

Certification Test Report

Harman Home Heating Freestanding Pellet Stove Model: P68

Prepared for: Harman Home Heating
352 Mountain House Road
Halifax, PA 17032

Prepared by: OMNI-Test Laboratories, Inc.
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Test Period: July 15-17, 2014

Report Date: August 2014

Report Number: 0135PS013E.AD03

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AUTHORIZED SIGNATORIES

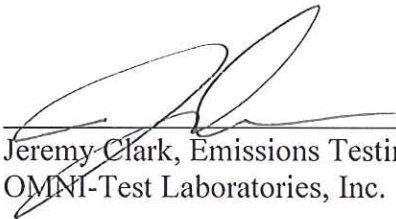
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Model: P68
Harman Home Heating
352 Mountain House Road
Halifax, PA 17032

Section 1

Photographs/Appliance Description/Drawings

Model: P68
Harman Home Heating
352 Mountain House Road
Halifax, PA 17032

Harman Home Heating

P68

Test Dates: July 15-17, 2014



APPLIANCE DESCRIPTION

Appliance Manufacturer: Harman Home Heating

Pellet Stove Model: P68

Type: Freestanding, Air-Circulating Type, Pellet-Fired Room Heater

PELLET HEATER DESCRIPTION

Materials of Construction: The firebox is constructed of mild steel with the exterior being constructed entirely of steel.

Air Introduction System: Air enters the firepot through holes in the firepot. Air is drawn through the pot via a combustion fan.

Combustion Control Mechanisms: Electronically controlled via user selectable control panel.

Combustor: N/A.

Internal Baffles: N/A.

Other Features: Large capacity ash drawer.

Flue Outlet: The 3-inch diameter flue outlet is located in the bottom/rear of the unit.

PELLET HEATER OPERATING INSTRUCTIONS

Specific written instructions: See Section 3 of this report. All markings and instruction materials were reviewed for content prior to printing.

Section 4

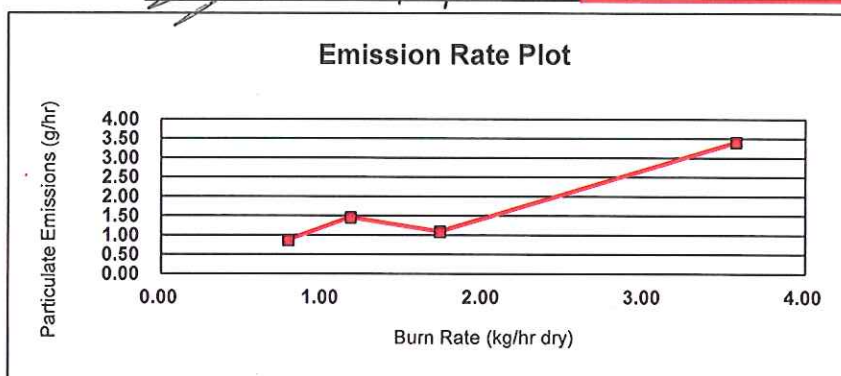
Test Data by Run

EPA Weighted Average Emissions

EPA Method 28

Client: Harman Status: Final
 Stove Model: P68 Stove Type: Pellet Stove
 Test Dates: July 15-17, 2014
 Project Number: 0135PS013E.AD03
 Tracking Number: 1980
 Signature/Date: *[Signature]* 7/22/14

Weighted Average
(g/hr)
1.3



Run #	1	
Burn Rate (dry kg/hr)	0.79	
Category	1	
Overall Efficiency (%)	78%	
Emissions (g/hr)	0.87	
Cap (g/hr)	15.00	
Weighting Factor	0.514	28.91%
Heat Output (BTU/hr)	11846	

Run #	2	
Burn Rate (dry kg/hr)	1.18	
Category	2	
Overall Efficiency (%)	78%	
Emissions (g/hr)	1.45	
Cap (g/hr)	15.00	
Weighting Factor	0.637	35.84%
Heat Output (BTU/hr)	17609	

Run #	3	
Burn Rate (dry kg/hr)	1.73	
Category	3	
Overall Efficiency (%)	78%	
Emissions (g/hr)	1.09	
Cap (g/hr)	18.00	
Weighting Factor	0.477	26.83%
Heat Output (BTU/hr)	25933	

Run #	4	
Burn Rate (dry kg/hr)	3.57	
Category	4	
Overall Efficiency (%)	78%	
Emissions (g/hr)	3.41	
Cap (g/hr)	18.00	
Weighting Factor	0.150	8.43%
Heat Output (BTU/hr)	53467	

Model: P68
Harman Home Heating
352 Mountain House Road
Halifax, PA 17032

Run 1

Wood Heater Test Data - EPA Method 5G

Manufacturer: Harman
 Model: P68
 Project No.: 0135PS013E.AD03
 Tracking No.: 1980
 Run: 1
 Test Date: 07/15/14

Burn Rate	0.79 kg/hr dry
Average Tunnel Temperature	88 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	13.0 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	8548.6 dscf/hour
Average Delta p	0.037 inches H2O
Average Delta H	1.47 inches H2O
Total Time of Test	120 minutes

	AVERAGE	SAMPLE TRAIN 1	SAMPLE TRAIN 2
Total Sample Volume - Vm	15.98 cubic feet	15.96 cubic feet	15.99 cubic feet
Average Gas Meter Temperature	86 degrees Fahrenheit	87 degrees Fahrenheit	85 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	15.6 dscf	15.6 dscf	15.6 dscf
Total Particulates - mn		0.7 mg	0.8 mg
Particulate Concentration (dry-standard)	0.00005 grams/dscf	0.00004 grams/dscf	0.00005 grams/dscf
Particulate Emission Rate	0.41 grams/hour	0.38 grams/hour	0.44 grams/hour
Adjusted Emissions	0.87 grams/hour	0.82 grams/hour	0.92 grams/hour
Difference from Average		0.05 grams/hour	0.05 grams/hour
7.5% of the average emission rate	0.07		
Weighted Average Emission Rate Limit	4.10 grams/hour		
7.5% of the weighted average emission rate limit	0.31		
Results Are Acceptable			

Wood Heater Test Data - EPA Method 5G

Run 1

Manufacturer: Harman
Model: P68
Tracking No.: 1980
Project No.: 0135PS013E.AD03
Test Date: 15-Jul-14
Beginning Clock Time: 11:17
Recording Interval: 10 min.
Total Sampling Time: 120 min.

