

Installation Manual

Installation and Appliance Setup

INSTALLER: Leave this manual with party responsible for use and operation.

OWNER: Retain this manual for future reference.

Pour demander un exemplaire en français de ce Manuel
du propriétaire, visitez www.heatnglo.com/translations.

NOTICE: DO NOT discard this manual!

HEAT&GLO®

Models: No one builds a better fire

PRIMO48

PRIMO48ST

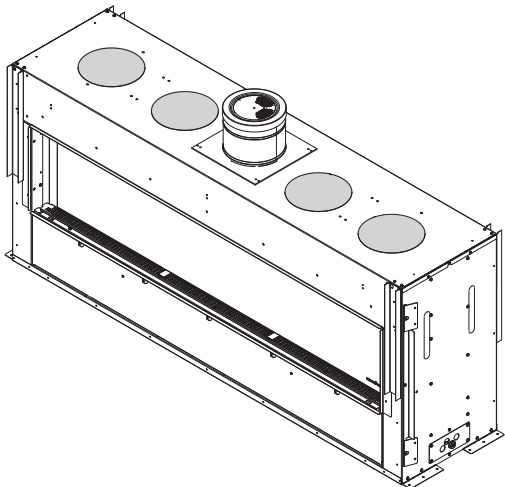
PRIMO60

PRIMO60ST

PRIMO72

PRIMO72ST

GAS-FIRED



This appliance may be installed as an OEM installation in manufactured home (USA only) or mobile home and must be installed in accordance with the manufacturer's instructions and the *Manufactured Home Construction and Safety Standard, Title 24 CFR, Part 3280* in the United States, or the *Standard for Installation in Mobile Homes, CAN/CSA Z240 MH Series*, in Canada.

This appliance is only for use with the type(s) of gas indicated on the rating plate. This appliance is not convertible for use with other gases, unless a certified kit is used.

In the Commonwealth of Massachusetts installation must be performed by a licensed plumber or gas fitter.

See Table of Contents for location of additional Commonwealth of Massachusetts requirements.

▲ WARNING:

FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in serious injury, death, or property damage.

- **DO NOT** store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- **What to do if you smell gas**
 - **DO NOT** try to light any appliance.
 - **DO NOT** touch any electrical switch. **DO NOT** use any phone in your building.
 - Leave the building immediately.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency, or the gas supplier.

This appliance comes standard with patented SafeSurface™ Glass which keeps the surface temperature of the barrier glass at a safe level and will still be hot to the touch when operated for long periods of time. SafeSurface™ Glass complies with the barrier requirements of ANSI Z21.50-2016 CSA 2.22-2016 for vented gas fireplaces. If the barrier glass is removed, the inner glass temperature will be very hot and cause burns.



**HOT GLASS WILL
CAUSE BURNS.**

**DO NOT TOUCH GLASS
UNTIL COOLED.**

**NEVER ALLOW CHILDREN
TO TOUCH GLASS.**

A (glass) barrier designed to reduce the risk of burns from the hot viewing glass is provided with this appliance and shall be installed for the protection of children and other at-risk individuals.

▲ Safety Alert Key:

- **DANGER!** Indicates a hazardous situation which, if not avoided will result in death or serious injury.
- **WARNING!** Indicates a hazardous situation which, if not avoided could result in death or serious injury.
- **CAUTION!** Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE:** Used to address practices not related to personal injury.

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→ = Contains updated information.

Installation Standard Work Checklist

ATTENTION INSTALLER: Follow this Standard Work Checklist

This standard work checklist is to be used by the installer in conjunction with, not instead of, the instructions contained in this installation manual.

Customer: _____ **Date Installed:** _____
Lot/Address: _____ **Location of Fireplace:** _____
Model (circle one): PRIMO48 PRIMO60 PRIMO72 **Installer:** _____
PRIMO48ST PRIMO60ST PRIMO72ST **Dealer/Distributor Phone #** _____
Serial #: _____



WARNING! Risk of Fire or Explosion! Failure to install appliance according to these instructions can lead to a fire or explosion.

Appliance Install Sections 3, 6 and 11

Verified that the chase is insulated and sealed. (Pg. 20)
Verified Verified clearances to combustibles. (Pg. 12-19)
Standoffs bent up into installation position and secured (Pg. 30)
Fireplace is leveled and secured. (Pg. 33)
Barrier glass installed correctly. "THIS SIDE OUT" is readable. (Section 11)

YES IF NO, WHY?

