

**NOTE: Thermostat must be mounted level for accurate readings. The thermostat should be mounted on an inside wall and not in direct line with the appliance convection air.**

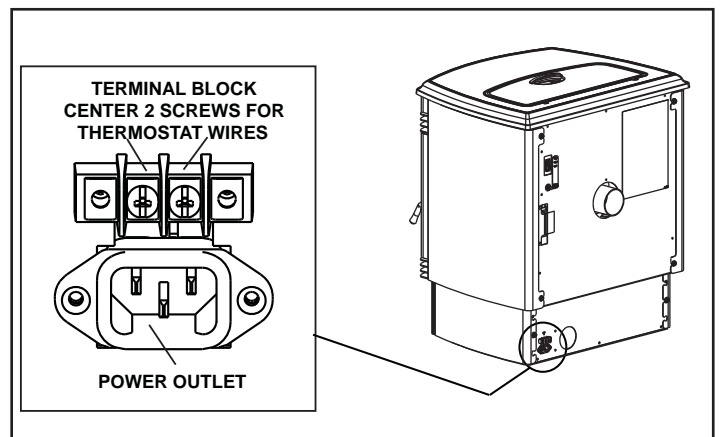
**NOTE: If the thermostat is located too close to the appliance, you may need to set the temperature setting slightly higher to maintain the desired temperature in your home.**

3. There is a 4 screw terminal block located on the back lower left corner of the stove directly above the power cord inlet. The center 2 screws are for the thermostat wires.

**CAUTION**

Shock hazard.

- Do NOT remove grounding prong from plug.
- Plug directly into properly grounded 3 prong receptacle.
- Route cord away from appliance.
- Do NOT route cord under or in front of appliance.



**Figure 22.3**

# 8

## Operating Instructions

### A. Combustible/Non-Combustible Materials

#### • Combustible Material

Material made of or surfaced with wood, compressed paper, plant fibers, plastics, or any material capable of igniting and burning, whether flame-proofed or not, plastered or unplastered.

#### • Non-combustible Material

Material which will not ignite and burn. Such materials are those consisting entirely of steel, iron, brick, tile, slate, glass or plasters, or any combination thereof.

#### • Non-combustible Sealant Material

Sealants which will not ignite and burn: Rutland, Inc. Fireplace Mortar #63, Rutland 76R, Nuflex 304, GE RTV106 or GE RTB116 (or equivalent).

### B. Fuel Material and Fuel Storage

Pellet fuel quality can greatly fluctuate. We recommend that you buy fuel in multi-ton lots whenever possible. However, we do recommend trying various brands before purchasing multi-ton lots to ensure your satisfaction.

#### Fuel Material

- Made from sawdust or wood by-products
- Shelled field corn
- Depending on the source material it may have a high or low ash content.

#### Higher Ash Content Material

- Hardwoods with a high mineral content
- Fuel that contains bark
- Standard grade pellets, high ash pellets or shelled field corn

#### Lower Ash Content Material

- Most softwoods
- Fuels with low mineral content
- Most premium grade pellets

#### Shelled Field Corn

- Moisture content must be 15% or less
- Corn must be free of debris. Never burn corn straight from the field it will clog the auger mechanism
- Corn with excessive grain dust must be screened by sifting with 3/16 (4.76mm) inch mesh screening
- Do not use corn that contains additives such as oils or meals or has been chemically treated with pesticides. It will void your warranty and destroy the exhaust system.

#### Clinkers

Minerals and other non-combustible materials such as sand will turn into a hard, glass-like substance called a clinker when heated in the firepot.

Trees from different areas will vary in mineral content. That is why some fuels produce more clinkers than others.

#### Moisture

Always burn dry fuel. Burning fuel with high moisture content takes heat from the fuel and tends to cool the appliance, robbing heat from your home. Damp pellet fuel can clog the feed system.

#### Size

- Pellets are either 1/4 inch or 5/16 inch (6-8mm) in diameter
- Length should be no more than 1-1/2 inches (38mm)
- Pellet lengths can vary from lot to lot from the same manufacturer
- Due to length variations, the feed rate may need adjusting occasionally

#### Performance

- Higher ash content and burning corn requires the firepot and the ash drawer to be emptied more frequently
- Hardwoods require more air to burn properly
- Premium wood pellets produce the highest heat output
- Burning pellets longer than 1-1/2 inches (38mm) can cause an inconsistent fuel feed rate and/or missed ignitions

**CAUTION!** *Tested and approved for wood pellets and shelled field corn. Burning of any other type of fuel voids your warranty*

#### Storage

- Wood pellets should be left in their original sealed bag until using to prevent moisture absorption
- Shelled corn should be stored in a tight container to prevent it from absorbing moisture from damp or wet floors
- Do not store any pellet fuel within the clearance requirements or in an area that would hinder routine cleaning and maintenance



### WARNING

#### Fire Risk.

- High ash fuels, or lack of maintenance, can cause the firepot to fill with ash and clinker. If the firepot fills to the top, immediately shut down the appliance and clean.
- Failure to do so could result in smoking, sooting and possible hopper fires.

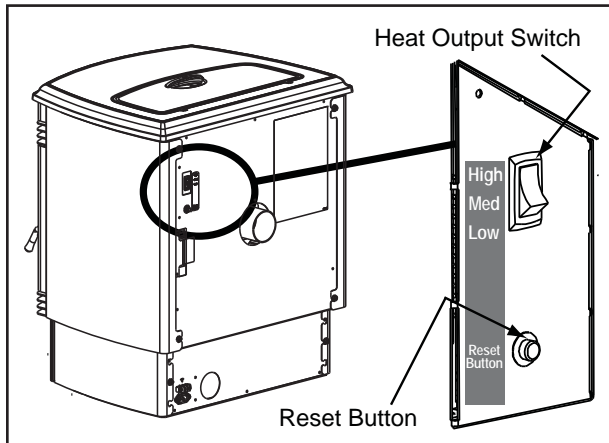
**C. General Operating Information**

**1. Thermostat Calls For Heat**

The appliance is like most modern furnaces; when the thermostat calls for heat, your appliance will automatically light and deliver heat. When the room is up to temperature and the thermostat is satisfied, the red call light will go off and the appliance will shut down.

**2. Heat Output Controls**

This appliance is equipped with a heat output control switch that has three settings or burn rates; low, medium and high. The appliance will turn on and off as the thermostat demands. When the thermostat calls for heat, the appliance will start up at the burn rate for which it is set. If the appliance is set at one of the lower settings, it will run quieter but take longer to heat up an area than if it were set at a higher burn rate. Regardless of the burn rate, when the area is warm enough to satisfy the thermostat, the appliance will shut off.



**Figure 24.1**

**D. Before Your First Fire**

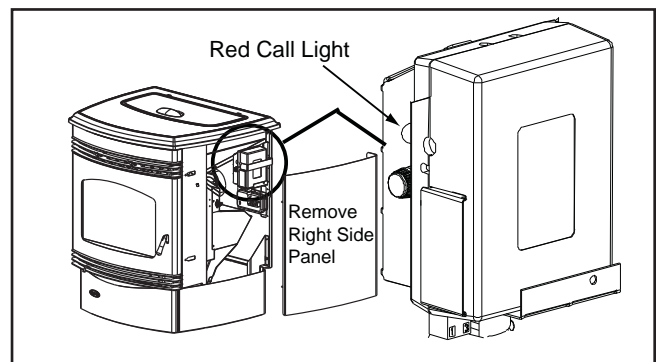
1. First, make sure your appliance has been properly installed and that all safety requirements have been met. Pay particular attention to the fire protection, venting and thermostat installation instructions.
2. Double check that the ash drawer and firebox are empty!
3. Close the front door.

**IMPORTANT DETAIL: The tip of the thermocouple must be in contact with the inside end of the thermocouple cover or missed ignitions can occur.**

**E. Starting Your First Fire**

1. A thermostat is required for proper operation of this appliance, except for corn. At this time, fill the hopper with pellets, set the thermostat to its lowest setting. Plug the power cord into nearby outlet.
2. The exhaust blower will stay on for approximately 18 minutes even though the thermostat is not calling for heat. This is normal.
3. Locate the heat output control switch mounted on the back of the appliance in the upper right corner. **Figure 24.1.** Turn it to the “high” setting by pushing the top of the control switch in and then adjust the thermostat to its highest setting. Remove the right side panel and the red call light located to the left of the control box will be on. **Figure 24.2.** This indicates the thermostat is calling for heat.
4. The fuel feed system and the igniter should now be on.
5. For your first fire it will be necessary to press the reset button once approximately 2 minutes after start up and again in 5 minutes. This will fill the feed system and allow the appliance to begin dropping pellets. The appliance will continue to run as long as the thermostat is calling for heat.
6. Once the appliance has ignited, let it burn for approximately 15 minutes, then set the thermostat to the desired room temperature. Adjust the heat output control switch to the desired setting.

**NOTE:** We recommend the use of a 50-50 blend of corn and wood pellets. The only change in operation is that the feed rate may require a slight adjustment. If the appliance is running all of the time, 100% corn will work after the fire has been started using wood pellets.



**Figure 24.2**

**WARNING**

**Fire Hazard.**  
Keep combustible materials, gasoline and other flammable vapors and liquids clear of appliance.

- Do NOT store flammable materials in the appliance's vicinity.
- DO NOT USE GASOLINE, LANTERN FUEL, KEROSENE, CHARCOAL LIGHTER FLUID OR SIMILAR LIQUIDS TO START OR “FRESHEN UP” A FIRE IN THIS HEATER.
- DO NOT BURN GARBAGE OR FLAMMABLE FLUIDS SUCH AS GASOLINE, NAPHTHA OR ENGINE OIL.
- DO NOT USE CHEMICALS OF FLUIDS TO START THE FIRE.
- Keep all such liquids well away from the heater while it is in use.
- Combustible materials may ignite.



## F. Fire Characteristics

A properly adjusted fire with the heat output control switch set on "high" has a short active flame pattern that extends out of the firepot approximately 4 inches (102mm). If the fire has tall flames with black tails and seems somewhat lazy, the feed rate will need to be reduced. This is done by sliding the fuel adjustment control rod down, which will reduce the feed. If the fire is not 4 inches (102mm) tall, slide the fuel adjustment control rod up to increase the feed. A medium and low setting will give a shorter flame. The flame will rise and fall somewhat. This is normal.

## G. Feed Rate Adjustment Instructions

The feed adjustment control rod is factory set, and should be adequate for most fuels. However, if the flame height is too high or too low, you will need to adjust the feed rate. Wait until the appliance has been burning for 15 minutes before making your adjustments and allow 15 minutes for feed adjustment to take effect.

