

TrimWORKS

 **CAUTION**

Always place castings on a flat protected work surface, such as a towel, blanket or carpet.

Read these instructions before beginning the installation.

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These instructions are for the assembly and installation of the Small Cast Profile Surround to the Montpelier and Solstice Inserts.

Carefully unpack and inspect all components from the shipping box. Report any missing or damaged parts to your dealer immediately. Install trim kit after all other insert installation work has been completed, thoroughly checked and tested for proper operation, leaks and installation requirements.

Tools required:

- Tape measure.

Surround Parts

- **Column Right Assembly**
 - Column, right
 - Boot, right
 - Slider clip, right
 - Bracket, On/Off switch (not used on Montpelier Insert)
 - (2) 1/4-20 Round head screw
 - (2) 1/4-20 Wing screw
 - (3) 1/4 Flat washer
- **Column Left Assembly**
 - Column, left
 - Boot, left
 - Slider clip, left
 - Upper
 - 1/4-20 Round head screw
 - (2) 1/4-20 Wing screw
 - (3) 1/4 Flat washer
- **Additional parts required for the Solstice (VFI33)**
 - Cast Face Connector, Left
 - Cast Face Connector, Right

Surround Parts (Continued)

- **Key**
 - Upper mounting bracket
 - Upper mounting bracket R (not used on Montpelier Insert)
 - Hardware Bag
 - (5) 1/4-20 Wing Screw
 - (5) 1/4 Flat washer

Assembly Instructions

1. Place the key on your work surface with the threaded holes facing up.
2. Place the column right assembly onto the key, Figure 1.
3. Place the column left assembly onto key, Figure 2.

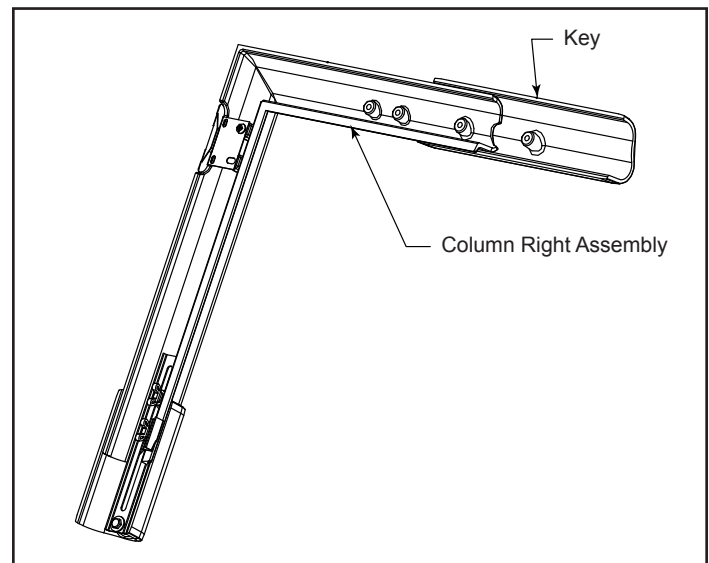


Figure 1 - Place column right assembly onto key.

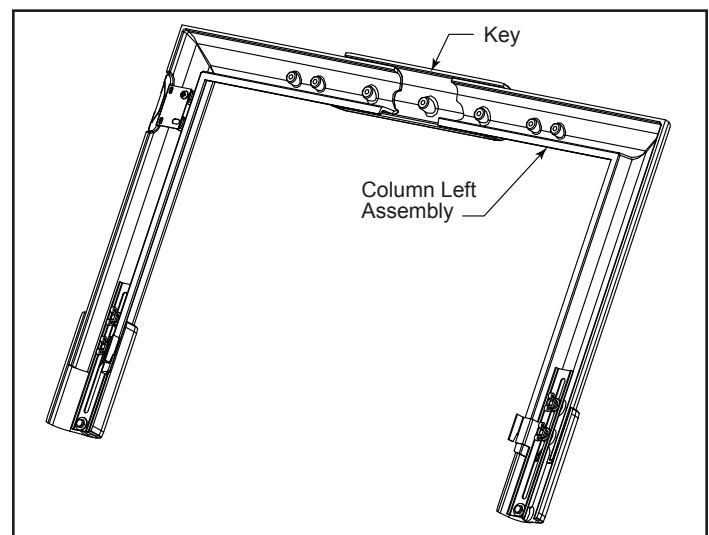


Figure 2 - Place column left assembly onto key.

4. Install the upper mounting bracket. Use the upper mounting without the marked "R" stamped on the face, Figure 3.
5. Fasten the upper mounting bracket to the key with a 1/4-20 wing screw and 1/4 flat washer finger tight, Figure 3.

