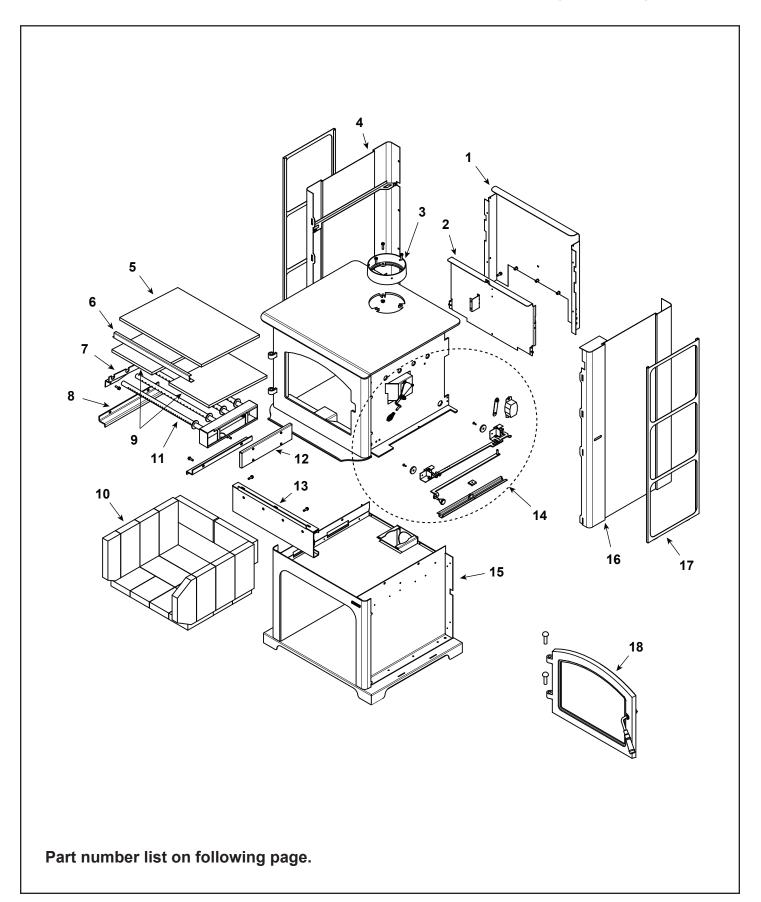


Beginning Manufacturing Date: Sept 2006 Ending Manufacturing Date: Dec 2016



QUADRA-FIRE[®] Service Parts

31M-ACC-LE

Beginning Manufacturing Date: Sept 2006 Ending Manufacturing Date: Dec 2016

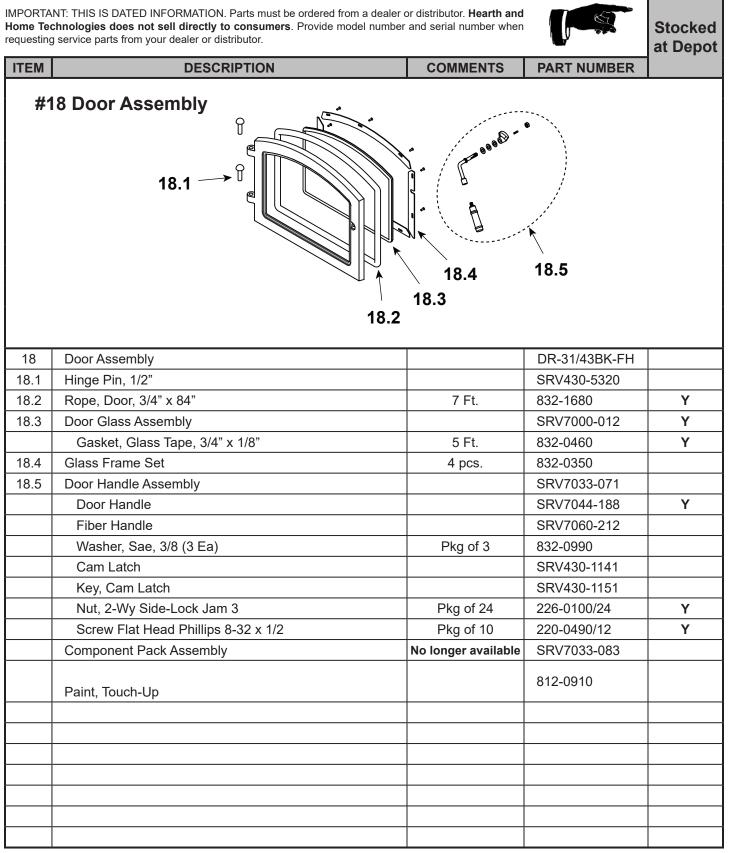
ITEM	DESCRIPTION	COMMENTS	PART NUMBER	at Depo
1	Air Channel, Convection w/Bracket (Retain Original SN Label)		SRV7033-144	
2	Air Supply Back		SRV7033-134	
3	Flue Collar		SRV7000-302	
4	Panel Assembly, Side, Left		SRV7033-082	Y
5	Ceramic Fiber Blanket, 1/2" Thick		832-3390	
6	Baffle Protection Channel		SRV7033-298	
7	Tube Support Rack		SRV7033-148	
8	Brick Retainer		SRV7033-149	
9	Baffle Board	Pkg of 2	SRV7033-209	
	10.1 10.4 10.2 10.2 10.2 10.2	0.1 10.2 10.3		
10	10.1 10.2		- 3" - SRV7033-006	
<u>10</u> 10.1	10.4 10.2 10.2 10.2 10.2 10.2 10.2 10.2 10.2 10.2 10.2 10.2 10.2 10.2 10.2 10.2 10.2 10.2 $1-1/4^{n}$ $1-1/4^{n}$ $1-1/4^{n}$ $1-1/4^{n}$ $1-1/4^{n}$ $1-1/4^{n}$		_	
	Firebrick Set, Complete Set	10.2 10.3 10.3 10.4 9"	_	
10.1	10.1 10.2 10.2 10.2 10.4 10.2 10.2 10.2 $1^{-1/4"}$ 10.3 $1^{-1/4"}$ $1^{-1/4"}$ Firebrick Set, Complete Set 5" 2" $1^{-1/4"}$ Firebrick Set, Complete Set 5" 2" $1^{-1/4"}$	10.2 10.3 10.3 10.4 9" Qty. 12 Req.	_	