1. Loosen the set screw 1/4 to 1/2 turn during set-up of appliance. This will allow movement of the feed adjustment control rod. Do not re-tighten set screw.
2. Loosen the wing nut.
3. Adjust the feed adjustment control rod upward towards the "+" symbol to increase the feed rate and flame height or down towards the "-" symbol, to decrease the feed rate and flame height.
4. Re-tighten the wing nut.

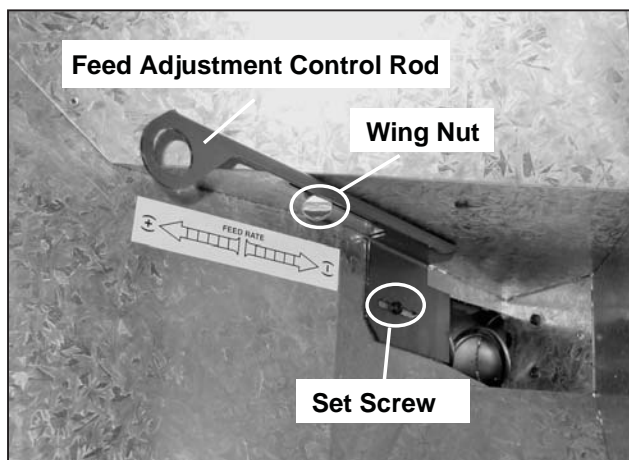



Figure 25.1

## H. Ignition Cycles

1. At the beginning of each ignition cycle, it is normal to see some smoke in the firebox. The smoke will stop once the fire starts.
2. The convection blower will automatically turn on after your appliance has been burning for approximately 10 minutes. This blower transfers heat from your appliance into the room, and will continue to run after the thermostat has stopped calling for heat until the appliance has cooled down.
3. Occasionally the appliance may run out of fuel and shut itself down. When this happens, the red call light will be on. **See Figure 24.2, page 24.** To restart it, fill the hopper and press the reset button. **See Figure 24.1, page 24.** When you press the reset button the red call light will go out. Release the button and the light will come back on. You should see a fire shortly. If not, follow the instructions on **page 24**, of "Starting Your First Fire".

 <b>WARNING</b>	
	<p>Fire Risk</p> <p>Do NOT operate appliance:</p> <ul style="list-style-type: none"> <li>• With appliance door open.</li> <li>• Firepot floor open.</li> <li>• Cleaning slide plates open.</li> </ul>
	<p>Do NOT store fuel:</p> <ul style="list-style-type: none"> <li>• Closer than required clearances to combustibles to appliance</li> <li>• Within space required for loading or ash removal.</li> </ul>

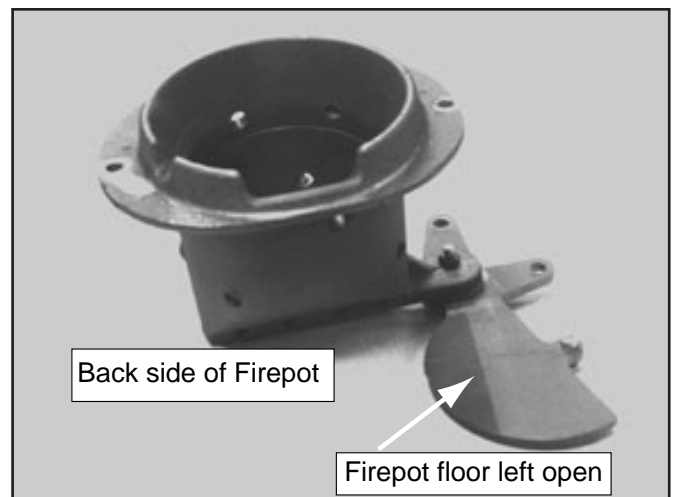


Figure 25.2 - DO NOT LEAVE FIREPOT FLOOR OPEN

**I. Clear Space**

**WARNING! RISK OF FIRE!** Do NOT place combustible objects in front or to the sides of the appliance. High temperatures may ignite clothing, furniture or draperies.

**Mantel:** Avoid placing candles and other heat-sensitive objects on mantel or hearth. Heat may damage these objects.

**NOTICE:** Clearances may only be reduced by means approved by the regulatory authority having jurisdiction.

**WARNING! RISK OF FIRE!** Keep combustible materials, gasoline and other flammable vapors and liquids clear of appliance.

- Do **NOT** store flammable materials in the appliance's vicinity.
- Do **NOT** use gasoline, lantern fuel, kerosene, charcoal lighter fluid or similar liquids to start or "freshen up" a fire in this heater.

Keep all such liquids well away from the heater while it is in use as combustible materials may ignite.

**CAUTION**

Odors and vapors released during initial operation.

- Curing of high temperature paint.
- Open windows for air circulation.

Odors may be irritating to sensitive individuals.

**J. Frequently Asked Questions**

ISSUES	SOLUTIONS
1. Metallic noise.	1. Noise is caused by metal expanding and contracting as it heats up and cools down, similar to the sound produced by a furnace or heating duct. This noise does not affect the operation or longevity of your appliance.
2. White ash buildup on glass.	2. This is normal. Clean the glass.
3. Glass has build-up of black soot.	3. Excessive build up of ash. See solution #4. The lower burn settings will produce more ash, the higher burn settings produce less. The more it burns on low the more frequent cleaning of the glass is required.
4. Fire has tall flames with black tails and is lazy.	4. The feed rate needs to be reduced or the firepot, exhaust blower, exhaust path or baffles needs cleaning.
5. Smokey start-up or puffs of smoke from the airwash.	5. Either the firepot is dirty or there is too much fuel at start-up and not enough air. Close down feed rate 1/4 inch (6.35mm) at a time until this no longer happens.
6. Large flame at start-up.	6. This is normal. Flame will settle down once the fire is established.
7. Rumbling sound.	7. Make sure the ash drawer is completely closed. The feed rate needs to be reduced or close the combustion air damper 1/4 inch (6.35mm) at a time until the sound stops.

# 9 Troubleshooting

With proper installation, operation, and maintenance your appliance will provide years of trouble-free service. If you do experience a problem, this troubleshooting guide will assist a qualified service person in the diagnosis of a problem and the corrective action to be taken. ***This troubleshooting guide can only be used by a qualified service technician.***

***Turn down thermostat and let the appliance completely cool.  
Exhaust blower must be off.  
Unplug appliance before servicing.***


Symptom	Possible Cause	Corrective Action
Plug in appliance - No response.	No current to outlet. 7 amp fuse defective. #3 snap disc tripped or defective. Control box defective.	Check circuit breaker at service panel. Replace fuse. Reset or replace snap disc. Replace control box.
Call light on. No fire. No fuel in firepot.	Out of fuel. #2 snap disc may be defective. Vacuum switch not closing, no vacuum.  Control box defective.	Check hopper. Fill with fuel. Replace snap disc. Check exhaust blower is plugged in and operating. Check vacuum switch is plugged in. Check vacuum hose is in good condition, clear and connected at both ends. Check thermocouple is in good condition and plugged in properly. Make sure venting system is clean. Make sure front door is closed. Replace control box.
Call light on. No fire. Partially burned fuel in firepot.	Firepot clean-out plate not closed.  Firepot is dirty (missed ignition).	Check that firepot clean-out plate is fully closed.  Clean firepot. Make sure there is no clinker in the firepot. <b>See page 30.</b>  Clinkers may have to be broken up with firepot clean-out tool or other means.
Call light on. No fire. Unburned pellets in firepot.	Firepot clean-out plate not closed.  Firepot is dirty.  The ignition hole between the igniter bracket and firepot is blocked.  Igniter not working.  Control box defective.	Check that firepot clean-out plate is fully closed.  Clean firepot. Make sure there is not a clinker in the firepot. Clinkers may have to be pushed out of firepot with firepot clean-out tool or other means.  Scrape with solid piece of wire.  Remove ash drawer to see if igniter is glowing red on start-up. Check igniter wires for good connection. Replace igniter using 1/4 inch (6mm) male / female spade connectors.  Replace control box.
Slow or smoky start-up.	Firepot clean-out plate not closed.  Firepot is dirty.  Excessive amount of fuel at start-up.	Check that firepot clean-out is fully closed.  Clean firepot. Make sure there is not a clinker in the firepot. Clinkers may have to be pushed out of firepot with firepot clean-out tool or other means.  Reduce feed rate using feed rate adjustment control rod located inside hopper.

Symptom	Possible Cause	Corrective Action
Slow or smoky start-up (Cont'd)	Dirty exhaust and/or venting system.	Check for ash build up in unit, including behind rear panels, firebox, heat exchanger, exhaust blower and venting.
Feed system fails to start.	<p>Out of fuel. #2 snap disc may be defective.</p> <p>Vacuum switch not closing. No vacuum.</p> <p>Feed system jammed or blocked.</p> <p>Feed spring not turning with feed motor.</p> <p>Feed motor defective or not plugged in.</p>	<p>Check hopper, fill with fuel. Replace snap disc. Firebox door must be closed securely.</p> <p>Check exhaust blower is plugged in and operating. Check vacuum switch is plugged in. Check vacuum hose is in good condition, clear and connected at both ends. Check thermocouple is in good condition and plugged in properly. Make sure venting system is clean. <b>NOTE:</b> High winds blowing into the venting system can pressurize the firebox causing loss of vacuum.</p> <p>Empty hopper of fuel. Use a wet/dry vacuum cleaner to remove remaining fuel, from hopper, including feed tube. Check feed chute for obstructions. Loosen 2 screws and jiggle feed assembly.</p> <p>Check that set screw is tight on feed spring shaft at end of feed motor.</p> <p>Check connections on feed motor, replace if defective.</p>
No call light. Unit does not begin start sequence.	<p>Thermostat not set to a high enough temperature.</p> <p>Snap Disc #3 tripped.</p> <p>No power.</p> <p>Fuse blown.</p> <p>Connections at thermostat and/or appliance not making proper contact.</p> <p>Defective thermostat or thermostat wiring.</p> <p>Control box defective.</p>	<p>Adjust thermostat above room temperature.</p> <p>Reset snap disc.</p> <p>Connect to power.</p> <p>Replace fuse.</p> <p>Check connections at thermostat and appliance.</p> <p>Replace thermostat or wiring. NOTE: To test thermostat and wiring, use a jumper wire at the thermostat block on the unit to by-pass thermostat and wiring.</p> <p>Replace control box.</p>
Unit fails to shut off.	Call light on.	<p>Turn thermostat off. If call light does not go out, disconnect thermostat wires from unit. If call light does go out, thermostat or wires are defective.</p>

