• Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

• What to do if you smell gas
  - Do not try to light any appliance. Do not touch any electrical switch. Do not use any phone in your building.
  - Immediately call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.
  - If you cannot reach your gas supplier, call the fire department.

• Installation and service must be performed by a qualified installer, service agency, or the gas supplier.

WARNING: If the information in these instructions is not followed exactly, a fire or explosion may result causing property damage, personal injury, or death.

HOT GLASS WILL CAUSE BURNS. DO NOT TOUCH GLASS UNTIL COOLED.

NEVER ALLOW CHILDREN TO TOUCH GLASS.

- Keep children away
- CAREFULLY SUPERVISE children in the same room as appliance
- Alert children and adults to hazards of high temperatures

High temperatures may ignite clothing or other flammable materials.

- Keep clothing, furniture, draperies and other combustibles away.

In the Commonwealth of Massachusetts:
• installation must be performed by a licensed plumber or gas fitter.

See Table of Contents for additional Commonwealth of Massachusetts requirements.

This appliance may be installed as an OEM installation in manufactured home (USA only) or mobile home and must be installed in accordance with the manufacturer's instructions and the manufactured home construction and safety standard, Title 24 CFR, Part 3280 or Standard for Installation in Mobile Homes, CAN/CSA Z240MH.

This appliance is only for use with the type(s) of gas indicated on the rating plate.

Installation and service of this appliance should be performed by qualified personnel. Hearth & Home Technologies suggests NFI certified or factory-trained professionals, or technicians supervised by an NFI certified professional.
Congratulations
and Welcome to the Quadra-Fire Family!

Hearth & Home Technologies welcomes you to our tradition of excellence! In choosing a Quadra-Fire appliance, you have our assurance of commitment to quality, durability, and performance.

This commitment begins with our research of the market, including ‘Voice of the Customer’ contacts, ensuring we make products that will satisfy your needs. Our Research and Development facility then employs the world’s most advanced technology to achieve the optimum operation of our stoves, inserts and fireplaces. And yet we are old-fashioned when it comes to craftsmanship. Each appliance is meticulously fabricated and surfaces are hand-finished for lasting beauty and enjoyment. Our pledge to quality is completed as each model undergoes a quality control inspection.

We wish you and your family many years of enjoyment in the warmth and comfort of your hearth appliance. Thank you for choosing Quadra-Fire.

SAMPLE OF SERIAL NUMBER / SAFETY LABEL

LOCATION: HANGING ON A CHAIN UNDER APPLIANCE

ELECTRIC SUPPLY / FOURNITURE ÉLECTRIQUE: 120 Volts, 60 Hz

MINIMUM CLEARANCES TO COMBUSTIBLES / ESPACE MINIMUM AUX COMBUSTIBLES

Minimum clearances required from combustible construction for all appliance surfaces.

Our stoves, inserts and fireplaces are meticulously fabricated and surfaces are hand-finished for lasting beauty and enjoyment. Our pledge to quality is completed as each model undergoes a quality control inspection.

We wish you and your family many years of enjoyment in the warmth and comfort of your hearth appliance. Thank you for choosing Quadra-Fire.
### Safety Alert Key:
- **DANGER!** Indicates a hazardous situation which, if not avoided will result in death or serious injury.
- **WARNING!** Indicates a hazardous situation which, if not avoided could result in death or serious injury.
- **CAUTION!** Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE:** Indicates practices which may cause damage to the fireplace or to property.

### - TABLE OF CONTENTS -

**Section 1: Listing and Code Approvals**
- A. Appliance Certifications ......................4
- B. Glass Specifications ..........................4
- C. BTU Specifications ............................4
- D. High Altitude Installations ...................4
- E. Non-Combustible Materials ...................4
- F. Combustible Materials ........................4
- G. Requirements for the Commonwealth of Massachusetts .........5

**Section 2: Getting Started**
- A. Design & Installation Considerations ....................6
- B. Tools and Supplies Needed......................6
- C. Inspect Appliance & Components .......6

**Section 3: Appliance Location & Clearances**
- A. Selecting Appliance Location..............7
- B. Clearances to Combustibles ...............7

**Section 4: Termination Locations**
- A. Vent Termination Minimum Clearances ..................8

**Section 5: Vent Information**
- A. Venting Components .........................10
- B. Use of Elbows .................................10
- C. Measuring Standards .........................10
- D. How to Use the Vent Graph .................11
- E. Venting Guidelines ...........................11
- F. Horizontal Termination .......................12
- G. Vertical Termination ..........................15

**Section 6: Gas Information**
- A. Fuel Conversions .............................23
- B. Gas Pressures .................................25
- C. Gas Connection ...............................25

**Section 7: Electrical Information**
- A. Recommendation for Wire ....................27
- B. Connecting to the Appliance ................27
- C. Standing Pilot Ignition System Wiring ..28

**Section 8: Appliance Setup**
- A. Remove Shipping Materials .................29
- B. Accessories .................................29
- C. Top to Rear Conversion ......................29
- D. Baffle Installation/Adjustment .............30
- E. Leg Leveling System .........................30
- F. Brick Installation ............................30
- G. Positioning the Logs .........................31
- H. Mineral Wool .................................31
- I. Glass Door Assembly ........................32
- J. Optional Blower Installation ...............32
- K. Intake Fuel Restrictor Adjustment .......34
- L. Shutter Adjustment .........................34

**Section 9: Operating Instructions**
- A. Before Lighting Appliance ...................35
- B. Controls ........................................35
- C. Lighting Appliance ...........................36
- D. After Appliance is Lit .......................37
- E. Frequently Asked Questions ...............37

**Section 10: Troubleshooting** .......................38

**Section 11: Maintaining & Servicing Appliance**
- A. Maintenance Tasks ............................41

**Section 12: Reference Materials**
- A. Appliance Dimension Diagram ...............42
- B. Vent Components Diagram ..................43
- C. Vent Components List .........................44
- D. Service Parts List ............................46
- E. Limited LifetimeWarranty ....................50
- F. Contact Information .........................52
Listing and Code Approvals

A. Appliance Certification

<table>
<thead>
<tr>
<th>MODEL:</th>
<th>Sapphire-D Gas Stove</th>
</tr>
</thead>
<tbody>
<tr>
<td>LABORATORY:</td>
<td>Intertek, Report No. 3198461</td>
</tr>
<tr>
<td>TYPE:</td>
<td>Direct Vent Gas Heater</td>
</tr>
</tbody>
</table>

The product is listed to ANSI standards for “Vented Gas Appliance Heaters" and applicable sections of “Gas Burning Heating Appliances for Manufactured Homes and Recreational Vehicles” and “Gas Fired Appliances for use at High Altitudes”.

Manufactured Home or Mobile Home installation may occur only after the home is site located and must conform with the Manufactured Home Construction and Safety Standard, Title 24 CFR, Part 3280, or, when such a standard is not applicable, the Standard for Manufactured Home Installations, ANSI/NCSBCS A225.1, or Standard for Gas Equipped Recreational Vehicles and Mobile Housing, CSA Z240.4.

When installed, the appliance must be electrically grounded in accordance with local codes or, in the absence of local codes, with the National Electrical Code, ANSI/NFPA 70, or the Canadian Electrical Code, CSA C22.1.

B. Glass Specifications

This appliance is equipped with 5mm ceramic glass. Replace glass only with 5mm ceramic glass. Please contact your dealer for replacement glass.

NOTE: This installation must conform with local codes. In the absence of local codes you must comply with the National Fuel Gas Code, ANSI Z223.1-latest edition in the U.S.A. and the CAN/CGA B149 Installation Codes in Canada.

WARNING

Do NOT use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the unit and to replace any part of the control system and any gas control which has been under water.

C. BTU Specifications

<table>
<thead>
<tr>
<th>Model (US or Canada)</th>
<th>Maximum Input BTU</th>
<th>Minimum Input BTU</th>
<th>Orifice Size (DMS)</th>
<th>*Steady State Efficiency %</th>
<th>**P.4 %</th>
</tr>
</thead>
<tbody>
<tr>
<td>TOP VENT:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(NG)</td>
<td>30,000</td>
<td>21,000</td>
<td>.106</td>
<td>80.92</td>
<td>58.90</td>
</tr>
<tr>
<td>(LP)</td>
<td>28,500</td>
<td>19,700</td>
<td>.063</td>
<td>82.44</td>
<td>60.09</td>
</tr>
<tr>
<td>REAR VENT:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(NG)</td>
<td>26,000</td>
<td>18,000</td>
<td>.098</td>
<td>80.92</td>
<td>65.04</td>
</tr>
<tr>
<td>(LP)</td>
<td>26,000</td>
<td>19,000</td>
<td>.059</td>
<td>82.44</td>
<td>66.49</td>
</tr>
</tbody>
</table>

* Thermal efficiency maximum pipe with blower on.
** Canada minimum pipe.

D. High Altitude Installations

Intertek listed gas appliances are tested and approved without requiring changes for elevations from 0 to 2000 feet (0 to 609m) in the U.S.A. and 0 to 4500 feet (0 to 1372m) in Canada.

When installing this appliance at an elevation above 2000 feet (609m), it may be necessary to decrease the input rating by changing the existing burner orifice to a smaller size. Input rate should be reduced by 4% for each 1000 feet (305m) above a 2000 foot (609m) elevation in the U.S.A. If the heating value of the gas has been reduced, these rules do not apply. To identify the proper orifice size, check with the local gas utility.

If installing this appliance at an elevation above 4500 feet (1372m) in Canada, check with local authorities.

E. Non-Combustible Materials

Materials that are reported as passing ASTM E 136, Standard Test Method for Behavior of Materials in a Vertical Tube Furnace at 750°C, shall be considered non-combustible materials.

F. Combustible Materials

Materials made of or surfaced with wood, compressed paper, plant fibers, plastics, or other materials that can ignite and burn, whether flame proofed or not, or whether plastered or unplastered shall be considered combustible materials.
G. Requirements for the Commonwealth of Massachusetts

For all side wall horizontally vented gas fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

Installation of Carbon Monoxide Detectors
At the time of installation of the side wall horizontal vented gas fueled equipment, the installing plumber or gas fitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gas fitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side wall horizontal vented gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard wired carbon monoxide detectors.

In the event that the side wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.

In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.

Approved Carbon Monoxide Detectors
Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.

Signage
A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, “GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS.”

Inspection
The state or local gas inspector of the side wall horizontally vented gas fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a) 1 through 4.

Exemptions
The following equipment is exempt from 248 CMR 5.08(2) (a) 1 through 4:
- The equipment listed in Chapter 10 entitled “Equipment Not Required To Be Vented” in the most current edition of NFPA 54 as adopted by the Board; and
- Product Approved side wall horizontally vented gas fueled equipment installed in a room or structure separated from the dwelling, building or structure used in whole or in part for residential purposes.

MANUFACTURER REQUIREMENTS

Gas Equipment Venting System Provided
When the manufacturer of Product Approved side wall horizontally vented gas fueled equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:
- Detailed instructions for the installation of the venting system design or the venting system components; and
- A complete parts list for the venting system design or venting system.

Gas Equipment Venting System NOT Provided
When the manufacturer of a Product Approved side wall horizontally vented gas fueled equipment does not provide the parts for venting the flue gases, but identifies “special venting systems”, the following requirements shall be satisfied by the manufacturer:
- The referenced “special venting system” instructions shall be included with the appliance or equipment installation instructions; and
- The “special venting system” shall be Product Approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.

A copy of all installation instructions for all Product Approved side wall horizontally vented gas fueled equipment, all venting instructions, all parts lists for venting instructions, and/ or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.

See Gas Connection section for additional Commonwealth of Massachusetts requirements.
Getting Started

A. Design & Installation Considerations
Quadra-Fire direct vent gas appliances are designed to operate with all combustion air drawn from outside of the building and all exhaust gases expelled to the outside. No additional air source is required.

CAUTION
Check building codes prior to installation.
• Installation MUST comply with local, regional, state and national codes and regulations.
• Consult local building, fire officials or authorities having jurisdiction about restrictions, installation inspection, and permits.

When planning an installation, it is necessary to determine the following information before installing:
• Where the appliance is to be installed.
• The vent system configuration to be used.
• Gas supply piping.
• Electrical wiring.
• Whether optional accessories - devices such as a blower, thermostat or remote control - are desired.

