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# Hearth and Home Technologies

Project # 19-538

Model: 43M-ACC-C

Additional Models: 43ST-ACC-C,  
Discovery-III-C

Type: Residential Non-catalytic Wood  
Fired Heater

December 19, 2019

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## **EPA Test Method 28R for Certification and Auditing of Wood Heaters**

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## Contents

Affidavit .....	3
Introduction .....	4
Notes .....	4
Wood Heater Identification and Testing.....	5
Test Procedures and Equipment .....	6
Results .....	7
Summary Table.....	7
Weighted Average Calculation Summary .....	8
Test Run Narrative .....	9
Run 1.....	9
Run 2.....	9
Run 3.....	9
Run 4.....	9
Run 5.....	9
Test Conditions Summary.....	10
Appliance Operation and Test Settings .....	10
Settings & Run Notes.....	10
Appliance Description .....	11
Test Fuel Properties.....	14
Sampling Locations and Descriptions.....	15
Sample Points .....	15
Sampling Methods .....	16
Analytical Methods Description.....	16
Calibration, Quality Control and Assurances .....	16
Appliance Sealing and Storage.....	16
Sealing Label .....	16
Sealed Unit.....	17
List of Appendices.....	18

## Affidavit

PFS-TECO was contracted by Hearth & Home Technologies (HHT) to provide testing services for the 43M-ACC-C Non-Catalytic Wood-Fired Room Heater per EPA Method 28R, *Certification and Auditing of Wood Heaters*. All testing and associated procedures were conducted at HHT's Colville, WA laboratory beginning on 12/3/2019 and ending on 12/6/2019. HHT's Colville Laboratory is located at 1445 N. Highway Suite A, Colville, WA 99114. Testing procedures followed EPA Method 28R and ASTM E2780, *Standard Test Method for Determining Particulate Matter Emissions from Wood Heaters*. Particulate sampling was performed per ASTM E2515, *Standard Test Method for Determination of Particulate Matter Emissions Collected by a Dilution Tunnel*.

PFS-TECO is accredited by the U.S. Environmental Protection Agency for the certification and auditing of wood heaters pursuant to subpart AAA of 40 CFR Part 60, New Source Performance Standards for Residential Wood Heaters and subpart QQQQ of 40 CFR Part 60, Standards of Performance for New Hydronic Heaters and Forced Air Furnaces, Methods 28R, 28WHH, 28 WHH-PTS, and all methods listed in Sections 60.534 and 60.5476. PFS-TECO holds EPA Accreditation Certificate Numbers 4 and 4M (mobile). PFS-TECO is accredited by IAS to ISO 17020:2012 "Criteria for Bodies Performing Inspections", and ISO 17025:2005 "Requirements for Testing Laboratories." PFS-TECO is also accredited by Standards Council of Canada to ISO 17065:2012 "Requirements for Bodies Operating Product Certification Systems."

The following people were associated with the testing, analysis and report writing associated with this project.

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Aaron Kravitz, Testing Supervisor

## Introduction

Hearth and Home Technologies of Halifax, PA, contracted with PFS-TECO to perform EPA certification testing on 43M-ACC-C Non-Catalytic Wood-Fired Room Heater. All testing was performed at HHT's Colville, WA laboratory. Testing was performed by Mr. Aaron Kravitz.

## Notes

- Prior to start of testing, 50 hours of conditioning was performed per ASTM E2780.
- Prior to start of testing, the dilution tunnel was cleaned with a steel brush.
- Front filters were changed on sample train A at one hour for all 5 test runs.
- A total of 5 test runs were performed in accordance with EPA Method 28R, 1 at the maximum burn rate category, 1 at the medium high burn rate category, 2 at the medium low burn rate category, one of which was meets the 1.00 kg/hr or less requirement for stoves operating at minimum air setting, and 1 fan confirmation test, see Run Narrative section for further detail on each run.