Symptoms	Possible Cause	Corrective Action
Convection blower fails to start.	#1 snap disc defective. Blower not plugged in. Blower is defective. Control box is defective.	Replace snap disc. Check that blower is plugged into wire harness. Replace blower. Replace control box.
Exhaust blower fails to start or does not shut off.	Blower not plugged in. Blower is clogged with ash. Blower is defective. Control box is defective.	Check that blower is plugged into wire harness. Clean exhaust system. Replace blower. Replace control box
Large, lazy flame, orange color. Black ash on glass.	Dirty appliance. Poor fuel quality, high ash content.  Firepot clean-out plate not completely closed.  Excessive amount of fuel.	Clean unit, including firepot, heat exchangers and venting system. Remove stainless steel baffle from firebox to clean ash from on top of baffle. Clean behind rear brick panels. Change fuel brand to premium.  Check that firepot clean-out plate is fully closed.  Reduce feed rate using feed rate adjustment control rod located inside hopper.
Nuisance shutdowns.	Low flame. Sawdust buildup in hopper. Feed motor is reversing. Defective thermocouple. Defective control box. Firepot more than 1/2 full.	Increase feed by opening feed rate adjustment control rod located inside hopper. Clean hopper, see <b>page 32</b> . Check for good connections between feed motor and wire harness. Replace thermocouple. Replace control box. See <b>page 34</b> for detailed instructions for “High Ash Fuel Content Management”
Appliance calls for heat. Call light illuminates. Exhaust blower starts. No feed or igniter.	Thermocouple is defective or not properly plugged in.  Defective control box	Check connections on thermocouple or replace if defective. A flashing yellow light on the control box indicates a problem with the thermocouple.  Replace control box.
Hopper lid not closed all the way	Switch or magnet is out of adjustment (auger will not function)	Close the lid. If that doesn't work, adjust or replace the switch or magnet

# 10 Maintaining & Servicing Your Appliance

## A. Proper Shutdown Procedure



**CAUTION**

**Shock and Smoke Hazard**

- Turn down thermostat, let appliance completely cool and exhaust blower must be off. Now you can unplug appliance before servicing.
- Smoke spillage into room can occur if appliance is not cool before unplugging.
- Risk of shock if appliance not unplugged before servicing appliance.

**Follow the detailed instructions found in this section for each step listed as referenced in the chart below.**

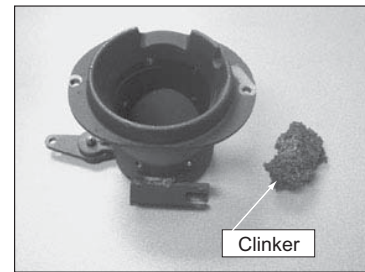
## C. General Maintenance

### 1. Types of Fuel

Depending on the type of fuel you are burning will dictate how often you have to clean your firepot.

If the fuel you are burning has a high dirt or ash content or you are burning shelled field corn, it may be necessary to clean the firepot more than once a day.

Dirty fuel will cause clinkers to form in the firepot. A clinker is formed when dirt, ash or a non-burnable substance is heated to 2000°F (1093°C) and becomes glass-like. See **page 34** in this section for more details on fuels with high ash content.



**Figure 30.1 - Clinker**


## B. Quick Reference Maintenance Chart

Cleaning or Inspection	Frequency		Daily	Weekly	Monthly	Yearly
Ash Pan	Every 5 bags of fuel	OR		X		
Ash Removal from Firebox	Every 5 bags or more frequently depending on the fuel type or ash build-up	OR		X		
Beneath Heat Exchanger	Every 1 ton of fuel	OR			X	
Blower, Combustion (Exhaust)	More frequently depending on the fuel type	OR				X
Blower, Convection	25 bags or more frequently depending on operating environment.	OR				X
Door Latch Inspection	Prior to heating season	OR			X	
Exhaust Path	25 bags or more frequently depending on ash build-up	OR			X	
Firebox - Prepare for Non-Burn Season	At end of heating season	OR				X
Firepot - Burning pellets - hardwood	Every 3 bags	OR	X			
Firepot - Burning pellets - softwood	Every 5 bags	OR	X			
Firepot - Burning Corn	Every 1 bag	OR	X			
Glass	When clear view of firepot becomes obscure	OR		X		
Heat Exchanger & Drop Tube	Every 1 ton of fuel	OR			X	
Hopper	Every 50 bags of fuel or when changing fuel types	OR			X	
Top Vent Adapter	More frequently depending on the fuel type or ash build-up	OR				X
Venting System	More frequently depending on the fuel type	OR				X

**NOTICE:** These are recommendations. Clean more frequently if you encounter heavy build-up of ash at the recommended interval or you see soot coming from the vent. **Not properly cleaning your appliance on a regular basis will void your warranty.**

**2. Cleaning Firepot with Cleaning Rod & Firepot Scraper**

- **Frequency:** Daily or more often as needed
  - **By:** Homeowner
- a. The appliance must be in complete shutdown and cool and the exhaust blower off. If you are just cleaning the firepot, there is no need to unplug the appliance.
  - b. Pull firepot cleaning rod OUT a couple of times to help shake debris loose. If rod is hard to pull, it may be necessary to use your firepot clean-out tool to chip away material that has built up on the bottom plate of the firepot and to push out any clinkers. Larger clinkers may have to be removed from the top of the firepot. Corn clinkers can be especially difficult to break up.
  - c. The firepot floor plate must be fully closed when finished. **Figure 25.1 on page 25.**

	<b>WARNING</b>
	<b>Fire Risk</b>
	<ul style="list-style-type: none"> <li>• NEVER pull firepot cleaning rod or cleaning slide plates out when appliance is operating.</li> <li>• The cleaning slide plates must be fully CLOSED when appliance is operating.</li> <li>• Hot pellets may fall into ashpan and start a fire or mis-starts due to lack of vacuum.</li> </ul>

**3. Ash Removal from Firebox (Cont'd)**

- e. The 2 cleaning slide plates must be fully closed when cleaning is complete. **See Disposal of Ashes.**

	<b>WARNING</b>
	<b>Fire Risk</b>
	<ul style="list-style-type: none"> <li>• The cleaning slide plates must be fully CLOSED when appliance is operating. Hot pellets may fall into ashpan and start a fire.</li> </ul>

**4. Cleaning Ash Pan**

- **Frequency:** Weekly or every 5 bags of fuel
- **By:** Homeowner


Locate the ash pan underneath the firepot. Open the bottom ash door and slide the ash pan straight out. Empty into a non-combustible container and re-install ash pan. **See Disposal of Ashes.**

**5. Disposal of Ashes**

- **Frequency:** As needed
- **By:** Homeowner

Ashes should be placed in a steel container with a tight-fitting lid. The container of ashes should be moved outdoors immediately and placed on a non-combustible floor or on the ground, well away from all combustible materials, pending final disposal.

If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have thoroughly cooled. Other waste shall not be placed in this container.

	<b>WARNING</b>
	<b>Disposal of Ashes</b>
	<ul style="list-style-type: none"> <li>• Ashes should be placed in metal container with tight fitting lid.</li> <li>• Ashes should be retained in closed container until all cinders have thoroughly cooled.</li> </ul>

**3. Ash Removal from Firebox**

- **Frequency:** Every 5 bags or weekly or more frequently depending on ash build-up.
  - **By:** Homeowner
- a. There must not be any hot ashes in the firebox during cleaning so allow the appliance to completely cool. The firebox ash should be removed every time the exhaust path is cleaned. Frequent cleaning of the ash in the firebox will help slow down the build-up of ash in the exhaust blower and vent system.
  - b. Plug in your appliance, if unplugged, and turn the thermostat on and immediately shut it off to start the exhaust blower on its cycle time. It will pull fly ash out the exhaust instead of into the room.
  - c. Open cast hinged face. Directly underneath the firebox door and to the left and right of the firepot are 2 cleaning slide plates with finger holes. Pull both slide plates out and then open the glass door. Sweep the remaining ash from the firebox into the 2 open holes. A paint brush works well for this. Close slide plates.
  - d. This ash is deposited in the same ash pan as the firepot debris. The ash pan should be emptied every time you clean the firebox. Remember to place the ash and debris into a metal or noncombustible container.

**6. Cleaning Heat Exchanger Chambers & Drop Tube**

- **Frequency:** Monthly or every 1 ton of fuel
- **By:** Homeowner

**WARNING**

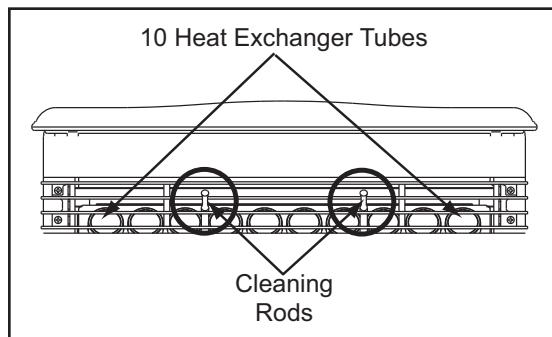
Heat exchanger cleaning rods may be warm to the touch. For safety purposes wear gloves.

Do not pull heat exchanger cleaning rods while appliance is operating.

Push cleaning rods IN when done, DO NOT leave cleaning rods OUT. Injury can occur.

The amount of ash buildup in the firepot will be a good guide to determine how often you should clean the heat exchangers.

- Allow the appliance to completely cool down before pulling the cleaning rods. Turn the thermostat on and then immediately off to start the exhaust blower on its cycle time. It will pull fly ash out the exhaust instead of into the room.
- Locate the 2 exposed rods directly underneath the heat exchanger tubes. **Figure 32.1.**
- To clean, pull the rods straight out until it stops, approximately 8 inches (203mm). Slide the rods OUT and IN a couple of times.



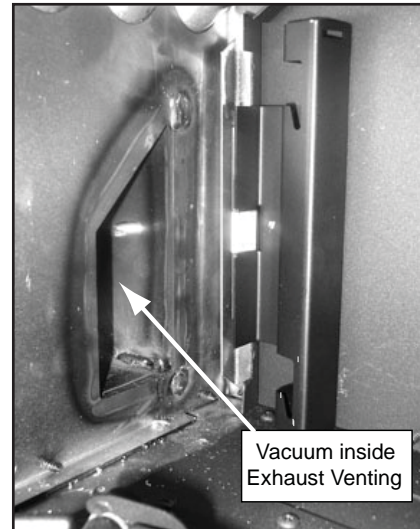
**Figure 32.1**

**7. Cleaning Beneath Heat Exchanger**

- **Frequency:** Monthly or after burning 1 ton of fuel
  - **By:** Homeowner
- Be sure the appliance is allowed to cool, has been unplugged and the exhaust blower is off
  - A more thorough cleaning is needed to remove the excess ash that is left behind from the use of the cleaning rods for the heat exchanger tubes.
  - The ash will be resting on the back of the baffle. This will require removing the cast baffle. Please refer to **page 37** for a detailed explanation of removing the baffle.

**8. Cleaning the Exhaust Path**

- **Frequency:** Every 25 bags or monthly or more frequently depending on ash build-up.
- **By:** Homeowner
  - Appliance must be completely cool.
  - Open cast hinge face. Remove baffle and right brick and thoroughly vacuum the area and continue throughout the rest of the firebox.
  - Replace right brick and baffle and close cast hinge face.