10.1 10.2	Firebrick Set, Complete Set Brick, 9 x 4-1/2 x 1-1/4" Brick, 6 x 4-1/2 x 1-1/4"	10.2 10.3 10.3 10.4 9" Qty. 12 Req. Qty. 4 Req.	_	
10.1 10.2 10.3	Image: 10.1 (10.1 (10.2 (10.2 (10.2 (10.2 (10.2 (10.2 (10.2 (10.2 (10.2 (10.2 (10.3 (10.	10.2 10.3 10.3 10.4 9" Qty. 12 Req. Qty. 12 Req. Qty. 4 Req. Qty. 1 Req.	_	
10.1 10.2 10.3	Image: 10.1 for the set of the set	10.2 10.3 10.3 10.4 9" Qty. 12 Req. Qty. 4 Req. Qty. 1 Req. Qty. 1 Req. Qty. 1 Req.		
10.1 10.2 10.3	Image: 10.1 (10.1 (10.2 (10.2 (10.2 (10.2 (10.2 (10.2 (10.2 (10.2 (10.2 (10.2 (10.3 (10.	10.2 10.3 10.3 10.3 10.3 10.3 10.4 9" Qty. 12 Req. Qty. 12 Req. Qty. 4 Req. Qty. 1 Req. Qty. 1 Req. Qty. 1 Req. Pkg of 1	SRV7033-006	
10.1 10.2 10.3 10.4	Image: 10.1 for the set of the set	10.2 10.3 10.3 10.3 10.3 10.3 10.4 9" Qty. 12 Req. Qty. 12 Req. Qty. 4 Req. Qty. 1 Req. Qty. 1 Req. Qty. 1 Req. Pkg of 1	SRV7033-006	Y
10.1 10.2 10.3 10.4 11	III.1III.1III.2III.2III.2III.1III.2III.2III.2IIII.1IIII.3IIII.1IIII.1IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	10.2 10.3 10.3 10.3 10.3 10.3 10.4 9" Qty. 12 Req. Qty. 12 Req. Qty. 4 Req. Qty. 1 Req. Qty. 1 Req. Qty. 1 Req. Pkg of 1	- SRV7033-006 	Y Y