Velocity Traverse Data								
	Pt.1	Pt.2	Pt.3	Pt.4	Pt.5	Pt.6	Pt.7	Pt.8
Initial dP	0.030	0.040	0.038	0.038	0.036	0.040	0.040	0.034
Initial Temp.	85	85	85	85	85	85	85	85

OMNI Equipment Numbers: OMNI-00001, OMNI-00023, OMNI-00128, OMNI-00131, OMNI-00132, OMNI-00209, OMNI-283B, OMNI-00288, OMNI-00296-T40, OMNI-00343, OMNI-00371, OMNI-00372, OMNI-00410, OMNI-00417

PM Control Module: N/A
Dilution Tunnel MW(dry): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.56 lb/lb-mole
Dilution Tunnel H2O: 4.00 percent
Dilution Tunnel Static: -0.325 "H2O
Pitot Tube Cp: 0.99
Meter Box Y Factor: 1.002 (1) 0.999 (2)
Barometric Pressure: Begin Middle End Average
30.14 30.13 30.09 30.12 "Hg

Signature/Date: 7/13/14
Tunnel Velocity: 13.00 ft/sec.
Initial Tunnel Flow: 142.7 scfm
Average Tunnel Flow: 142.5 scfm
Tunnel Area: 0.1963 ft2
Post-Test Leak Check (1): 0.000@-8 cfm@"Hg
Post-Test Leak Check (2): 0.000@-5 cfm@"Hg
Fuel Moisture (dry basis %): 5.98
Total Particulate (1): 0.7
Total Particulate (2): 0.8

Elapsed Time	Particulate Sampling Data														Fuel Weight, lb		Wood Heater Temperature Data, oF														Stack	
	Gas Meter Cubic Feet (1)	Gas Meter Cubic Feet (2)	Sample Rate, cfm (1)	Sample Rate, cfm (2)	Orifice dH (1)	Orifice dH (2)	Meter oF (1)	Meter oF (2)	Meter Vac. In. Hg. (1)	Meter Vac. In. Hg. (2)	Dilution Tunnel Temp.	Dilution Tunnel dP	Pro. Rate (10%) (1)	Pro. Rate (10%) (2)	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Exit	Average Surface	Stack	Filter (1)	Filter (2)	Impinger exit (1)	Impinger exit (2)	Ambient	Draft In. H2O		
0	0.000	0.000			0.34	0.40	78	78	1.2	0.8	85	0.037			3.7		160	152	98	318	307	N/A	207.0	177	76	76	N/A	N/A	77	-0.039		
10	1.315	1.323	0.13	0.13	1.56	1.34	80	79	0.38	0.6	86	0.037	101	101	3.4	-0.3	159	154	99	312	304		205.6	180	77	77			77	-0.039		
20	2.634	2.654	0.13	0.13	1.57	1.33	82	81	0.34	0.6	86	0.037	101	101	3.1	-0.3	163	156	99	322	314		210.8	180	78	78			78	-0.025		
30	3.955	3.983	0.13	0.13	1.57	1.33	85	83	0.34	0.6	87	0.037	100	101	2.8	-0.3	165	158	100	322	315		212.0	182	78	78			78	-0.025		
40	5.281	5.313	0.13	0.13	1.57	1.32	86	84	0.35	0.6	87	0.037	101	101	2.5	-0.3	164	159	100	315	308		209.2	180	79	79			78	-0.024		
50	6.613	6.646	0.13	0.13	1.55	1.32	88	85	0.35	0.6	87	0.037	101	101	2.2	-0.3	160	159	101	313	302		207.0	179	79	79			79	-0.024		
60	7.946	7.978	0.13	0.13	1.57	1.32	89	86	0.35	0.6	88	0.037	101	101	1.8	-0.4	163	160	101	318	308		210.0	182	79	79			79	-0.024		
70	9.282	9.312	0.13	0.13	1.57	1.32	89	87	0.35	0.5	88	0.037	101	101	1.5	-0.3	162	160	101	314	308		209.0	181	80	80			79	-0.025		
80	10.618	10.647	0.13	0.13	1.57	1.32	90	87	0.34	0.5	88	0.037	101	101	1.3	-0.2	162	160	102	319	308		210.2	182	80	80			79	-0.024		
90	11.954	11.982	0.13	0.13	1.57	1.32	90	88	0.34	0.5	89	0.037	101	101	1.0	-0.3	161	160	102	319	309		210.2	184	80	80			79	-0.024		
100	13.291	13.318	0.13	0.13	1.57	1.32	91	88	0.35	0.5	90	0.037	101	101	0.6	-0.4	163	161	102	325	314		213.0	185	80	81			80	-0.024		
110	14.628	14.653	0.13	0.13	1.57	1.31	91	89	0.35	0.3	90	0.037	101	100	0.3	-0.3	164	162	103	322	313		212.8	185	81	81			80	-0.024		
120	15.965	15.988	0.13	0.13	1.56	1.32	91	89	0.35	0.3	90	0.037	101	100	0.0	-0.3	163	162	103	323	317		213.6	185	81	81			80	-0.025		
Avg/Total	15.965	15.988	0.13	0.13	1.47	1.25	86.92	84.92			87.77	0.037	100.65	100.68									7		79.08	79.15	#DIV/0!	#DIV/0!		-0.027		

Run Notes

Client: HarmanModel: P68Project #: 0135PS013E.AD03Tracking #: 1980Run #: 1Date: 7/14/2014 ^{dc} 7/15/2014Test Crew: J. ClarkOMNI Equipment ID #(s): 1, 23, 128, 131, 132, 209, 283B, 288, 296-T56, 343, 371, 372, 410, 417, 438PREBURNDESCRIBE OR SKETCH AIR OR THERMOMSTAT SETTINGS BELOW:
(SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY:

Stove Setting: Constant H
 Feed Rate: 0.28
 Temperature: 1.00
 Low Draft: -36v

SECONDARY:

Auto

TERTIARY:

FAN:

PREBURN SETTINGS AND ACTIVITIES

TIME	AIR (THERMO) CHANGES PRIMARY/SECONDARY/TERTIARY	FAN SETTING CHANGE	ADD FUEL + WT.	ADD FUEL - WT.	RAKE COAL	COMMENT
	<u>N/A</u>					

TESTTEST FUEL CONFIGURATION SKETCH
(INDICATE VIEW ANGLE)

N/A
Okagan "100% Natural Softwood"
pellets

START UP PROCEDURES

BYPASS:

N/A

FUEL LOADING:

Auto

DOOR:

N/A

PRIMARY AIR:

Auto

OTHER:

N/ADESCRIBE OR SKETCH TEST SETTINGS BELOW:
(SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY:

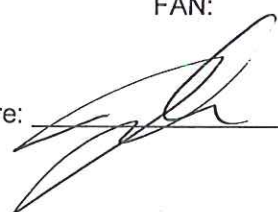
Same as above

SECONDARY:

Auto

TERTIARY:

FAN:

Technician signature: Date: 7/14/14 ^{dc} 7/15/14

Supplemental Data EPA 5G/5H

Client: Harman

Model: P68

Project #: 0135PS013E.AD03

Tracking #: 1980

Date: 7/14/14^{sc} 7/15/14 Run #: 1 Booth: E2

Test Crew: J. Clark Start Time: 11:17 Stop Time: 13:17

OMNI Equipment #(s): 1, 23, 128, 131, 132, 209, 283B, 288, 296-T56, 343, 371, 372, 410, 417, 438

Stack Gas Leak Check:

Initial: Ø

Final: Ø

Dilution Tunnel Gas Leak Check (5H only):

Initial: N/A

Final: N/A

Calibrations: Span Gas CO₂: 16.83 O₂: 20.95 CO: 4.183 CO₂ (DT): N/A

Mid Gas CO₂: 9.87 O₂: 10.47 CO: 2.493 CO₂ (DT): N/A

Time	Pre Test			Post Test		
	Zero	Span	Mid	Zero	Span	Mid
	10:22	10:25	10:29	13:27	13:29	13:30
O ₂	0.00	20.95	10.70	0.08	20.92	10.74
CO ₂	0.00	16.83	9.96	0.06	16.89	9.97
CO	0.000	4.183	2.420	0.001	4.185	2.409
CO ₂ (DT)	N/A					→

Air Velocity (ft/min): Initial: 450 Final: 450

Scale Audit (lbs): Initial: 10.0 Final: 10.0

Pitot Tube Leak Test: Initial: Ø Final: Ø

Stack Diameter (inches): 6"

Induced Draft: Ø

% Smoke Capture: 100%

Flue Pipe Cleaned Prior to First Test in Series:

Date: 7/11/14 Initials: SC

	Initial	Middle	Ending
P _b (in/Hg)	30.14	30.13	30.09
Ambient (°F)	77	79	81

Technician signature: [Signature]

Date: 7/14/14^{sc} 7/15/14

Tunnel Traverse	
dP (in H ₂ O)	T(°F)
1.030	85
1.040	85
1.038	85
1.038	85
1.036	85
1.040	85
1.040	85
1.034	85
N/A	N/A
↓	↓
Static P:	-0.325

Model: P68
Harman Home Heating
352 Mountain House Road
Halifax, PA 17032

Run 2

Wood Heater Test Data - EPA Method 5G

Manufacturer: Harman
 Model: P68
 Project No.: 0135PS013E.AD03
 Tracking No.: 1980
 Run: 2
 Test Date: 07/15/14

Burn Rate	1.18 kg/hr dry
Average Tunnel Temperature	113 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	13.4 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	8437.2 dscf/hour
Average Delta p	0.038 inches H2O
Average Delta H	1.54 inches H2O
Total Time of Test	120 minutes

	AVERAGE	SAMPLE TRAIN 1	SAMPLE TRAIN 2
Total Sample Volume - Vm	16.06 cubic feet	16.01 cubic feet	16.10 cubic feet
Average Gas Meter Temperature	92 degrees Fahrenheit	93 degrees Fahrenheit	91 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	15.5 dscf	15.4 dscf	15.6 dscf
Total Particulates - mn		1.2 mg	1.6 mg
Particulate Concentration (dry-standard)	0.00009 grams/dscf	0.00008 grams/dscf	0.00010 grams/dscf
Particulate Emission Rate	0.76 grams/hour	0.66 grams/hour	0.87 grams/hour
Adjusted Emissions	1.45 grams/hour	1.28 grams/hour	1.62 grams/hour
Difference from Average		0.17 grams/hour	0.17 grams/hour
7.5% of the average emission rate	0.11		
Weighted Average Emission Rate Limit	4.10 grams/hour		
7.5% of the weighted average emission rate limit	0.31		
Results Are Acceptable			

Wood Heater Test Data - EPA Method 5G

Run:	2
Manufacturer:	Harman
Model:	P68
Tracking No.:	1980
Project No.:	0135PS013E.AD03
Test Date:	15-Jul-14
Beginning Clock Time:	14:23
Recording Interval:	10 min.
Total Sampling Time:	120 min.

Velocity Traverse Data								
	Pt.1	Pt.2	Pt.3	Pt.4	Pt.5	Pt.6	Pt.7	Pt.8
Initial dP	0.036	0.038	0.040	0.038	0.034	0.042	0.038	0.036
Initial Temp.	110	110	110	110	110	111	111	111

OMNI Equipment Numbers: OMNI-00001, OMNI-00023, OMNI-00128, OMNI-00131, OMNI-00132, OMNI-00209, OMNI-283B, OMNI-00288, OMNI-00296-T40, OMNI-00343, OMNI-00371, OMNI-00372, OMNI-00410, OMNI-00417

PM Control Module:	N/A
Dilution Tunnel MW(dry):	29.00 lb/lb-mole
Dilution Tunnel MW(wet):	28.56 lb/lb-mole
Dilution Tunnel H2O:	4.00 percent
Dilution Tunnel Static:	-0.330 "H2O
Pitot Tube Cp:	0.99
Meter Box Y Factor:	1.002 (1) 0.999 (2)
Barometric Pressure:	Begin Middle End Average
	30.09 30.06 30.04 30.06 "Hg

Signature/Date:	
Tunnel Velocity:	13.43 ft/sec.
Initial Tunnel Flow:	140.8 scfm
Average Tunnel Flow:	140.6 scfm
Tunnel Area:	0.1963 ft2
Post-Test Leak Check (1):	0.000@-8 cfm@"Hg
Post-Test Leak Check (2):	0.000@-5 cfm@"Hg
Fuel Moisture (dry basis %):	5.98
Total Particulate (1):	1.2
Total Particulate (2):	1.6