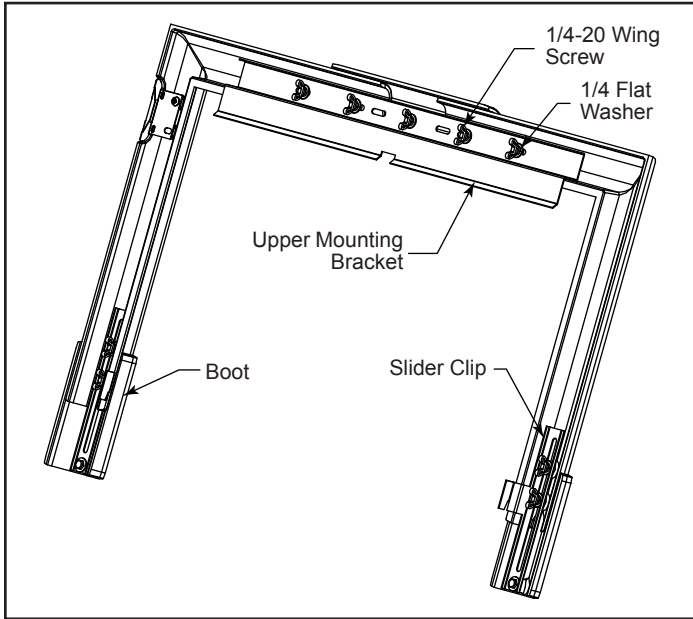


Figure 3 - Install upper mounting bracket.

6. Fasten the upper mounting bracket to both column assemblies using two (2) 1/4-20 wing screws and two (2) 1/4 flat washers per side, finger tight. The distance between the insides of the columns should measure 29-1/4" (743 mm) for the Montpelier and 31" (787 mm) for the Solstice.
7. Adjust the column/boot length (measure from the bottom side of the key to the bottom of the boot). It should measure 22-1/4" (565 mm) for the Montpelier insert and 22-1/2" (565 mm) for the Solstice insert.
8. **For the Montpelier Insert only:** Position the surround in front of the insert and, with the help of an assistant, gently lift the surround up and over the top sheet metal flange. At the same time, align the bottom brackets through the slots on the side flange. As you lower the surround onto the insert, the side clips and top bracket will engage. If height and width adjustments are required, lift the surround up and out. Make the adjustments. Regardless if adjustments were made or not, tighten all wing screws fasteners and return the surround to the insert, Figure 4.

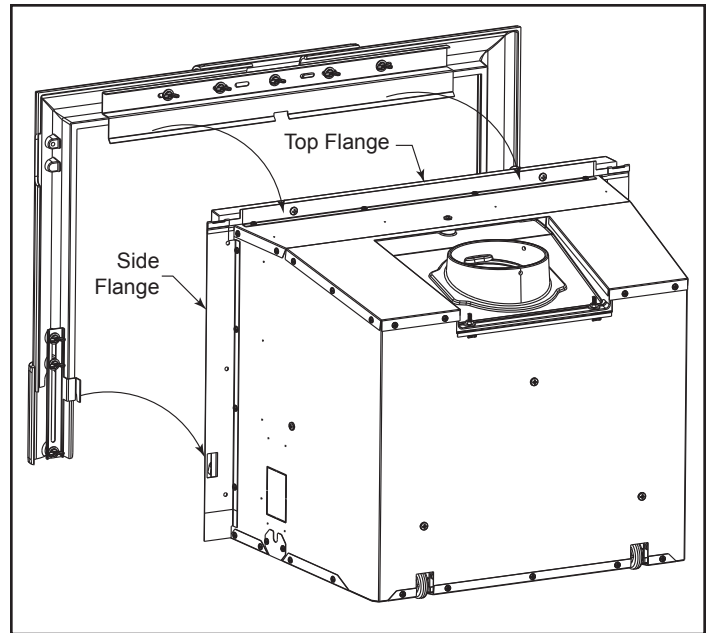


Figure 4 - Lift surround up and over top flange and up and through side flange holes.

9. **For Solstice Insert Only:** For VFI installation, assemble cast surround as stated in the following steps.
 - a. Remove screen.
 - b. Install medium or small surround as needed per surround instructions
 - c. Hold cast surround in place. Remove two surround screws from each side. Hook left cast face connector around edge of cast trim and align hole of bracket with hole of surround. Reinstall screws, (Figure 5). See additional views Figures 6 through 7 for details.
 - d. Repeat on right side.
 - e. Attach screen.