<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____

Venting/Chimney/PowerFlow™ Heat Management Sections 4,5 and 7

Venting configuration complies to vent diagrams. (Section 4)
Venting installed, locked, secured in place and sealed with correct clearance.
Firestops installed. (Section 5)
Attic insulation shield installed. (Section 5)
Exterior wall/Roof flashing installed and sealed. (Section 7)
Terminations installed and sealed. (Section 7)
PVI-SLP-B, PVV-SLP or PVL-SLP power vent installed with correct baffle or flue restrictor setting.
PowerFlow™ Heat Management System(s) installed and vented properly; complies with vent run min./max. requirements in installation manual.
HEAT-OUT-PRIMO ☐ HEAT-ZONE-PRIMO ☐ Passive Heat ☐

<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____

Electrical Section 8 (Pg 41-46)

Unswitched power (110-120 VAC) provided to the appliance.
LED switch wires properly installed.
If only HEAT-OUT-PRIMO is installed: Wall switch plate and toggle switch not installed.

<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____

Gas Section 9 (Pg 47-51)

Proper appliance for fuel type.
Was a conversion performed?
Leak check performed and inlet pressure verified.
Verified proper air shutter setting for installation type.
Verify that the gas access plate remains installed. (Pg 48)

<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____

Finishing Section 10 (Pg 52-63)

1/2 inch sheetrock used as recommended.
Verified all clearances meet installation manual requirements.
Mantels and wall projections comply with installation manual requirements.
Clean Face finishing complete and complies with clearance requirements in installation manual.
Barrier glass properly installed between finishing material and barrier glass tabs.

<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____

Appliance Setup Section 11 (Pg 64-67)

All packaging and protective materials removed (inside & outside of appliance).
Glass panels and media installed correctly.
Firebox glass assembly installed and secured.
Accessories installed properly.
Manual bag and all of its contents are removed from inside/under the appliance and given to party responsible for use and operation.
Started appliance and verified no gas leaks exist.
Multicolored LED lights work in all switched positions.

<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____
<input type="checkbox"/>	_____

Hearth & Home Technologies recommends the following:

- Photographing the installation and copying this checklist for your file.
 - That this checklist remain visible at all times on the appliance until the installation is complete.
- Comments:** Further description of the issues, who is responsible (Installer/ Builder/ Other Trades, etc) and corrective action needed _____

Comments Communicated to party responsible _____ by _____ on _____
(Builder / Gen. Contractor/) (Installer) (Date)

→ = Contains updated information.

2310-972 Rev. i 3/21

1 Product Specific and Important Safety Information

A. Appliance Certification

MODEL: PRIMO48, PRIMO48ST
PRIMO60, PRIMO60ST, PRIMO72, PRIMO72ST
LABORATORY: Underwriters Laboratories, Inc. (UL)
TYPE: Direct Vent Gas Appliance
STANDARD: ANSI Z21.50-2016 • CSA 2.22-2016

This product is listed to ANSI standards for “Vented Gas Fireplaces” and applicable sections of “Gas Burning Heating Appliances for Manufactured Homes and Recreational Vehicles”, and “Gas Fired Appliances for Use at High Altitudes”.

NOTICE: This installation must conform with local codes. In the absence of local codes you must comply with the National Fuel Gas Code, ANSI Z223.1-latest edition in the U.S.A. and the CAN/CGA B149 Installation Codes in Canada.

NOT INTENDED FOR USE AS A HEAT SOURCE.

This appliance is decorative in nature and not intended to be a source of heat.

NOT FOR USE WITH SOLID FUEL.

This appliance is not intended to burn solid fuel.

B. Glass Specifications

The firebox glass and the barrier glass on this appliance are tempered glass. Hearth & Home Technologies appliances manufactured with tempered glass may be installed in hazardous locations such as bathtub enclosures as defined by the Consumer Product Safety Commission (CPSC). The tempered glass has been tested and certified to the requirements of **ANSI Z97.1** and **CPSC 16 CFR 1202** (Safety Glazing Certification Council **SGCC# 1595** and **1597**. Architectural Testing, Inc. Reports **02-31919.01** and **02-31917.01**).

This statement is in compliance with **CPSC 16 CFR Section 1201.5** “Certification and labeling requirements” which refers to **15 U.S. Code (USC) 2063** stating “...Such certificate shall accompany the product or shall otherwise be furnished to any distributor or retailer to whom the product is delivered.”

Some local building codes require the use of tempered glass with permanent marking in such locations. Glass meeting this requirement is available from the factory. Please contact your dealer or distributor to order.