B. Tools and Supplies Needed
Before beginning the installation be sure that the following tools and building supplies are available. Note: Not all tools will apply to every installation.
Reciprocating saw Variable Speed Drill/Driver
Pliers Wrench Set
Hammer Framing Square
Phillips Screwdriver Framing Material
Flat Blade Screwdriver Voltmeter
Plumb Line Gloves
Level Safety Glasses
Manometer Tape Measure
Non-corrosive Leak Check Solution or combustible gas detector
Caulking material (300°F minimum continuous exposure rating)

C. Inspect Appliance & Components

WARNING
Inspect appliance and components for damage. Damaged parts may impair safe operation.
• Do NOT install damaged components.
• Do NOT install incomplete components.
• Do NOT install substitute components.
Report damaged parts to dealer.

• Carefully remove the appliance and components from the packaging.
• Remove cast front and glass door, and set aside on protective surface.
• Remove log set and component pack from firebox.
• Report to your dealer any parts damaged in shipment, particularly the condition of the glass.
• Read all of the instructions before starting the installation. Follow these instructions carefully during the installation to ensure maximum safety and benefit.

WARNING
Hearth & Home Technologies disclaims any responsibility for, and the warranty will be voided by, the following actions:
• Installation and use of any damaged appliance or vent system component.
• Modification of the appliance or vent system.
• Installation other than as instructed by Hearth & Home Technologies.
• Improper positioning of the gas logs or the glass door.
• Installation and/or use of any component part not approved by Hearth & Home Technologies.
Any such action may cause a fire hazard.

WARNING
Keep appliance dry.
• Mold or rust may cause odors.
• Water may damage controls.

CAUTION
Young children should be carefully supervised when they are in the same room as the appliance. Toddlers, young children and others may be susceptible to accidental contact burns. A physical barrier is recommended if there are at risk individuals in the house. To restrict access to an appliance, install an adjustable safety gate to keep toddlers, young children and other at risk individuals out of the room and away from hot surfaces.

WARNING
Hearth & Home Technologies disclaims any responsibility for, and the warranty will be voided by, the following actions:
• Installation and use of any damaged appliance or vent system component.
• Modification of the appliance or vent system.
• Installation other than as instructed by Hearth & Home Technologies.
• Improper positioning of the gas logs or the glass door.
• Installation and/or use of any component part not approved by Hearth & Home Technologies.
Any such action may cause a fire hazard.

WARNING
Keep appliance dry.
• Mold or rust may cause odors.
• Water may damage controls.
3 Appliance Location and Clearances

NOTE:
- Illustrations reflect typical installations and are FOR DESIGN PURPOSES ONLY.
- Illustrations/diagrams are not drawn to scale.
- Actual installation may vary due to individual design preference.

A. Selecting Appliance Location

When selecting a location for your appliance it is important to consider the required clearances to walls (see Figure 3.1).

NOTE: For actual appliance dimensions refer to Section 12.

B. Clearances to Combustibles

![Diagram of appliance and clearances]

<table>
<thead>
<tr>
<th>Model</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sapphire Gas Stove</td>
<td>Inches</td>
<td>6</td>
<td>6</td>
<td>3</td>
<td>54</td>
<td>36</td>
</tr>
<tr>
<td></td>
<td>Millimeters</td>
<td>152</td>
<td>152</td>
<td>76</td>
<td>1372</td>
<td>914</td>
</tr>
</tbody>
</table>

Figure 3.1

It is permissible to place the appliance on carpet.

CAUTION

Some carpet materials may be sensitive to radiant heat from the appliance causing discoloration or odor.

NOTE: Flooring beneath appliance may reach 90 degrees plus room ambient temperature. Check with flooring manufacturer for maximum temperature allowed on flooring surfaces.

WARNING

Fire Risk
Provide adequate clearance:
- Around air openings
- To combustibles
- For service access
Locate appliance away from traffic areas.

WARNING

Fire Risk.
- Locate and install appliance to all clearance specifications in manual.

WARNING

Fire Risk.
Odor Risk.
Tipping Risk
- Install appliance on a stable, level platform/ floor strong enough to support appliance without tipping.
- USE wood flooring, ceramic tile, brick hearth or high pressure laminate flooring applied directly over the sub-flooring material.
Termination Locations

A. Vent Termination Minimum Clearances

**WARNING**

Fire Risk.
Explosion Risk.
Maintain vent clearance to combustibles as specified.

- Do not pack air space with insulation or other materials.
Failure to keep insulation or other materials away from vent pipe may cause fire.

![Figure 4.1 Termination Clearances](image)

Measure vertical clearances from this surface.

Measure horizontal clearances from this surface.

(See Figure 4.4 for specific clearances.)

**Figure 4.1 Termination Clearances**

<table>
<thead>
<tr>
<th>Roof Pitch</th>
<th>H (Min.) Ft</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flat to 6/12</td>
<td>1.0*</td>
</tr>
<tr>
<td>Over 6/12 to 7/12</td>
<td>1.25</td>
</tr>
<tr>
<td>Over 7/12 to 8/12</td>
<td>1.5*</td>
</tr>
<tr>
<td>Over 8/12 to 9/12</td>
<td>2.0*</td>
</tr>
<tr>
<td>Over 9/12 to 10/12</td>
<td>2.5*</td>
</tr>
<tr>
<td>Over 10/12 to 11/12</td>
<td>3.25</td>
</tr>
<tr>
<td>Over 11/12 to 12/12</td>
<td>4.0</td>
</tr>
<tr>
<td>Over 12/12 to 14/12</td>
<td>5.0</td>
</tr>
<tr>
<td>Over 14/12 to 16/12</td>
<td>6.0</td>
</tr>
<tr>
<td>Over 16/12 to 18/12</td>
<td>7.0</td>
</tr>
<tr>
<td>Over 18/12 to 20/12</td>
<td>7.5</td>
</tr>
<tr>
<td>Over 20/12 to 21/12</td>
<td>8.0</td>
</tr>
</tbody>
</table>

* 3 foot minimum in snow regions

**Figure 4.3 Minimum Height from Roof to Lowest Discharge Opening**

**Figure 4.3** specifies minimum vent heights for various pitched roofs.
Figure 4.4

V = VENT TERMINAL  X = AIR SUPPLY INLET  A = AREA WHERE TERMINAL IS NOT PERMITTED

A = 12 inches ........... clearances above grade, veranda, porch, deck or balcony
B = 12 inches ........... clearances to window or door that may be opened, or to permanently closed window. (Glass)
D* = 18 inches ........... vertical clearance to unventilated soffit or to ventilated soffit located above the terminal
B = 18 inches ........... vertical clearance to unventilated soffit or to ventilated soffit located above the terminal
*30 inches ........... for vinyl clad soffits and below electrical service
F = 9 inches ........... clearance to outside corner
G = 6 inches ........... clearance to inside corner
H = 3 ft. (Canada) ...... not to be installed above a gas meter/regulator assembly within 3 feet (90cm) horizontally from the center-line of the regulator
I = 3 ft. ................. clearance to gas service regulator vent outlet
J = 9 inches (U.S.A.)
12 inches (Canada) clearance to non-mechanical air supply inlet to building or the combustion air inlet to any other appliance
K = 3 ft. (U.S.A.)
6 ft. (Canada) ......... clearance to a mechanical (powered) air supply inlet
L** = 7 ft. .................. clearance above paved sidewalk or a paved driveway located on public property
M*** = 18 inches ......... clearance under veranda, porch, deck, balcony or overhang
S = 6 inches .............. clearance from sides of electrical service
T = 12 inches ............. clearance above electrical service

Alcove Applications

<table>
<thead>
<tr>
<th>N</th>
<th>6 inches .......... non-vinyl sidewalls</th>
</tr>
</thead>
<tbody>
<tr>
<td>P</td>
<td>8 ft.</td>
</tr>
<tr>
<td>Q_MIN</td>
<td>R_MAX</td>
</tr>
<tr>
<td>1 cap</td>
<td>3 feet</td>
</tr>
<tr>
<td>2 caps</td>
<td>6 feet</td>
</tr>
<tr>
<td>3 caps</td>
<td>9 feet</td>
</tr>
<tr>
<td>4 caps</td>
<td>12 feet</td>
</tr>
</tbody>
</table>

NOTE 6: 1) There must be at least 3 feet minimum between termination caps. 2) All mechanical air intakes within 10 feet of a termination cap must be a minimum of 3 feet below the termination cap. 3) All gravity air intakes within 3 feet of a termination cap must be a minimum of 1 foot below the termination cap.

WARNING: In the USA: Vent system termination is NOT permitted in screened porches. You must follow side wall, overhang and ground clearances as slated in the instructions.

In Canada: Vent system termination is NOT permitted in screened porches. Vent system termination is permitted in porch areas with two or more sides open. You must follow side wall, overhang and ground clearances as slated in the instructions.

Heath & Home Technologies assumes no responsibility for the improper performance of the appliance when the venting system does not meet these requirements.

CAUTION: IF EXTERIOR WALLS ARE FINISHED WITH VINYL SIDING, IT IS SUGGESTED THAT A VINYL PROTECTOR KIT BE INSTALLED.

** a vent shall not terminate directly above a sidewalk or paved driveway which is located between two single family dwellings and serves both dwellings.

*** only permitted if veranda, porch, deck or balcony is fully open on a minimum of 2 sides beneath the floor, or meets Note 2.

NOTE 1: On private property where termination is less than 7 feet above a sidewalk, driveway, deck, porch, veranda or balcony, use of a listed cap is suggested (See vents components pages).

NOTE 2: Termination in an alcove space (spaces only open on one side and wit an overhand) are permitted with the dimensions specified for vinyl or non-vinyl siding and soffits.

NOTE 3: Location of the vent termination must not interfere with access to the electrical service.

NOTE 4: Local codes or regulations may require different clearances.

NOTE 5: Termination caps may be hot. Consider their proximity to doors or other traffic areas.
A. Venting Components

In order to comply with applicable codes and product warranties, use only the following venting components:

- Hearth & Home Technologies (HHT)
- Security Chimney’s Secure Vent Chimney System
- Selkirk Metalbestos
- AmeriVent
- Simpson Dura-Vent (SDV)

DO NOT USE FIELD-FABRICATED VENTING COMPONENTS. Refer to the venting manufacturer’s instructions.

This product is approved to be vented either horizontally, through the side wall or vertically through the roof. You may vent through a Class A or masonry chimney if an approved adapter is used.

This appliance is a direct vent heater. All combustion air must come directly from the outside of the building. The vent pipe for this unit consists of an inner and an outer pipe. The inner pipe carries the appliance exhaust out of the system, and the outer pipe brings fresh combustion air into the appliance.

- A round support box/wall thimble or heat shield is required when the venting passes through a combustible wall.
- A support box or ceiling firestop is required when the venting passes through a ceiling.
- Roof flashing and a storm collar are required when venting passes through the roof.
- Follow instructions provided with the venting for installation of these items.

B. Use of Elbows

Diagonal runs have both vertical and horizontal vent aspects when calculating the effects. Use the rise for the vertical aspect and the run for the horizontal aspect. Figure 5.1.

Two 45° elbows may be used in place of one 90° elbow. On 45° runs, one foot of diagonal is equal to 8-1/2 in. (216mm) horizontal run and 8-1/2 in. (216mm) vertical run. A length of straight pipe is allowed between two elbows. Figure 5.1.

C. Measuring Standards

Vertical and horizontal measurements were made using the following standards.

- Pipe measurements are from center line to center line.
- Horizontal terminations are measured to the outside of the mounting surface (flange of termination cap). See Figure 4.1 on page 8.
- Vertical terminations are measured to the top of the last pipe before termination cap.
- Horizontal pipe installed level with 1/4 in. (6mm) rise.
D. How to Use the Vent Graph

1. Measure the distance from the top of appliance to the center of the 90° elbow. On the graph below, draw a horizontal line from that measurement on the vertical axis across until it intersects with the slanted line.

2. From the point of this intersection, draw a vertical line to the bottom of the graph.

3. The point at which this line meets the bottom line of the graph is the maximum length of the horizontal run.

EXAMPLE 1: If the vertical dimension from the center line of the flue vent to the center of the 90° elbow is 7 ft. (2 m), the horizontal run to the outer wall flange must not exceed 13 ft. 2 in. (5m).

EXAMPLE 2: If the vertical dimension from the center line of the flue vent is 21 ft. (6m), the horizontal run to the outer wall flange must not exceed 10 ft. (3m).