Elapsed Time	Particulate Sampling Data														Fuel Weight, lb		Wood Heater Temperature Data, oF															Stack
	Gas Meter Cubic Feet (1)	Gas Meter Cubic Feet (2)	Sample Rate, cfm (1)	Sample Rate, cfm (2)	Orifice dH (1)	Orifice dH (2)	Meter oF (1)	Meter oF (2)	Meter Vac. In. Hg. (1)	Meter Vac. In. Hg. (2)	Dilution Tunnel Temp.	Dilution Tunnel dP	Pro. Rate (10%) (1)	Pro. Rate (10%) (2)	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Exit	Average Surface	Stack	Filter (1)	Filter (2)	Impinger exit (1)	Impinger exit (2)	Ambient	Draft In. H2O		
0	0.000	0.000			1.44	1.14	87	86	0.33	0.3	110	0.038			5.5		180	195	105	347	348	N/A	235.0	271	80	80	N/A	N/A	82	0.000		
10	1.330	1.340	0.13	0.13	1.57	1.33	88	86	0.33	0.3	112	0.038	101	101	5.0	-0.5	182	198	105	357	357		239.8	277	84	84			82	-0.002		
20	2.661	2.684	0.13	0.13	1.55	1.32	90	88	0.34	0.3	112	0.038	101	101	4.6	-0.4	183	200	108	347	349		237.4	271	85	85			83	0.000		
30	3.992	4.024	0.13	0.13	1.55	1.33	91	89	0.35	0.3	112	0.038	101	101	4.1	-0.5	181	199	110	345	342		235.4	269	86	86			83	0.001		
40	5.325	5.365	0.13	0.13	1.56	1.32	93	90	0.34	0.3	112	0.038	101	101	3.7	-0.4	182	198	111	343	344		235.6	270	87	87			83	0.000		
50	6.658	6.706	0.13	0.13	1.56	1.32	94	91	0.34	0.3	112	0.038	100	101	3.2	-0.5	182	199	112	346	338		235.4	269	87	87			83	0.001		
60	7.994	8.048	0.13	0.13	1.56	1.32	94	92	0.33	0.3	112	0.038	101	101	2.8	-0.4	181	197	112	348	345		236.6	272	88	88			83	0.000		
70	9.329	9.390	0.13	0.13	1.54	1.32	95	92	0.33	0.3	113	0.038	101	101	2.3	-0.5	184	199	112	352	355		240.4	275	88	88			83	0.000		
80	10.664	10.732	0.13	0.13	1.55	1.32	95	93	0.33	0.3	113	0.038	101	100	1.8	-0.5	182	200	113	345	346		237.2	271	88	88			84	0.001		
90	12.000	12.075	0.13	0.13	1.54	1.32	96	93	0.34	0.3	114	0.038	101	101	1.4	-0.4	183	202	114	346	351		239.2	272	88	88			84	0.002		
100	13.335	13.417	0.13	0.13	1.55	1.32	96	93	0.34	0.3	114	0.038	100	100	0.9	-0.5	185	202	114	347	352		240.0	274	87	88			84	0.002		
110	14.673	14.761	0.13	0.13	1.55	1.32	96	94	0.35	0.3	114	0.038	101	100	0.5	-0.4	182	203	115	338	347		237.0	271	86	87			84	0.002		
120	16.009	16.104	0.13	0.13	1.55	1.31	97	94	0.34	0.3	114	0.038	100	100	0.0	-0.5	181	202	115	343	348		237.8	273	85	87			84	0.001		
Avg/Total	16.009	16.104	0.13	0.13	1.54	1.31	93.23	90.85			112.64	0.038	100.69	100.71									3		86.08	86.38	#DIV/0!	#DIV/0!		0.001		

Run Notes

Client: HarmanModel: P68Project #: 0135PS013E.AD03Tracking #: 1980Run #: 2 Date: 7/15/2014Test Crew: J. ClarkOMNI Equipment ID #(s): 1, 23, 128, 131, 132, 209, 283B, 288, 296-T56, 343, 371, 372, 410, 417, 438PREBURNDESCRIBE OR SKETCH AIR OR THERMOMSTAT SETTINGS BELOW:
(SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY:

Stove Setting: Constant H
Feed Rate: 0.70
Temperature: 2.54
Low Draft Adjustment: -00V

SECONDARY:

Auto

TERTIARY:

FAN:

↓

PREBURN SETTINGS AND ACTIVITIES

TIME	AIR (THERMO) CHANGES PRIMARY/SECONDARY/TERTIARY	FAN SETTING CHANGE	ADD FUEL + WT.	ADD FUEL - WT.	RAKE COAL	COMMENT
	N/A					

TESTTEST FUEL CONFIGURATION SKETCH
(INDICATE VIEW ANGLE)

N/A
pellet

START UP PROCEDURES

BYPASS: N/A
FUEL LOADING: Auto
DOOR: N/A
PRIMARY AIR: Auto
OTHER: N/A

DESCRIBE OR SKETCH TEST SETTINGS BELOW:
(SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY:

Same as above

SECONDARY:

Auto

TERTIARY:

FAN:

↓

Technician signature: [Signature]Date: 7/14/14 or 7/15/14

Supplemental Data EPA 5G/5H

Client: Harman

Model: P68 ¹⁵ Project #: 0135PS013E.AD03

Tracking #: 1980

Date: 7/14/2014 Run #: 2 Booth: E2

Test Crew: A. Clark Start Time: 14:23 Stop Time: 16:23

OMNI Equipment #(s): 123, 128, 131, 132, 209, 283B, 288, 296-T56, 343, 371, 372, 410, 417, 438

Stack Gas Leak Check:

Initial: Ø

Final: Ø

Dilution Tunnel Gas Leak Check (5H only):

Initial: N/A

Final: N/A

Calibrations: Span Gas CO₂: 16.83 O₂: 20.95 CO: 4.183 CO₂ (DT): N/A

Mid Gas CO₂: 9.87 O₂: 10.47 CO: 2.493 CO₂ (DT): N/A

Time	Pre Test			Post Test		
	Zero	Span	Mid	Zero	Span	Mid
	<u>13:35</u>	<u>13:37</u>	<u>13:39</u>	<u>4:35</u>	<u>4:30</u>	<u>4:32</u>
O ₂	<u>0.00</u>	<u>20.95</u>	<u>10.70</u>	<u>0.09</u>	<u>20.84</u>	<u>10.80</u>
CO ₂	<u>0.00</u>	<u>16.83</u>	<u>9.89</u>	<u>0.00</u>	<u>16.79</u>	<u>9.82</u>
CO	<u>0.000</u>	<u>4.183</u>	<u>2.452</u>	<u>0.000</u>	<u>4.191</u>	<u>2.467</u>
CO ₂ (DT)	<u>N/A</u>					

Air Velocity (ft/min): Initial: 450 Final: 450

Scale Audit (lbs): Initial: 10.0 Final: 10.0

Pitot Tube Leak Test: Initial: Ø Final: Ø

Stack Diameter (inches): 6"

Induced Draft: Ø

% Smoke Capture: 100%

Flue Pipe Cleaned Prior to First Test in Series:

Date: 7/11/14 Initials: AC

	Initial	Middle	Ending
P _b (in/Hg)	<u>30.09</u>	<u>30.06</u>	<u>30.04</u>
Ambient (°F)	<u>82</u>	<u>83</u>	<u>84</u>

Technician signature: [Signature]

Date: 7/15/14

Tunnel Traverse	
dP (in H ₂ O)	T(°F)
<u>.036</u>	<u>110</u>
<u>.038</u>	<u>110</u>
<u>.040</u>	<u>110</u>
<u>.038</u>	<u>110</u>
<u>.034</u>	<u>110</u>
<u>.042</u>	<u>111</u>
<u>.038</u>	<u>111</u>
<u>.036</u>	<u>111</u>
<u>N/A</u>	<u>N/A</u>
↓	↓
Static P:	<u>-0.330</u>

