Installation Manual
Installation & Appliance Set-Up

INSTALLER: Leave this manual with party responsible for use and operation.
OWNER: Retain this manual for future reference.

NOTICE: DO NOT DISCARD THIS MANUAL

WARNING

If the information in these instructions is not followed exactly, a fire could result causing property damage, personal injury, or death.

• Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
• Do not over fire - If appliance or chimney connector glows, you are over firing. Over firing will void your warranty.
• Comply with all minimum clearances to combustibles as specified. Failure to comply may cause house fire.

HOT SURFACES!
Glass and other surfaces are hot during operation AND cool down.

Hot glass will cause burns.
• Do not touch glass until it is cooled
• NEVER allow children to touch glass
• Keep children away
• CAREFULLY SUPERVISE children in same room as fireplace.
• Alert children and adults to hazards of high temperatures
• High temperatures may ignite clothing or other flammable materials.
• Keep clothing, furniture, draperies and other flammable materials away.

WARNING

Fire Risk.
For use with solid wood fuel only.
Other fuels may over fire and generate poisonous gases (i.e. carbon monoxide).

NOTE
To obtain a French translation of this manual, please contact your dealer or visit www.quadrafire.com
Pour obtenir une traduction française de ce manuel, s’il vous plaît contacter votre revendeur ou visitez www.quadrafire.com
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</tr>
</tbody>
</table>

Quadra-Fire is a registered trademark of Hearth & Home Technologies.
# Important Safety Information

## A. Appliance Certification

<table>
<thead>
<tr>
<th>Model</th>
<th>3100 Millennium Wood Appliance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Laboratory</td>
<td>OMNI Test Laboratories, Inc.</td>
</tr>
<tr>
<td>Report No</td>
<td>0061WS066S</td>
</tr>
<tr>
<td>Type</td>
<td>Listed Room Appliance, Solid Fuel Type</td>
</tr>
<tr>
<td>Standard</td>
<td>UL1482-11 (R2015) and ULC S627-00 and (UM) 84-HUD, Mobile Home Approved.</td>
</tr>
</tbody>
</table>

The Quadra-Fire 3100 Series Wood Appliance (ACC) meets the U.S. Environmental Protection Agency's crib wood emission limits for wood appliances sold after May 15, 2015.

## B. BTU & Efficiency Specifications

<table>
<thead>
<tr>
<th>EPA Certification #:</th>
<th>649</th>
</tr>
</thead>
<tbody>
<tr>
<td>EPA Certified Emissions:</td>
<td>1.1 grams per hour</td>
</tr>
<tr>
<td>*LHV Tested Efficiency:</td>
<td>79.9%</td>
</tr>
<tr>
<td>**HHV Tested Efficiency:</td>
<td>74%</td>
</tr>
<tr>
<td>***EPA BTU Output:</td>
<td>11,700 to 32,000 / hr.</td>
</tr>
<tr>
<td>****Peak BTU/Hour Output:</td>
<td>57,200</td>
</tr>
<tr>
<td>Vent Size:</td>
<td>6 inches</td>
</tr>
<tr>
<td>Firebox Size:</td>
<td>2 cubic feet</td>
</tr>
<tr>
<td>Recommended Wood Length:</td>
<td>16 inches</td>
</tr>
<tr>
<td>Fuel Orientation:</td>
<td>Front-to-Back</td>
</tr>
<tr>
<td>Fuel</td>
<td>Seasoned Cord Wood</td>
</tr>
</tbody>
</table>

*Weighted average LHV (Low Heating Value) efficiency using Douglas Fir dimensional lumber and data collected during EPA emission test. LHV assumes the moisture is already in a vapor state so there is no loss in energy to vaporize.

**Weighted average HHV (High Heating Value) efficiency using Douglas Fir dimensional lumber and data collected during EPA emission test. HHV includes the energy required to vaporize the water in the fuel.

***A range of BTU outputs based on EPA Default Efficiency and the burn rates from the low and high EPA tests, using Douglas Fir dimensional lumber.