4. Each 90° elbow is equivalent to 3 ft. (914mm) of vent pipe and each 45° elbow is equivalent to 1 ft. (305mm) of vent pipe, and must be subtracted from vent pipe run. A single vertical to horizontal 90° elbow is already calculated into the allowable 15 ft. (5m) run. Each additional 90° elbow reduces the maximum horizontal distance by 3 ft. (914mm).

Example: The use of 3 elbows would reduce the allowable horizontal run to 9 ft. (3 - 1 = 2 elbows x 3 ft. = 6 ft.; 15 ft. max. - 6 ft. = 9 ft. max.)

E. Venting Guidelines for Horizontal Runs

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Max Horizontal Run, Rear Vent</strong></td>
<td>3 ft (914mm)</td>
</tr>
<tr>
<td><strong>Max Horizontal Run</strong></td>
<td>15 ft (5m) when vertical rise is 10 ft (3m)</td>
</tr>
<tr>
<td><strong>Max Horizontal Run with 45° Elbow</strong></td>
<td>14 in. (356mm)</td>
</tr>
<tr>
<td><strong>Min Horizontal Run</strong></td>
<td>11 in. (279mm)</td>
</tr>
<tr>
<td><strong>Max Wall Thickness</strong></td>
<td>20 in. (508mm)</td>
</tr>
<tr>
<td><strong>Min Wall Thickness</strong></td>
<td>4 in. (102mm)</td>
</tr>
<tr>
<td><strong>Exterior Vent Diameter</strong></td>
<td>6-5/8 in. (168mm)</td>
</tr>
<tr>
<td><strong>Inner Vent Diameter</strong></td>
<td>4 inches (101mm)</td>
</tr>
<tr>
<td><strong>Rear Vent with Vertical Rise</strong></td>
<td>Min of 2 ft vertical (610mm) must be used prior to any horizontal run</td>
</tr>
</tbody>
</table>

Horizontal Run requires a 1/4 in. (6mm) rise per foot.

Horizontal Run requires a non-combustible support every 3 ft (914mm), i.e., plumbing tape.

Horizontal Run with Snorkel Kit:

A rear vent configuration with 3 ft. (914mm) maximum horizontal run with no vertical pipe and with 1/4 in. (6mm) rise per foot.

- A snorkel kit must be used. **Figure 5.3 below and Figure 5.4 on page 12.**
- A derating orifice must be installed. The appropriate orifice is supplied with the rear vent kit.

**NOTE:** IF YOUR INSTALLATION FALLS WITHIN A SHADED AREA ON THE GRAPH, THE FLUE RESTRICTOR MUST BE USED.

INDIVIDUAL INSTALLATIONS MAY VARY. Percentage closed based on full range of the flue restrictor travel.

**WARNING! Fire Risk!**

- Never allow the vent to run downward.
- This could cause high temperatures and may present the possibility of a house or structure fire.
Step 1.
Determine the desired location of the appliance. Check to ensure that wall studs or roof rafters are not in the way when the venting system is attached. If this is the case, you may want to adjust the location of the appliance.

Step 2.
Direct vent pipe is designed with a locking connection. To connect the venting system to the appliance flue outlet, a twist-lock adapter is built into the appliance at the factory. Wall thickness may vary. Remember to include wall thickness in minimum clearances when figuring venting lengths for your installation needs.

Note: Female ends of direct vent pipe/elbows are designed to slide straight onto the male ends of adjacent pipes by orienting the pipe indentations so they match and slide into the entry slots on the male ends, see Figure 5.5. Push the pipe sections completely together, then twist-lock one section clockwise approximately one-quarter turn, until the two sections are fully locked. The female locking lugs may not be visible from the outside. They may be located by examining the inside of the female ends.

Warning:
- Ensure vent components are locked together correctly.
- Pipe may separate if not properly joined.

Fire Risk.
Exhaust Fume Risk.
Impaired Performance of Appliance.

• Ensure vent components are locked together correctly.
• Pipe may separate if not properly joined.

Improper support may allow vent to sag or separate.
**Step 3.**
For installations using a round support box/wall thimble (check pipe manufacturer's instructions), mark the wall for a 10 in. x 10 in. (254mm x 254mm) square hole. The center of the square hole should line up with the center line of the horizontal pipe, as shown in **Figure 5.6**. Cut and frame the hole in the exterior wall where the vent will be terminated. If the wall being penetrated is constructed of non-combustible material, i.e. masonry block or concrete, a 7 in. (178mm) diameter hole is acceptable.

![Figure 5.6](image)

**NOTE:**
(1) Installation requires a minimum of 6 in. (152mm) horizontal run of vent with a 1/4 in. (6mm) rise run towards the termination. Each 1 ft. (305mm) of horizontal venting must include a 1/4 in. (6mm) rise. Never allow the vent to run downward. This could cause high temperatures and may present the possibility of a house or structure fire.

(2) The location of the horizontal vent termination on an exterior wall must meet all local and national building codes, and must not be easily blocked or obstructed, **Figure 4.4 on page 9**.

(3) For installations requiring a vertical rise on the exterior of the building, a snorkel kit is available with a 14 in. (356mm) and a 36 in. (914mm) tall snorkel termination cap. Follow the same installation procedures as used for standard horizontal terminations. If the snorkel termination must be installed below grade (i.e. basement application), proper drainage must be provided to prevent water from entering the snorkel termination. Do not backfill around snorkel termination.

(4) Vertical clearances through a wall require 2 in. (51mm) off the top of the venting pipe and 1 in. (25mm) off the sides and bottom.

**Step 4.**
Position the horizontal termination cap in the center of the 10 in. x 10 in. (254mm x 254mm) square hole and run a bead of non-hardening mastic around its outside edges, so as to make a seal between it and the wall, attach termination cap to the exterior wall with the four wood screws provided. The arrow on the vent cap should be pointing up, **Figure 5.7**.

![Figure 5.7](image)

**NOTES:**
(1) The four wood screws provided should be replaced with appropriate fasteners for stucco, brick, concrete, or other types of sidings.

(2) A termination cap with a built-in vinyl siding standoff is highly recommended on a building with vinyl siding. The pilot hole will be 2 in. (51mm) closer to the bottom of the square than the top. Using a framing square, draw a 14 in. x 14 in. (356mm x 356mm) square around the pilot hole in the siding. **Figure 5.8**.

![Figure 5.8](image)
(NOTE: Some termination caps may cause the vent pipe to be off center on flashing). Ensure that proper clearances to combustible materials are maintained. If you are not using an approved termination cap with a built-in standoff on a building with vinyl siding, a vinyl siding standoff should be installed between the termination cap and the exterior wall (Figure 5.9). Follow manufacturer’s instructions for attaching the vinyl siding standoff to the horizontal termination cap. The vinyl siding standoff prevents excessive heat from possibly melting the vinyl siding material. Remove siding from the area where the standoff will be located.

**WARNING!** The vent terminal cap shall not be recessed into a wall or siding.

---

**Step 5.**
Place the wall thimble cover over the pipe assembly and slide the appliance and vent assembly towards the wall, carefully inserting the vent pipe into the vent termination cap assembly. It is important that the vent pipe extend into the vent termination cap a sufficient distance so as to result in a minimum pipe overlap of 1-1/4 in. (32mm). Secure the connection between the vent pipe and the vent termination cap by attaching the two sheet metal strips extending from the vent termination cap assembly into the outer wall of the vent pipe. Use the two sheet metal screws provided to connect the strips to the pipe section. Figure 5.10.

---

**Note:** The attachment from the vent pipe to the vent cap must be sealed with silicone. Venting terminals shall not be recessed into a wall or siding.

**WARNING**

- Fire Risk.
- Exhaust Fume Risk.
- Impaired Performance of Appliance.

- Ensure vent components are locked together correctly.
- Pipe may separate if not properly joined.

**WARNING**

Do NOT connect a pipe section to a termination cap without using the telescoping flue section found on the termination cap.

**WARNING**

- Burn Risk.
  - Local codes may require installation of a cap shield to prevent anything or anyone from touching the hot cap.
G. Vertical Termination

1. Direct Vent Pipe

Step 1.
Check the installation instructions for required 1 in. (25mm) clearances (air space) to combustibles when passing through ceilings, walls, roofs, enclosures, attic rafters, or other nearby combustible surfaces. **Figure 5.17 on page 17.** Check the instructions below for maximum vertical rise of the venting system, and any maximum horizontal offset limitations. All offsets must fall within the set parameters of the vent graph **Figure 5.2 on page 11.**

**NOTE:** Maximum vertical rise allowable is 40 ft. (12m) **Figure 5.11.**

**NOTE:** Maximum number of 45° elbows permitted for a vertical installation is eight, provided their installation does not decrease maximum allowable horizontal run (as specified by vent graph, on **page 11**).

---

WARNING

- Fire Risk.
- Explosion Risk.

Maintain vent clearance to combustibles as specified.
- Do not pack air space with insulation or other materials.
- Failure to keep insulation or other materials away from vent pipe may cause fire.

---

Step 2.
Set the gas appliance in its desired location. Drop a plumb bob down from the ceiling to the position of the appliance flue exit, and mark the location where the vent will penetrate the ceiling. Drill a small hole at this point. Next, drop a plumb bob from the roof to the hole previously drilled in the ceiling, and mark the spot where the vent will penetrate the roof. Determine if ceiling joists, roof rafters, or other framing will obstruct the venting system. You may wish to relocate the appliance, or to offset, as shown in **Figure 5.13 on page 16,** to avoid cutting loadbearing members. When location is determined, drill small hole.
Step 3.
To install the round support box/wall thimble cover in a flat ceiling, cut a 10 in. (254mm) square hole in the ceiling, centered on the hole drilled in Step 2. Frame the hole as shown in Figure 5.14.

Step 4.
Assemble the desired lengths of pipe and elbows necessary to reach from the appliance up through the round support box. Ensure that all pipe and elbow connections are in their fully twist-locked position. Assemble as instructed.

Step 5.
Cut a hole in the roof centered on the small drill hole placed in the roof in Step 2. The hole should be of sufficient size to meet the minimum requirements for clearance to combustibles, as specified. Continue to assemble lengths of pipe and elbows necessary to reach from the ceiling support box/wall thimble up through the roof line. Galvanized pipe and elbows may be utilized in the attic, as well as above the roofline. The galvanized finish is desirable above the roofline, due to its higher corrosion resistance.

NOTE:
(1) If an offset is necessary in the attic to avoid obstructions, it is important to support the vent pipe every 3 ft. (914mm) to avoid excessive stress on the elbows, and possible separation. Wall straps are available for this purpose, Figure 5.13.

(2) Whenever possible, use 45° elbows, instead of 90° elbows. The 45° elbow offers less restriction to the flow of flue gases and intake air.

Step 6.
Slip the flashing over the pipe section(s) protruding through the roof. Secure the base of the flashing to the roof with roofing nails. Ensure the roofing material overlaps the top edge of the flashing as shown in Figure 5.15. Verify that the chimney is the required height above the roof. See roof pitch table, Figure 4.3, on page 8 of this manual.

Step 7.
Continue to assemble pipe sections until the height of the vent (before adding the termination cap) meets the minimum code requirements as outlined in the current CAN/CGA-B149 Installation Codes (in Canada), the National Fuel Gas Code NFPA 54/ANSI Z223.1 (in USA), or local codes. Note that for steep roof pitches, the vent height must be increased. See Roof Pitch Table Figure 4.3 on page 8. In high wind conditions, nearby trees adjoining rooflines, steep pitched roofs, and other similar factors can result in poor draft, or down drafting. In these cases increasing the vent height or switching to the high wind termination cap may solve this problem.
Step 8.
Slip the storm collar over the pipe, and push it down to the top of the flashing Figure 5.16. Use non-hardening sealant above and below the joint between the storm collar and the pipe.

![Optional High Wind Termination Cap](image)

---

Step 9.
Twist-lock the vent cap and seal.

**Note:** For multi-story vertical installations, a ceiling firestop is required at the second floor, and any subsequent floors Figure 5.17. The opening should be framed to 10 in. x 10 in. (254mm x 254mm) inside dimensions, in the same manner as shown in Figure 5.14 on page 16.

---

**WARNING**

Fire Risk.
Explosion Risk.

- Any occupied areas above the first floor, including closets and storage spaces, which the vertical vent passed through must be enclosed. The enclosure may be framed and sheetrocked with standard construction materials; however, refer to these installation instructions for the minimum allowable clearance between the outside of the vent pipe and the combustible surfaces of the enclosure. Do not fill any of the required air space with insulation.

![Ceiling Firestop](image)
2. Cathedral Ceiling

Step 1.
Follow installation Steps 1 and 2 under vertical installation section, page 15.