C. BTU Specifications

Models (U.S. or Canada)		Maximum Input BTU/h	Minimum Input BTU/h	Orifice Size (DMS)
PRIMO48 (NG)	(0-2000 FT)	45,000	31,000	#30
PRIMO48 (Propane)	(0-2000 FT)	45,000	33,000	#47
PRIMO48ST (NG)	(0-2000 FT)	45,000	31,000	#30
PRIMO48ST (Propane)	(0-2000 FT)	45,000	33,000	#47
PRIMO60 (NG)	(0-2000 FT)	55,000	38,000	#26
PRIMO60 (Propane)	(0-2000 FT)	50,000	35,000	#45
PRIMO60ST (NG)	(0-2000 FT)	55,000	38,000	#26
PRIMO60ST (Propane)	(0-2000 FT)	50,000	35,000	#45
PRIMO72 (NG)	(0-2000 FT)	61,000	41,000	#23
PRIMO72ST (NG)	(0-2000 FT)	61,000	41,000	#23

D. High Altitude Installations

NOTICE: If the heating value of the gas has been reduced, these rules do not apply. Check with your local gas utility or authorities having jurisdiction.

When installing above 2000 feet elevation:

- In the USA: Reduce input rate 4% for each 1000 feet above 2000 feet.
- In CANADA: Input ratings are certified without a reduction of input rate for elevations up to 4500 feet (1370 m) above sea level. Please consult provincial and/or local authorities having jurisdiction for installations at elevations above 4500 feet (1370 m).

Check with your local gas utility to determine proper orifice size.

E. Non-Combustible Materials Specification

Material which will not ignite and burn. Such materials are those consisting entirely of steel, iron, brick, tile, concrete, slate, glass or plasters, or any combination thereof.

Materials that are reported as passing **ASTM E 136, Standard Test Method for Behavior of Materials in a Vertical Tube Furnace at 750 °C** shall be considered non-combustible materials.

F. Combustible Materials Specification

Materials made of or surfaced with wood, compressed paper, plant fibers, plastics, or other material that can ignite and burn, whether flame proofed or not, or plastered or unplastered shall be considered combustible materials.

G. Electrical Codes

NOTICE: *This appliance must be electrically wired and grounded in accordance with local codes or, in the absence of local codes, with **National Electric Code ANSI/NFPA 70-latest edition** or the **Canadian Electric Code CSA C22.1**.*

- A 110-120 VAC circuit for this product must be protected with ground-fault circuit-interrupter protection, in compliance with the applicable electrical codes, when it is installed in locations such as in bathrooms or near sinks.

H. California



WARNING: This product and the fuels used to operate this product (liquid propane or natural gas), and the products of combustion of such fuels, can expose you to chemicals including benzene, which is known to the State of California to cause cancer and reproductive harm. For more information go to: www.P65Warnings.ca.gov.

Note: The following requirements reference various Massachusetts and national codes not contained in this document.

I. Requirements for the Commonwealth of Massachusetts

For all side wall horizontally vented gas fueled equipment installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

Installation of Carbon Monoxide Detectors

At the time of installation of the side wall horizontal vented gas fueled equipment, the installing plumber or gas fitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gas fitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the side wall horizontal vented gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard wired carbon monoxide detectors.

In the event that the side wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.

In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.

Approved Carbon Monoxide Detectors

Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and IAS certified.

Signage

A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) in. in size, **“GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS”**.

Inspection

The state or local gas inspector of the side wall horizontally vented gas fueled equipment shall not approve the installation unless, upon inspection, the inspector observes carbon monoxide detectors and signage installed in accordance with the provisions of 248 CMR 5.08(2)(a)1 through 4.

Exemptions

The following equipment is exempt from 248 CMR 5.08(2)(a)1 through 4:

- The equipment listed in Chapter 10 entitled “Equipment Not Required To Be Vented” in the most current edition of NFPA 54 as adopted by the Board; and
- Product Approved side wall horizontally vented gas fueled equipment installed in a room or structure separate from the dwelling, building or structure used in whole or in part for residential purposes.

MANUFACTURER REQUIREMENTS

Gas Equipment Venting System Provided

When the manufacturer of Product Approved side wall horizontally vented gas equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:

- Detailed instructions for the installation of the venting system design or the venting system components; and
- A complete parts list for the venting system design or venting system.

Gas Equipment Venting System NOT Provided

When the manufacturer of a Product Approved side wall horizontally vented gas fueled equipment does not provide the parts for venting the flue gases, but identifies “special venting systems”, the following requirements shall be satisfied by the manufacturer:

- The referenced “special venting system” instructions shall be included with the appliance or equipment installation instructions; and
- The “special venting systems” shall be Product Approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.

A copy of all installation instructions for all Product Approved side wall horizontally vented gas fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.

See Gas Connection section for additional Commonwealth of Massachusetts requirements.

2 Getting Started

A. Design and Installation Considerations

Heat & Glo direct vent gas appliances are designed to operate with all combustion air siphoned from outside of the building and all exhaust gases expelled to the outside. No additional outside air source is required.

Installation MUST comply with local, regional, state and national codes and regulations. Consult insurance carrier, local building inspector, fire officials or authorities having jurisdiction over restrictions, installation inspection and permits.

