

No one builds a better fire

# Optional Refractory Upgrade Kit PORC-750TR-E, PORC-550TR-E

- Installation Instructions -

**CAUTION!** Risk of Cuts or Abrasions. Wear protective gloves and safety glasses during installation. Sheet metal edges are sharp.

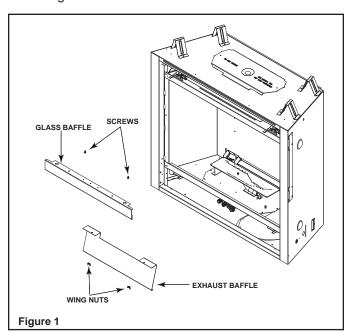
### Step 1.

Remove hood, front, glass, logs and base pan from appliance. To remove base pan, lift and rotate back of base pan toward you.

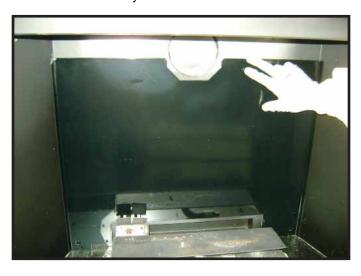


## Step 2.

Remove the glass baffle and the exhaust baffle for easier installation of side refractory. The glass baffle is attached with 2 screws, located on the top of the fire box. See Figure 1. The exhaust baffle is attached with two wing nuts, located on the ceiling of the fire box.



**Step 3.**Install back refractory as shown below.



**Step 4.** Install the left refractory panel as shown below.



## Step 5.

Secure left refractory panel with a self tapping screw, as shown below.

**Note:** Drive a self tapping screw using the clearance hole located in the top of the refractory panel.



**Step 6.**Install the right refractory panel as shown below.



**Step 7.**Secure right refractory panel with a self tapping screw, as shown below.

**Note:** Drive a self tapping screw using the clearance hole located in the top of the refractory panel.

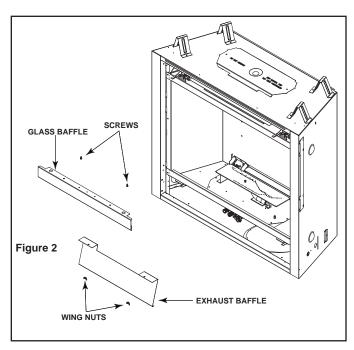


#### Step 8.

Reinstall base pan. The base pan will secure the bottom of the refractory panels.

#### Step 9.

Reinstall the glass baffle and the exhaust baffle using the two wing nuts and two screws. See figure 2.



**Step 10.**Reinstall logs, glass, front, and hood.

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Please contact your Heat & Glo dealer with any questions or concerns.

For the location of your nearest Heat & Glo dealer, please visit www.heatnglo.com.