Step 2.
Using the plumb-bob, mark the center line of the venting system on the ceiling, and drill a small hole through the ceiling and roof at this point. From the roof, locate the drill hole and mark the outline of the cathedral ceiling support box.

Step 3.
Remove shingles or other roof covering as necessary to cut the rectangular hole for the support box. Cut the hole 1/8 in. (3mm) larger than the support box outline.

Step 4.
Lower the support box through the hole in the roof until the bottom of the support box protrudes at least 2 in. (51mm) below the ceiling Figure 5.18. Align the support box both vertically and horizontally with a level. Temporarily tack the support box in place through the inside walls and into the roof sheathing.

Step 5.
Using tin snips, cut the support box from the top corners down to the roofline, and fold the resulting flaps over the roof sheathing Figure 5.19. Before nailing it to the roof, run a bead of non-hardening mastic around the top edges of the support box to make a seal between it and the roof. Clean out any combustible material from inside the support box.

Step 6.
Complete the cathedral ceiling installation by following the same procedures outlined in steps 4 through 8 for vertical installations, pages 16-17.

Step 7.
Place the support clamp (provided with the support box) inside the support box (at the bottom), and secure to the pipe section. The clamp allows the support box to support the weight of the pipe sections. Continue to add pipe sections until you are above the roofline.

Step 8.
Install the black trim collar around the outside of the cathedral ceiling support box Figure 5.20. The two pieces of the trim collar slide over one another to allow for easy adjustment around the support box. Using the six screws provided, secure the four corners and the overlapping sections of the trim collar to the ceiling. You may want to predrill the holes for the overlapped sections for ease of installation.
3. Class A Metal Chimney

Step 1.
Remove existing chimney cap.

Step 2.
Measure the distance from the top of the chimney to the bottom of the ceiling support box, add 3 in. (76mm) to this measurement, and cut a section of 4 in. (101mm) flex pipe to that length (the flex should be fully extended).

Step 3.
Connect the end of the flex pipe section to the underside of the top adapter, using four sheet metal screws Figure 5.22.

Step 4.
Pass the flex pipe down through the center of the chimney system, and center the top adapter on the top of the chimney pipe. Drill four 1/8 in. (3mm) diameter holes through the top adapter, and into the chimney top. Ensure that you are drilling into the metal on the chimney. Twist lock the high wind termination cap onto the top adapter, Figures 5.23 and 5.24.

Step 5.
Pull the flex pipe down through the ceiling support box, until it protrudes approximately 3 in. (76mm). Connect the flex pipe to the retro connector, and attach with sheet metal screws.

Step 6.
Push the flex pipe back up into the ceiling support box, center the retro connector, and attach it to the support box with sheet metal screws.

Step 7.
The connection between the appliance and the retro connector may be completed with sections of direct vent pipe.

CAUTION
Ensure that existing chimney is functionally sound and clean.
- Have inspection done by qualified chimney sweep or professional installer BEFORE converting to direct vent appliance.

Figure 5.21

Figure 5.22

Figure 5.23

Figure 5.24
4. Existing Masonry Chimney

**Type A**

- Chimney Liner Termination Cap
- 3 in. (76mm) Flex Liner
- Co-Axial to Co-Linear Connector
- Pipe Length (Optional)

Showing (2) 30 ft. (9m) Sections of Flex Liner

**Type B**

- Chimney Liner Termination Cap
- 30 ft. (9m) of 3 in. (76mm) Flex Liner Exhaust Section (Cut to length)
- Co-Axial to Co-Linear Connector
- Pipe Length Optional

This section of the chimney must be sealed

The chimney must be sealed from the 4 ft. (1m) section to termination using a smoke shelf or a flue restrictor. The seal should be 6 in. (152mm) below the end of the 4 ft. (1m) Air Intake section.

4 ft. (1m) of 3 in. (76mm) Flex Liner Air Intake Section

**Type A & B Co-Axial to Co-Linear**

**Type C - Up & Out Installation**

- Termination Cap
- Flashing
- 4 in. (102mm) Flex Liner
- Top Adaptor
- Retro Connector
- 90° Elbow
- Direct Vent Pipe

**Type D - Hearth Mount**

- Chimney Liner Termination Cap
- 30 ft. (9m) of 3 in. (76mm) Flex Liner Exhaust Section (Cut to length)
- Co-Axial to Co-Linear Connector
- Alcove Clearance to Combustibles must be maintained.

This section of the chimney must be sealed

Chimney must be sealed from 4 ft. (1m) section to termination using a smoke shelf or a flue restrictor. Seal should be 6 in. (152mm) below end of 4 ft. (1m) Air Intake section.

4 ft. (1m) of 3 in. (76mm) Flex Liner Air Intake Section

Figure 5.25
Step 1.
Before cutting any holes, assemble the desired sections of direct vent pipe to determine the center of the masonry penetration.

Step 2.
Once the center point of the penetration has been determined, cut a 6 in. (152mm) diameter hole in the masonry. If the hole is too large, the retro connector might not mount properly; if the hole is too small, the appliance might starve for intake air. If there is a frame wall in front of the masonry wall, cut and frame a 10 in. (254mm) square opening in the wall (centered around the 6 in. (152mm) masonry opening). If there is sheet rock only (no studs) in front of the masonry, the 10 in. (254mm) opening is still needed, but does not need to be framed. If the hole is framed a wall thimble is required. This allows the retro connector to mount directly on the masonry and provide the correct clearances to combustibles Figure 5.26.

Step 3.
Secure the flashing to the top of the masonry chimney using a bead of non-hardening sealant-adhesive. If the flashing is larger than the top of the chimney, cut and fold flashing as needed to fit chimney Figure 5.27.

Step 4.
To determine the length of flex needed, measure from 3 in. (76mm) above the top of the flashing down to the level of the opening. Add the distance from the center of the chimney out through the wall. Cut a piece of 4 in. (102mm) flex to this length (extended to its nominal length). Be sure to leave 2-3 in. (51-76mm) of flex above the existing chimney to allow for connection to the termination kit.

Step 5.
Connect the flex liner to the top adapter using three sheet metal screws, Figure 5.22 on page 19.

Step 6.
Feed the flex liner through the flashing into the chimney. Carefully feed the flex liner down the chimney to the bottom and out the opening in the masonry wall, forming an angle to line up the flex liner with the vent opening on the appliance.

Step 7.
If additional lengths of flex liner are needed to span the chimney height, use a flex coupler to connect the pieces of flex liner together. Connect the flex to the coupler by using four sheet metal screws for each side Figure 5.28 on page 22.

NOTE: For hearth applications, refer to page 20 for the use of a co-axial to co-linear appliance connector.

WARNING
Fire Risk.
Explosion Risk.
• Do not let the flex liner sag below the level at which it will connect to the appliance or connector. This could allow hot gas to become trapped and potentially become a fire hazard. The flex liner path should always be sloped up toward the termination cap.
Step 9.
Attach the flex to the retro connector. Use three sheet metal screws to attach the flex liner to the connector. Mount the retro connector to the masonry wall using masonry bolts. Figure 5.30. Redrill larger holes on connector as needed. Be careful to ensure that the connector is centered in the opening and the mounting holes line up with the masonry wall.

Step 10.
Slide wall thimble cover over retro connector and secure with masonry bolts Figure 5.31. If you have a framed wall in front of the masonry, use wood screws to mount wall thimble cover to framed wall, over retro connector and 10 in. (254mm) square framed opening Figure 5.26 on page 21. If needed, add a section of direct vent pipe to the retro connector in order to extend through the opening in the wall thimble cover.

Step 11.
The connection between the appliance and the retro connector may be completed with sections of direct vent pipe.
A. Fuel Conversions

Before making gas connections ensure that the appliance being installed is compatible with the available gas type. Any natural or propane gas conversions necessary to meet the appliance and locality needs must be made by a qualified technician using Hearth & Home Technologies specified and approved parts.

1. Converting to LP Gas

![Figure 6.1](image1)

Remove cast front, glass, and logs. Remove the two side bricks. Using a #2 Phillips Head screwdriver, remove the two screws, one on each side of burner. Retain fasteners for re-installation. Lift burner up and out of the firebox.

![Figure 6.2](image2)

Pull off the pilot hood and set it aside.

![Figure 6.3](image3)

Use a 5/32 Allen wrench to remove the pilot injector. Replace pilot injector with the one supplied with the appliance (#35 for Propane, #62 for Natural Gas). There is an alignment notch on the pilot hood. Replace the pilot hood, snapping into position.

![Figure 6.4](image4)

Remove the main burner orifice using a 5/8 in. wrench. Replace orifice with the proper size as indicated for your gas type and venting.

<table>
<thead>
<tr>
<th>Installation</th>
<th>Propane (LP)</th>
<th>Natural Gas</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top Vent</td>
<td>.063</td>
<td>.106</td>
</tr>
<tr>
<td>Rear Vent</td>
<td>.059</td>
<td>.098</td>
</tr>
</tbody>
</table>

- Re-install burner by placing it into the firebox. Secure in place with the two screws previously removed. DO NOT OVER TIGHTEN.
- Re-install the two side bricks and attach with brick clips.
- Re-install logs, glass and cast front.

NOTE: Gas conversions should only be performed by a qualified service person, and/or where required by state and local codes, licensed installer/service technician. In the Commonwealth of Massachusetts, installation must be performed by a licensed plumber or gas fitter.

**Kit Contents:** Replacement orifice; replacement pilot injector; valve regulator; conversion label.

**Tools Required:** #2 Phillips screwdriver, slotted screwdriver or Torx TH20, 5/32 Allen wrench, 3/32 Allen wrench and 5/8 in. open end wrench.
2. Valve Regulator Replacement

**WARNING**

Fire Risk. 
Explosion Risk.

- Disconnect any electrical cords and turn off gas supply to unit before proceeding if converting fuel on an appliance already fully installed.

---

**Figure 6.5** Remove upper and lower back shield. Loosen the set collars on the extension rods with the 3/32 in. Allen wrench. Remove the rods and adapter caps.

---

**Figure 6.6** Turn control knob to the OFF position, ensure that gas supply to the valve has been turned off. Using a Torx TH20, or slotted screwdriver, remove the three pressure regulator mounting screws (A), pressure regulator tower (B), and diaphragm (C).

---

**WARNING**

Fire Risk. 
Explosion Risk. 
Gas Leak Risk.

- Rubber gasket must be seated properly on valve face.
- Do not install a valve or regulator that has been dropped.

---

**Figure 6.6** Ensure that the rubber gasket (D) is properly positioned and install the new HI/LO pressure regulator assembly to the valve using the new screws (E) supplied with the kit. Tighten screws securely. (Reference torque = 25 in./lb.) Install the enclosed identification label (F) to the valve body where it can be seen.

Fill out the conversion label and attach it to the valve cover.

---

**WARNING**

Fire Risk. 
Explosion Risk.

- If the information in these instructions is not followed exactly, a fire, explosion or production of carbon monoxide may result causing property damage, personal injury or loss of life.
- The qualified service agency is responsible for the proper installation of this conversion kit. The installation is not proper and complete until the operation of the converted appliance is checked as specified in the manufacturer's instructions supplied with the kit.
B. Gas Pressures

Proper input pressures required for optimum appliance performance, gas line sizing requirements need to be followed from NFPA51.

<table>
<thead>
<tr>
<th>PRESSURE</th>
<th>NG</th>
<th>LP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum Inlet Pressure</td>
<td>5 inches w.c.</td>
<td>11 inches w.c.</td>
</tr>
<tr>
<td>Maximum Inlet Pressure</td>
<td>10 inches w.c.</td>
<td>13 inches w.c.</td>
</tr>
<tr>
<td>Manifold Pressure on &quot;HI&quot;</td>
<td>3.5 inches w.c.</td>
<td>10 inches w.c.</td>
</tr>
</tbody>
</table>

If the pressure is not sufficient, ensure:

1) The piping used is large enough.
2) The supply regulator is adequately adjusted.
3) That the total gas load for the residence does not exceed the amount supplied.

The regulator that attaches directly to the residence inlet or to the propane tank is the supply regulator. It should supply gas at the suggested input pressure listed above. Contact the local gas supplier if the regulator is at an improper pressure.

C. Gas Connection

NOTE: Have the gas supply line installed in accordance with local building codes, if any. If not, follow ANSI Z223.1. Installation should be done by a qualified installer approved and/or licensed as required by the locality. (In the Commonwealth of Massachusetts, installation must be performed by a licensed plumber or gas fitter.)

