

Part number list on following page.

Beginning Manufacturing Date: Mar 2002  
Ending Manufacturing Date: Dec 2019

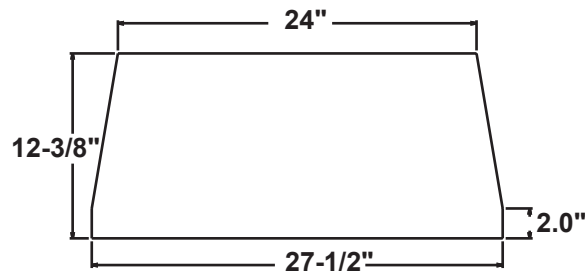
IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. **Hearth and Home Technologies does not sell directly to consumers.** Provide model number and serial number when requesting service parts from your dealer or distributor.



Stocked  
at Depot

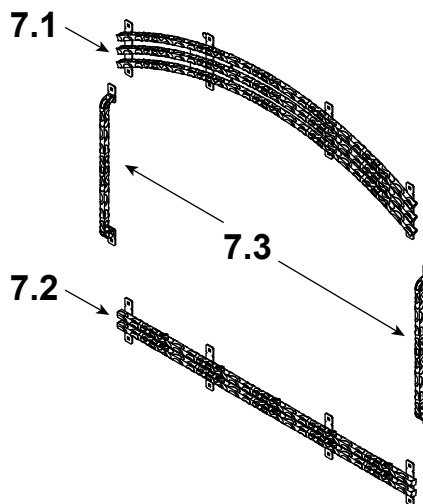
ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
1	Starter Plate Assembly		SL1	
	8 in Starter Section		SRV22069	Y
2	Hinge, Male	Qty 2 req	SRV4181-302	

### #3 Ceramic Blanket



3	Ceramic Blanket		SRV480-0760	
4	Baffle Protector		SRV480-2100	
5	Baffle, Fiberboard		SRV480-0510	Y
6	Manifold Tubes	Set of 3	TUBES-480	Y
	Manifold Clip Screws	Pkg of 5	832-0661	Y

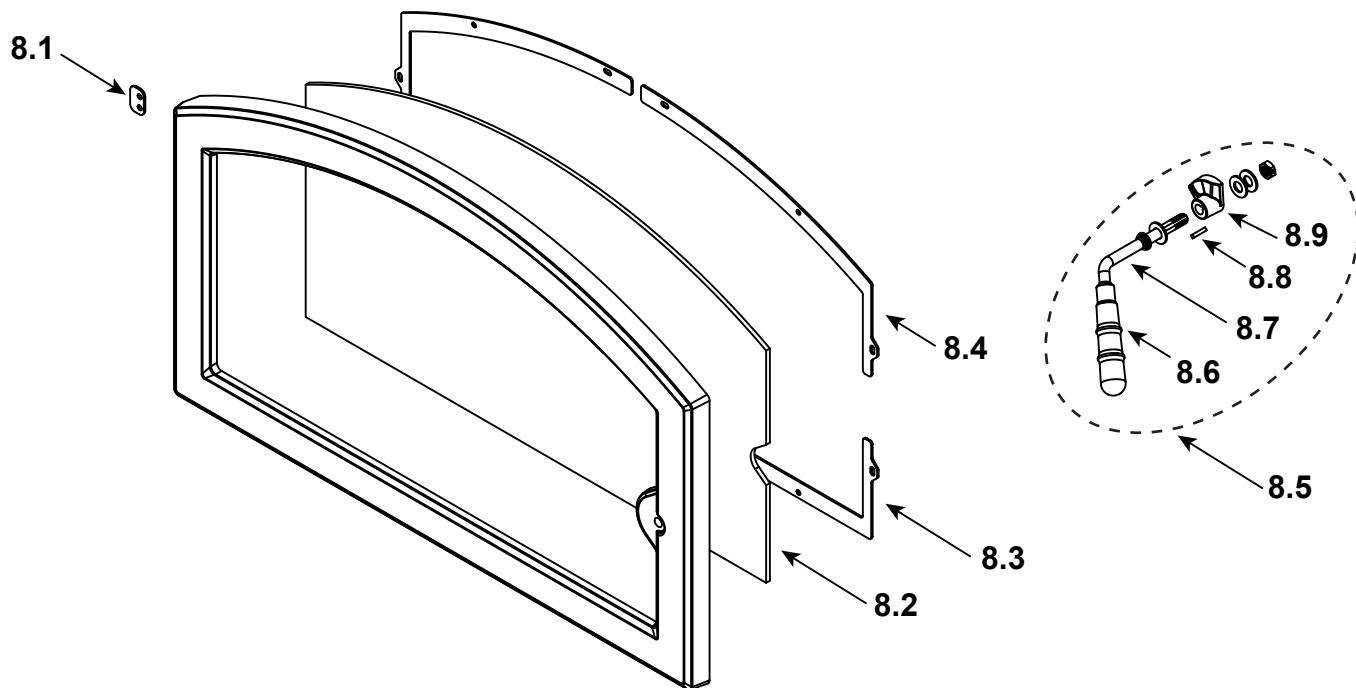
### #7 Front Main Assembly



7	Front Main Assembly		SRV4181-030	
	Screw, 1/4-20 x 1.25 Button Head, Black Oxide	Pkg of 8	4021-816/8	
7.1	Upper Grille Assembly		SRV4181-032	
7.2	Lower Grille Assembly		SRV4181-033	
7.3	Side Bar Assembly	Qty 2 req	SRV4181-034	
	Nut, 10 x 32, Keps Lock	Pkg of 20	226-0050/20	
	Bolt, Carriage 10 x 1/2	Pkg of 20	433-1450/20	

Additional service part numbers on following page.