## Wood Heater Identification and Testing

- Appliance Tested: **43M-ACC-C**
- Serial Number: **Un-serialized Prototype – PFS Tracking Number 0050**
- Manufacturer: **Hearth and Home Technologies**
- Catalyst: **No**
- Heat exchange blower: **Optional**
- Type: **Wood Stove**
- Style: **Free Standing**
- Date Received: **Monday, December 09, 2019**
- Wood Heater Aging: **November 6, 2019 – December 2, 2019**
- Testing Period – Start: **Tuesday, December 03, 2019**      Finish: **Friday, December 06, 2019**
- Test Location: **HHT's Colville Laboratory, 1445 N. Highway Suite A, Colville, WA 99114**
- Elevation: **≈1500 Feet above sea level**
- Test Technician(s): **Aaron Kravitz**
- Observers: **Matt Owings of HHT**

## Test Procedures and Equipment

All Sampling and analytical procedures were performed by Aaron Kravitz. All procedures used are directly from ASTM E2780 and ASTM E2515. See the list below for equipment used. See Appendix C submitted with this report for calibration data.

### Equipment List:

Equipment ID#	Equipment Description
140	Delmhorst J-2000 Wood Moisture Meter
050	Digiweigh DWP12i Platform Scale
129	APEX XC-50-DIR Digital Emissions Sampling Box A
130	APEX XC-50-DIR Digital Emissions Sampling Box B
141	Microtector
109A/B	Troemner 100mg/200mg Audit Weights
107	Sartorius Analytical Balance
051	10 lb audit weight
064	Digital Barometer
101	Dewalt Tape Measure
102	Digital Calipers
095	Anemometer
N/A	Horiba Model MEXA-584L Combustion Gas analyzer
ETC6-1	Mettler Toledo Panther Platform Scale – 1000lb
EB0088221	OXARC Calibration gas

## Results

A total of 5 test runs were performed on the 43M-ACC-C. Run #5, a fan confirmation test, was not used in any weighted average results calculations. The weighted average emissions rate for the 4 run test series was measured to be **1.6 g/hr** with a Higher Heating Value efficiency of **74.2%**. The average CO emission rate for the 4 tests was **1.9 g/min**. The HHT 43M-ACC-C Non-Catalytic Wood-Fired Room Heater meets the 2020 crib wood PM emission standard of  $\leq 2.0$  g/hr per CFR 40 part 60, §60.532 (b).

Detailed individual run data can be found in Appendix A submitted with this report.

### Summary Table

	Cat. 2 $\leq 1.00$ kg/hr.	Cat. 2 0.80 - 1.25 kg/hr.	Cat. 3 1.25 - 1.90 kg/hr.	Cat. 4 Max Burn Rate	Fan Confirmation (Cat. 2) <sup>1</sup>
Date	12/3/2019	12/4/2019	12/5/2019	12/5/2019	12/6/2019
Run Number	1	2	3	4	5
Emission Rate (g/hr).	1.65	1.22	1.56	2.99	0.92
Burn Rate (kg/hr)	0.95	1.09	1.74	2.79	1.07
Heat Output (Btu/hr)	13,239	15,131	23,813	36,757	14,921
Overall Efficiency (% HHV)	75.1%	74.7%	73.8%	71.2%	74.8%
CO Emissions (g/MJ Output)	7.56	6.38	3.58	4.06	6.43
CO Emissions (g/kg Dry Fuel)	112.50	94.41	52.37	57.30	95.19
CO Emissions (g/min)	1.76	1.70	1.50	2.62	1.68
ASTM E2515 Emissions – First Hour (g/hr)	3.44	2.31	2.22	5.51	3.84
<b>Weighted particulate emission average of 4 test runs: 1.6 grams per hour.</b>					
<b>Weighted average HHV efficiency of 4 test runs: 74.2%.</b>					
<b>Average CO emissions of 4 test runs: 1.9 g/min.</b>					

<sup>1</sup>Fan Confirmation test not included in weighted average calculations.