Model: P68
Harman Home Heating
352 Mountain House Road
Halifax, PA 17032

Run 3

Wood Heater Test Data - EPA Method 5G

Manufacturer: Harman
 Model: P68
 Project No.: 0135PS013E.AD03
 Tracking No.: 1980
 Run: 3
 Test Date: 07/16/14

Burn Rate	1.73 kg/hr dry
Average Tunnel Temperature	112 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	13.2 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	8274.8 dscf/hour
Average Delta p	0.036 inches H2O
Average Delta H	1.45 inches H2O
Total Time of Test	120 minutes

	AVERAGE	SAMPLE TRAIN 1	SAMPLE TRAIN 2
Total Sample Volume - Vm	16.55 cubic feet	15.82 cubic feet	17.28 cubic feet
Average Gas Meter Temperature	85 degrees Fahrenheit	86 degrees Fahrenheit	83 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	16.2 dscf	15.5 dscf	16.9 dscf
Total Particulates - mn		1 mg	1.1 mg
Particulate Concentration (dry-standard)	0.00006 grams/dscf	0.00006 grams/dscf	0.00006 grams/dscf
Particulate Emission Rate	0.54 grams/hour	0.54 grams/hour	0.54 grams/hour
Adjusted Emissions	1.09 grams/hour	1.08 grams/hour	1.09 grams/hour
Difference from Average		0.00 grams/hour	0.00 grams/hour
7.5% of the average emission rate	0.08		
Weighted Average Emission Rate Limit	4.10 grams/hour		
7.5% of the weighted average emission rate limit	0.31		
Results Are Acceptable			

Wood Heater Test Data - EPA Method 5G

Run: 3

Manufacturer: Harman

Model: P68

Tracking No.: 1980

Project No.: 0135PS013E.AD03

Test Date: 16-Jul-14

Beginning Clock Time: 08:41

Recording Interval: 10 min.

Total Sampling Time: 120 min.

Velocity Traverse Data								
	Pt.1	Pt.2	Pt.3	Pt.4	Pt.5	Pt.6	Pt.7	Pt.8
Initial dP	0.028	0.040	0.040	0.038	0.028	0.042	0.040	0.034
Initial Temp.	111	111	111	111	111	111	111	111

OMNI Equipment Numbers: OMNI-00001, OMNI-00023, OMNI-00128, OMNI-00131, OMNI-00132, OMNI-00209, OMNI-283B, OMNI-00288, OMNI-00296-T40, OMNI-00343, OMNI-00371, OMNI-00372, OMNI-00410, OMNI-00417

PM Control Module: N/A

Dilution Tunnel MW(dry): 29.00 lb/lb-mole

Dilution Tunnel MW(wet): 28.56 lb/lb-mole

Dilution Tunnel H2O: 4.00 percent

Dilution Tunnel Static: -0.330 "H2O

Pitot Tube Cp: 0.99

Meter Box Y Factor: 1.002 (1) 0.999 (2)

Barometric Pressure: Begin Middle End Average

Signature/Date: 7/22/14

Tunnel Velocity: 13.15 ft/sec.

Initial Tunnel Flow: 137.7 scfm

Average Tunnel Flow: 137.9 scfm

Tunnel Area: 0.1963 ft2

Post-Test Leak Check (1): 0.000@-6.5 cfm@"Hg

Post-Test Leak Check (2): 0.000@-5.5 cfm@"Hg

Fuel Moisture (dry basis %): 5.98

Total Particulate (1): 1.0

Total Particulate (2): 1.1

Elapsed Time	Particulate Sampling Data														Fuel Weight, lb		Wood Heater Temperature Data, oF																Stack
	Gas Meter Cubic Feet (1)	Gas Meter Cubic Feet (2)	Sample Rate, cfm (1)	Sample Rate, cfm (2)	Orifice dH (1)	Orifice dH (2)	Meter oF (1)	Meter oF (2)	Meter Vac. In. Hg. (1)	Meter Vac. In. Hg. (2)	Dilution Tunnel Temp.	Dilution Tunnel dP	Pro. Rate (10%) (1)	Pro. Rate (10%) (2)	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Exit	Average Surface	Stack	Filter (1)	Filter (2)	Impinger exit (1)	Impinger exit (2)	Ambient	Draft In. H2O			
0	0.000	0.000			0.25	0.15	77	76	0.33	0.4	111	0.036			8.1		239	243	112	450	454	N/A	299.6	327	75	75	N/A	N/A	77	-0.011			
10	1.304	1.418	0.13	0.14	1.56	1.54	79	77	0.32	0.3	112	0.036	101	100	7.4	-0.7	246	247	114	458	459		304.8	329	79	79			77	-0.010			
20	2.614	2.845	0.13	0.14	1.55	1.51	82	80	0.32	0.3	111	0.036	101	100	6.8	-0.6	240	248	116	438	435		295.4	322	80	80			77	-0.010			
30	3.926	4.271	0.13	0.14	1.54	1.51	84	81	0.32	0.3	112	0.036	101	100	6.0	-0.8	244	248	116	454	450		302.4	327	81	81			77	-0.011			
40	5.240	5.701	0.13	0.14	1.55	1.52	86	83	0.32	0.3	112	0.036	100	100	5.4	-0.6	247	252	116	471	459		309.0	333	81	82			78	-0.012			
50	6.556	7.139	0.13	0.14	1.54	1.54	87	84	0.33	0.3	112	0.036	100	100	4.7	-0.7	241	253	117	443	446		300.0	325	82	83			78	-0.011			
60	7.874	8.582	0.13	0.14	1.55	1.54	88	85	0.33	0.3	112	0.036	100	101	4.0	-0.7	244	254	117	454	453		304.4	329	82	83			78	-0.012			
70	9.194	10.029	0.13	0.14	1.55	1.54	89	85	0.33	0.3	112	0.036	100	101	3.3	-0.7	245	256	117	457	453		305.6	330	83	83			78	-0.011			
80	10.519	11.478	0.13	0.14	1.55	1.54	89	86	0.32	0.3	112	0.036	101	101	2.6	-0.7	245	257	119	443	452		303.2	325	83	83			78	-0.010			
90	11.846	12.928	0.13	0.15	1.55	1.55	90	86	0.33	0.3	113	0.036	101	101	1.9	-0.7	243	254	118	457	457		305.8	330	83	83			79	-0.011			
100	13.172	14.380	0.13	0.15	1.55	1.55	90	86	0.33	0.3	112	0.036	101	101	1.3	-0.6	237	251	117	449	445		299.8	327	82	83			79	-0.011			
110	14.499	15.833	0.13	0.15	1.55	1.55	90	86	0.32	0.2	112	0.036	101	101	0.6	-0.7	234	248	117	451	438		297.6	325	82	83			80	-0.011			
120	15.825	17.285	0.13	0.15	1.55	1.55	90	86	0.32	0.2	113	0.036	101	101	0.0	-0.6	234	247	118	455	440		298.8	325	83	83			79	-0.010			
Avg/Total	15.825	17.285	0.13	0.14	1.45	1.43	86.23	83.15			112.00	0.036	100.63	100.66									1		81.23	81.62	#DIV/0!	#DIV/0!		-0.011			