**Figure 32.2**

**9. Cleaning the Hopper**

- **Frequency:** Monthly or after burning 50 bags of fuel or when changing fuel type
- **By:** Homeowner

After burning approximately 1 ton of fuel you will need to clean the hopper to prevent sawdust build-up.

A combination of sawdust and pellets on the auger reduces the amount of fuel supply to the firepot. This can result in nuisance shutdowns and mis-starts.

- The appliance must be in complete shutdown. Allow the appliance to completely cool down.
- Empty the hopper of any remaining pellets.
- Vacuum the hopper and feed tube.

**NOTE: Hearth & Home Technologies recommends to use a heavy duty vacuum cleaners specifically designed for solid fuel appliance cleaning.**



**10. Soot and Fly Ash: Formation & Need for Removal in Exhaust Venting System.**

- **Frequency:** Yearly or more frequently depending on ash build-up.
- **By:** Qualified Service Technician/Homeowner

Be sure the appliance is allowed to cool, has been unplugged and the exhaust blower is off.

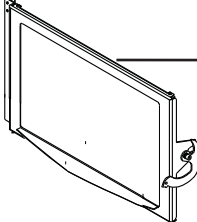
The products of combustion will contain small particles of fly ash. The fly ash will collect in the exhaust venting system and restrict the flow of the flue gases.

At start-up if there is incomplete combustion, or if there is a shutdown or incorrect operation of the appliance it will lead to some soot formation. This will collect in the exhaust venting system.

The venting (chimney) system may need to be cleaned at least once a year or more often depending upon the quality of your fuel or if there is a lot of horizontal pipe sections. Ash will build up more quickly in the horizontal sections.

**11. Cleaning the Glass**

- **Frequency:** When clear view of the firepot becomes obscure
- **By:** Homeowner
  - a. Appliance must be completely cool before cleaning glass.
  - b. Vacuum fly ash from glass and door rope.
  - c. Use a damp paper towel or any non-abrasive glass cleaner. Wipe off with dry towel.



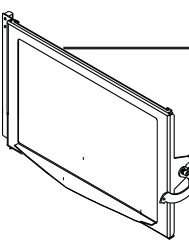
**CAUTION**

Handle glass assembly with care.

**When cleaning glass:**

- Avoid striking, scratching or slamming glass.
- Do NOT clean glass when hot.

- Do NOT use abrasive cleaners.
- Refer to maintenance instructions.



**WARNING**

Handle glass with care.

- Inspect the gasket to ensure it is undamaged.
- Do NOT strike, slam or scratch glass.
- Do NOT operate appliance with glass assembly removed.

- Do NOT operate with glass cracked, broken or scratched.

**12. Door Latch Inspection**

- **Frequency:** Prior to heating season
- **By:** Homeowner

The door latch is non-adjustable but the gasketing between the glass and firebox should be inspected periodically to make sure there is a good seal.

**13. Cleaning Exhaust Blower - Requires No Lubrication**

- **Frequency:** Yearly or as needed
- **By:** Qualified Service Technician
- **Task:** Contact your local dealer

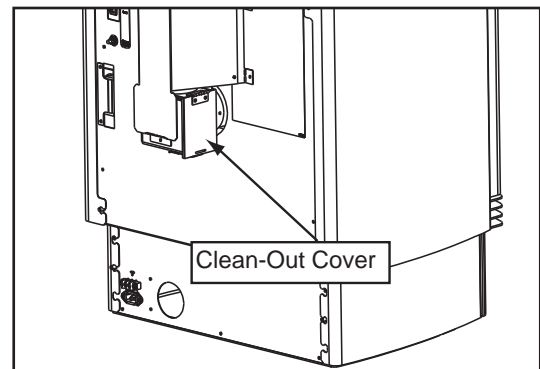
**14. Cleaning Convection Blower - Requires No Lubrication**

- **Frequency:** Yearly or as needed
- **By:** Qualified Service Technician
- **Task:** Contact your local dealer.

**15. Cleaning the Top Vent Adapter**

- a. The appliance must be in complete shutdown and the exhaust blower should be off. Allow the appliance to completely cool down.
- b. Open the clean out cover. **See Figure 33.1.**
- c. Sweep out any ash build-up.

**NOTE:** There are heavy duty vacuum cleaners specifically designed for solid fuel appliance cleaning.



**Figure 33.1**

**16. Preparing Firebox for Non-Burn Season**

- **Frequency:** Yearly at the end of the heating season
- **By:** Homeowner
  - a. Be sure the appliance is allowed to cool, has been unplugged and the exhaust blower is off.
  - b. Remove all ash from the firebox and vacuum thoroughly.
  - c. Paint all exposed steel, including cast-iron.
    - Use the Touch-Up paint supplied with the appliance; or;
    - Purchase paint from your local dealer.
    - Must use a high-temperature paint made specifically for heating appliances.

**D. High Ash Fuel Content Maintenance**

- **Frequency:** As needed
- **By:** Homeowner

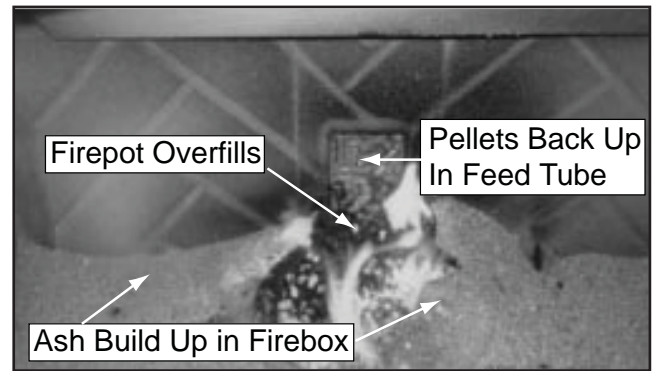
Poor quality pellet fuel, or lack of maintenance, can create conditions that make the firepot fill quickly with ashes and clinkers.

This condition makes the appliance susceptible to overflowing the firepot with pellets which may result in smoking, sooting and possible hopper fires. **Figure 34.1** shows an example where the firepot overfills, pellets back up into the feed tube and ash has accumulated in the firebox.

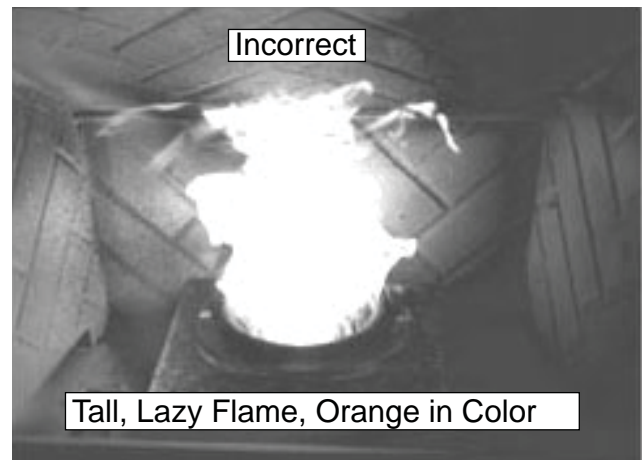
An inefficient and non-economical method of burning of fuel caused by poor quality pellet fuel is shown in **Figure 34.2**.

The correct flame size when good quality, premium pellet fuel is burned is shown in **Figure 34.3**.



If the ash buildup exceeds the half way point in the firepot **IMMEDIATE ATTENTION AND CLEANING IS REQUIRED.**



**Figure 34.1**



**Figure 34.2**

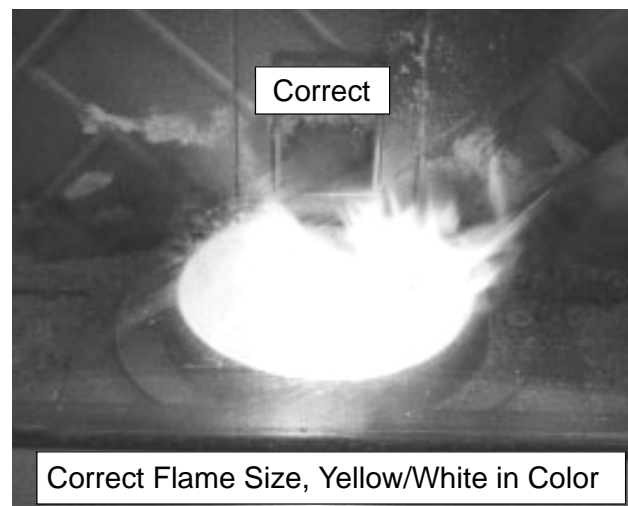
	<p><b>WARNING</b></p>
	<p><b>Fire Risk.</b></p> <ul style="list-style-type: none"> <li>• High ash fuels, or lack of maintenance, can cause the firepot to overflow. Follow proper shutdown procedure if ash buildup exceeds half way point in firepot.</li> <li>• Failure to do so could result in smoking, sooting and possible hopper fires.</li> </ul>

**E. Soot or Creosote Fire**

Establish a routine for the fuel, wood burner and firing technique. Check daily for creosote build-up until experience shows how often you need to clean to be safe. Be aware that the hotter the fire the less creosote is deposited, and weekly cleaning may be necessary in the mild weather even though monthly cleaning may be enough in the coldest months. Contact your local municipal or provincial fire authority for information on how to handle a chimney fire.