Before installing, determine the following:

- Where the appliance is to be installed.
- The vent system configuration to be used.
- Gas supply piping.
- Configuration of the required PowerFlow™ Heat Management System(s). See Section 6.C.
- Electrical wiring requirements.
- Framing and finishing details.
- Which required power vent system will be used: PVI-SLP-B, PVV-SLP or PVLP-SLP.

WARNING! Risk of Fire! PRIMO models must be power vented using PVI-SLP-B, PVV-SLP or PVLP-SLP and have a PowerFlow™ Heat Management System installed and operating when the appliance is turned on. Failure to vent properly could cause overheating and fire.

Notes Regarding Passive Heat Option

- Approved for use with these models ONLY: PRIMO48, PRIMO48ST, PRIMO60, PRIMO60ST.
- Approved for use ONLY with Clean Face Finishing Option.
- Hearth & Home Technologies recommends the PVLP-SLP or PVV-SLP power vent option for use with the Passive Heat Kit. If the application does not allow for the PVLP-SLP or PVV-SLP to be used, the PVI-SLP-B may be used. The PVI-SLP-B must be mounted outside the chase due to the higher noise level created.
- Because the Passive Heat option is naturally drafted, it is the only PowerFlow™ Heat management system that operates automatically when the appliance is turned on.

Installation and service of this appliance should be performed by qualified personnel. Hearth & Home Technologies recommends HHT Factory Trained or NFI certified professionals.



Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. For assistance or additional information, consult a qualified service technician, service agency or your dealer.

B. Tools and Supplies Needed

Before beginning the installation be sure that the following tools and building supplies are available.

Tape measure	Framing material
Pliers	Non-corrosive leak check solution
Hammer	Phillips screwdriver
Gloves	Framing square
Voltmeter	Electric drill and bits (1/4 in. magnetic)
Plumb line	Safety glasses
Level	Reciprocating saw
Manometer	Flat blade screwdriver

Suction Cups to lift glass (See Section 11)
1/2 - 3/4 in. length, #6 or #8 Self-drilling screws
Caulking material (300 °F minimum continuous exposure rating)

C. Inspect Appliance and Components

- Carefully remove the appliance and components from the packaging.
- The vent system components and decorative finishes are shipped in separate packages.
- Report to your dealer any parts damaged in shipment, particularly the condition of the glass.
- **Read all of the instructions before starting the installation. Follow these instructions carefully during the installation to ensure maximum safety and benefit.**

WARNING! Risk of Fire or Explosion! Damaged parts could impair safe operation. DO NOT install damaged, incomplete or substitute components. Keep appliance dry.

Hearth & Home Technologies disclaims any responsibility for, and the warranty will be voided by, the following actions:

- Installation and use of any damaged appliance or vent system component.
- Modification of the appliance or vent system.
- Modification of the approved power vent system: (PVI-SLP-B, PVV-SLP or PVLP-SLP)
- Installation other than as instructed by Hearth & Home Technologies.
- Improper positioning of the media or the finishing.
- Installation and/or use of any component part not approved by Hearth & Home Technologies.

Any such action may cause a fire hazard.

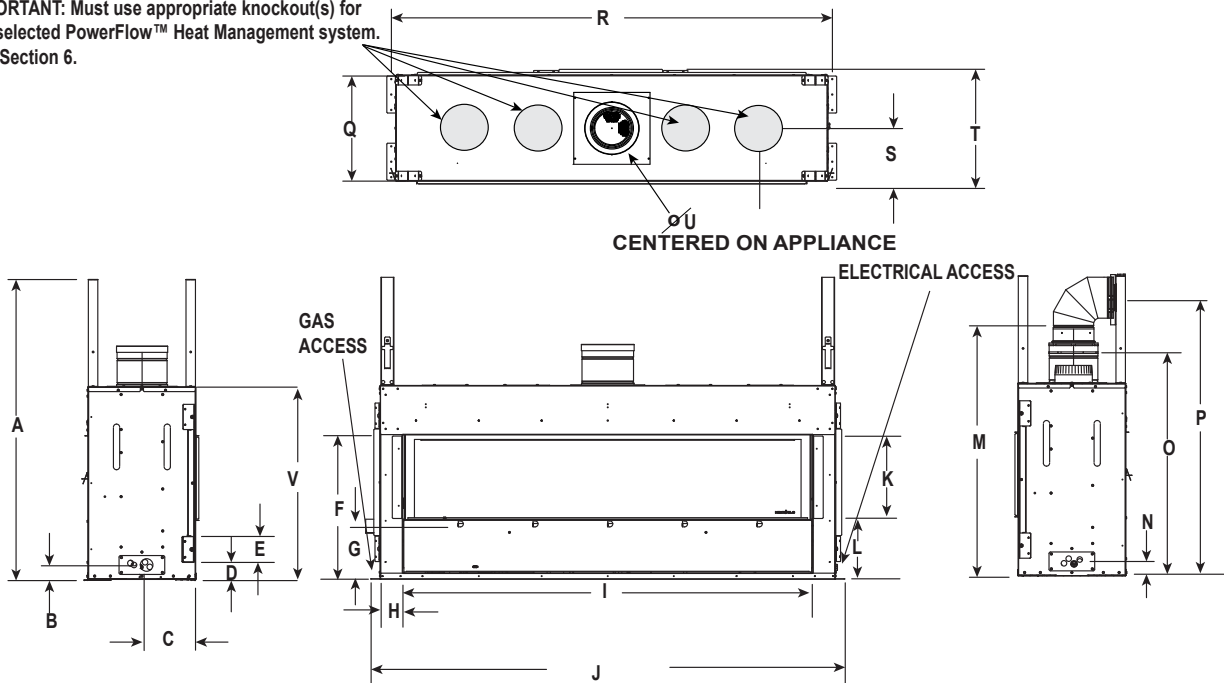
WARNING! Risk of Fire, Explosion or Electric Shock! DO NOT use this appliance if any part has been under water. Call a qualified service technician to inspect the appliance and to replace any part of the control system and/or gas control which has been under water.