****A peak BTU out of the appliance calculated using the maximum first hour burn rate from the High EPA Test and the BTU content of cord wood (8600) times the efficiency.

### NOTE:
This installation must conform with local codes. In the absence of local codes you must comply with (UM) 84-HUD and NFPA211 in the U.S.A. and CAN/CSA-B365 Installation Codes in Canada.

## C. Mobile Home Approved

- This appliance is approved for mobile home installations; when not installed in a sleeping room and when an outside combustion air inlet is provided.
- The structural integrity of the mobile home floor, ceiling, and walls must be maintained.
- The appliance must be properly grounded to the frame of the mobile home with #8 copper ground wire.
- Outside Air Kit, part OAK-ACC must be installed in a mobile home installation.

### NOTE:
Hearth & Home Technologies, manufacturer of this appliance, reserves the right to alter its products, their specifications and/or price without notice. Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. For assistance or additional information, consult a qualified installer, service agency or your dealer.

Hearth & Home Technologies WILL NOT warranty appliances that exhibit evidence of over-firing. Evidence of over-firing includes, but is not limited to:
- Warped air tube
- Deteriorated refractory brick retainers
- Deteriorated baffle and other interior components

## D. Glass Specifications

This appliance is equipped with 5mm ceramic glass. Replace glass only with 5mm ceramic glass. Please contact your dealer for replacement glass.

### NOTE:
Hearth & Home Technologies reserves the right to alter its products, specifications and/or price without notice.

## E. Non-Combustible Materials

Material which will not ignite and burn, composed of any combination of the following:

- Steel
- Plaster
- Brick
- Iron
- Concrete
- Tile
- Glass
- Slate

Materials reported as passing ASTM E 136, Standard Test Method for Behavior of Metals, in a Vertical Tube Furnace of 750° C.

## F. Combustible Materials

Material made of/or surfaced with any of the following materials:

- Wood
- Compressed Paper
- Plant Fibers
- Plastic
- Plywood/OSB
- Sheet Rock (drywall)

Any material that can ignite and burn: flame proofed or not, plastered or non-plastered.
Install Guide

2 Getting Started

A. Design and Installation Considerations
Consideration must be given to:

- Safety
- Convenience
- Traffic flow
- Chimney and chimney connector required

It is a good idea to plan your installation on paper, using exact measurements for clearances and floor protection, before actually beginning the installation. If you are not using an existing chimney, place the appliance where there will be a clear passage for a factory-built listed chimney through the ceiling and roof.

We recommend that a qualified building inspector and your insurance company representative review your plans before and after installation.

If this appliance is in an area where children may be near it is recommended that you purchase a decorative barrier to go in front of the appliance. Remember to always keep children away while it is operating and do not let anyone operate this appliance unless they are familiar with these operating instructions.

2. A conveniently located Class A fire extinguisher to contend with small fires resulting from burning embers.

3. A CO detector should be installed in the room with the appliance.

4. A practiced evacuation plan, consisting of at least two escape routes.

5. A plan to deal with a chimney fire as follows:
   In the event of a chimney fire:
   a. Evacuate the house immediately
   b. Notify fire department.

C. Negative Pressure

Negative pressure results from the imbalance of air available for the appliance to operate properly. It can be strongest in lower levels of the house.

Causes include:

- Exhaust fans (kitchen, bath, etc.)
- Range hoods
- Combustion air requirements for furnaces, water appliances and other combustion appliances
- Clothes dryers
- Location of return-air vents to furnace or air conditioning
- Imbalances of the HVAC air handling system
- Upper level air leaks such as:
  - Recessed lighting
  - Attic hatch
  - Duct leaks

WARNING
Asphyxiation Risk.

- Negative pressure can cause spillage of combustion fumes, soot and carbon monoxide.
- Appliance needs to draft properly for safety.