NOTE: A listed (and Commonwealth of Massachusetts approved) 1/2 inch (13mm) T-handle manual shut-off valve and flexible gas connector are connected to the 1/2 inch (13mm) control valve inlet.
• If substituting for these components, please consult local codes for compliance.

NOTE: The gap between the supply piping and gas access hole may be plugged with non-combustible insulation to prevent cold air infiltration.

Leak test all gas line joints and the gas control valve prior to and after starting the appliance.

Before making the gas connection, ensure that the appliance you are installing is designed for the type of gas being supplied. This information can be found on the Ratings Label under the appliance. If the appliance has been converted to propane (LP), the valve cover should have a label stating that the unit has been converted to propane.

Connect the gas line at the 3/8 in. (9.5mm) pipe connector on the valve at the back of appliance. We recommend connecting the appliance with an approved flex gas line. If flex gas lines are not approved in your area, you must connect a hard pipe to the gas hookup.

You must supply a manual shut-off valve in a visible location within 3 feet (914mm) of the appliance.
• A small amount of air will be in the gas supply lines. When first lighting appliance it will take a short time for air to purge from the lines. When purging is complete the appliance will light and operate normally.

Air only needs to be purged again if the gas valve has been turned to the OFF position.

HIGH ALTITUDE INSTALLATIONS

Intertek Testing Lab listed gas appliances are tested and approved without requiring changes for elevations from 0 to 2000 feet in the U.S.A. and 0 to 4500 feet in Canada.

When installing this appliance at an elevation above 2000 feet, it may be necessary to decrease the input rating by changing the existing burner orifice to a smaller size. Input rate should be reduced by 4% for each 1000 feet above a 2000 foot elevation in the U.S.A. If the heating value of the gas has been reduced, these rules do not apply. To identify the proper orifice size, check with the local gas utility.

If installing this appliance in Canada at an elevation above 4500 feet, check with local authorities.

CHECK FOR GAS LEAKS

Explosion Risk
Fire Risk
Asphyxiation Risk
• Check all fittings and connections.
• Do not use open flame.
• After the gas line installation is complete, all connections must be tightened and checked for leaks with a commercially-available, non-corrosive leak check solution. Be sure to rinse off all leak check solution following testing.

Fittings and connections may have loosened during shipping and handling.
Electrical Information

A. Recommendation for Wire
See B5 below for recommended maximum lead length (two wire) when using wall thermostat/switch.

NOTE: This appliance must be electrically wired and grounded in accordance with local codes or, in the absence of local codes, with National Electric Code ANSI/NFPA 70-latest edition or the Canadian Electric Code, CSA C221.1.

B. Connecting to the Appliance

1. This appliance may be used with a wall switch, wall mounted thermostat and / or a remote control.
2. If using thermostat, use one compatible with a millivolt gas valve system.
3. Follow parameters for locating thermostat (see individual thermostat instructions) to ensure proper operation of appliance.
4. Use low resistance thermostat wire for wiring from ignition system to the wall switch and thermostat.
5. Use the following chart for wire sizing.

<table>
<thead>
<tr>
<th>Wire Size</th>
<th>Max. Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>16 gauge</td>
<td>65 feet</td>
</tr>
<tr>
<td>18 gauge</td>
<td>40 feet</td>
</tr>
<tr>
<td>20 gauge</td>
<td>25 feet</td>
</tr>
<tr>
<td>22 gauge</td>
<td>18 feet</td>
</tr>
</tbody>
</table>

6. Keep wire lengths as short as possible by removing any excess wire length.
7. Low voltage and 110 VAC voltage cannot be shared within the same wall box.
8. Ensure the thermostat is mounted level for accurate readings.
9. The thermostat should be mounted on an inside wall and not in direct line with the appliance convection air.
10. If the thermostat is located too close to the appliance, you may need to set the temperature setting slightly higher to maintain the desired temperature in your home.

Do not connect this appliance to a thermostat serving any other appliance.

Bedroom installation in Canada requires this appliance to be connected to a thermostat.

WARNING

Shock hazard.
• This appliance is equipped with a three pronged (grounding) plug for your protection against shock hazard and should be plugged directly into a properly grounded three prong receptacle.
• Do not cut or remove the grounding prong from this plug.

WARNING

Wire 110v to electrical junction box.
Do NOT wire 110v to the valve.
Do NOT wire 110V to wall switch.
• Incorrect wiring will damage millivolt systems.

Wire 110v to electrical junction box.
Do NOT wire 110v to the valve.
Do NOT wire 110V to wall switch.
• Incorrect wiring will damage millivolt systems.
C. Standing Pilot Ignition System Wiring

This appliance **DOES NOT** require 110 VAC supply for operation. See wiring diagram below.

This appliance is equipped with a millivolt control valve.

---

### CAUTION

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

---

### CAUTION

Shock hazard.
- Replace damaged wire with type 105°C rated wire.
- Wire must have high temperature insulation.

---

![Standing Pilot Ignition System Wiring Diagram](image)

**Figure 7.1**
Appliance Setup

A. Remove Shipping Materials
Remove shipping materials from inside or underneath the firebox.

B. Accessories
Install approved accessories per instructions included with accessories. Refer to Section 12 for appropriate accessories.

CAUTION
Sharp Edges
- Wear protective gloves and safety glasses during installation.

WARNING
Shock or fire risk.
- Use ONLY optional accessories approved for this appliance.
  - Using non-listed accessories voids warranty.
  - Using non-listed accessories may result in a safety hazard.
  - Only Hearth & Home Technologies approved accessories may be used safely.

C. Top to Rear Vent Conversion
Kit Contents: Rear vent grille, NG orifice (.098), LP orifice (.059)
Tools Required: Power drill; #2 Phillips bit; high-temp silicone sealant (optional.)

Figure 8.1 Remove top trivet, if installed. Remove vent pipe adapter and gasket by removing four screws as indicated. (If gasket breaks, apply high-temp silicone to bottom of adapter before installing (shown in Figure 8.4)).

Figure 8.2 Remove the inner collar adapter.

Figure 8.3 Remove the rear valve cover shield. Remove the rear access plate and gasket by removing four screws. Save the screws. Place the cover shield and gasket over the top vent and attach with the four screws previously removed.

Figure 8.4 Insert the inner collar adapter to the rear vent flue.
D. Baffle Installation/Adjustment

Figure 8.7 Position baffle on top of baffle retainers on left and right sides. Centering baffle on retainers, ensure that the dark painted bevelled edge and darker painted baffle bottom side faces toward the front viewing area of the firebox. Bend the center tabs up to prevent the baffle from sliding out.

E. Leg Leveling System

Figure 8.8 Thread Allen bolts through nuts until flush.

NOTE: Two Allen bolts and two nuts are included in the component bag. Normally, only one is required on the leg not touching the floor.

Figure 8.9 Slide assembled nuts and bolts into slots on legs with the nuts on the bottom.

Figure 8.10 Use a 5/32 in. (4mm) Allen wrench to adjust legs up and down to desired level.

F. Brick Installation

There are two side bricks. Place the brick in position. The top flange of the brick clip is positioned in a slot in the baffle bracket. The side brick fits behind the brick clip.

NOTE: The bricks need to be installed before placing the logs in the firebox.
G. Positioning the Logs

While still breakable, the logs do not become fragile until after the appliance is burned and they have cured. After curing, any handling must be done with care as breakage can easily occur.

PLEASE NOTE: Logs have been designed to work specifically with the burner of this appliance. Exact placement will ensure proper operation of your gas appliance and reduce sooting.

Figure 8.11  Position rear log (#3) over the two locating pins.

Figure 8.12  Shows the depression locations for Logs #1 and #2.

Figure 8.13  Place right front log (#1) into the depression. The log sits upright and does not lean against log #3.

Figure 8.14  Place left front log (#2) into the depression. The log sits upright and does not lean against log #3.

H. Mineral Wool

![WARNING]

**WARNING**

- Explosion Risk.
- Follow ember placement instructions in manual.
- Do NOT place embers directly over burner ports.
- Replace ember material annually.

Improperly placed embers interferes with proper burner operation.

Figure 8.15  Apply dime size pieces sparingly along front edge of burner. Do not block gas ports.
I. Glass Door Assembly

![Image 8.16](image)

**Figure 8.16** Turn the appliance OFF and let it cool down before replacing the inner glass door assembly.

Remove the glass door assembly by opening latches at the bottom front of the appliance, on both the left and right sides. Lift towards you and away from the appliance.

Replace with a new glass door assembly.

**NOTE:** The glass, gasketing, and frame must be replaced as a complete unit as supplied by the manufacturer.

Do NOT use substitute material.

---

**CAUTION**

Handle glass assembly with care.
- Inspect the gasket to ensure it is undamaged.
- Inspect the glass for cracks, chips or scratches.
- Do NOT strike, slam or scratch glass.
- Do NOT operate appliance with glass door removed, cracked, broken or scratched.
- Replace glass assembly as a complete assembly.

---

J. Optional Blower Installation

**From The Kit You Will Need:** Blower motor; wire harness; rheostat; rheostat nut; knob; screws; and 1 zip-tie.

**From The Stove Component Bag You Will Need:** Snap disc bracket and 5/16 in. nut.

**Tools Required:** #2 Phillips head bit; hand drill; 11/16 in. wrench; and a 5/16 in. wrench.

![Image](image)

**Figure 8.17** Turn off gas supply (if gas is connected), and remove the rear shield. Remove the blower from packaging. Place the blower under the appliance. Attach the blower from the front with four screws to the blower bracket.

![Image](image)

**Figure 8.18** Install the snap disc in the bracket. Attach the bracket to the firebox with a 5/16 in. wrench.

![Image](image)

**Figure 8.19** Connect the electrical connectors to the snap disc.
Figure 8.20 Install speed control to switch panel. Attach knob to speed control.

Figure 8.21 Cut out the rheostat/speed control cover on rear shield. Re-install rear shield.

Connect the blower to the power supply and turn on the gas supply.

**NOTE:** This blower utilizes a snap disc to control ON and OFF operation. When the correct temperature is reached, the blower will automatically turn ON. Use the rheostat/speed control knob to adjust the fan speed to suit your preferences.

Figure 8.22 Blower Wiring Diagram
K. Intake Fuel Restrictor Adjustment

(For top or rear vent installations)

See vent graph for recommendations on page 11 before you begin your adjustment. If your installation falls within the range of the gray shaded area of graph, it may be necessary to make an adjustment to the vertical fuel restrictor to improve the flame appearance in your appliance.

1. Top Vent Installations:

![Shutter Adjustment](image)

Figure 8.23 Locate the fuel restrictor adjustment on the intake plenum, accessing through the appliance front. Adjustor is centered at the top of the appliance.

Let appliance warm up before adjusting.

Loosen screws using a Phillips head screwdriver.

Pivot the vertical fuel restrictor in 1/4 in. (6mm) increments while observing the flame activity.

Turning clockwise to open fuel restrictor = less flame height and more blue in flame color.

Turning counterclockwise to close fuel restrictor = increased flame height and more yellow in flame color.

Make adjustment until flame size and activity suits your personal preference, and then retighten screws on adjustment control.

2. Rear Vent Installations:

![Rear Vent Installation](image)

Figure 8.24 The rear vent fuel restrictor is located in the back of the firebox. It is recommended to make adjustment prior to installation.

Remove the cast front, glass, logs, and brick.

Loosen screws and slide up to suggested settings (See vent graph on page 11).

Tighten screws.

Re-install cast front, glass, logs and brick.

L. Shutter Adjustment

![Shutter Adjustment](image)

Figure 8.25 The shutter is located on the underside of the appliance, on the right side. To adjust the shutter, loosen the wingnut.

Moving the shutter bolt to the right closes the shutter. Moving the shutter bolt to the left, will open the shutter. Opening the shutter causes flames to become shorter and blue. Closing the shutter creates taller orange/yellow flames.

**NOTE:** Do not close so much as to cause a sooty flame. Improper adjustment can cause sooting in the firebox and/or on the outside of a house with a horizontal termination.

After adjustment, tighten wingnut to lock in place.
### A. Before Lighting Appliance

Read this entire manual prior to using the appliance. Failure to follow the instructions may result in property damage, bodily injury, or even death.

- Remove all shipping materials from inside and/or underneath the firebox.
- Review proper placement of logs, mineral wool.
- Check the wiring.
- Check the baffle adjustment.
- Ensure that there are no gas leaks.
- Ensure that the glass is sealed and in the proper position.
- Ensure that the flow of combustion and ventilation air is not obstructed (front grilles and vent caps).