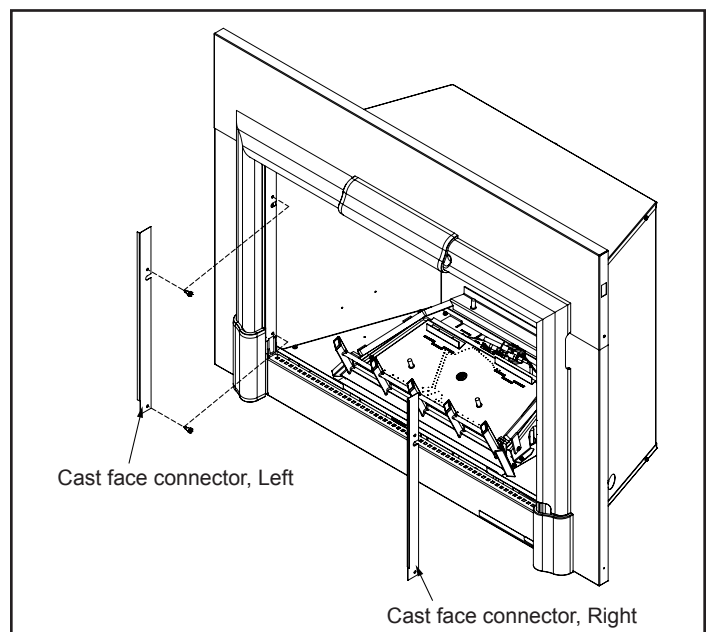


Figure 5 - Install cast face connectors.

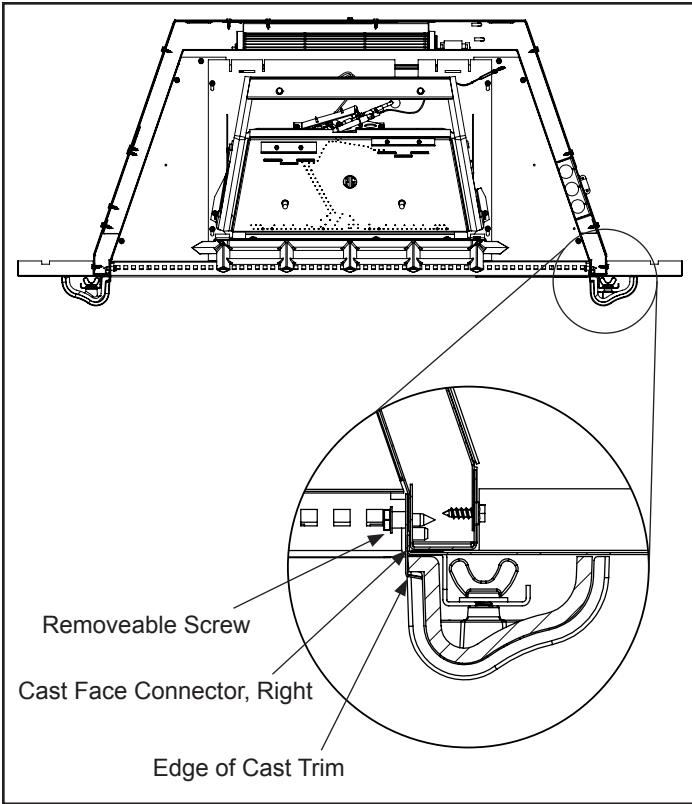


Figure 6 - Top view

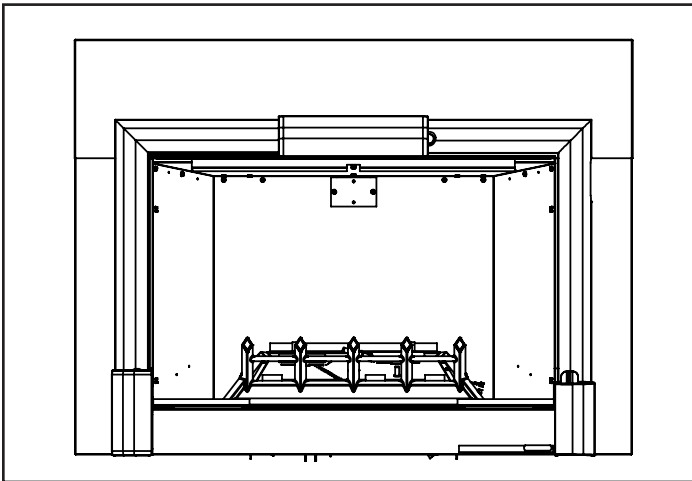


Figure 7 - Completed view



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