Run Notes

Client: HarmanModel: P68Project #: 0135PS013E.AD03Tracking #: 1980Run #: 3 Date: 7/16/2014Test Crew: J. ClarkOMNI Equipment ID #(s): 1, 23, 128, 131, 132, 209, 283B, 288, 296-T56, 343, 371, 372, 410, 417, 438PREBURNDESCRIBE OR SKETCH AIR OR THERMOMSTAT SETTINGS BELOW:
(SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY:

Stove Setting: Constant H
Feed Rate: 1.61
Temperature: 4.77
Draft Adj.: -00 V

SECONDARY:

TERTIARY:

FAN:

PREBURN SETTINGS AND ACTIVITIES

TIME	AIR (THERMO) CHANGES PRIMARY/SECONDARY/TERTIARY	FAN SETTING CHANGE	ADD FUEL + WT.	ADD FUEL - WT.	RAKE COAL	COMMENT
	N/A					

TESTTEST FUEL CONFIGURATION SKETCH
(INDICATE VIEW ANGLE)

N/A
pellets

START UP PROCEDURES

BYPASS: N/A
FUEL LOADING: Auto
DOOR: N/A
PRIMARY AIR: Auto
OTHER: N/A

DESCRIBE OR SKETCH TEST SETTINGS BELOW:
(SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY:

Same as above

SECONDARY:

TERTIARY:

FAN:

Technician signature: Date: 7/16/14

Supplemental Data EPA 5G/5H

Client: Harman

Model: P68

Project #: 0135PS013E.AD03

Tracking #: 1980

Date: 7/16/2014

Run #: 3

Booth: E2

Test Crew: J. Clark

Start Time: 8:41

Stop Time: 10:41

OMNI Equipment #(s): 123, 128, 131, 132, 209, 283B, 288, 296-T56, 343, 371, 372, 410, 417, 438

Stack Gas Leak Check:

Dilution Tunnel Gas Leak Check (5H only):

Initial: Ø

Initial: N/A

Final: N/A - gas train filled w/ H₂O

Final: N/A

Calibrations: Span Gas CO₂: 16.83 O₂: 20.95 CO: 4.183 CO₂ (DT): N/A

Mid Gas CO₂: 9.87 O₂: 10.47 CO: 2.493 CO₂ (DT): N/A

	Pre Test			Post Test		
	Zero	Span	Mid	Zero	Span	Mid
Time	7:47	7:48	7:49			
O ₂	0.00	20.95	10.67 2.88			
CO ₂	0.00	16.83	9.88			
CO	0.000	4.183	2.499			
CO ₂ (DT)	N/A					

Gas train
equipment
failure

Air Velocity (ft/min): Initial: <50 Final: <50

Scale Audit (lbs): Initial: 10.0 Final: 10.0

Pitot Tube Leak Test: Initial: Ø Final: Ø

Stack Diameter (inches): 6"

Induced Draft: Ø

% Smoke Capture: 100%

Flue Pipe Cleaned Prior to First Test in Series:

Date: 7/16/14 Initials: JC

	Initial	Middle	Ending
P _b (in/Hg)	30.10	30.08	30.06
Ambient (°F)	77	78	79

Technician signature: [Signature]

Date: 7/16/2014

Tunnel Traverse	
dP (in H ₂ O)	T (°F)
0.028	111
0.040	111
0.040	111
0.038	111
0.028	111
0.042	111
0.040	111
0.034	111
N/A	N/A
↓	↓
Static P:	-0.33

Model: P68
Harman Home Heating
352 Mountain House Road
Halifax, PA 17032

Run 4

Wood Heater Test Data - EPA Method 5G

Manufacturer: Harman
 Model: P68
 Project No.: 0135PS013E.AD03
 Tracking No.: 1980
 Run: 4
 Test Date: 07/17/14

Burn Rate	3.57 kg/hr dry
Average Tunnel Temperature	123 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	13.5 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	8374.6 dscf/hour
Average Delta p	0.038 inches H2O
Average Delta H	1.49 inches H2O
Total Time of Test	120 minutes

	AVERAGE	SAMPLE TRAIN 1	SAMPLE TRAIN 2
Total Sample Volume - Vm	15.65 cubic feet	15.70 cubic feet	15.60 cubic feet
Average Gas Meter Temperature	85 degrees Fahrenheit	86 degrees Fahrenheit	83 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	15.3 dscf	15.4 dscf	15.3 dscf
Total Particulates - mn		3.7 mg	4.1 mg
Particulate Concentration (dry-standard)	0.00025 grams/dscf	0.00024 grams/dscf	0.00027 grams/dscf
Particulate Emission Rate	2.13 grams/hour	2.02 grams/hour	2.24 grams/hour
Adjusted Emissions	3.41 grams/hour	3.26 grams/hour	3.56 grams/hour
Difference from Average		0.15 grams/hour	0.15 grams/hour
7.5% of the average emission rate	0.26		
Weighted Average Emission Rate Limit	4.10 grams/hour		
7.5% of the weighted average emission rate limit	0.31		
Results Are Acceptable			

Wood Heater Test Data - EPA Method 5G

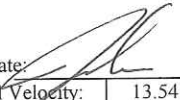
Run: 4

Manufacturer: Harman
Model: P68
Tracking No.: 1980
Project No.: 0135PS013E.AD03
Test Date: 17-Jul-14
Beginning Clock Time: 08:59
Recording Interval: 10 min.
Total Sampling Time: 120 min.