3 Framing and Clearances

A. Appliance/Decorative Finish Dimension Diagrams

Dimensions are actual appliance dimensions. Use for reference only. For framing dimensions and clearances refer to Section 3.B.

PowerFlow™ Heat Management Systems Knockouts
IMPORTANT: Must use appropriate knockout(s) for the selected PowerFlow™ Heat Management system. See Section 6.

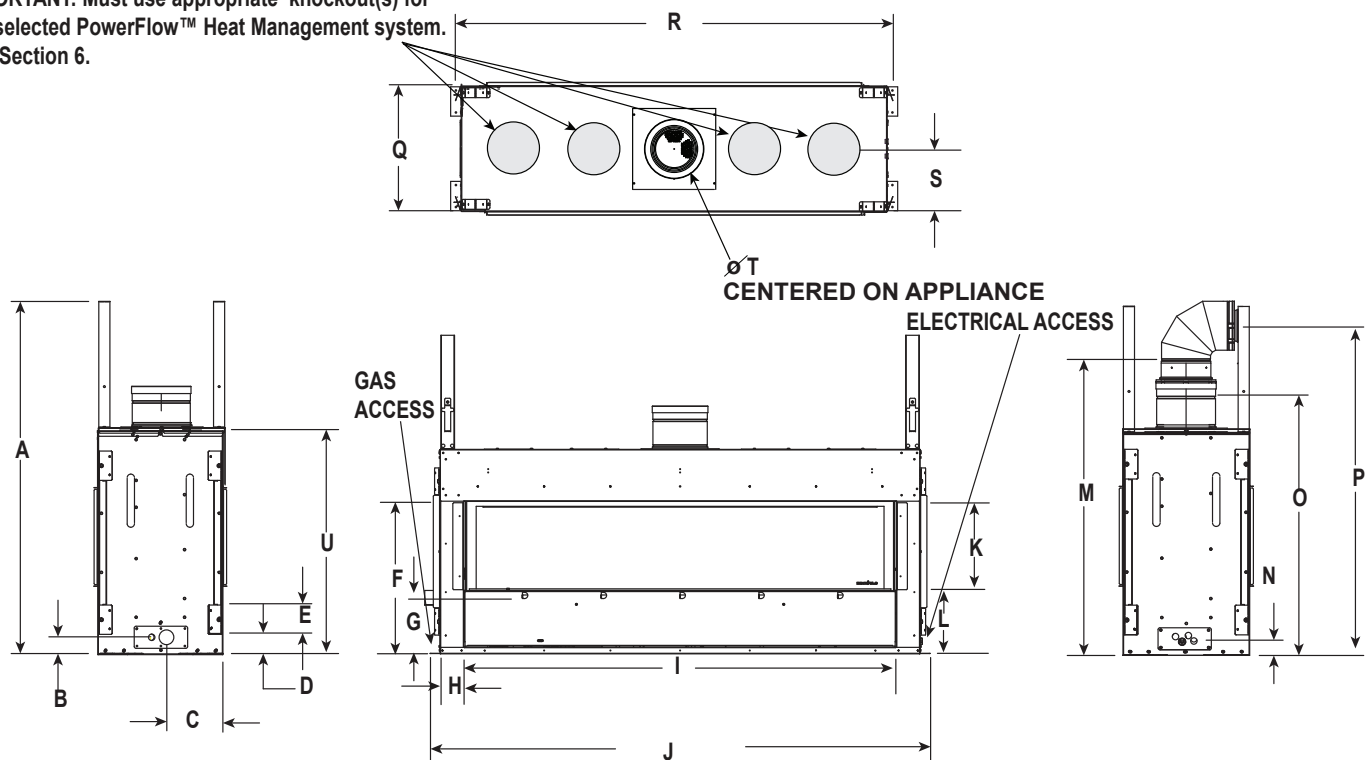


Location	PRIMO48		PRIMO60		PRIMO72	
	Inches	Millimeters	Inches	Millimeters	Inches	Millimeters
A	41-3/4	1060	47-3/4	1213	47-3/4	1213
B	2-5/16	59	2-5/16	59	2-5/16	59
C	7-11/16	195	7-11/16	195	7-11/16	195
D	2-13/16	71	2-13/16	71	2-13/16	71
E	4	102	4	102	4	102
F	23-13/16	605	23-13/16	605	23-13/16	605
G	8-1/4	210	8-1/4	210	8-1/4	210
H	3-1/2	89	3-7/16	87	3-7/16	87
I	51-1/16	1297	63-1/16	1602	75-1/16	1907
J	60-15/16	1548	72-15/16	1853	84-15/16	2157
K	13-3/8	340	13-3/8	340	13-3/8	340
L	9-3/8	238	9-3/8	238	9-3/8	238
M	39-1/2	1003	39-1/2	1003	39-1/2	1003
N	2-1/16	52	2-1/16	52	2-1/16	52
O	37	940	37	940	37	940
P*	44-3/4	1137	44-3/4	1137	44-3/4	1137
Q	17-3/16	437	17-3/16	437	17-3/16	437
R	59-1/2	1511	71-1/2	1816	83-1/2	2121
S	8-5/8	219	8-5/8	219	8-5/8	219
T	18-3/16	462	18-1/8	460	18-1/8	460
U	8	203	8	203	8	203
V	30-9/16	776	30-9/16	776	30-9/16	776

* = Minimum Vent Height (using SLP90)

Figure 3.1 Appliance Dimensions - PRIMO48, PRIMO60, PRIMO72

PowerFlow™ Heat Management Systems Seal Plates
IMPORTANT: Must use appropriate knockout(s) for the selected PowerFlow™ Heat Management system.
 See Section 6.



Location	PRIMO48ST		PRIMO60ST		PRIMO72ST	
	Inches	Millimeters	Inches	Millimeters	Inches	Millimeters
A	41-3/4	1060	47-3/4	1213	47-3/4	1213
B	2-5/16	59	2-5/16	59	2-5/16	59
C	7-11/16	195	7-11/16	195	7-11/16	195
D	2-13/16	71	2-13/16	71	2-13/16	71
E	4	102	4	102	4	102
F	23-13/16	605	23-13/16	605	23-13/16	605
G	8-1/4	210	8-1/4	210	8-1/4	210
H	3-1/2	89	3-7/16	87	3-7/16	87
I	51-1/16	1297	63-1/16	1602	75-1/16	1907
J	60-15/16	1548	72-15/16	1853	84-15/16	2157
K	13-3/8	340	13-3/8	340	13-3/8	340
L	9-3/8	238	9-3/8	238	9-3/8	238
M	39-1/2	1003	39-1/2	1003	39-1/2	1003
N	2-1/16	52	2-1/16	52	2-1/16	52
O	37	940	37	940	37	940
P*	44-3/4	1137	44-3/4	1137	44-3/4	1137
Q	17-3/16	437	17-3/16	437	17-3/16	437
R	59-1/2	1511	71-1/2	1816	83-1/2	2121
S	8-5/8	219	8-5/8	219	8-5/8	219
T	8	203	8	203	8	203
U	30-9/16	776	30-9/16	776	30-9/16	776

* = Minimum Vent Height (using SLP90)