**In the event of a soot or creosote fire, close the firebox door, exit the building immediately and contact the proper fire authorities.**

**DO NOT under any circumstances re-enter the building.**

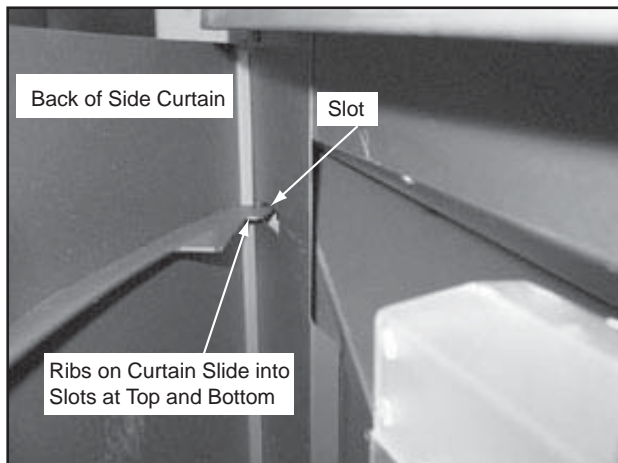


**Figure 34.3**

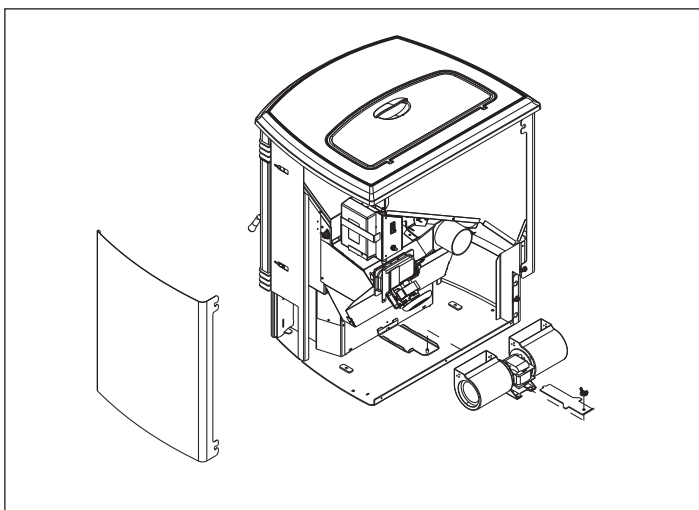
## F. Blower Replacement

### 1. Convection Blower Replacement

- Turn down the thermostat, let appliance completely cool and then unplug appliance before servicing.
- The Convection Blower is located on the floor at the rear of the appliance.
- Remove the right upper and lower side curtains by loosening 7/16" nut in th back and lift off of the appliance. When re-installing flex curtain to re-attach. **Figure 35.1.**
- Cut the tie wire holding the wires together and then disconnect the white and purple wires.
- Remove wingnut and hold-down bracket and then remove blower.
- Re-install in reverse order.
- Attach new tie wire to hold wires together.



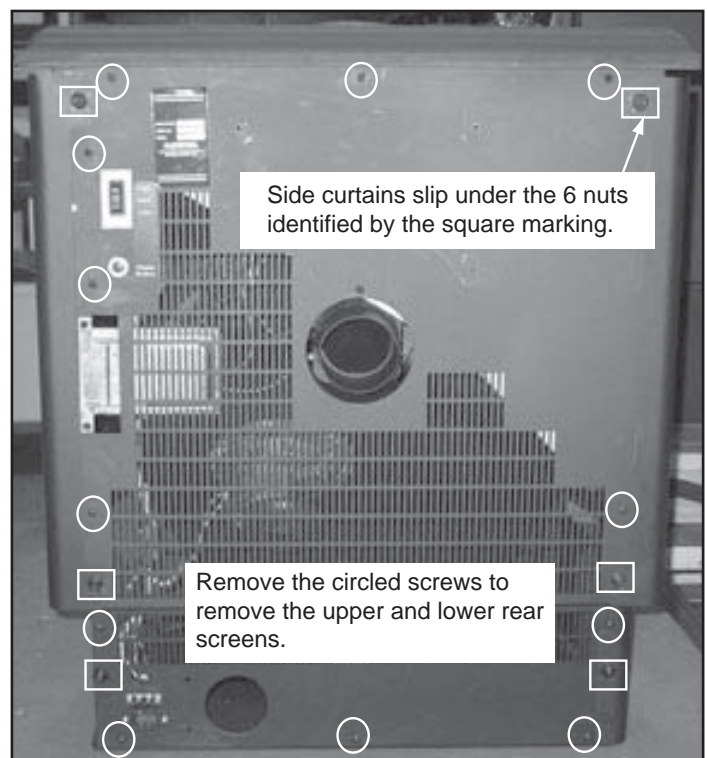
**Figure 35.1**



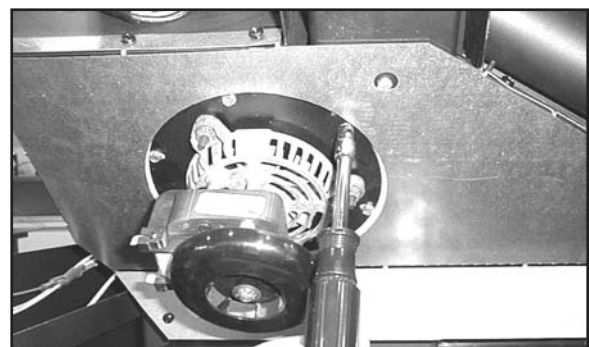
**Figure 35.2**

### 2. Combustion Blower Replacement

- Turn down the thermostat, let appliance completely cool and then unplug appliance before servicing.
- Remove both upper and lower side curtains. **Figure 35.1.** Remove the upper and lower rear curtains. **Figure 35.3.**
- Disconnect the white and blue wires from the exhaust blower.
- There is a removable plate on the exhaust blower. Using a 1/4" socket or short standard screwdriver loosen the 6 screws in the keyhole shaped holes and rotate the plate. **Figure 35.4.**
- Remove the exhaust blower and gasket.
- Re-install in reverse order.



**Figure 35.3**

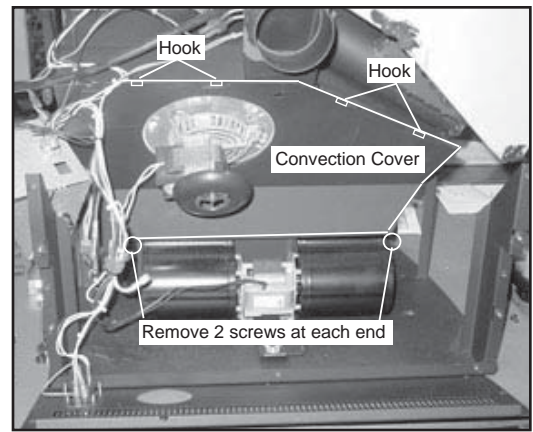


**Figure 35.4**

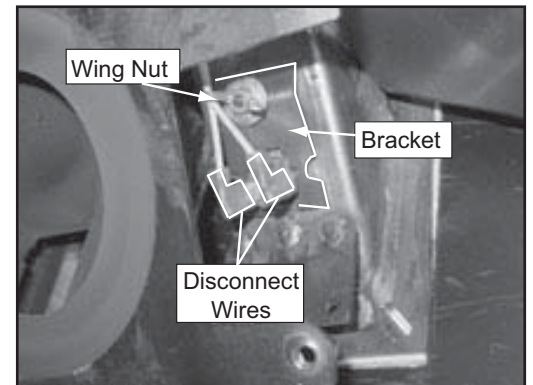
**3. Snap Disc #2 Replacement**

**NOTE:** Combustion Blower Gasket is also required. Sold separately under Part Number 240-0812.

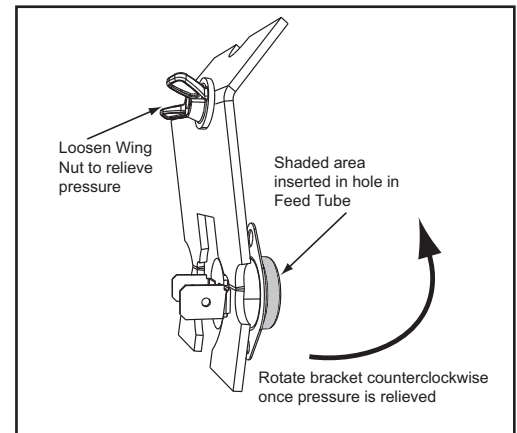
- a. Turn down thermostat, let appliance cool completely if running. Then unplug appliance before servicing. Disconnect appliance from venting at the rear of appliance.
- b. Remove both upper and lower side curtains by removing the six 7/16" nuts on the rear of the appliance.
- c. Disconnect the vacuum hose and wires from the vacuum switch. Disconnect the blue and white wires from the combustion blower. Remove control box retainer clip. Remove two screws that hold the junction box. Set aside carefully. Disconnect hopper switch.
- d. Remove cast top from appliance. Two fasteners are located outside the hopper on each side. The other two are located in the hopper along the back. **Figure 36.1.** Remove the rear screen of the appliance (be sure the vent is disconnected) by removing the seven screws. Lift slightly upwards as to not damage the hopper switch and set aside.
- e. Remove lower screw by removing five screws. Lay flat on ground.
- f. Remove convection cover by removing the two screws at the bottom (one each side) and slide to the left, then set aside.
- g. Remove the five 7/16" bolts holding the combustion blower housing to the exhaust plenum. Discard gasket. (Clean blower impeller and plenum if needed).
- i. Disconnect wires from snap disc #2. **Figure 36.3.**
- j. Loosen wing nut to relieve the pressure on snap disc from the bracket. The shaded area of the snap disc is inserted into a hole in the feed tube. **NOTE:** You may need pliers to start the wing nut. **Figure 36.4.**
- k. When bracket is loose enough, rotate the bracket counterclockwise and away from feed tube. **Figure 36.5.**
- l. Reach behind bracket and remove old snap disc. Install new snap disc and rotate back to original position ensuring the snap disc is inserted in the hole in the feed tube. Tighten the wing nut and re-attach the wires to the new snap disc.
- i. Re-install in reverse order. Be sure to use new gasket when installing combustion blower housing.



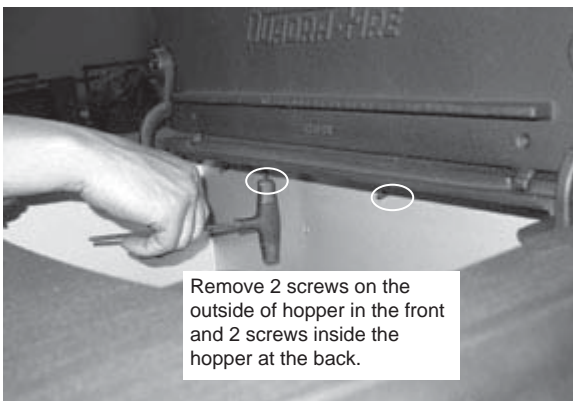
**Figure 36.2**



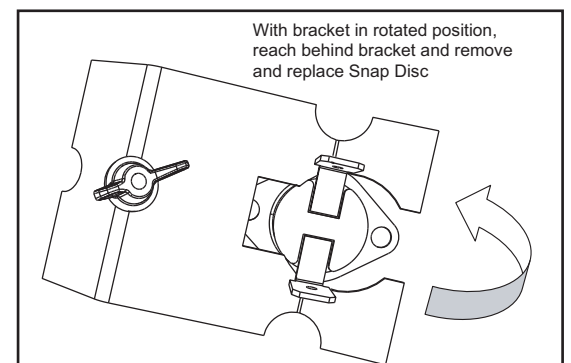
**Figure 36.3**



**Figure 36.4**



**Figure 36.1**



**Figure 36.5**

### G. Igniter Replacement

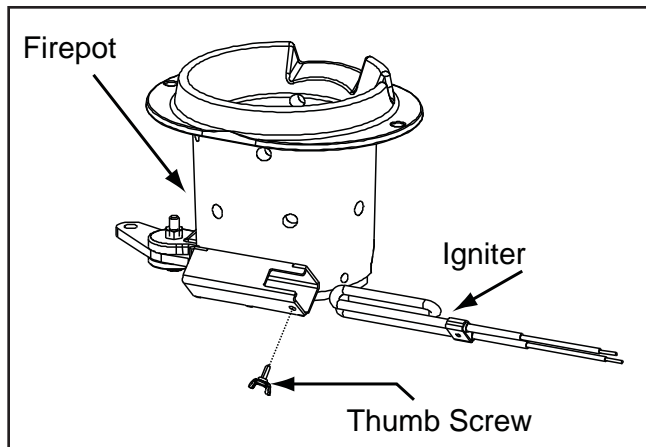


Figure 37.1

1. Shut down the appliance by turning down the thermostat and let the appliance completely cool down. After the appliance has cooled down, unplug it and remove the ash drawer.
2. The wire leads to the igniter are connected to the wire harness with 1/4 inch male / female spade connectors. Disconnect the spade connections and remove the igniter from the chamber. Loosen thumb screw and slide igniter out.
3. Install new igniter into the chamber and tighten thumb screw. Re-connect the wires to the 2 leads with the spade connectors.
4. Double check that the igniter wires are clear of any movement, i.e. ash drawer, firepot cleaning rod, cleaning slide plates, etc.
5. Re-install the ash drawer and side panel and re-connect the power.