## Weighted Average Calculation Summary

### EPA Method 28R Weighted Average Emissions

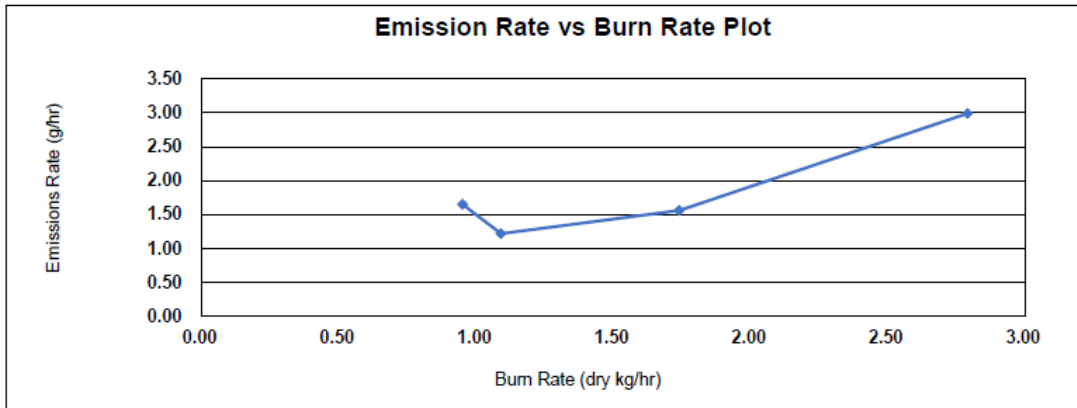
Client: HHT  
 Stove Model: 4300  
 Test Dates: 12/2/19-12/5/19  
 Job Number: 19-538

Signature/Date: \_\_\_\_\_

<b>Weighted Average Particulate Emissions (g/hr):</b>	<b>1.60</b>
<b>Weighted Average HHV Efficiency (%):</b>	<b>74.2%</b>
<b>Weighted Average LHV Efficiency (%):</b>	<b>80.2%</b>
<b>Average CO Emissions (g/min):</b>	<b>1.9</b>

#### Individual Run Summaries

<p>Run Number: 1                  Burn Rate (dry kg/hr): 0.95                  Emissions Rate (g/hr): 1.65                  HHV Efficiency (%): 75.1%                  LHV Efficiency (%): 81.1%                  Weighting Percentage (%): 27.21%</p>	<p>Run Number: 2                  Burn Rate (dry kg/hr): 1.09                  Emissions Rate (g/hr): 1.22                  HHV Efficiency (%): 74.7%                  LHV Efficiency (%): 80.7%                  Weighting Percentage (%): 31.82%</p>
<p>Run Number: 3                  Burn Rate (dry kg/hr): 1.74                  Emissions Rate (g/hr): 1.56                  HHV Efficiency (%): 73.8%                  LHV Efficiency (%): 79.7%                  Weighting Percentage (%): 32.11%</p>	<p>Run Number: 4                  Burn Rate (dry kg/hr): 2.79                  Emissions Rate (g/hr): 2.99                  HHV Efficiency (%): 71.2%                  LHV Efficiency (%): 76.9%                  Weighting Percentage (%): 8.86%</p>



## Test Run Narrative

### *Run 1*

Run 1 was performed on 12/3/2019 as a category 2 test, per EPA Method 28R. The total test time was 359 minutes. The particulate emissions rate for the test was 1.65 g/hr, the burn rate was 0.95 kg/hr with an HHV efficiency of 75.1%. The Train A front filter was changed at 1 hr to determine 1<sup>st</sup> hour emissions. All test results were appropriate and valid. There were no anomalies and all test criteria were met.

### *Run 2*

Run 2 was performed on 12/4/2019 as a category 2 test, per EPA Method 28R. The total test time was 316 minutes. The particulate emissions rate for the test was 1.22 g/hr, the burn rate was 1.09 kg/hr with an HHV efficiency of 74.7%. The Train A front filter was changed at 1 hr to determine 1<sup>st</sup> hour emissions. All test results were appropriate and valid. There were no anomalies and all test criteria were met.