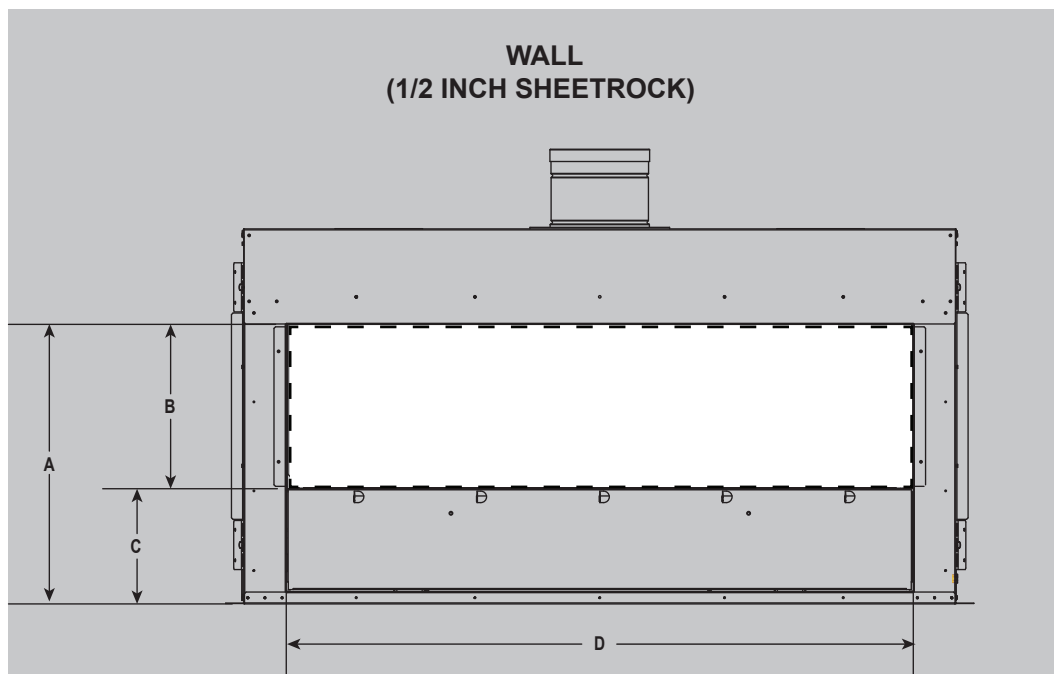
Figure 3.2 Appliance Dimensions - PRIMO48ST, PRIMO60ST, PRIMO72ST

CLEAN FACE FINISH (BLACK GLASS INTERIOR)

PRIMO48-CF PRIMO48ST-CF
 PRIMO60-CF PRIMO60ST-CF
 PRIMO72-CF PRIMO72ST-CF

Note: See Section 10 for mantel and finishing requirements and additional clean face finishing details.

NOTE: Sheetrock (1/2 inch) may be installed up to appliance opening.