Velocity Traverse Data								
	Pt.1	Pt.2	Pt.3	Pt.4	Pt.5	Pt.6	Pt.7	Pt.8
Initial dP	0.028	0.038	0.040	0.038	0.038	0.044	0.040	0.036
Initial Temp.	121	121	121	121	120	120	120	121

OMNI Equipment Numbers: OMNI-00001, OMNI-00023, OMNI-00128, OMNI-00131, OMNI-00132,
OMNI-00209, OMNI-283B, OMNI-00288, OMNI-00296-T40, OMNI-00343, OMNI-00371, OMNI-00372,
OMNI-00410, OMNI-00417

PM Control Module: N/A
Dilution Tunnel MW(dry): 29.00 lb/lb-mole
Dilution Tunnel MW(wet): 28.56 lb/lb-mole
Dilution Tunnel H2O: 4.00 percent
Dilution Tunnel Static: -0.356 "H2O
Pitot Tube Cp: 0.99
Meter Box Y Factor: 1.002 (1) 0.999 (2)
Barometric Pressure: Begin Middle End Average
30.15 30.14 30.14 30.14 "Hg

Signature/Date:  7/22/14
Tunnel Velocity: 13.54 ft/sec.
Initial Tunnel Flow: 139.6 scfm
Average Tunnel Flow: 139.6 scfm
Tunnel Area: 0.1963 ft2
Post-Test Leak Check (1): 0.000@-7 cfm@"Hg
Post-Test Leak Check (2): 0.000@-5 cfm@"Hg
Fuel Moisture (dry basis %): 5.98
Total Particulate (1): 3.7
Total Particulate (2): 4.1

Elapsed Time	Particulate Sampling Data														Fuel Weight, lb		Wood Heater Temperature Data, oF															Stack
	Gas Meter Cubic Feet (1)	Gas Meter Cubic Feet (2)	Sample Rate, cfm (1)	Sample Rate, cfm (2)	Orifice dH (1)	Orifice dH (2)	Meter oF (1)	Meter oF (2)	Meter Vac. In. Hg. (1)	Meter Vac. In. Hg. (2)	Dilution Tunnel Temp.	Dilution Tunnel dP	Pro. Rate (10%) (1)	Pro. Rate (10%) (2)	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Exit	Average Surface	Stack	Filter (1)	Filter (2)	Impinger exit (1)	Impinger exit (2)	Ambient	Draft In. H2O		
0	0.000	0.000			1.17	0.95	77	75	0.37	0.4	121	0.038			16.7		461	391	148	775	775	N/A	510.0	441	75	75	N/A	N/A	79	-0.044		
10	1.316	1.323	0.13	0.13	1.57	1.32	79	77	0.33	0.4	121	0.038	103	104	15.3	-1.4	461	394	150	781	774		512.0	443	78	79			77	-0.036		
20	2.633	2.632	0.13	0.13	1.56	1.30	82	79	0.33	0.4	121	0.038	102	102	13.9	-1.4	456	395	150	778	773		510.4	443	80	80			78	-0.035		
30	3.950	3.938	0.13	0.13	1.54	1.29	84	81	0.32	0.3	121	0.038	102	101	12.5	-1.4	457	397	151	778	772		511.0	444	81	81			78	-0.035		
40	5.265	5.242	0.13	0.13	1.54	1.28	86	83	0.31	0.3	122	0.038	101	101	11.1	-1.4	460	399	151	788	774		514.4	446	81	82			78	-0.035		
50	6.580	6.545	0.13	0.13	1.54	1.28	87	84	0.3	0.3	122	0.038	101	101	9.7	-1.4	457	398	152	791	772		514.0	447	82	83			79	-0.034		
60	7.893	7.847	0.13	0.13	1.53	1.27	88	85	0.29	0.3	123	0.038	101	101	8.3	-1.4	452	399	153	787	765		511.2	446	82	83			80	-0.034		
70	9.204	9.147	0.13	0.13	1.52	1.26	89	85	0.28	0.3	123	0.038	101	100	6.9	-1.4	452	397	153	775	765		508.4	444	83	83			80	-0.035		
80	10.512	10.446	0.13	0.13	1.51	1.26	89	86	0.28	0.3	124	0.038	100	100	5.6	-1.3	453	398	153	784	767		511.0	447	83	84			80	-0.035		
90	11.816	11.741	0.13	0.13	1.50	1.25	90	86	0.26	0.3	124	0.038	100	100	4.2	-1.4	454	398	154	791	771		513.6	448	83	84			81	-0.036		
100	13.115	13.032	0.13	0.13	1.49	1.24	90	87	0.26	0.3	124	0.038	100	99	2.8	-1.4	456	399	154	776	759		508.8	446	83	84			81	-0.035		
110	14.409	14.319	0.13	0.13	1.46	1.24	91	87	0.24	0.3	125	0.038	99	99	1.4	-1.4	447	398	154	773	748		504.0	444	84	84			81	-0.036		
120	15.696	15.602	0.13	0.13	1.46	1.22	91	87	0.22	0.2	125	0.038	99	99	0.0	-1.4	452	398	154	780	766		510.0	446	84	85			81	-0.034		
Avg/Total	15.696	15.602	0.13	0.13	1.49	1.24	86.38	83.23			122.74	0.038	100.65	100.66									0		81.46	82.08	#DIV/0!	#DIV/0!		-0.036		

Run Notes

Client: HarmanModel: P68Project #: 0135PS013E.AD03Tracking #: 1980Run #: 4Date: 7/17/2014Test Crew: J. ClarkOMNI Equipment ID #(s): 1,23,128,131,132,209,283B,288,296-T56,343,371,372,410,417,438

PREBURN

DESCRIBE OR SKETCH AIR OR THERMOMSTAT SETTINGS BELOW:
(SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY:

Stove Setting: Constant #
 Feed Rate: 4.42
 Temperature: 7.00
 Low Draft Adj: -00 V
 Category IV

SECONDARY: Auto

TERTIARY:

FAN:

PREBURN SETTINGS AND ACTIVITIES

TIME	AIR (THERMO) CHANGES PRIMARY/SECONDARY/TERTIARY	FAN SETTING CHANGE	ADD FUEL + WT.	ADD FUEL - WT.	RAKE COAL	COMMENT
	N/A					

TEST

TEST FUEL CONFIGURATION SKETCH
(INDICATE VIEW ANGLE)

N/A
 pellets

START UP PROCEDURES

BYPASS: N/A
 FUEL LOADING: Auto
 DOOR: N/A
 PRIMARY AIR: Auto
 OTHER: N/A

DESCRIBE OR SKETCH TEST SETTINGS BELOW:
(SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY:

Same as above

SECONDARY: Auto

TERTIARY:

FAN:

Technician signature: [Signature]Date: 7/17/14

Supplemental Data EPA 5G/5H

Client: Harman

Model: P68

Project #: 0135PS013E.AD03

Tracking #: 1980

Date: 7/17/2014 Run #: 4 Booth: E2

Test Crew: J. Clark Start Time: 8:59 Stop Time: 10:59

OMNI Equipment #(s): 1, 23, 128, 131, 132, 209, 283B, 288, 296-156, 343, 371, 372, 410, 417, 438

Stack Gas Leak Check:

Initial: Ø

Final: Ø

Dilution Tunnel Gas Leak Check (5H only):