### H. Baffle & Brick Set Removal

1. Follow proper shutdown procedures in Section 10.
2. The top baffle has a hook on the bottom left side that rests on the top lip of the cast brick. There is a tab on the bottom right side that hooks into the side bracket. Remove the top baffle by first pulling the baffle forward until back edge drops down. Then slide baffle back until the front edge clears the shelf that it had been resting on. **Figure 37.2.**
3. The top baffle must be removed before you can remove the right and left brick. Remove the right brick by holding top lip of brick and lifting up, then push outside edge back. Slide brick to the right until it is flush with the firebox. Rotate the inside edge of the brick forward and remove brick. Repeat for left brick. **Figure 37.3.**

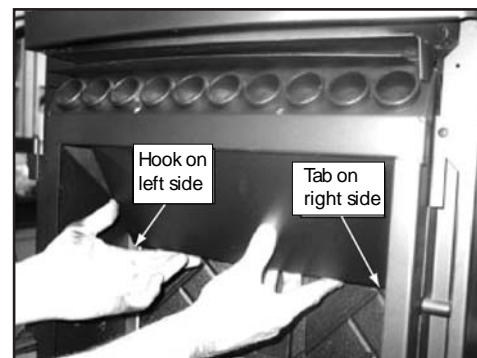


Figure 37.2

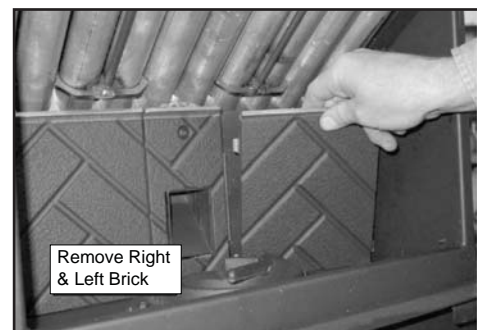


Figure 37.3

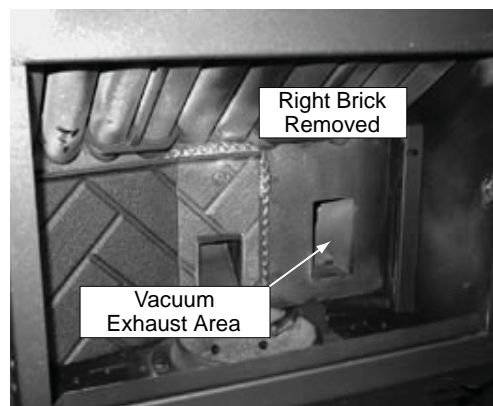
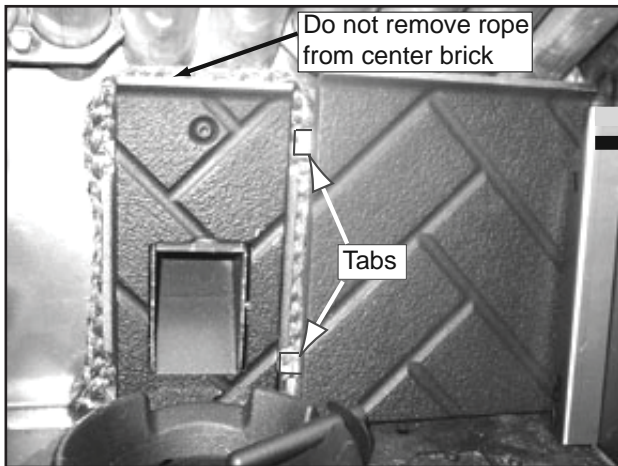


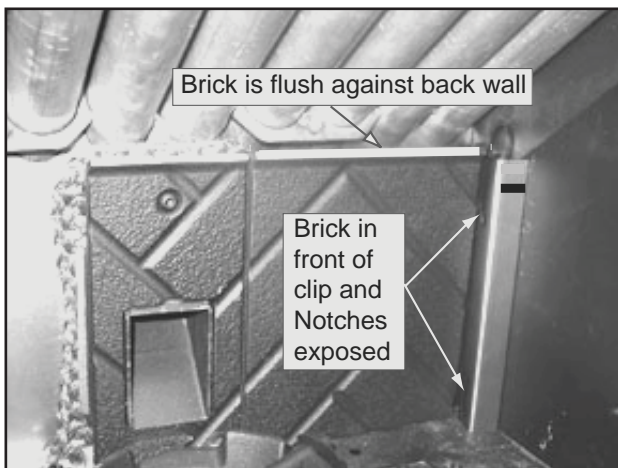
Figure 37.4

**I. Baffle & Brick Replacement**

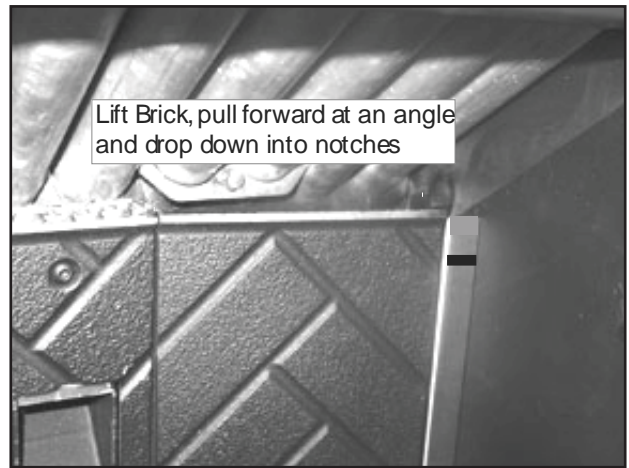
1. Place right brick in behind the right bracket and then slide to the left so the tabs are behind the center brick. **Figure 38.1.**
2. The brick will be flush against the back wall and the bracket's notches will be exposed. **Figure 38.2.**
3. Pull the right edge of the brick forward and slide the brick into the notches both top and bottom of right bracket. **Figure 38.3.**
4. Repeat for left brick.
5. Insert baffle into top front of firebox and then raise up the bottom end and insert baffle tab into notch on the right bracket to lock into place. **Figure 38.5.** Place the left side hook of the bottom baffle over the top of brick for stability.
6. The baffle does not completely cover the top of the firebox. There is an opening as shown in **Figure 38.6.**



**Figure 38.1**



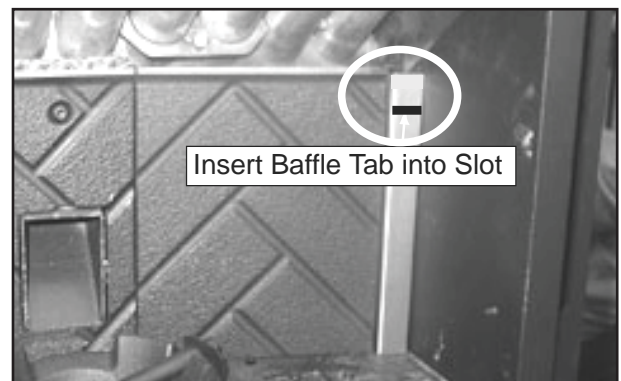
**Figure 38.2**



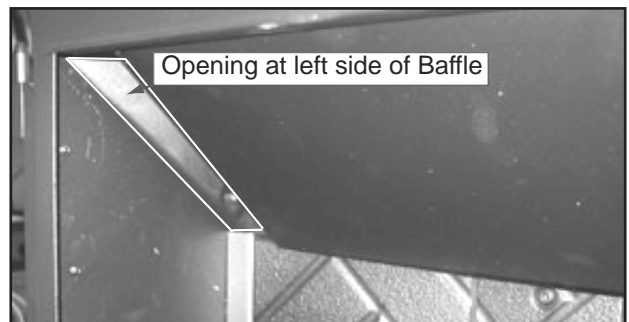
**Figure 38.3**



**Figure 38.4**



**Figure 38.5**



**Figure 38.6**

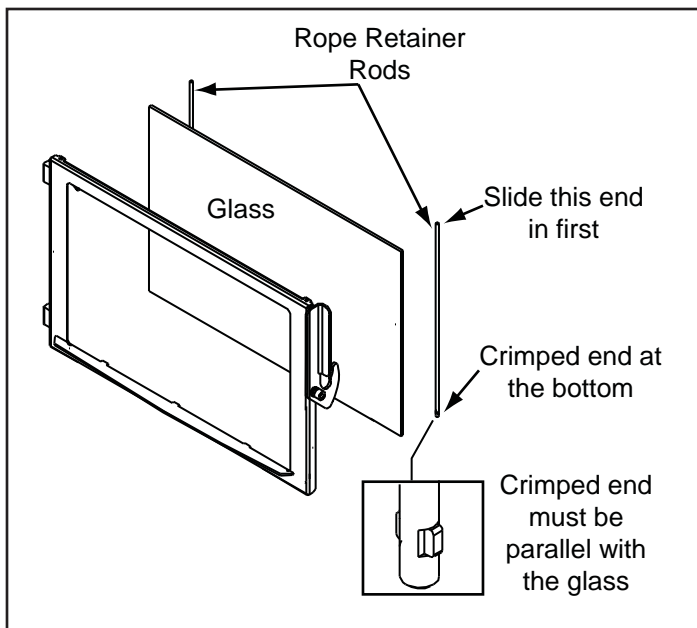
## J. Glass Replacement

**⚠ WARNING**



- Glass is 5mm thick high temperature heat-resistant ceramic glass.
- DO NOT REPLACE with any other material.
- Alternate material may shatter and cause injury.