B. Fire Safety

To provide reasonable fire safety, the following should be given serious consideration:

1. Install at least one smoke detector on each floor of your home to ensure your safety. They should be located away from the heating appliance and close to the sleeping areas. Follow the smoke detector manufacturer’s placement and installation instructions, and be sure to maintain regularly.
To minimize the effects of negative air pressure:

- Install optional outside air kit with the intake facing prevailing winds during the heating season
- Ensure adequate outdoor air for all combustion appliances and exhaust equipment
- Ensure furnace and air conditioning return vents are not located in the immediate vicinity of the appliance
- Avoid installing the appliance near doors, walkways or small isolated spaces
- Recessed lighting should be a “sealed can” design
- Attic hatches weather stripped or sealed
- Attic mounted duct work and air handler joints and seams taped or sealed
- Basement installations should be avoided

**WARNING**

Fire Risk.
Hearth & Home Technologies disclaims any responsibility for, and the warranty will be voided by, the following actions:

- Installation and use of any damaged appliance.
- Modification of the appliance.
- Installation other than as instructed by Hearth & Home Technologies.
- Installation and/or use of any component part not approved by Hearth & Home Technologies.
- Operating appliance without fully assembling all components.
- Operating appliance without legs attached (if supplied with appliance).
- Do NOT Over fire - If appliance or chimney connector glows, you are over firing.

Any such action that may cause a fire hazard.

**D. Tools And Supplies Needed**
Before beginning the installation be sure the following tools and building supplies are available:

- Reciprocating saw
- Framing material
- Pliers
- High temp caulking material
- Hammer
- Gloves
- Phillips screwdriver
- Framing square
- Flat blade screwdriver
- Electric drill and bits
- Plumb line
- Safety glasses
- Level
- Tape measure
- Misc. screws and nails
- 7/16 socket or wrench
- 1/2-3/4 in. length, #6 or #8 self-drilling screws

**E. Inspection of Appliance and Components**

- Remove appliance and components from packaging and inspect for damage.
- Report to your dealer any parts damaged in shipment.
- **Read all the instructions before starting the installation. Follow these instructions carefully during the installation to ensure maximum safety and benefit.**

**F. Removal of Appliance from Shipping Materials**

1. Remove box and 2x4 structural boards being careful not to damage product.
2. Using 7/16 socket or wrench remove one bolt located inside front part of appliance (Figure 5.1).
3. Moving to the back of the appliance and using 7/16 socket or wrench remove two bolts (Figure 5.1).
4. Carefully pull appliance off of pallet and put in desired location following Hearth Pad and Clearance to Combustibles on pages 8 and 9.

**WARNING**

Fire Risk.
Inspect appliance and components for damage. Damaged parts may impair safe operation.

- Do NOT install damaged components.
- Do NOT install incomplete components.
- Do NOT install substitute components.

Report damaged parts to dealer.
### G. Install Checklist

**ATTENTION INSTALLER:**

*Follow this Standard Work Checklist*

This standard work checklist is to be used by the installer in conjunction with, not instead of, the instructions contained in this installation manual.

<table>
<thead>
<tr>
<th>Customer:</th>
<th>Date Installed:</th>
<th>Lot/Address:</th>
<th>Location of Appliance:</th>
<th>Installer:</th>
<th>Dealer/ Distributor Phone #:</th>
<th>Serial #:</th>
<th>Model:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**WARNING! Risk of Fire or Explosion!** Failure to install appliance according to these instructions can lead to a fire or explosion.