#### WARNING

Glass door must be in place when appliance is operating.

<table>
<thead>
<tr>
<th>Risk of:</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Combustion Fumes</td>
</tr>
<tr>
<td>• Fire</td>
</tr>
</tbody>
</table>

Do NOT operate appliance with glass door removed.

- Open viewing glass for servicing only.
- Glass door MUST be in place and sealed before operating appliance.
- Only use glass door certified for use with appliance.
- Glass replacement should be done by qualified technician.

#### WARNING

HOT! DO NOT TOUCH. SEVERE BURNS MAY RESULT. CLOTHING I gnITION MAY RESULT.

Glass and other surfaces are hot during operation and cool down.

- Keep children away.
- CAREFULLY SUPERVISE children in same room as appliance.
- Alert children and adults to hazards of high temperatures.
- Do NOT operate with protective barriers open or removed.
- Keep clothing, furniture, draperies and other combustibles away.

#### WARNING

Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to the owner’s information manual provided with this appliance. For assistance or additional information consult a qualified installer, service agency or the gas supplier.

Do NOT use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

### B. Controls

**FAN SPEED:** This knob controls the speed of the blower that pushes the heated air into the room.

**MAIN BURNER:** This control is used to turn the appliance on and off.

**PILOT IGNITOR:** The pilot ignitor is used only to start the pilot. When the valve control knob is turned to the pilot position and fully depressed press the piezo ignitor repeatedly creating a blue spark directly next to the pilot, igniting the pilot flame.

**VALVE CONTROL:** This knob is used to control gas to the appliance and for starting the pilot. There are three positions, ON, OFF, & PILOT. The indicator on the valve indicates the position of the knob.

**COMFORT CONTROL:** This knob controls the flame height from low (“LO”) to high (“HI”).

**NOTE:** If using a remote control wall switch, or thermostat, the On/Off Switch must be left “OFF”. Turning the On/Off Switch to “ON” will keep the appliance on continually.
C. Lighting Appliance

FOR YOUR SAFETY READ BEFORE LIGHTING

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life

A. This appliance has a pilot that must be lit manually. When lighting the pilot, follow these instructions exactly.
B. BEFORE LIGHTING, smell around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

WHAT TO DO IF YOU SMELL GAS:
* Do not try to light any appliance.
* Do not touch any electric switch, do not use any phone in your building.
* Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
* If you cannot reach your gas supplier, call the fire department.
C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

LIGHTING INSTRUCTIONS

1. STOP! Read the safety information above on this label.
2. Set the thermostat to the lowest setting (if applicable) and turn off the switch at the control panel.
3. Disconnect the power from the appliance.
4. Open the door of the appliance. May need to remove face/front first.
5. Push in gas control knob slightly and turn clockwise to the "OFF" position. Do not force.
6. Wait five (5) minutes to clear out any gas. Smell for gas, including near the floor. If you smell gas, STOP! Follow "B" of the safety information above. If you don't smell gas go to the next step.
7. Push gas control knob in and turn counterclockwise to the pilot position. NOTE: Knob cannot be turned unless knob is pushed in slightly. Do not force.
8. PIEZO IGNITER: Press down on the gas control knob in pilot position and simultaneously press the piezo igniter. (This may take many repetitions for lighting.) ELECTRONIC IGNITER: If the unit is equipped with an electronic igniter it should begin sparking right away.
9. The pilot should be visible through the door opening.
10. After the pilot is lit, continue holding control knob down for approximately 30 seconds. Release the knob and it will pop back up. Pilot should remain lit. If it goes out, repeat steps 7 through 9.
   * If the knob does not pop up when released, stop and immediately call your service technician or gas supplier.
   * If the pilot will not stay lit after several tries, turn the gas control knob clockwise to "OFF" and call your service technician or gas supplier.
11. Re-install door and face. **Wait five minutes to allow pilot flame to stabilize and establish proper draft.**
12. Push down and turn gas control knob counterclockwise to "ON".
13. Push burner rocker switch on the control panel to "ON". If thermostat is to be used, leave switch in "OFF" position and set the thermostat to desired setting.
14. Reconnect electrical power to appliance.

TO TURN OFF GAS TO APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Push in gas control knob slightly and turn clockwise to "OFF" position.
D. After Appliance is Lit

Initial Break-in Procedure

When you light your appliance, you may notice that it produces heat which does have an associated odor or smell. If you feel this odor is excessive it may require the initial three to four hour continuous burn on high followed by a second burn up to 12 hours to fully drive off any odor from paint and lubricants used in the manufacturing process. Condensation on the glass is normal.

NOTE: The appliance should be run three to four hours on the initial start-up. Turn it off and let it cool completely. Remove and clean the glass. Replace the glass and run the appliance for an additional 12 hours. This will help to cure the products used in the paint and logs.

During this break-in period it is recommended that some windows in the house be opened for air circulation. This will help avoid setting off smoke detectors, and help eliminate any odors associated with the appliance’s initial burning.

E. Frequently Asked Questions

<table>
<thead>
<tr>
<th>ISSUE</th>
<th>SOLUTIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Condensation on the glass</td>
<td>This is a result of gas combustion and temperature variations. As the appliance warms, this condensation will disappear.</td>
</tr>
<tr>
<td>Blue flames</td>
<td>This is a result of normal operation and the flames will begin to yellow as the appliance is allowed to burn for 20 to 40 minutes.</td>
</tr>
<tr>
<td>Odor from appliance</td>
<td>When first operated, this appliance may release an odor for the first several hours. This is caused by the curing of the paint and the burning off of any oils remaining from manufacturing. If appliance has not been used for some time, dust can build up and cause an odor.</td>
</tr>
<tr>
<td>Film on the glass</td>
<td>This is a normal result of the curing process of the paint and logs. Glass should be cleaned within 3 to 4 hours of initial burning to remove deposits left by oils from the manufacturing process. A non-abrasive cleaner such as gas appliance cleaner may be necessary. See your dealer.</td>
</tr>
<tr>
<td>Metallic noise</td>
<td>Noise is caused by metal expanding and contracting as it heats up and cools down, similar to the sound produced by a furnace or heating duct. This noise does not affect the operation or longevity of the appliance.</td>
</tr>
</tbody>
</table>
With proper installation, operation, and maintenance your gas appliance will provide years of trouble-free service. If you do experience a problem, this troubleshooting guide will assist a qualified service person in the diagnosis of a problem and the corrective action to be taken. This troubleshooting guide can only be used by a qualified service technician.

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Possible Cause</th>
<th>Corrective Action</th>
</tr>
</thead>
</table>
| 1. After repeated triggering of the piezo button, the spark ignitor will not light the pilot. | a. Defective ignitor.  
Using a match, light the pilot. If the pilot lights, turn off the pilot and trigger the piezo button again. If the pilot lights, an improper gas/air mixture caused the bad lighting and a longer purge period is recommended. If the pilot will not light, ensure the gap at the electrode and pilot is one-eighth (1/8) inch to have a strong spark. If the gas is OK, replace the pilot.  
c. No gas or low gas pressure.  
Check the remote shut-off valve from the appliance. Usually, there is a valve near the gas main. There can be more than one (1) valve from the appliance and the main. | Check the spark at the electrode and pilot. If no spark and electrode wire is properly connected, replace the ignitor.  
Using a match, light the pilot. If the pilot lights, turn off the pilot and trigger the piezo button again. If the pilot lights, an improper gas/air mixture caused the bad lighting and a longer purge period is recommended. If the pilot will not light, ensure the gap at the electrode and pilot is one-eighth (1/8) inch to have a strong spark. If the gas is OK, replace the pilot.  
Check the remote shut-off valve from the appliance. Usually, there is a valve near the gas main. There can be more than one (1) valve from the appliance and the main. |
| 2. The pilot will not stay lit after carefully following the lighting instructions. | a. Defective thermocouple.  
Ensure that the thermocouple connection at the gas valve is fully inserted and tight (hand tighten plus 1/4 turn).  
Disconnect the thermocouple from the valve, place one millivolt lead wire on the tip of the thermocouple and the other meter wire on the thermocouple copper lead. Start the pilot and hold the valve knob in. If the millivolt reading is less than 15mV, replace the thermocouple.  
b. Defective valve.  
If the thermocouple is producing more than 15 millivolts, replace faulty valve. | Check that the pilot flame impinges on the thermocouple. Clean and/or adjust the pilot for maximum flame impingement.  
Ensure that the thermocouple connection at the gas valve is fully inserted and tight (hand tighten plus 1/4 turn).  
Disconnect the thermocouple from the valve, place one millivolt lead wire on the tip of the thermocouple and the other meter wire on the thermocouple copper lead. Start the pilot and hold the valve knob in. If the millivolt reading is less than 15mV, replace the thermocouple.  
If the thermocouple is producing more than 15 millivolts, replace faulty valve. |
| 3. The pilot is burning, there is no gas to the burner, the valve knob is in the ON position, and the ON/OFF switch is in the ON position. | a. ON/OFF switch or wires defective.  
Check the ON/OFF switch and wires for proper connections. Place the jumper wires across the terminals at the switch. If the burner comes on, replace the defective switch. If the switch is OK, place the jumper wires across the switch wires at the gas valve. IF the burner comes on, the wires are faulty or connections are bad.  
b. Thermopile may not be generating sufficient millivoltage.  
If the pilot flame is not close enough physically to the thermopile, adjust the pilot flame.  
Be sure the wire connections from the thermopile at the gas valve terminals are tight and that the thermopile is fully inserted into the pilot bracket.  
Check the thermopile with a millivolt meter. Take the reading at TH-TP&TP terminals of the gas valve. The meter should read 325 millivolts minimum, while holding the valve knob depressed in the pilot position, with the pilot lit, and the ON/OFF switch in the OFF position. Replace the faulty thermopile if the reading is below the specified minimum.  
With the pilot in the ON position, disconnect the thermopile leads from the valve. Take a reading at the thermopile leads. The reading should be 325 millivolts minimum. Replace the thermopile if the reading is below the minimum. | Check the ON/OFF switch and wires for proper connections. Place the jumper wires across the terminals at the switch. If the burner comes on, replace the defective switch. If the switch is OK, place the jumper wires across the switch wires at the gas valve. IF the burner comes on, the wires are faulty or connections are bad.  
If the pilot flame is not close enough physically to the thermopile, adjust the pilot flame.  
Be sure the wire connections from the thermopile at the gas valve terminals are tight and that the thermopile is fully inserted into the pilot bracket.  
Check the thermopile with a millivolt meter. Take the reading at TH-TP&TP terminals of the gas valve. The meter should read 325 millivolts minimum, while holding the valve knob depressed in the pilot position, with the pilot lit, and the ON/OFF switch in the OFF position. Replace the faulty thermopile if the reading is below the specified minimum.  
With the pilot in the ON position, disconnect the thermopile leads from the valve. Take a reading at the thermopile leads. The reading should be 325 millivolts minimum. Replace the thermopile if the reading is below the minimum. |
<table>
<thead>
<tr>
<th>Symptom</th>
<th>Possible Cause</th>
<th>Corrective Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>3. (Continued)</td>
<td>c. Defective valve.</td>
<td>Turn the valve knob to the ON position. Place the ON/OFF switch in the ON position. Check the millivolt meter at the thermopile terminals. The millivolt meter should read greater than 125mV. If the reading is acceptable, and if the burner does not come on, replace the gas valve.</td>
</tr>
<tr>
<td></td>
<td>d. Plugged burner orifice.</td>
<td>Check the burner orifice for stoppage. Remove stoppage.</td>
</tr>
<tr>
<td></td>
<td>e. Wall switch or wires are defective.</td>
<td>Follow the corrective action in Symptom and Possible Cause 1.a. Check the switch and wiring. Replace where defective.</td>
</tr>
<tr>
<td>4. Frequent pilot outage problem.</td>
<td>a. Pilot flame may be too high or too low, or blowing (high), causing safety pilot to drop out.</td>
<td>Clean and adjust the pilot flame for maximum flame impingement on thermocouple. Follow lighting instructions carefully.</td>
</tr>
<tr>
<td>5. The pilot and main burner extinguish while in operation.</td>
<td>a. No LP in tank.</td>
<td>Check the LP (propane) tank. Refill the fuel tank.</td>
</tr>
<tr>
<td></td>
<td>b. Inner vent pipe leaking exhaust gases back into the system.</td>
<td>Check for proper vent connection at flue collar and all vent joints.</td>
</tr>
<tr>
<td></td>
<td>c. Horizontal vent improperly pitched.</td>
<td>The horizontal vent cap should slope down only enough to prevent any water from entering the appliance.</td>
</tr>
<tr>
<td></td>
<td>d. Bad thermopile or thermocouple.</td>
<td>Replace if necessary.</td>
</tr>
<tr>
<td></td>
<td>e. Improper vent cap installation.</td>
<td>Check for proper installation and freedom from debris or blockage.</td>
</tr>
<tr>
<td>6. Glass soots.</td>
<td>a. Flame impingement.</td>
<td>Adjust the log set so that the flame does not excessively impinge on it. Check that logs are placed according to installation instructions.</td>
</tr>
<tr>
<td></td>
<td>b. Improper shutter setting.</td>
<td>Adjust the air shutter at the base of the burner.</td>
</tr>
<tr>
<td></td>
<td>c. Debris around opening at base of burner.</td>
<td>Inspect the opening at the base of the burner. NO MATERIAL SHOULD BE PLACED IN THIS OPENING.</td>
</tr>
<tr>
<td>7. Flame burns blue and lifts off burner.</td>
<td>a. Insufficient oxygen being supplied.</td>
<td>Ensure that the vent cap is installed properly and free of debris. Ensure that the vent system joints are tight and have no leaks. Ensure that no debris has been placed at the base of, or in the area of the air holes in the center of the base pan beneath the burner. Ensure that the glass is tightened properly on the appliance, particularly on top corners.</td>
</tr>
</tbody>
</table>
Maintaining and Servicing Your Appliance

Although the frequency of your appliance servicing and maintenance will depend on use and the type of installation, a qualified service technician should perform an appliance check-up at the beginning of each heating season.