1. Open the face and remove door from the appliance by lifting door off of hinge pin and lay on a flat surface face down.
2. Using a screwdriver, tap the bottom of the rope retainer rod to push it up out of the hole. The top end of the rod will slide up. Swing the rod toward you from the bottom and remove the rod. Repeat for other side.
3. Remove old glass and replace with new glass.
4. Slide the retainer rod into the top hole first, and then line up the bottom crimped end with the hole in the door. The crimped end must be parallel with the glass in order to insert it into place. **Figure 39.1.**



**Figure 39.1**

## K. Damaged/Broken Component Replacement

1. Replacement of broken or damaged components should only be completed by a trained or qualified technician.
2. In the event that you find a damaged component, please contact your local dealer, to send a service technician to complete the removal and replacement of the parts.

# 11

## Reference Materials

### A. Component Function



**When describing the location of a component, it is always AS YOU FACE THE FRONT OF THE APPLIANCE.**

#### 1. Control Box

- a. The control box is located on upper right side of appliance, behind the right side panel and above the vacuum switch.
- b. There is a light located inside of the control box. The internal light will turn green when the appliance has reached a temperature of 200°F (93°C) in the firepot. and will turn red when it reaches 600°F (315°C).
- c. There is also an internal blue light located in the upper left corner of the control box. When you plug in the appliance the blue light will automatically start blinking 6 times in a row for 60 seconds and then will stop.

**NOTE:**

Do **NOT** open the control box. This will void the warranty. If you need to plug in or remove the control box you must first **unplug the appliance**.

#### 2. Convection Blower

The convection blower is mounted at the bottom rear of the appliance. There are 2 impellers, one on each side of the motor. The convection blower pushes heated air through the heat exchange system into the room.

#### 3. Exhaust Blower

The exhaust blower is mounted on the right side of the appliance. The exhaust blower is designed to pull the exhaust from the appliance and push it out through the venting system.

#### 4. Feed System

The feed system is located on the right side of the appliance and can be removed as an entire assembly. The assembly includes the feed motor, mounting bracket, bearing and feed spring (auger). The hollow feed spring (auger) pulls pellets up the feed tube from the hopper area and drops them down the feed chute into the firepot.

#### 5. Firepot

The firepot is made of high quality ductile iron and has a cleaning pull-out rod. The floor of the firepot opens for cleaning when you pull out the rod. Be sure that the floor returns to a completely closed position or your appliance will not operate properly.

#### 6. Fuse

The fuse is located on the front of the junction box next to the red call light. The fuse will blow should a short occur and shut off power to the appliance.

#### 7. Heat Exchangers

The heat exchangers transfer hot air from the exhaust system into convection air. Remove the stainless steel top baffle to access the heat exchangers. There are 2 clean out rods located under the heat exchangers.

#### 8. Heat Output Switch

The heat output switch is located on the upper right rear panel. The function of the heat output switch is to regulate the burn rates; low, medium and high settings.

#### 9. Hopper Switch

The hopper switch is located in the upper right hand corner of the hopper. This switch is designed to shut down the feed motor whenever the hopper lid is opened.

#### 10. Igniter

The igniter is mounted on the base of the firepot. Combustion air travels over the red hot igniter creating super heated air that ignites the pellets.

#### 11. Junction Box And Wiring Harness

The junction box is located on the right side of the appliance, behind the right side panel. The junction box and wiring harness are replaced as one component.

#### 12. Power Supply

The power outlet is located behind the control box on the back of the appliance, lower left corner. Check the wall receptacle for 120 volt, 60 Hz (standard current). Make sure the outlet is grounded and has the correct polarity. A good surge protector is recommended.

#### 13. Red Call Light

The red call light is on the side of the junction box, next to the fuse. The function of the red call light is to indicate that the thermostat is calling for heat.

#### 14. Reset Button

The reset button is located on the back of the appliance in the upper right corner below the heat output control switch. The function of the button is to momentarily open the thermostat circuit, which restarts the system.

#### 15. Thermocouple

The thermocouple is located on top of the firepot inside the thermocouple cover (ceramic protection tube). The thermocouple sends a millivolt signal to the control box indicating the preset temperatures of the green and red lights have been obtained.



**16. Thermostat**

The appliance is designed to run on a 12 volt AC thermostat. The heat anticipator should be set on the lowest setting available.

**17. Snap Disc #1 (Convection Blower) 110°F**

Snap disc #1 is located on the right side of the appliance on the bottom of the heat exchanger box. There are 2 purple wires connected to it. This snap disc turns the convection blower on and off as needed. Power is always present at snap disc #1.

**18. Snap Disc #2 (Fuel Delivery Interrupt) 250°F**

Snap disc #2 is also located on the back side of the feed drop tube. There are 2 orange wires connected to it. This snap disc will turn off the feed system which will turn off the appliance if an overfire condition should occur or if the convection blower should fail to operate. If this occurs the snap disc will automatically reset itself.

**19. Snap Disc #3 (Back Burn Protector) 250°F**

Snap disc #3 is mounted on the back of the auger tube in the center of the appliance and has a reset button. To access it remove the right side panel. If the fire tries to burn back into the feed system or push exhaust up the feed tube, this snap disc will shut the entire system off. This disc must be manually reset.

**20. Vacuum Switch**

The vacuum switch is located on the lower right side of the appliance behind right side panel. This switch turns the feed system on when vacuum is present in the firebox. The vacuum switch is a safety device to shut off the feed motor if the exhaust or the heat exchanger system is dirty or plugged or if the firebox door is open.

**21. Wiring Harness**

See Figure 41.1 below.

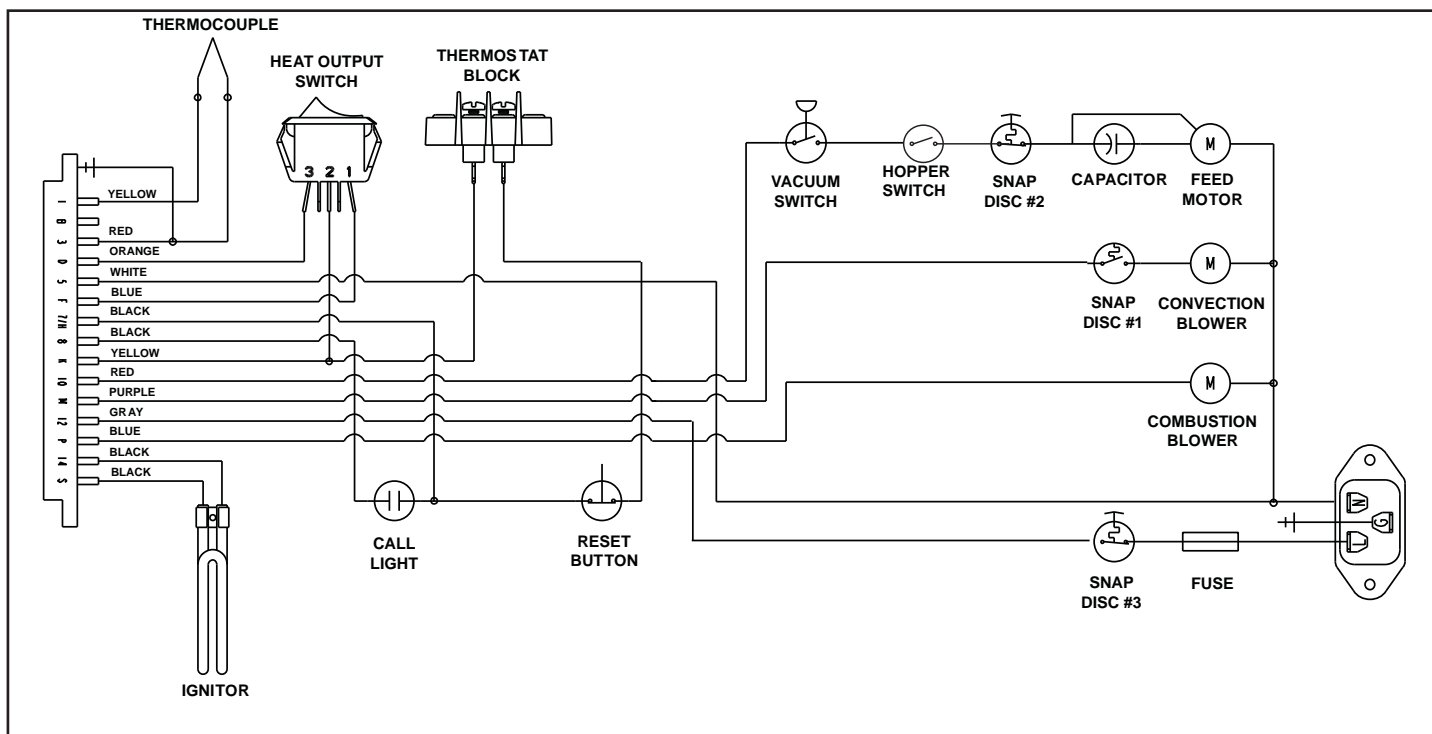
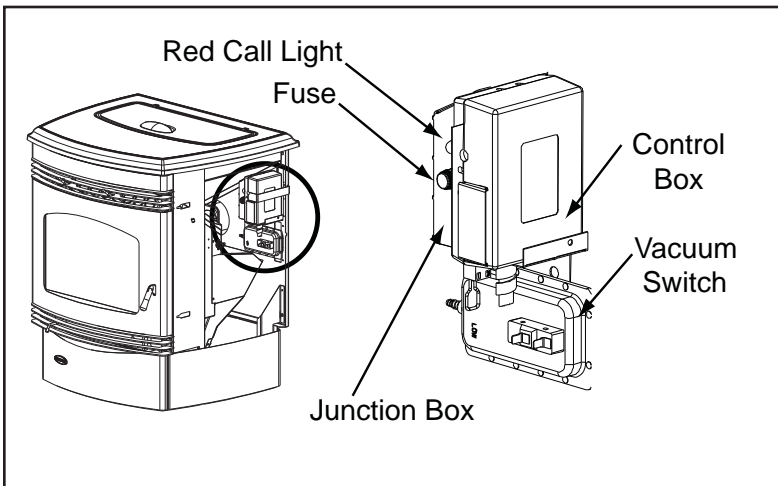
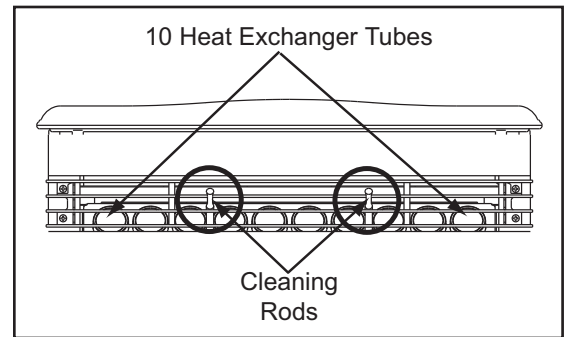


