



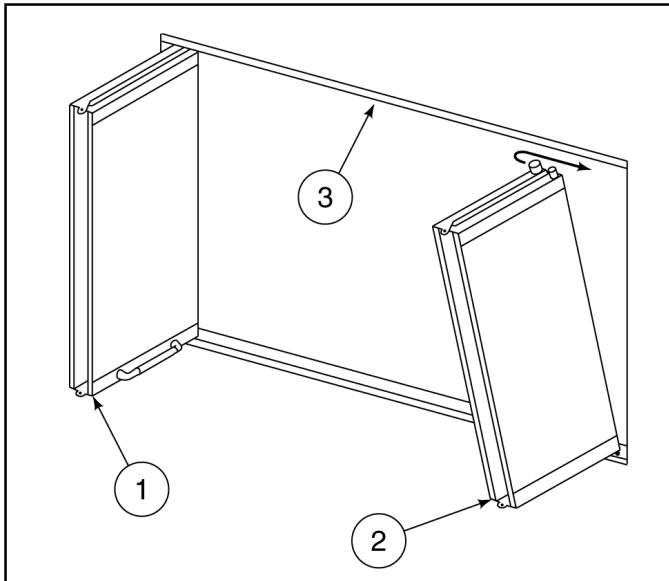
Hearth & Home Technologies Inc.
1915 W. Saunders Street
Mt. Pleasant, Iowa 52641
Division, HON INDUSTRIES
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INSTALLATION INSTRUCTIONS

DM1936B

BI-FOLD GLASS DOORS

These doors have been tested for use with specific Heatilator fireplaces and are listed as fireplace parts. Refer to the Underwriters Laboratories label attached to the fireplace and/or your installation instructions/owner's manual for the correct accessories to be used. Check with your local building code agency before you begin your installation to ensure compliance with local codes, including the need for permits and follow-up inspections. If you encounter problems regarding code approvals, or if you need clarification of any of the instructions contained here, contact your local distributor/dealer, or the Heatilator Technical Services Department, Hearth & Home Technologies Inc., 1915 W. Saunders Street, Mt. Pleasant, IA 52641, 1-800-927-6841. ←



ITEM#	DESCRIPTION	QTY.
1	Bi-fold Door Assy. - LH	1
2	Bi-fold Door Assy. - RH	1
3	Top Door Track	1
4	Fastener Pack	1

Note: Before burning the unit for the first time with the glass doors installed, wipe the trim with a clean, dry rag to remove all smudges and fingerprints. Failure to do so will cause the smudges and fingerprints to be burned into the finish of the trim permanently.

Note: An arrow (➡) found in the text signifies change in content.

WARNING!

Glass doors must not be used to hold oversized logs or other burning material inside the fireplace, this may cause the glass to break. All fires should be contained within the grate/refractory area. Never leave an open fire unattended even though the glass doors are closed. When firing, the doors must be fully closed or fully open. The screens must be drawn when the glass doors are in the open position.

Note: Glass doors do prevent the escape of heat through an open chimney.

CAUTION:
Edges are sharp! Hand protection is recommended.

STEP BY STEP INSTALLATION

1. Attach the Top Door Track

- Attach the door track to the fireplace with the long leg of the track to the inside.
- Start with the two center holes.
- Add the spring clips onto each end as you finish screwing on the top door track. See Figures 1 and 2.

2. Install Doors

- Fold one pair of doors.
- Slip a nylon washer over the bottom pivot bracket pin. See Figure 3 for pivot pin close-up.
- Insert the pin into the round hole located at the bottom outside corner of the fireplace opening. See Figure 4



Figure 1
Attaching the Top Door Track

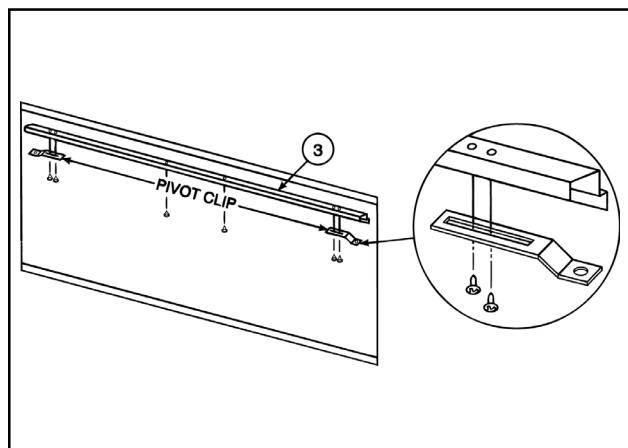


Figure 2
Attaching the Top Door Track (Spring Clips)

DM1936 BI-FOLD GLASS DOORS INSTALLATION INSTRUCTIONS

- d. Tilt the door towards the center of the fireplace so the top pins clear the top door track edge. See Figure 4.
- e. Slide the pins into the top door track until the pins snap into the holes in the spring clips. See Figure 4.