Additional service part numbers appear on following page.

Quadra-Fire	Service Parts			31M-ACC-LE	
			ning Manufacturing D ding Manufacturing I		
IMPORTANT: THIS IS DATED INFO distributor. Hearth and Home Technolo model number and serial number when rec	gies does not sell directly to	consumers. Provide lealer or distributor.		Stocked at Depot	
ITEM DESCR	IPTION	COMMENTS	PART NUMBER		
#14 Burn Rate Control Ass 14.1 14.2 14.3 14.4 14.4		14.7	14.10 4.9		
14.2 Spring Handle,1/4"			SRV250-8340	Y	
14.3 Door Gasket			7033-282	Y	
14.4 Timer Air Control Assembly			SRV7033-052	Y	
14.5 Control Arm Assembly, Rear Air			SRV7033-079		
14.6 Knob			SRV7000-343		
14.7 Air Control Rod Guide			SRV7033-210		
14.8 Latch, Magnet			SRV229-0631		
14.9 Timer Arm Assembly			SRV7033-034	Y	
14.10 Timer (Only) Replacement Asse	embly		SRV480-1940	Y	
15 Pedestal Assembly			SRV7033-072		
Logo, Quadra-Fire		Pkg of 10	7000-649/10		
16 Panel Assembly, Side Right			SRV7033-080		
17 Tile Frame			SRV7033-324		

Additional service part numbers appear on following page.

Beginning Manufacturing Date: Sept 2006 Ending Manufacturing Date: Dec 2016



Additional service part numbers appear on following page.

QUADRA-FIRE Service Parts



Beginning Manufacturing Date: Sept 2006 Ending Manufacturing Date: Dec 2016

IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. Hearth and Home Technologies does not sell directly to consumers. Provide model number and serial number when requesting service parts from your dealer or distributor.





DESCRIPTION	0014451170		at Depot
		PARTNUMBER	
	SSORIES	1	1
			Y
		SRV7033-036	
Snap Disc, # 1, Convection Blower		SRV230-0470	Y
Wire Harness, Blower		7033-262	
Outside Air Kit, Floor & Rear		OAK-ACC	
Outside Air Collar Assembly		SRV7033-039	
Outside Air Shield		SRV33271	Y
Outside Air Cover Plate Assembly		SRV7033-041	Y
<u></u>			
			-
	Blower Assembly Blower Control Box w/Switch Component Pack Snap Disc Bracket Assembly Snap Disc, # 1, Convection Blower Wire Harness, Blower Outside Air Kit, Floor & Rear Outside Air Collar Assembly Outside Air Shield	ACCESSORIES Blower Assembly	ACCESSORIESBlower AssemblyBK-ACCBlower Control Box w/SwitchSRV7000-194Component Pack7033-051Snap Disc Bracket AssemblySRV7033-036Snap Disc, # 1, Convection BlowerSRV230-0470Wire Harness, Blower7033-262Outside Air Kit, Floor & RearOAK-ACCOutside Air Collar AssemblySRV7033-039Outside Air ShieldSRV33271