<table>
<thead>
<tr>
<th>Appliance Install</th>
<th>YES</th>
<th>IF NO, WHY?</th>
</tr>
</thead>
<tbody>
<tr>
<td>Verified clearances to combustibles.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Appliance is leveled and connector is secured to appliance.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hearth extension size/height decided.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Outside air kit installed.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Floor protection requirements have been met.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>If appliance is connected to a masonry chimney, it should be cleaned and inspected by a professional. If installed to a factory built metal chimney, the chimney must be installed according to the manufacturer’s instructions and clearances.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Chimney</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Chimney configuration complies with diagrams.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chimney installed, locked and secured in place with proper clearance.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chimney meets recommended height requirements (14-16 feet).</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Roof flashing installed and sealed.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Terminations installed and sealed.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Clearances</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Combustible materials not installed in non-combustible areas.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Verified all clearances meet installation manual requirements.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mantels and wall projections comply with installation manual requirements.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Protective hearth strips and hearth extension installed per manual requirements.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Appliance Setup</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>All packaging and protective materials removed.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Firebrick, baffle and ceramic blanket installed correctly.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>All labels have been removed from the door.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>All packaging materials are removed from inside/under the appliance.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Manual bag and all of its contents are removed from inside/under the appliance and given to the party responsible for use and operation.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hearth &amp; Home Technologies recommends the following:</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Photographing the installation and copying this checklist for your file.</td>
</tr>
<tr>
<td>• That this checklist remain visible at all times on the appliance until the installation is complete.</td>
</tr>
</tbody>
</table>

**Comments:** Further description of the issues, who is responsible (Installer/Builder/Other Trades, etc.) and corrective action needed:

Comments communicated to party responsible ____________________________ by ____________________________ on ____________

(BUILDER/GEN. CONTRACTOR) (INSTALLER) (DATE)
3 Dimensions and Clearances

A. Appliance Dimensions

NOTE: Flue Collar size is 6 inch (152mm) diameter (ID)
B. Hearth Protection Requirements

EMBER PROTECTION: It is necessary to install a Type I floor protector.

Floor protector must be non-combustible material, extending beneath appliance with a minimum of 16 inches (406mm) in front of glass and 8 inches (203mm) to both sides of the fuel loading door. Open the door and measure 8 inches (203mm) from the side edge of the opening in the face of the appliance.

In Canada, it is required to install ember protection of 18 inches (457mm) in front and 8 inches (203mm) from the sides and rear of the appliance. Figure 8.2 *See exception.

*EXCEPTION: Non-combustible floor protections must extend beneath the flue pipe when installed with horizontal venting and extend 2 inches (51mm) beyond each side. See Figure 8.2

**WARNING**

Fire Risk.
Hearth pads must be installed exactly as specified.
High temperatures or hot embers may ignite concealed combustibles.

Corner hearth pad dimensions with single wall pipe

**Figure 8.1**

**USA**

16 in. from glass
31-5/8 in. minimum
39 in. minimum
Fuel loading door

**Figure 8.2**

**USA**

3-1/16 in.
2-3/8 in.
3-1/8 in.
135°
optional coverage
62-1/2 in.
3-1/16 in.
3-3/8 in.

**Figure 8.3**

**CANADA**

3-1/16 in.
2-3/8 in.
3-1/8 in.
135°
optional coverage
1562mm
806mm
776mm

Corner hearth pad dimensions with double wall pipe

**Figure 8.4**

**CANADA**

457mm
203mm
203mm
1243mm minimum
1041mm minimum

**Figure 8.5**

**USA**

3-3/4 in.
3-1/4 in.
51 in.
optional coverage

**Figure 8.6**

**CANADA**

3-3/4 in.
3-1/4 in.
1400mm
85mm
64mm
776mm
3-1/16 in.
3-1/8 in.
3-1/16 in.
135°
optional coverage

C. Clearances to Combustibles

MINIMUM CLEARANCES TO COMBUSTIBLE MATERIALS in inches (Millimeters)
Note: A, C, and F Dimensions are to the center of the flue collar