### *Run 3*

Run 3 was performed on 12/5/2019 as a category 3 test, per EPA Method 28R. The total test time was 194 minutes. The particulate emissions rate for the test was 1.56 g/hr, the burn rate was 1.74 kg/hr with an HHV efficiency of 73.8%. The Train A front filter was changed at 1 hr to determine 1<sup>st</sup> hour emissions. All test results were appropriate and valid. There were no anomalies and all test criteria were met.

### *Run 4*

Run 4 was performed on 12/5/2019 as a category 4 test, per EPA Method 28R. The total test time was 121 minutes. The particulate emissions rate for the test was 2.99 g/hr, the burn rate was 2.79 kg/hr with an HHV efficiency of 71.2%. The Train A front filter was changed at 1 hr to determine 1<sup>st</sup> hour emissions. All test results were appropriate and valid. There were no anomalies and all test criteria were met.

### *Run 5*

Run 5 was performed on 12/6/2019 as a category 2 fan confirmation test, per EPA Method 28R. The total test time was 322 minutes. The particulate emissions rate for the test was 0.92 g/hr with a burn rate of 1.07 kg/hr. All test results were appropriate and valid. There were no anomalies and all test criteria were met. Since the particulate emissions rate is within 1.0 g/hr of another category 2 test (run 2, 1.22 g/hr) the blower is determined not to have a significant impact on emissions performance and may therefore be approved as an optional accessory. This test run is not included in the weighted average calculations presented in the results summary.

## Test Conditions Summary

Testing conditions for all runs fell within allowable specifications of ASTM E2780 and ASTM E2515. A summary of facility conditions, fuel burned, and run times is listed below.

Runs	Ambient (°F)		Average Barometric Pressure (In. Hg.)	Preburn Fuel Weight (lbs)	Test Fuel Weight (lbs)	Test Fuel Moisture (%DB)	Test Run Time (Min)
	Pre	Post					
1	74	68	28.59	2.6	14.80	19.6	359
2	77	72	28.38	2.9	14.90	19.4	316
3	74	72	28.47	2.6	14.90	21.7	194
4	76	74	28.38	13.2	15.00	22.8	121
5	76	72	28.44	2.8	15.00	19.4	322

## Appliance Operation and Test Settings

The appliance was operated according to procedures as described in the Operations Manual, found in Appendix B submitted with this report. Detailed run information can be found in Appendix A submitted with this report.

## Settings & Run Notes

	Pre-Burn Air Setting	Test Run Air and Fan Settings
<b>Run 1</b>	Primary air set to 0.443" open*, measured as longest chord length in open cross section. Rear air set to fully closed	Primary air set to 0.443" open*, rear air set to fully closed. Fan on.
<b>Run 2</b>	Primary air open 0.75", rear air fully closed.	Primary air open 0.75", rear air fully closed. Fan on.
<b>Run 3</b>	Primary air fully open, rear air fully closed.	Primary air fully open, rear air fully closed. Fan on.
<b>Run 4</b>	Primary air fully open, rear air fully open.	Primary air fully open, rear air fully open. Fan on.
<b>Run 5</b>	Primary air open 0.75", rear air fully closed.	Primary air open 0.75", rear air fully closed. Fan off.

\*Refers to setting on prototype unit. A fixed stop was added at this position, details of which are shown in Appendix C. All other air opening measurements are therefore offset by 0.443" compared to production units.

## Appliance Description

**Model(s):** 43M-ACC-C

**Additional Models Discussion:** In addition to the 43M-ACC-C, the manufacturer also offers the models 43ST-ACC-C and Discovery-III-C, which are identical in firebox construction and air intake/control. The difference between the 43M and 43ST models is that the 43ST has a stepped top, which does not affect flue gas passageways or firebox volume. The 43ST also features legs rather than a pedestal base. The Discovery-III-C has a third style of base, which includes decorative outer panels and a wood storage area under the firebox. The difference between the three models is not expected to cause the appliance to exceed the required emissions limit.