Figure 41.1

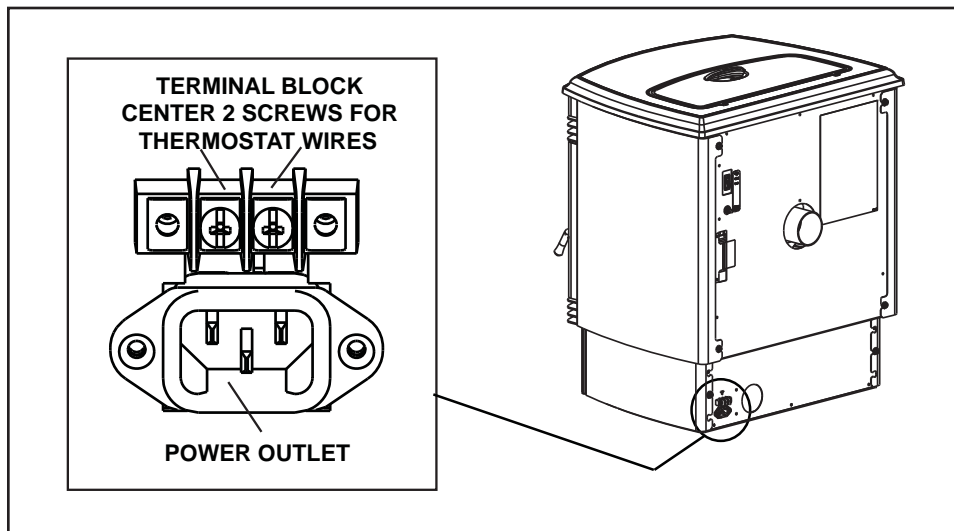
**B. Component Locations**



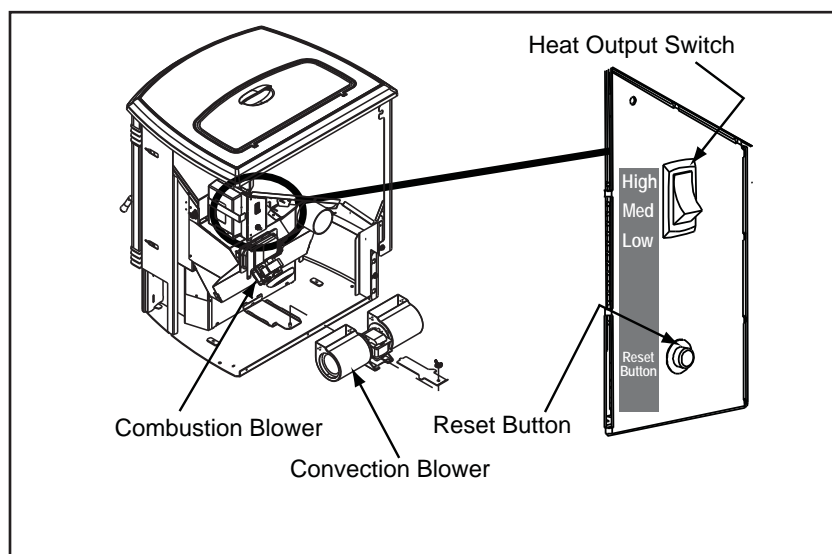
**Figure 42.1**



**Figure 42.2**



**Figure 42.3**



**Figure 42.4**

**C. Service And Maintenance Log**

<b>Date of Service</b>	<b>Performed By</b>	<b>Description of Service</b>



**D. Warranty Policy**

**Hearth & Home Technologies Inc.  
LIMITED LIFETIME WARRANTY**

Hearth & Home Technologies Inc., on behalf of its hearth brands ("HHT"), extends the following warranty for HHT gas, wood, pellet, coal and electric hearth appliances that are purchased from an HHT authorized dealer.

**WARRANTY COVERAGE:**

HHT warrants to the original owner of the HHT appliance at the site of installation, and to any transferee taking ownership of the appliance at the site of installation within two years following the date of original purchase, that the HHT appliance will be free from defects in materials and workmanship at the time of manufacture. After installation, if covered components manufactured by HHT are found to be defective in materials or workmanship during the applicable warranty period, HHT will, at its option, repair or replace the covered components. HHT, at its own discretion, may fully discharge all of its obligations under such warranties by replacing the product itself or refunding the verified purchase price of the product itself. The maximum amount recoverable under this warranty is limited to the purchase price of the product. This warranty is subject to conditions, exclusions and limitations as described below.

**WARRANTY PERIOD:**

Warranty coverage begins on the date of installation. In the case of new home construction, warranty coverage begins on the date of first occupancy of the dwelling or six months after the sale of the product by an independent, authorized HHT dealer/ distributor, whichever occurs earlier. The warranty shall commence no later than 24 months following the date of product shipment from HHT, regardless of the installation or occupancy date. The warranty period for parts and labor for covered components is produced in the following table.

The term "Limited Lifetime" in the table below is defined as: 20 years from the beginning date of warranty coverage for gas appliances, and 10 years from the beginning date of warranty coverage for wood, pellet, and coal appliances. These time periods reflect the minimum expected useful lives of the designated components under normal operating conditions.

Warranty Period		HHT Manufactured Appliances and Venting							Components Covered
Parts	Labor	Gas	Wood	Pellet	EPA Wood	Coal	Electric	Venting	
1 Year		X	X	X	X	X	X	X	All parts and material except as covered by Conditions, Exclusions, and Limitations listed
2 years				X	X	X			Igniters, electronic components, and glass
		X	X	X	X	X			Factory-installed blowers
				X					Molded refractory panels
3 years				X					Firepots and burnpots
5 years	1 year			X	X				Castings and baffles
7 years	3 years		X	X	X				Manifold tubes, HHT chimney and termination
10 years	1 year	X							Burners, logs and refractory
Limited Lifetime	3 years	X	X	X	X	X			Firebox and heat exchanger
90 Days		X	X	X	X	X	X	X	All replacement parts beyond warranty period

See conditions, exclusions, and limitations on next page.

**WARRANTY CONDITIONS:**

- This warranty only covers HHT appliances that are purchased through an HHT authorized dealer or distributor. A list of HHT authorized dealers is available on the HHT branded websites.
- This warranty is only valid while the HHT appliance remains at the site of original installation.
- Contact your installing dealer for warranty service. If the installing dealer is unable to provide necessary parts, contact the nearest HHT authorized dealer or supplier. Additional service fees may apply if you are seeking warranty service from a dealer other than the dealer from whom you originally purchased the product.
- Check with your dealer in advance for any costs to you when arranging a warranty call. Travel and shipping charges for parts are not covered by this warranty.

**WARRANTY EXCLUSIONS:**

This warranty does not cover the following:

- Changes in surface finishes as a result of normal use. As a heating appliance, some changes in color of interior and exterior surface finishes may occur. This is not a flaw and is not covered under warranty.
- Damage to printed, plated, or enameled surfaces caused by fingerprints, accidents, misuse, scratches, melted items, or other external sources and residues left on the plated surfaces from the use of abrasive cleaners or polishes.
- Repair or replacement of parts that are subject to normal wear and tear during the warranty period. These parts include: paint, wood, pellet and coal gaskets; firebricks; grates; flame guides; and the discoloration of glass.
- Minor expansion, contraction, or movement of certain parts causing noise. These conditions are normal and complaints related to this noise are not covered by this warranty.
- Damages resulting from: (1) failure to install, operate, or maintain the appliance in accordance with the installation instructions, operating instructions, and listing agent identification label furnished with the appliance; (2) failure to install the appliance in accordance with local building codes; (3) shipping or improper handling; (4) improper operation, abuse, misuse, continued operation with damaged, corroded or failed components, accident, or improperly/incorrectly performed repairs; (5) environmental conditions, inadequate ventilation, negative pressure, or drafting caused by tightly sealed constructions, insufficient make-up air supply, or handling devices such as exhaust fans or forced air furnaces or other such causes; (6) use of fuels other than those specified in the operating instructions; (7) installation or use of components not supplied with the appliance or any other components not expressly authorized and approved by HHT; (8) modification of the appliance not expressly authorized and approved by HHT in writing; and/or (9) interruptions or fluctuations of electrical power supply to the appliance.
- Non-HHT venting components, hearth components or other accessories used in conjunction with the appliance.
- Any part of a pre-existing fireplace system in which an insert or a decorative gas appliance is installed.
- HHT's obligation under this warranty does not extend to the appliance's capability to heat the desired space. Information is provided to assist the consumer and the dealer in selecting the proper appliance for the application. Consideration must be given to appliance location and configuration, environmental conditions, insulation and air tightness of the structure.

**This warranty is void if:**

- The appliance has been over-fired or operated in atmospheres contaminated by chlorine, fluorine, or other damaging chemicals. Over-firing can be identified by, but not limited to, warped plates or tubes, rust colored cast iron, bubbling, cracking and discoloration of steel or enamel finishes.
- The appliance is subjected to prolonged periods of dampness or condensation.
- There is any damage to the appliance or other components due to water or weather damage which is the result of, but not limited to, improper chimney or venting installation.

**LIMITATIONS OF LIABILITY:**

- The owner's exclusive remedy and HHT's sole obligation under this warranty, under any other warranty, express or implied, or in contract, tort or otherwise, shall be limited to replacement, repair, or refund, as specified above. In no event will HHT be liable for any incidental or consequential damages caused by defects in the appliance. Some states do not allow exclusions or limitation of incidental or consequential damages, so these limitations may not apply to you. This warranty gives you specific rights; you may also have other rights, which vary from state to state. EXCEPT TO THE EXTENT PROVIDED BY LAW, HHT MAKES NO EXPRESS WARRANTIES OTHER THAN THE WARRANTY SPECIFIED HEREIN. THE DURATION OF ANY IMPLIED WARRANTY IS LIMITED TO DURATION OF THE EXPRESSED WARRANTY SPECIFIED ABOVE.



# QUADRA-FIRE®

## CONTACT INFORMATION:

Hearth & Home Technologies  
1445 North Highway  
Colville, WA 99114  
Division of HNI INDUSTRIES

Please contact your Quadra-Fire dealer with any questions or concerns.  
For the number of your nearest Quadra-Fire dealer  
logo onto [www.quadrafire.com](http://www.quadrafire.com)

### CAUTION



#### DO NOT DISCARD THIS MANUAL

- Important operating and maintenance instructions included.
- Read, understand and follow these instructions for safe installation and operation.
- Leave this manual with party responsible for use and operation.

**DO NOT  
DISCARD**



We recommend that you record the following pertinent  
information for your **SANTA FE PELLET STOVE**

Date purchased/installed: \_\_\_\_\_

Serial Number: \_\_\_\_\_ Location on appliance: \_\_\_\_\_

Dealership purchased from: \_\_\_\_\_ Dealer phone: \_\_\_\_\_

Notes: \_\_\_\_\_

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This product may be covered by one or more of the following patents: (United States) 6830000 and 5582117 or other U.S. and foreign patents pending.