<table>
<thead>
<tr>
<th></th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>3100 Millennium</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>INSTALLATION: FULL VERTICAL</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SINGLE WALL PIPE</td>
<td>18-1/4 (464)</td>
<td>11-3/4 (298)</td>
<td>28-1/2 (724)</td>
<td>16 (406)</td>
<td>8 (203)</td>
<td>20 (508)</td>
<td>48 (1219)</td>
<td>12 (305)</td>
</tr>
<tr>
<td>DOUBLE WALL PIPE</td>
<td>13-1/2 (343)</td>
<td>6-1/2 (165)</td>
<td>25 (635)</td>
<td>13 (330)</td>
<td>6-1/2 (165)</td>
<td>18-1/2 (470)</td>
<td>48 (1219)</td>
<td>9 (229)</td>
</tr>
<tr>
<td><strong>INSTALLATION: 90 DEGREE ELBOW OFF TOP OF APPLIANCE THROUGH BACKWALL</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SINGLE WALL PIPE</td>
<td>15 (381)</td>
<td>8-1/2 (216)</td>
<td>25 (635)</td>
<td>13 (330)</td>
<td>8 (203)</td>
<td>20 (508)</td>
<td>48 (1219)</td>
<td>12 (305)</td>
</tr>
<tr>
<td>DOUBLE WALL PIPE</td>
<td>11 (279)</td>
<td>4-1/2 (114)</td>
<td>20-1/2 (521)</td>
<td>8-1/2 (216)</td>
<td>6-1/2 (165)</td>
<td>18-1/2 (470)</td>
<td>48 (1219)</td>
<td>9 (229)</td>
</tr>
<tr>
<td><strong>INSTALLATION: ALCOVE</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DOUBLE WALL PIPE</td>
<td>14-3/4 (375)</td>
<td>8-1/4 (210)</td>
<td>26-1/2 (673)</td>
<td>14-1/2 (368)</td>
<td>N/A</td>
<td>N/A</td>
<td>48 (1219)</td>
<td>N/A</td>
</tr>
</tbody>
</table>

For **alcove only**: Six inch diameter listed Double wall air insulated connector pipe with UL103 HT listed factory built Class A chimney or masonry chimney. Maximum depth of Alcove shall be no more than 48 inches (1219mm) and the referenced alcove clearances. Canada must comply with CAN/ULC-S269 M87 for the 650° factory built chimney.

**NOTE**: Clearances may only be reduced by means approved by the regulatory authority having jurisdiction

---

**WARNING**

Fire Risk.
- Comply with all minimum clearances to combustibles as specified.
- Failure to comply may cause house fire.

**NOTE**: Service Space

In order to replace the tube channel assembly a clearance of 19 inches (483mm) is required on the right side of appliance in order to remove the tubes with the appliance in place.

If space is not available, the appliance will have to be disconnected from the chimney to proceed with the tube replacement.
4 Chimney Systems

A. Locating Your Appliance & Chimney
Location of the appliance and chimney will affect performance. As shown in Figure 10.1 the chimney should:

- Install through the warm space enclosed by the building envelope. This helps to produce more draft, especially during lighting and die down of the fire.
- Penetrate the highest part of the roof. This minimizes the affects of wind turbulence and down drafts.
- Consider the appliance location in order to avoid floor and ceiling attic joists and rafters.
- Locate termination cap away from trees, adjacent structures, uneven roof lines and other obstructions.

Your local dealer is the expert in your geographic area and can usually make suggestions or discover solutions that will easily correct your flue problem.

Figure 10.1
B. Chimney Termination Requirements
Follow manufacturer’s instructions for clearance, securing flashing and terminating the chimney. Fig. 11.1 & 11.2

- Must have an approved and Listed cap
- Must not be located where it will become plugged by snow or other material
- Must terminate at least 3 feet (91cm) above the roof and at least 2 feet (61cm) above any portion of the roof within 10 feet (305cm).
- Must be located away from trees or other structures

**NOTICE:**
- Chimney performance may vary.
- Trees, buildings, roof lines and wind conditions affect performance.
- Chimney height may need adjustment if smoking or overdraft occurs.

**NOTICE:** Locating the appliance in a basement or in a location of considerable air movement can cause intermittent smoke spillage from appliance. Do not locate appliance near
- Frequently open doors
- Central heat outlets or returns

C. 2-10-3 Rule

These are safety requirements and are not meant to assure proper flue draft.

This appliance is made with a 6 inch (152mm) diameter chimney connector as the flue collar on the appliance.