**Appliance Type:** Non-Catalytic Wood-Fired Room Heater

**Firebox Volume:** 2.26 ft<sup>3</sup>

**Air Introduction System:** Primary Air enters the appliance through an opening located on the right side of the firebox near the top of the appliance. The primary air opening is varied via use of a control arm at the upper right of the firebox, which moves up (open) and down (closed). Secondary combustion air enters a manifold near the rear of the appliance and is channeled to four air tubes mounted in the top of the firebox directly under the baffle. A third air source is located on the right side of the appliance near the bottom of the firebox. The control for this air source extends out the front of the appliance near the bottom right. Pushing the control in and releasing locks the control open providing combustion air to openings in the rear of the firebox and to an opening located in the front of the firebox near the floor. If this control is pushed in and then pulled out it activates a timer that slowly closes these openings over a time of approximately 25 minutes. Dimensions of these features can be found in Appendix D.

**Baffles:** A pair of mating 9.5" x 15.7" x 0.5" C-Cast baffle boards mate together to form a baffle which rests on top of the secondary air tubes, a 1/2" ceramic fiber blanket rests on top of the baffle boards.

**Refractory Insulation:** The firebox is lined with 1.25" thick firebrick.

**Flue Outlet:** 6-inch exhaust outlet located on the top of the appliance.

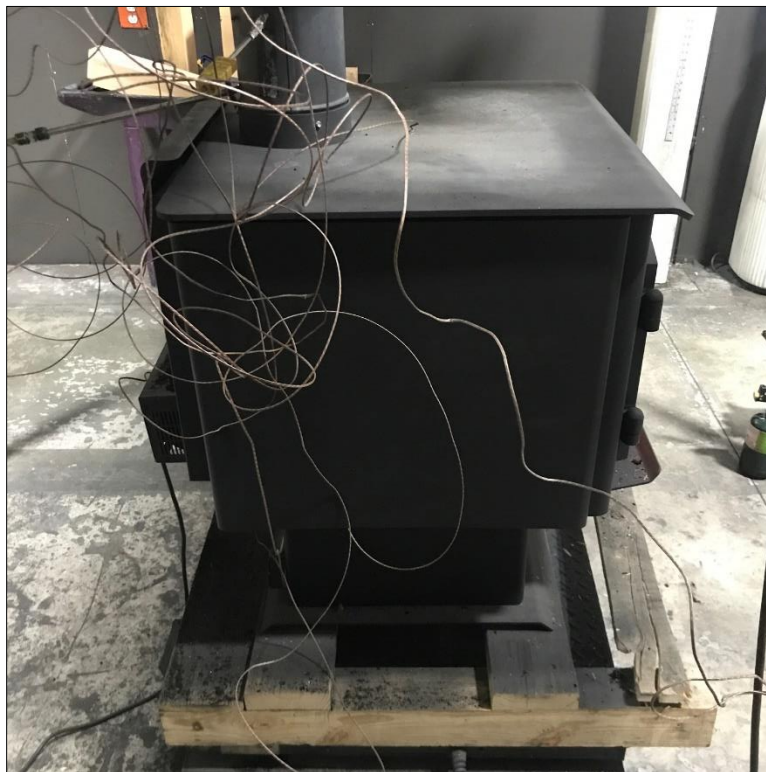
**Fan:** The appliance is optionally offered with a convection fan that attached to the rear of the appliance.

Appliance design drawings can be found in Appendix D submitted with the CBI copy of this report.

Appliance Front



Appliance Left



### Appliance Right



### Appliance Rear



## Test Fuel Properties

Test fuel used was dimensional Doug fir lumber, air-dried to the specified moisture content range. Typical fuel loads are pictured below:

Typical Test Fuel Load Configuration



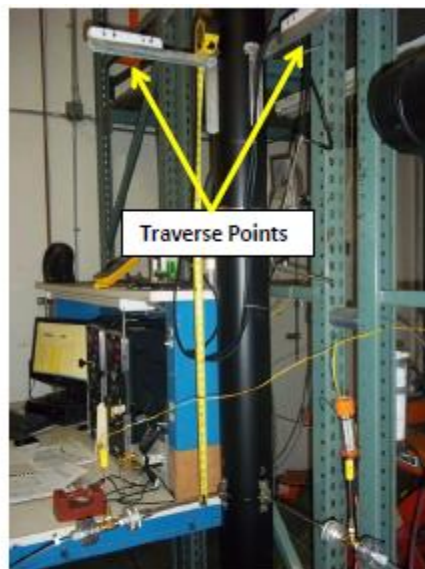
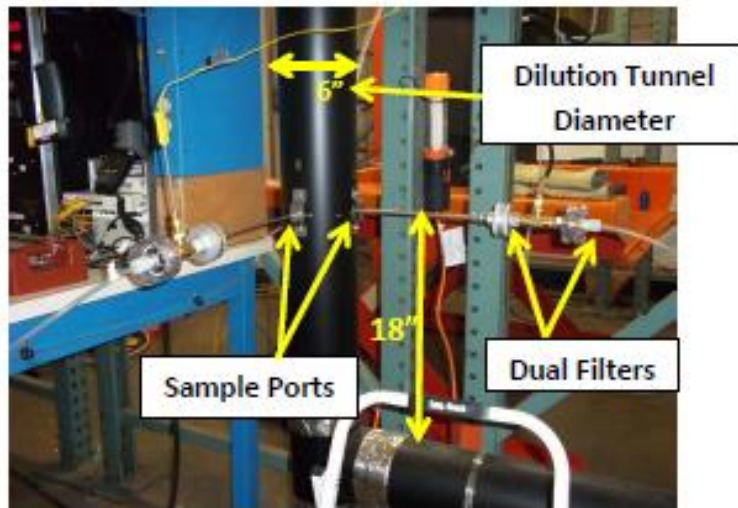
Typical Test Fuel Loaded in Test Stove



## Sampling Locations and Descriptions

Sample ports are located 16.5 feet downstream from any disturbances and 1 foot upstream from any disturbances. Flow rate traverse data was collected 12 feet downstream from any disturbances and 5.5 feet upstream from any disturbances. (See below).

### Sample Points





## Sampling Methods

ASTM E2515 was used in collecting particulate samples. The dilution tunnel is 6 inches in diameter. All sampling conditions per ASTM E2515 were followed. No alternate procedures were used, and no sampling intervals fell outside of proportional rates of +/- 10%.

## Analytical Methods Description

All sample recovery and analysis procedures followed ASTM E2515 procedures. At the end of each test run, filters, O-Rings and probes were removed from their housings, dessicated for a minimum of 24 hours, and then weighed at 6 hour intervals to a constant weight per ASTM E2515-11 Section 10.

## Calibration, Quality Control and Assurances

Calibration procedures and results were conducted per EPA Method 28R, ASTM E2515-11 and ASTM E2780. Test method quality control procedures (leak checks, volume meter checks, stratification checks, proportionality results) followed the procedures outlined.

## Appliance Sealing and Storage

Upon completion of testing, the appliance was secured with metal strapping and the seal below was applied, the appliance was then returned to the manufacturer’s location at: 1445 N. Highway Suite A, Colville, WA 99114, for archival.

### Sealing Label

**ATTENTION:**

THIS SEAL IS NOT TO BE BROKEN WITHOUT PRIOR AUTHORIZATION FROM THE UNITED STATES ENVIRONMENTAL PROTECTION AGENCY.

THIS APPLIANCE HAS BEEN SEALED INACCORDANCE WITH REQUIREMNTS OF 40CFR PART 60 SUBPART AAA §60.535 (a)(2)(vii)

REPORT # \_\_\_\_\_ DATE SEALED \_\_\_\_\_  
MANUFACTURER \_\_\_\_\_ MODEL # \_\_\_\_\_

### Sealed Unit



## List of Appendices

The following appendices have been submitted electronically in conjunction with this report:

Appendix A – Test Run Data, Technician Notes, Sample Analysis, and Photos

Appendix B – Labels and Manuals

Appendix C – Equipment Calibration Records

Appendix D – Design Drawings (CBI Report Only)

Appendix E – Manufacturer QAP (CBI Report Only)