#8 Door Assembly



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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
8	Door Assembly		SRV4181-020	Y
8.1	Hinge Retainer		SRV4181-122	
8.2	Glass Assembly		SRV4181-021	Y
8.3	Glass Retainer	Qty 2 req	SRV4181-120	
8.4	Glass Retainer	Qty 2 req	SRV4181-121	
8.5	Door Handle Assembly		SRV4181-022	Y
8.6	Handle, Fiber		SRV433-1380	
8.7	Door Handle		SRV4181-301	
8.8	Latch Cam Key		SRV430-1151	
8.9	Door Latch Cam Mill		SRV430-1141	
	Rope, Wire Jacket, 1/2	10 Ft	7000-811/10	

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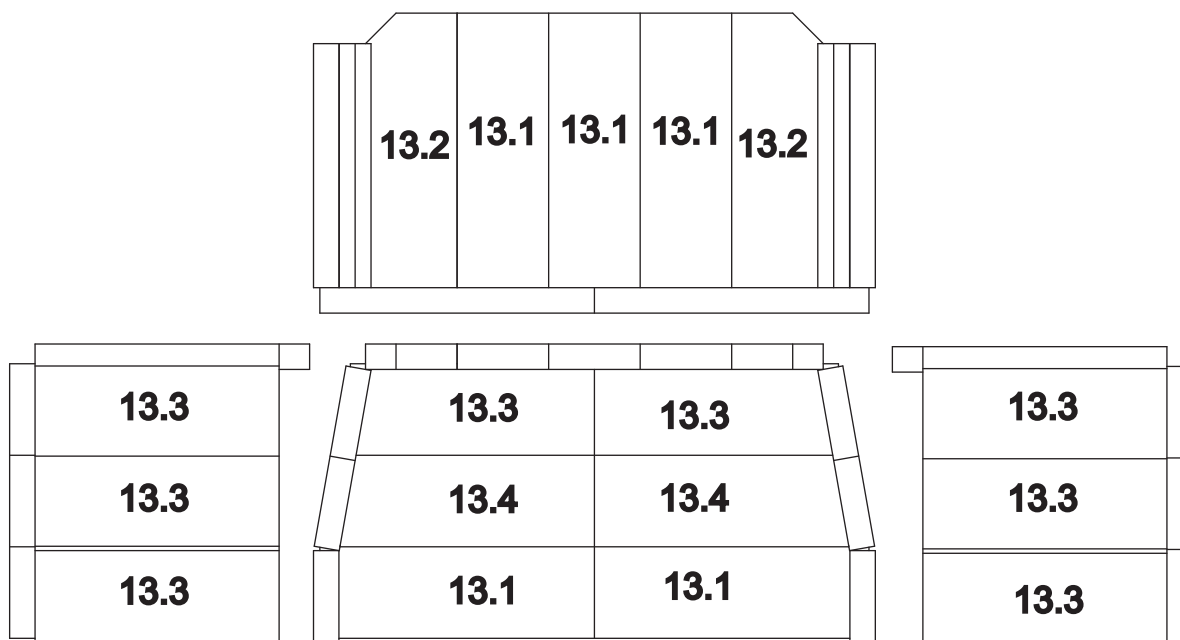
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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
9	Timer Assembly		SRV480-5150	Y
	Gasket, Timer		SRV480-1240	
	Timer		SRV480-1940	Y
	Screw, 8-32 x 1/2" ( Assembly includes qty. of 2 )	Pkg of 25	220-0030/25	Y
	Washer ( Assembly includes qty. of 2 )	Pkg of 25	227-0080/25	Y
10	Slider Control Assembly		SRV4181-024	
	Knob	Pkg of 2	32284/2	
11	Blower Assembly w/Bracket	Qty 2 req	SRV433-5890	Y
	Wiring Harness		SRV480-0990	Y
12	Unit Collar		SRV659-125	

### #13 Brick Set



13	Brick Set		BRICK-480	
13.1	Brick, 13-1/4" x 4-1/2" x 1-1/4"	Qty 5 req	SRV7000-306	
13.2	Brick, 13-1/4" x 4-1/2" x 1-1/4", With 1-1/2" Chamfer	Qty 2 req	SRV480-2270	
13.3	Brick, 12" x 4-1/2" x 1-1/4"	Qty 8 req	SRV480-2280	
13.4	Brick 12-1/2" x 4-1/2" x 1-1/4"	Qty 2 req	SRV480-2290	

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