- Changing the diameter of the chimney can affect draft and cause poor performance.
- It is not recommended to use offsets and elbows at altitudes above 4000 feet above sea level and or when there are other factors that affect flue draft.
D. Chimney Height / Rise and Run

This product was designed for and tested on a 6 inch (152mm) chimney, 14 to 16 feet (420-480cm) high, (includes appliance height) measured from the base of the appliance. The further your stack height or diameter varies from this configuration, the greater the likelihood it may affect performance.

Chimney height may need to be increased by 2 - 3% per each 1000 feet above sea level. It is not recommended to use offsets or elbows at altitudes above 4000 feet above sea level or when there are other factors that affect flue draft.

F. Chimney Systems

Prefabricated Metal Chimney

- Must be minimum 6 inch (152mm) diameter (ID) high temperature chimney listed to UL 103 HT (2100°F) or ULC S629M.
- Must use components required by the manufacturer for installation.
- Must maintain clearances required by the manufacturer for installation.
- Refer to manufacturers instructions for installation.

NOTE: In Canada when using a factory-built chimney it must be safety listed, Type UL103 HT (2100°F) CLASS “A” or conforming to CAN/ULC-S629M, STANDARD FOR 650°C FACTORY-BUILT CHIMNEYS.
Figure 13.1 - Prefabricated Interior Chimney

Thimble
Site constructed for masonry chimney installation:

Components
- A minimum length of 12 inches [305mm] (longer for thicker walls) of solid insulated factory-built chimney length constructed to UL 103 Type HT 6 inch (152mm) inside diameter. Chimney needs to extend a minimum of 2 inches (51mm) from the interior wall and a minimum of 1 inch (25mm) from the exterior wall.
- Wall spacer, trim collar and wall band to fit solid pack chimney selected.
- Minimum 8 inch (203mm) diameter clay liner section (if not already present in chimney) and refractory mortar.
- When jurisdiction requires install approved chimney liner in masonry chimney.

Air Clearances
- Masonry chimney clearance must meet NFPA 211 minimum requirement of 2 inches (51mm) to sheet metal supports and combustibles.

Instructions:
1. Open inside wall at proper height for the chimney connector to entry the masonry chimney. 
2. Entry hole to masonry chimney must be lined with an 8 inch (203mm) minimum diameter clay liner, or equivalent, secured with refractory mortar.
3. Construct a 17 inch x 17 inch (432mm x 432mm) outside dimension frame from 2 x 2 framing lumber to fit into wall opening. Inside opening of frame should be no less than 14 inch x 14 inch (356mm x 356mm). 
4. Attach the wall spacer to the chimney side of the frame.
5. Nail the frame into the wall opening. The spacer should be on the chimney side.
6. Insert the section of the solid insulated chimney into the outer wall of the masonry chimney.
7. Tightly secure the length of the solid insulated chimney with the wall band to the masonry chimney.
8. Insert a section of chimney connector into the chimney. Make sure it does not protrude past the edge of the clay chimney liner inside the chimney.
9. Seal the end of the chimney connector to the clay liner with refractory mortar.
10. Install trim collar around the solid pack chimney section.
G. Installing Chimney Components

Chimney Connector

Single wall connector or appliance pipe.

This must be at least 24 gauge mild steel or 26 gauge blue steel. The sections must be attached to the appliance and to each other with the crimped (male) end pointing toward the appliance. All joints, including the connection at the flue collar, should be secured with 3 sheet metal screws. Make sure to follow the minimum clearances to combustibles. Where passage through the wall, or partition of combustible construction is desired in Canada, the installation shall conform to CAN/CSA-B365.

Factory-built listed chimney connector (vented).

A listed connector (vented) must be used when installing this appliance in a mobile home. The listed connectors must conform to each other to ensure a proper fit and seal.

H. Proper Draft

To be sure that your Quadra-Fire insert burns properly, the chimney draft (static pressure) should be approximately -0.10 inches water column (W.C.) during a high burn and -0.04 inches W.C. during a low burn, measured 6 inches (152mm) above the top of the insert after one hour of operation at each burn setting.
5 Appliance Set-Up

A. Outside Air Kit Installation
A source of air (oxygen) is necessary in order for combustion to take place. Whatever combustion air is consumed by the fire must be replaced. Air is replaced via air leakage around windows and under doors. In homes that have tightly sealed doors and windows, an outside air source is needed. An optional Outside Air Kit is available.