### WARNING

**Risk of injury or property damage.**

**Before servicing:**
- Turn off gas.
- Turn off electricity to appliance.
- Ensure appliance is completely cooled.

**After servicing:**
- Replace front and glass, if removed.
- Reseal and reinstall any venting removed for servicing.

### WARNING

Annual inspection by qualified technician recommended.

**Check:**
- Condition of glass, glass assembly and glass seal.
- Obstructions of combustion and ventilation air.
- Obstructions of termination cap.
- Burner ignition and operation.
- Burner air shutter adjustment
- Gas connections and fittings.

**Clean:**
- Glass
- Air passageways, grilles, control compartment
- Burner, burner ports. **USE CAUTION WHEN CLEANING/HANDLING CERAMIC BURNER.**

**Risk of:**
- Fire
- Delayed ignition or explosion
- Exposure to combustion fumes
- Odors

### WARNING

Inspect external vent cap regularly.
- Ensure no debris blocks cap.
- Combustible materials blocking cap may ignite.
- Restricted air flow affects burner operation.

---

**CAUTION**

Handle glass assembly with care.

**NOTE:** Clean glass after initial 3-4 hours operation. **Longer operation without cleaning glass may cause a permanent white film on glass.**

**When cleaning glass door:**
- Avoid striking, scratching or slamming glass.
- Do NOT use abrasive cleaners.
- Use a hard water deposit glass cleaner on white film.
- Do NOT clean glass when hot.
- Turn off appliance after 3-4 hours of operation and ALLOW TO COOL.
- Remove and clean glass assembly.
- Replace glass assembly and operate appliance for additional 12 hours.

Refer to maintenance instructions.
## A. Maintenance Tasks

<table>
<thead>
<tr>
<th>Inspect</th>
<th>Maintenance Tasks</th>
</tr>
</thead>
</table>
| Doors                                | 1. Inspect for scratches, dents or other damage and repair as necessary.  
                                          2. Verify no obstructions to air flow.  
                                          3. Verify maintenance of proper clearance to combustible household objects.  |
| Gasket Seal, Glass Assembly and Glass | 1. Inspect gasket seal and its condition.  
                                          2. Inspect glass for scratches and nicks that can lead to breakage when exposed to heat.  
                                          3. Confirm there is no damage to glass or glass frame. Replace as necessary.  
                                          4. Verify that latches engage properly and glass attachment components are intact and operating properly. Replace as necessary.  
                                          5. Clean glass. Replace glass assembly if severely coated with silicate deposits that cannot be removed.  |
| Valve Compartment and Firebox Top    | 1. Vacuum and wipe out dust, cobwebs, debris or pet hair. Use caution when cleaning these areas. Screw tips that have penetrated the sheet metal are sharp and should be avoided.  
                                          2. Remove any foreign objects.  
                                          3. Verify unobstructed air circulation.  |
| Logs                                 | 1. Inspect for broken, damaged, or missing logs. Replace as necessary.  
                                          2. Verify correct log placement and no flame impingement causing sooting. Correct as necessary.  |
| Firebox                              | 1. Inspect for paint condition, warpage, corrosion or perforation. Sand and repaint as necessary.  
                                          2. Replace appliance if firebox has been perforated.  |
| Burner Ignition and Operation        | 1. Verify burner is properly secured and aligned with pilot or igniter.  
                                          2. Clean off burner top, inspect for plugged ports, corrosion or deterioration. Replace burner if necessary. **USE CAUTION WHEN CLEANING/HANDLING CERAMIC BURNER.**  
                                          3. Replace ember material with new dime-size and shape pieces. Do not block ports or obstruct lighting paths.  
                                          4. Check for smooth lighting and ignition carryover to all ports. Verify there is no ignition delay.  
                                          5. Inspect for lifting and other flame problems.  
                                          6. Inspect orifice for soot, dirt or corrosion.  
                                          7. Verify manifold and inlet pressures. Adjust regulator as required.  
                                          8. Inspect pilot flame strength. Clean or replace orifice as necessary.  
                                          9. Inspect thermocouple/thermopile sensor rod for soot, corrosion and deterioration. Polish with fine steel wool or replace as required.  
                                          10. Verify millivolt output. Replace as necessary.  |
| Venting                              | 1. Inspect venting for blockage or obstruction such as bird nests, leaves, etc.  
                                          2. Confirm that termination cap remains clear and unobstructed by plants, etc.  
                                          3. Verify that termination cap clearance to subsequent construction (building additions, decks, fences or sheds) has been maintained.  
                                          4. Inspect for corrosion or separation.  
                                          5. Verify weather stripping, sealing and flashing remains intact.  |
| Remote Controls                      | 1. Verify operation of remote.  
                                          2. Replace batteries in remote transmitters and battery-powered receivers.  |
A. Appliance Dimension Diagram

Dimensions are actual appliance dimensions. Use for reference only. For clearances refer to Section 3.
B. Vent Components Diagram

Figure 12.2  SLP Series Vent Components

4 in. (102 mm) inner pipe 6-5/8 in. (168 mm) outer pipe
## C. Vent Components List

<table>
<thead>
<tr>
<th>Description</th>
<th>HHT SLP M= Multi Pack (6)</th>
<th>Simpson Dura-Vent® DirectVent Pro</th>
</tr>
</thead>
<tbody>
<tr>
<td>4&quot; Pipe Length, Galvanized</td>
<td>SLP4M</td>
<td>-</td>
</tr>
<tr>
<td>4&quot; Pipe Length, Black</td>
<td>SLP4-BK</td>
<td>-</td>
</tr>
<tr>
<td>6&quot; Pipe Length, Galvanized</td>
<td>SLP6M</td>
<td>46-DVA-06B</td>
</tr>
<tr>
<td>6&quot; Pipe Length, Black</td>
<td>SLP6-BK</td>
<td>46-DVA-06B</td>
</tr>
<tr>
<td>9&quot; Pipe Length, Galvanized</td>
<td>-</td>
<td>46-DVA-09B</td>
</tr>
<tr>
<td>9&quot; Pipe Length, Black</td>
<td>-</td>
<td>46-DVA-09B</td>
</tr>
<tr>
<td>12&quot; Pipe Length, Galvanized</td>
<td>SLP12M</td>
<td>46-DVA-12</td>
</tr>
<tr>
<td>12&quot; Pipe Length, Black</td>
<td>SLP12-BK</td>
<td>46-DVA-12B</td>
</tr>
<tr>
<td>18&quot; Pipe Length, Galvanized</td>
<td>-</td>
<td>46-DVA-18</td>
</tr>
<tr>
<td>18&quot; Pipe Length, Black</td>
<td>-</td>
<td>46-DVA-18B</td>
</tr>
<tr>
<td>24&quot; Pipe Length, Galvanized</td>
<td>SLP24M</td>
<td>46-DVA-24</td>
</tr>
<tr>
<td>24&quot; Pipe Length, Black</td>
<td>SLP24-BK</td>
<td>46-DVA-24B</td>
</tr>
<tr>
<td>36&quot; Pipe Length, Galvanized</td>
<td>SLP36M</td>
<td>46-DVA-36</td>
</tr>
<tr>
<td>36&quot; Pipe Length, Black</td>
<td>SLP36-BK</td>
<td>46-DVA-36B</td>
</tr>
<tr>
<td>48&quot; Pipe Length, Galvanized</td>
<td>SLP48M</td>
<td>46-DVA-48</td>
</tr>
<tr>
<td>48&quot; Pipe Length, Black</td>
<td>SLP48-BK</td>
<td>46-DVA-48B</td>
</tr>
<tr>
<td>Adjustable Length, 3&quot;-6&quot;, Black</td>
<td>SLP6A-BK</td>
<td>-</td>
</tr>
<tr>
<td>Adjustable Length, 3&quot;-6&quot;, Galvanized</td>
<td>SLP6AM</td>
<td>-</td>
</tr>
<tr>
<td>Adjustable Length, 3&quot;-7&quot;, Black</td>
<td>-</td>
<td>46DVA-08A</td>
</tr>
<tr>
<td>Adjustable Length, 3&quot;-7&quot;, Galvanized</td>
<td>-</td>
<td>46DVA-08AB</td>
</tr>
<tr>
<td>Adjustable Length, 3&quot;-12&quot;, Black</td>
<td>SLP12A-BK</td>
<td>-</td>
</tr>
<tr>
<td>Adjustable Length, 3&quot;-12&quot;, Galvanized</td>
<td>SLP12AM</td>
<td>-</td>
</tr>
<tr>
<td>Adjustable Length, 3&quot;-14.5&quot;, Black</td>
<td>-</td>
<td>46DVA-16A</td>
</tr>
<tr>
<td>Adjustable Length, 3&quot;-14.5&quot;, Galvanized</td>
<td>-</td>
<td>46DVA-16AB</td>
</tr>
<tr>
<td>Adjustable Length, 16&quot;, Black</td>
<td>-</td>
<td>46DVA-16A</td>
</tr>
<tr>
<td>Adjustable Length, 16&quot;, Galvanized</td>
<td>-</td>
<td>46DVA-16AB</td>
</tr>
<tr>
<td>2' Flexible Pipe Length</td>
<td>SLP-FLEX-2</td>
<td>-</td>
</tr>
<tr>
<td>3' Flexible Pipe Length</td>
<td>SLP-FLEX-3</td>
<td>-</td>
</tr>
<tr>
<td>5' Flexible Pipe Length</td>
<td>SLP-FLEX-5</td>
<td>-</td>
</tr>
<tr>
<td>10' Flexible Pipe Length</td>
<td>SLP-FLEX-10</td>
<td>-</td>
</tr>
<tr>
<td>3&quot; x 35' Flex Extension</td>
<td>-</td>
<td>2280</td>
</tr>
<tr>
<td>4&quot; x 35' Flex Extension</td>
<td>-</td>
<td>2281</td>
</tr>
<tr>
<td>45° Elbow, Galvanized</td>
<td>SLP45M</td>
<td>-</td>
</tr>
<tr>
<td>45° Elbow, Black</td>
<td>SLP45-BK</td>
<td>See Swivel</td>
</tr>
<tr>
<td>45° Elbow, Swivel, Galvanized</td>
<td>-</td>
<td>46DVA-E45</td>
</tr>
<tr>
<td>45° Elbow, Swivel, Black</td>
<td>-</td>
<td>46DVA-E45B</td>
</tr>
</tbody>
</table>
### C. Vent Components List (continued)