Initial: N/A

Final: N/A

Calibrations: Span Gas CO₂: 16.83 O₂: 20.95 CO: 4.183 CO₂ (DT): N/A
Mid Gas CO₂: 9.87 O₂: 10.47 CO: 2.493 CO₂ (DT): N/A

Time	Pre Test			Post Test		
	Zero	Span	Mid	Zero	Span	Mid
	8:00	8:02	8:04	11:00	11:03	11:06
O ₂	N/A					
CO ₂	0.00	16.83	9.86	0.02	16.87	9.89
CO	0.000	4.183	2.483	-0.001	4.175	2.481
CO ₂ (DT)	N/A					

Air Velocity (ft/min): Initial: 450 Final: 450

Scale Audit (lbs): Initial: 10.0 Final: 10.0

Pitot Tube Leak Test: Initial: Ø Final: Ø

Stack Diameter (inches): 6"

Induced Draft: Ø

% Smoke Capture: 100%

Flue Pipe Cleaned Prior to First Test in Series:

Date: 7/11/14 Initials: SL

	Initial	Middle	Ending
P _b (in/Hg)	30.15	30.14	30.14
Ambient (°F)	79	79	82

Tunnel Traverse	
dP (in H ₂ O)	T(°F)
.028	121
.038	121
.040	121
.038	121
.038	120
.044	120
.040	120
.036	121
N/A	N/A
↓	↓
Static P:	-0.356

Technician signature: [Signature]

Date: 7/17/14

Section 5

Sampling Procedures and Test Results

INTRODUCTION

Harman Home Heating retained OMNI-Test Laboratories, Inc. (*OMNI*) to perform U.S. Environmental Protection Agency (EPA) certification testing on the P68. The P68 is a freestanding, pellet-fired room heater.

The testing was performed at *OMNI*'s testing facility in Portland, Oregon. The altitude of the laboratory is 30 feet above sea level. The unit was received in good condition and logged in at the *OMNI*'s testing facility on July 14, 2014. It was assigned and labeled with *OMNI* ID #1980. *OMNI* representative Jeremy Clark conducted the certification testing and completed all testing by July 17, 2014. A testing contract, including provisions for Random Compliance Audit (RCA) testing, has been signed by Matthew Troutman of Harman Home Heating and is on file at *OMNI*.

The P68 was tested in accordance with the U.S. EPA 40 CFR Part 60, Subpart AAA – Standard of Performance for Residential Wood Heaters (Appendix A, Methods 28 and 5G). Particulate emissions were measured using a Method 5G sampling train consisting of two filters (front and back). The weighted average emissions of the four test runs indicate a particulate emission rate of 1.3 g/hr. Test runs were conducted in each of four burn rate categories (<0.80 kg/hr; 0.80-1.25 kg/hr; 1.25-1.90 kg/hr; and maximum). There were no deviations from any of the test methods used. Emissions for each of the individual test runs did not exceed the cap. The P68 results are within the emission limit of 7.5 g/hr for non-catalytic affected facilities manufactured on or after July 1, 1990, or sold at retail on or after July 1, 1992.

This report is organized in accordance with the EPA-recommended outline and is summarized in the Table of Contents immediately preceding this report. The results in this report are limited to the item(s) submitted.

Table 1.1 – Particulate Emissions

Run	Burn Rate (kg/hr dry)	Method 5G Emissions (g/hr)
1	0.79	0.87
2	1.18	1.45
3	1.73	1.09
4	3.57	3.41
Weighted particulate emission average of four test runs: 1.3 g/hr		

Table 1.2 – Test Facility Conditions

Run	Room Temperature (°F)		Barometric Pressure (Hg)		Air Velocity (ft/min)	
	Before	After	Before	After	Before	After
1	77	80	30.14	30.09	<50	<50
2	82	84	30.09	30.04	<50	<50
3	77	79	30.10	30.06	<50	<50
4	79	81	30.15	30.14	<50	<50

Table 1.3.1 – Fuel Measurement Summary – PRETEST

Run	Beginning Fuel Weight (lbs)	Ending Fuel Weight (lbs)
1	21.2	19.3
2	15.5	12.9
3	26.0	21.7
4	45.7	35.7

Table 1.3.2 – Fuel Measurement Summary – TEST

Run	Net Fuel Weight (lbs)	Fuel Moisture Content (Dry basis - %)
1	3.7	5.98
2	5.5	5.98
3	8.1	5.98
4	16.7	5.98

Table 1.4 – Dilution Tunnel Gas Measurements and Sampling Data Summary

Run	Length of Test (min)	Average Dilution Tunnel Gas Measurements		
		Velocity (ft/sec)	Flow Rate (dscf/min)	Temperature (°F)
1	120	13.00	142.5	88
2	120	13.43	140.6	113
3	120	13.15	137.9	112
4	120	13.54	139.6	123

Table 1.5 - Heater Operation Data (Average Temperature Data)

Run	Beginning Surface Temperature Average ^a	Ending Surface Temperature Average ^a	Surface Delta T ^b
1	207.0	213.6	6.6
2	235.0	237.8	2.8
3	299.6	298.8	0.8
4	510.0	510.0	0.0
a. All temperatures are in °F.			
b. Represents the difference between beginning and ending average surface temperature.			

Table 1.6 – Pretest Configuration

Run	Stove Temperature Control	Feed Adjuster	Temperature Control	Low Draft Adjustment	Time (min)
1	Constant H	0.28	1.00	-36 V	60
2	Constant H	0.70	2.54	-00 V	60
3	Constant H	1.61	4.77	-00 V	60
4	Constant H	4.42	7.00	-00 V	60

Table 1.7 – Test Configuration

Run	Stove Temperature Control	Feed Adjuster	Temperature Control	Low Draft Adjustment	Time (min)
1	Constant H	0.28	1.00	-36 V	120
2	Constant H	0.70	2.54	-00 V	120
3	Constant H	1.61	4.77	-00 V	120
4	Constant H	4.42	7.00	-00 V	120

Table 1.8 – Run Data

Run	Average Dry Burn Rate (kg/hr)	Initial (Induced) Draft (in H₂O)	Average Draft (in H₂O)	Run Time (min)
1	0.79	0	-0.027	120
2	1.18	0	0.001	120
3	1.73	0	-0.011	120
4	3.57	0	-0.036	120

TEST RESULTS AND DISCUSSION

A total of four test runs were conducted in the following categories: one in the <0.80 kg/hr dry category, one in the 0.80 to 1.25 kg/hr dry category, one in the 1.25 to 1.90 kg/hr dry category, and one at maximum.

The weighted particulate emission rate was measured to be 1.3 g/hr.

The proportionality results for all four test runs were acceptable. Quality check results for each test run are presented in Section 2 of this report.