Included in OAK-ACC: Termination cap, (2) wire ties, flex adapter, and fasteners

Included in SRV7033-041: Cover plate and sealing rope (see Floor Installation Alternative below, Figure 15.2)

Items Needed for Installation (not supplied)
- 4 inch flex aluminum pipe, or if using alternate material, then it shall be made from durable, non-combustible, heat resistant material up to 350°F. Cut the pipe to the required length for your installation.
- Phillips head screw driver
- Silicone sealant
- Drills and saws necessary for cutting holes through the wall or flooring in your home.

1. Remove all materials from packing box.
2. Using a #2 Phillips screw driver attach the flex adapter to the appliance using 4 screws. Figure 15.1
3. For floor installations, remove circular “knock-out” in the base of the pedestal.
4. Floor & Rear Installation: Cut a 4 inch (102mm) hole in outside wall or floor to accommodate outside air piping. Use 4 inch (102mm) aluminum metal flex or rigid piping to directly connect outside air to appliance intake. Use the supplied termination cap with a rodent screen. Seal between the wall (or floor) and the pipe with silicone to prevent moisture penetration.
5. Floor Installation Alternative: In some instances you may not be able to install the flex pipe as show in Figure 15.2

15.1. If that is the case, you will need to order SRV7033-041 which includes a cover plate and sealing rope as shown in Figure 15.2. The goal is to seal the pedestal so no room air can leak into the pedestal or for cold air infiltration.

**WARNING**

<table>
<thead>
<tr>
<th>Fire Risk.</th>
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</table>
| Asphyxiation Risk. 
Do not draw outside combustion air from: |
- Wall, floor or ceiling cavity
- Enclosed space such as an attic or garage
- Close proximity to exhaust vents or chimneys
Fumes or odor may result

**WARNING**

<table>
<thead>
<tr>
<th>Asphyxiation Risk.</th>
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<tbody>
<tr>
<td>Outside air inlet must be located to prevent blockage from:</td>
</tr>
</tbody>
</table>
- Leaves
- Snow or ice
- Other debris
Block may cause combustion air starvation
Smoke spillage may set off alarms or irritate sensitive individuals.

**WARNING**

<table>
<thead>
<tr>
<th>Asphyxiation Risk.</th>
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<tr>
<td>Length of outside air supply duct shall NOT exceed the length of the vertical height of the exhaust flue.</td>
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</table>
- Fire will not burn properly
- Smoke spillage occurs when door is opened due to air starvation.
B. Door Handle Assembly

Install spring handle using a counter-clockwise motion until the spring handle has a 2 inch clearance from bend of door hand rod (Figure 16.1).

2 inch (51mm) clearance required from bend in door handle rod to end of spring handle.

4. Place the bracket containing the snap disc and magnet under the bottom left rear corner.

See Owner’s Manual for detailed operating instructions for the blower and snap disc.

C. Blower (Optional)

Tools Required: #2 Phillips head screwdriver

1. Locate bolts supplied with the blower.

2. Align holes in mounting flange of blower with bolt holes in appliance. Blower should be positioned at bottom of rear outer skin as shown in Figure 16.2

3. Re-insert and tighten bolts, securing blower onto outer wall of appliance.

CAUTION

Shock Risk.

• Do NOT remove grounding prong from plug.
• Route cord away from appliance.
• Do NOT route cord under or in front of appliance.
• Plug directly into properly grounded 3 prong receptacle.

Secure wires with wire tie

Secure blower with 3 bolts

Snap Disc Bracket with Magnet

MANUAL: Over-rides the Snap Disc

AUTO: Fan will turn ON/OFF Automatically by the Snap Disc

Controls the Fan Speed
6 Mobile Home Installation

You must use a Quadra-Fire Outside Air Kit Part OAK-ACC and (depending on floor installation), Part SRV7033-041 for installation in a mobile home.