5. Adjust Doors

- a. At the top of the doors, loosen the screws in the spring clips and slide them either way. Tighten the screws to secure the adjustment.
- b. Adjust the doors at the bottom by loosening the screw that holds the pivot bracket and slide them either way. Tighten the screws to secure the adjustment. See Figure 3 for pivot bracket/pivot bracket pin close up.

6. Glass Door Operating Positions

See Figure 5.

CAUTION:
Do not overtighten the screws.

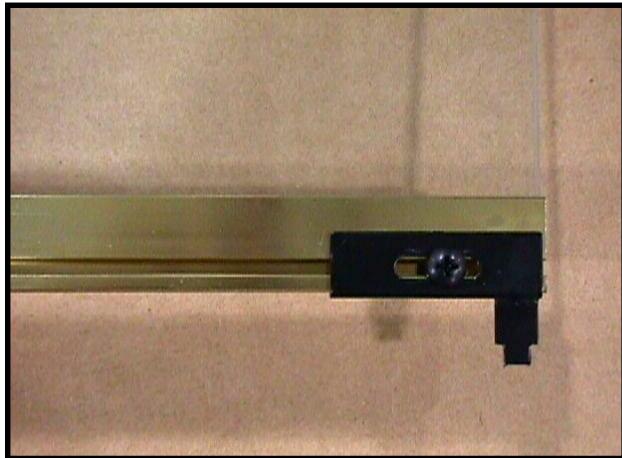


Figure 3
Pivot Bracket/Pivot Bracket Pin

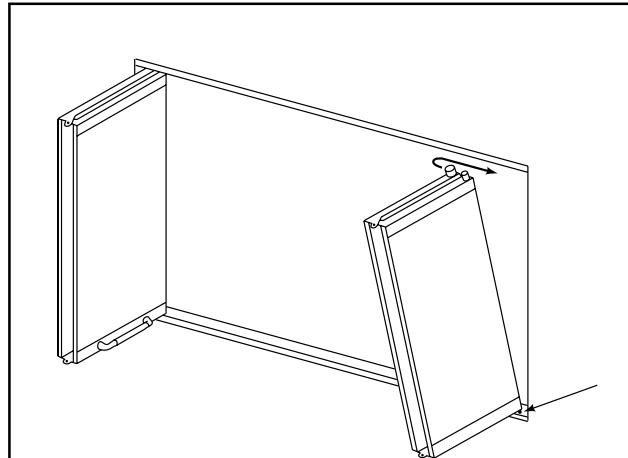


Figure 4
Tilting the Doors

The first name in fireplaces

WARNING!

Fireplaces equipped with doors should be operated only with the doors open or fully closed. If doors are left partially open, gas and flame may be drawn out of the fireplace opening, creating the risks of both fire and smoke.

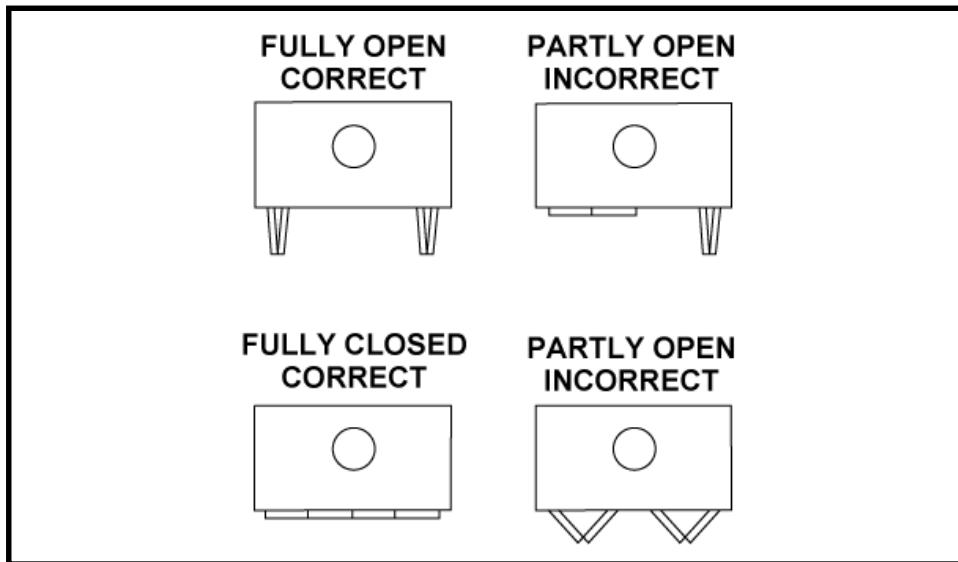


Figure 5
Proper Door Operation