Location	PRIMO48 PRIMO48ST		PRIMO60 PRIMO60ST		PRIMO72 PRIMO72ST	
	Inches	Millimeters	Inches	Millimeters	Inches	Millimeters
A	22-3/4	578	22-3/4	579	22-3/4	579
B	13-3/8	340	13-3/8	340	13-3/8	340
C	9-3/8	238	9-3/8	238	9-3/8	238
D	51	1295	63	1600	75	1905

Figure 3.3 Clean Face Finish Dimensions

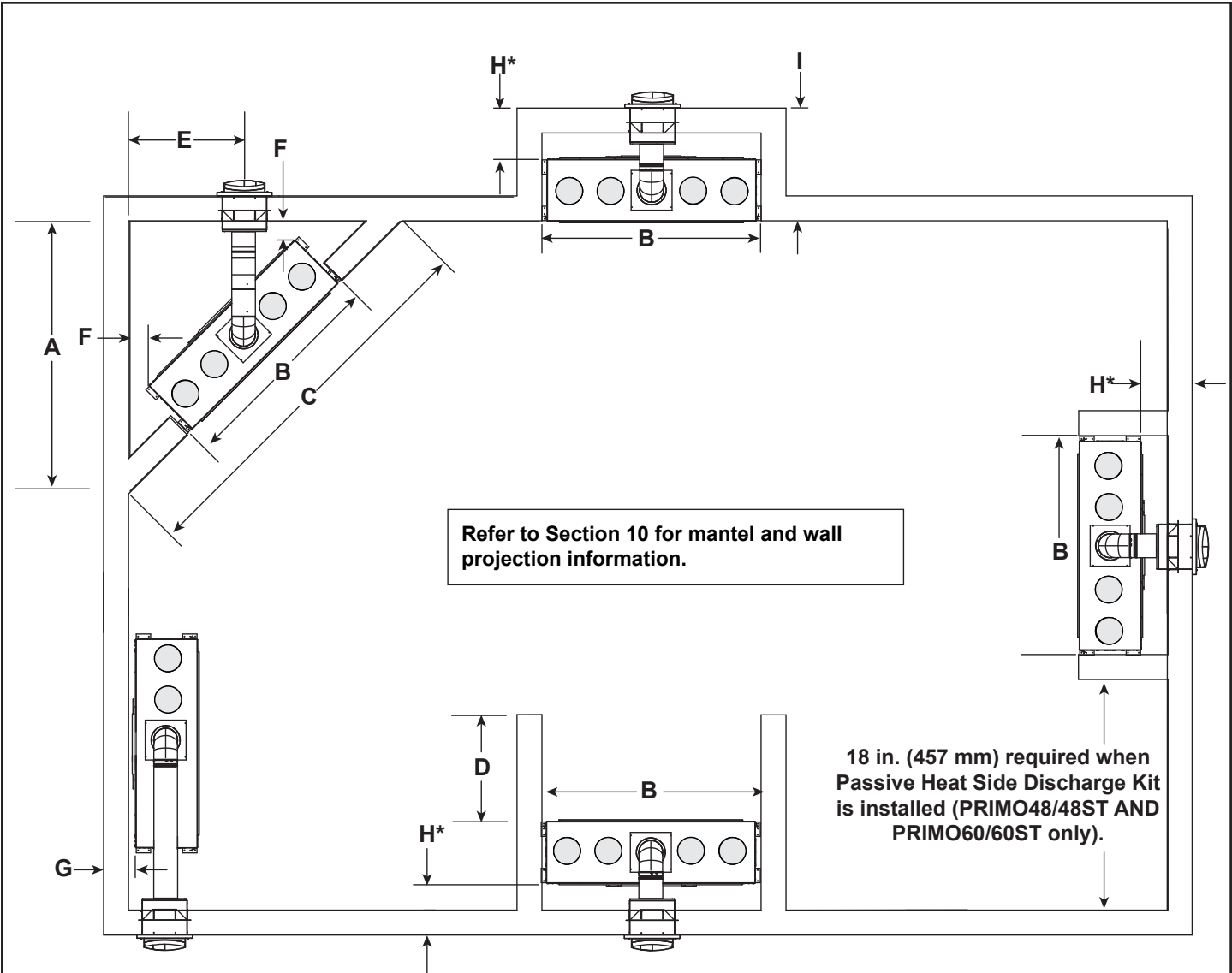
B. Appliance Location and Clearances to Combustibles