1. An outside air inlet must be provided for combustion. See page 15 for installation information.
2. Appliance must be secured to the mobile home structure by bolting the pedestal through hearth pad and into floor.
3. Appliance must be grounded with #8 solid copper grounding wire or equivalent and terminated at each end with N.E.C. approved grounding device.
4. Appliance must be installed with an approved UL103 HT ventilated chimney connector, UL103 HT chimney, and terminal cap with spark arrester. Never use a single wall connector (appliance pipe) in a mobile home installation. Use only double-wall connector pipe, Dura-Vent DVL, Selkirk Metalbestos DS or Security DL double-wall connector or any listed double-wall connector pipe.
5. In Canada, this appliance must be connected to a 6 inch (152mm) factory-built chimney conforming to CAN/ULC-629M, STANDARD FOR FACTORY BUILT CHIMNEYS.
6. Follow the chimney and chimney connector manufacturer’s instructions when installing the flue system for use in a mobile home.
7. Maintain clearance to combustibles.
8. Floor protection requirements must be followed precisely.
9. Use silicone to create an effective vapor barrier at the location where the chimney or other component penetrates to the exterior of the structure.

NOTE: Offsets from the vertical, not exceeding 45°, are allowed per Section 905(a) of the Uniform Mechanical Code (UMC). Offsets greater than 45° are considered horizontal and are also allowed, providing the horizontal run does not exceed 75% of the vertical height of the vent. Construction, clearance and termination must be in compliance with the UMC Table 9C. This installation must also comply with NFPA 211.

NOTE: Top sections of chimney must be removable to allow maximum clearance of 13.5 feet (411cm) from ground level for transportation purposes.

10. Burn wood only. Other types of fuels may generate poisonous gases (e.g., carbon monoxide).
11. If appliance burns poorly while an exhaust blower is on in home, (i.e., range hood), increase combustion air.
12. Installation shall be in accordance with the Manufacturers Home & Safety Standard (HUD) CFR 3280, Part 24.

CAUTION

THE STRUCTURAL INTEGRITY OF THE MOBILE HOME FLOOR, WALL AND CEILING/ROOF MUST BE MAINTAINED
Do NOT cut through:
• Floor joist, wall, studs or ceiling trusses.
• Any supporting material that would affect the structural integrity.

WARNING

Asphyxiation Risk.
NEVER INSTALL IN A SLEEPING ROOM. Consumes oxygen in the room.
# Reference Materials

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<th>Performed By</th>
<th>Description of Service</th>
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## Accessory List

**3100 Millennium Wood Appliance**

Beginning Manufacturing Date: July 2006

Ending Manufacturing Date: Active

IMPORTANT: THIS IS DATED INFORMATION. When requesting service or replacement parts for your appliance please provide model number and serial number. All parts listed in this manual may be ordered from an authorized dealer.

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<th>DESCRIPTION</th>
<th>COMMENTS</th>
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<tr>
<td>Blower Assembly</td>
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CONTACT INFORMATION

Hearth & Home Technologies
352 Mountain House Road
Halifax, PA 17032
Division of HNI INDUSTRIES

Please contact your Quadra-Fire dealer with any questions or concerns.
For the number of your nearest Quadra-Fire dealer
log onto www.quadrafire.com

CAUTION

DO NOT DISCARD THIS MANUAL

- Important operating and maintenance instructions included.
- Read, understand and follow these instructions for safe installation and operation.
- Leave this manual with party responsible for use and operation.

We recommend that you record the following pertinent information for your heating appliance.

Date purchased/installed:__________________________
Serial Number:__________________________ Location on appliance:__________________________
Dealership purchased from:__________________________ Dealer phone: __________
Notes:__________________________________________
________________________________________________________________________
________________________________________________________________________
________________________________________________________________________

This product may be covered by one or more of the following patents: (United States) 5341794, 5263471, 6688302, 7216645, 7047962 or other U.S. and foreign patents pending.