<table>
<thead>
<tr>
<th>Description</th>
<th>HHT SLP M= Multi Pack (6)</th>
<th>Simpson Dura-Vent ® DirectVent Pro</th>
</tr>
</thead>
<tbody>
<tr>
<td>90° Elbow, Galvanized</td>
<td>SLP90M</td>
<td>See Swivel</td>
</tr>
<tr>
<td>90° Elbow, Black</td>
<td>SLP90-BK</td>
<td>See Swivel</td>
</tr>
<tr>
<td>90° Elbow, Swivel, Galvanized</td>
<td>-</td>
<td>46DVA-E90</td>
</tr>
<tr>
<td>90° Elbow, Swivel, Black</td>
<td>-</td>
<td>46DVA-E90B</td>
</tr>
<tr>
<td>Adjustable Flashing, 0/12-6/12</td>
<td>SLP-RF6M</td>
<td>46DVA-F6</td>
</tr>
<tr>
<td>Adjustable Flashing, 7/12-12/12</td>
<td>SLP-RF12M</td>
<td>46DVA-F12</td>
</tr>
<tr>
<td>Attic Insulation Shield 12&quot;</td>
<td>SLP-AS2M</td>
<td>-</td>
</tr>
<tr>
<td>Attic Insulation Shield, Adjustable 11&quot;-20&quot;</td>
<td>-</td>
<td>46-DVA-IS</td>
</tr>
<tr>
<td>Cathedral Support Box</td>
<td>SLP-CCS-BK</td>
<td>46DVA-CS</td>
</tr>
<tr>
<td>Ceiling Support</td>
<td>-</td>
<td>46DVA-DC</td>
</tr>
<tr>
<td>Co-Axial to Co-Lineal Appliance Connector</td>
<td>-</td>
<td>46DVA-GCL</td>
</tr>
<tr>
<td>Decorative Ceiling Firestop - Black</td>
<td>SLP-DCF-BK</td>
<td>-</td>
</tr>
<tr>
<td>Decorative Radius Cover</td>
<td>DRC-RADIUS</td>
<td>-</td>
</tr>
<tr>
<td>Firestop Spacer/Ceiling Firestop</td>
<td>SLP-FSM</td>
<td>46DVA-FS</td>
</tr>
<tr>
<td>Flex Trap Cap with Firestop</td>
<td>SLP-FLEX-TRAP</td>
<td>-</td>
</tr>
<tr>
<td>Flex Trap Cap with Firestop and 30&quot; Flex Pipe</td>
<td>SLP-FLEX-TRAP30</td>
<td>-</td>
</tr>
<tr>
<td>Masonry Chimney Conversion Kit</td>
<td>-</td>
<td>46DVA-KMC</td>
</tr>
<tr>
<td>Offset Support</td>
<td>-</td>
<td>46DVA-ES</td>
</tr>
<tr>
<td>Offset Wall Thimble, Black</td>
<td>SLP-WT-BK</td>
<td>-</td>
</tr>
<tr>
<td>Storm Collar</td>
<td>SLP-SCM</td>
<td>46DVA-SC</td>
</tr>
<tr>
<td>Wall Support Band</td>
<td>SLP-HVSM</td>
<td>46-DVA-WS</td>
</tr>
<tr>
<td>Wall Thimble, Black</td>
<td>SLP-WSM</td>
<td>46DVA-WT</td>
</tr>
</tbody>
</table>

### TERMINATION CAPS & KITS

<table>
<thead>
<tr>
<th>Description</th>
<th>HHT SLP M= Multi Pack (6)</th>
<th>Simpson Dura-Vent ® DirectVent Pro</th>
</tr>
</thead>
<tbody>
<tr>
<td>Basic Horizontal Termination Kit (A)</td>
<td>SLP-SK-BK</td>
<td>46DVA-KHA</td>
</tr>
<tr>
<td>Chimney Liner Termination Kit</td>
<td>-</td>
<td>46DVA-GK</td>
</tr>
<tr>
<td>Horizontal Square Termination Cap</td>
<td>SLP-HHW2</td>
<td>46DVA-HC</td>
</tr>
<tr>
<td>Horizontal Termination Kit (B)</td>
<td>-</td>
<td>46DVA-KHC</td>
</tr>
<tr>
<td>Snorkel Termination 14&quot;</td>
<td>SLK-SNKD</td>
<td>46DVA-SNK14</td>
</tr>
<tr>
<td>Snorkel Termination 36&quot;</td>
<td>-</td>
<td>46DVA-SNK36</td>
</tr>
<tr>
<td>*Stove Adaptor Kit (Vertical Cap Kit)</td>
<td>LINK-STOVE</td>
<td>-</td>
</tr>
<tr>
<td>Trapezoid Termination Kit (3-1/8&quot;-4-3/4&quot;)</td>
<td>SLP-TRAP1</td>
<td>-</td>
</tr>
<tr>
<td>Trapezoid Termination Kit (5-1/4&quot; X 9-1/4&quot;)</td>
<td>SLP-TRAP2</td>
<td></td>
</tr>
<tr>
<td>Vertical Termination Cap</td>
<td>SLP-TVHW</td>
<td>46DVA-VCH</td>
</tr>
</tbody>
</table>

*This is not a complete list - contact individual manufacturer for a complete and detailed list*

**NOTES:**
1. Before cutting any holes check pipe manufacturers current instructions.
2. Each pipe manufacturer has their own list of parts for kits.
3. SL is not interchangeable with SLP.

* Stove Adaptor Kit (Vertical Cap Kit) Includes 30’-4” flex, adapters, wall thimble, masonry, ZC flashing, 991DA vertical cap.
E. Limited Lifetime Warranty

**Hearth & Home Technologies Inc.**

**LIMITED LIFETIME WARRANTY**

Hearth & Home Technologies Inc., on behalf of its hearth brands ("HHT"), extends the following warranty for HHT gas, wood, pellet, coal and electric hearth appliances that are purchased from an HHT authorized dealer.

**WARRANTY COVERAGE:**

HHT warrants to the original owner of the HHT appliance at the site of installation, and to any transferee taking ownership of the appliance at the site of installation within two years following the date of original purchase, that the HHT appliance will be free from defects in materials and workmanship at the time of manufacture. After installation, if covered components manufactured by HHT are found to be defective in materials or workmanship during the applicable warranty period, HHT will, at its option, repair or replace the covered components. HHT, at its own discretion, may fully discharge all of its obligations under such warranties by replacing the product itself or refunding the verified purchase price of the product itself. The maximum amount recoverable under this warranty is limited to the purchase price of the product. This warranty is subject to conditions, exclusions and limitations as described below.

**WARRANTY PERIOD:**

Warranty coverage begins on the date of original purchase. In the case of new home construction, warranty coverage begins on the date of first occupancy of the dwelling or six months after the sale of the product by an independent, authorized HHT dealer/distributor, whichever occurs earlier. The warranty shall commence no later than 24 months following the date of product shipment from HHT, regardless of the installation or occupancy date. The warranty period for parts and labor for covered components is produced in the following table.

The term "Limited Lifetime" in the table below is defined as: 20 years from the beginning date of warranty coverage for gas appliances, and 10 years from the beginning date of warranty coverage for wood, pellet, and coal appliances. These time periods reflect the minimum expected useful lives of the designated components under normal operating conditions.

<table>
<thead>
<tr>
<th>Warranty Period</th>
<th>HHT Manufactured Appliances and Venting</th>
<th>Components Covered</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Parts</td>
<td>Labor</td>
</tr>
<tr>
<td>1 Year</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>2 years</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3 years</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5 years</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7 years</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10 years</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Limited Lifetime</td>
<td></td>
<td></td>
</tr>
<tr>
<td>90 Days</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

See conditions, exclusions, and limitations on next page.
E. Limited Lifetime Warranty (continued)

WARRANTY CONDITIONS:

- This warranty only covers HHT appliances that are purchased through an HHT authorized dealer or distributor. A list of HHT authorized dealers is available on the HHT branded websites.
- This warranty is only valid while the HHT appliance remains at the site of original installation.
- Contact your installing dealer for warranty service. If the installing dealer is unable to provide necessary parts, contact the nearest HHT authorized dealer or supplier. Additional service fees may apply if you are seeking warranty service from a dealer other than the dealer from whom you originally purchased the product.
- Check with your dealer in advance for any costs to you when arranging a warranty call. Travel and shipping charges for parts are not covered by this warranty.

WARRANTY EXCLUSIONS:

This warranty does not cover the following:

- Changes in surface finishes as a result of normal use. As a heating appliance, some changes in color of interior and exterior surface finishes may occur. This is not a flaw and is not covered under warranty.
- Damage to printed, plated, or enameled surfaces caused by fingerprints, accidents, misuse, scratches, melted items, or other external sources and residues left on the plated surfaces from the use of abrasive cleaners or polishes.
- Repair or replacement of parts that are subject to normal wear and tear during the warranty period. These parts include: paint, wood, pellet and coal gaskets, firebricks, grates, flame guides, light bulbs, batteries and the discoloration of glass.
- Minor expansion, contraction, or movement of certain parts causing noise. These conditions are normal and complaints related to this noise are not covered by this warranty.
- Damages resulting from: (1) failure to install, operate, or maintain the appliance in accordance with the installation instructions, operating instructions, and listing agent identification label furnished with the appliance; (2) failure to install the appliance in accordance with local building codes; (3) shipping or improper handling; (4) improper operation, abuse, misuse, continued operation with damaged, corroded or failed components, accident, or improperly/incorrectly performed repairs; (5) environmental conditions, inadequate ventilation, negative pressure, or drafting caused by tightly sealed constructions, insufficient make-up air supply, or handling devices such as exhaust fans or forced air furnaces or other such causes; (6) use of fuels other than those specified in the operating instructions; (7) installation or use of components not supplied with the appliance or any other components not expressly authorized and approved by HHT; (8) modification of the appliance not expressly authorized and approved by HHT in writing; and/or (9) interruptions or fluctuations of electrical power supply to the appliance.
- Non-HHT venting components, hearth components or other accessories used in conjunction with the appliance.
- Any part of a pre-existing fireplace system in which an insert or a decorative gas appliance is installed.
- HHT’s obligation under this warranty does not extend to the appliance’s capability to heat the desired space. Information is provided to assist the consumer and the dealer in selecting the proper appliance for the application. Consideration must be given to appliance location and configuration, environmental conditions, insulation and air tightness of the structure.

This warranty is void if:

- The appliance has been over-fired or operated in atmospheres contaminated by chlorine, fluorine, or other damaging chemicals. Over-firing can be identified by, but not limited to, warped plates or tubes, rust colored cast iron, bubbling, cracking and discoloration of steel or enamel finishes.
- The appliance is subjected to prolonged periods of dampness or condensation.
- There is any damage to the appliance or other components due to water or weather damage which is the result of, but not limited to, improper chimney or venting installation.

LIMITATIONS OF LIABILITY:

- The owner’s exclusive remedy and HHT’s sole obligation under this warranty, under any other warranty, express or implied, or in contract, tort or otherwise, shall be limited to replacement, repair, or refund, as specified above. In no event will HHT be liable for any incidental or consequential damages caused by defects in the appliance. Some states do not allow exclusions or limitation of incidental or consequential damages, so these limitations may not apply to you. This warranty gives you specific rights; you may also have other rights, which vary from state to state. EXCEPT TO THE EXTENT PROVIDED BY LAW, HHT MAKES NO EXPRESS WARRANTIES OTHER THAN THE WARRANTY SPECIFIED HEREIN. THE DURATION OF ANY IMPLIED WARRANTY IS LIMITED TO DURATION OF THE EXPRESSED WARRANTY SPECIFIED ABOVE.
F. Contact Information

Quadra-Fire, a brand of Hearth & Home Technologies Inc.
7571 215th Street West, Lakeville, MN 55044
www.quadrafire.com

Please contact your Quadra-Fire dealer with any questions or concerns.
For the location of your nearest Quadra-Fire dealer,
please visit www.quadrafire.com.

NOTICE
DO NOT DISCARD THIS MANUAL

• Important operating and maintenance instructions included.
• Read, understand and follow these instructions for safe installation and operation.
• Leave this manual with party responsible for use and operation.

We recommend that you record the following pertinent information for your SAPPHIRE-D GAS STOVE

Date purchased/installed: ________________________________

Serial Number: ____________________ Location on appliance: ________________

Dealership purchased from: ____________________ Dealer phone: ____________________

Notes: __________________________________________

This product may be covered by one or more of the following patents: (United States) 5601073, 5613487, 5647340, 5890485, 5941237, 6006743, 6019099, 6053165, 6145502, 6374822, 6484712, 6601579, 6769426, 6863064, 7077122, 7098269, 7258116, 7470729, 8147240 or other U.S. and foreign patents pending.