When selecting a location for the appliance it is important to consider the required clearances to walls. See Figure 3.4 and Figure 3.6.

WARNING! Risk of Fire or Burns! Provide adequate clearance around air openings and for service access. Due to high temperatures, the appliance should be located out of traffic and away from furniture and draperies.

NOTICE: Illustrations reflect typical installations and are FOR DESIGN PURPOSES ONLY. Illustrations/diagrams are not drawn to scale. Actual installation could vary due to individual design preference.

It is important to follow the framing and finishing instructions step by step to ensure proper placement of fireplace in the surrounding framing/finishing materials.



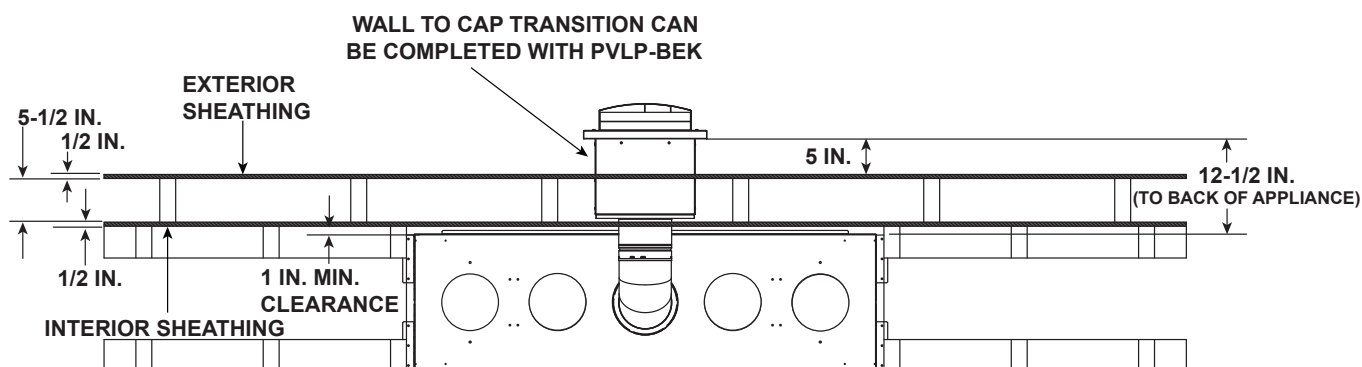
Model		A	B	C	D (MAX.)	E	F	G Min.	H*	I
PRIMO48	Inches	70-3/4	60-1/4	100-3/8	36	28-1/2	1	1	See H* note in Figure 3.5.	29-3/4
	Millimeters	1797	1530	2550	914	724	25	25		756
PRIMO60	Inches	79-1/2	72-1/4	112-3/8	36	31-3/4	1	1		29-3/4
	Millimeters	2019	1835	2854	914	806	25	25		756
PRIMO72	Inches	88	84-1/4	124-3/8	36	35-1/4	1	1		29-3/4
	Millimeters	2235	2139	3159	914	895	25	25		756

Figure 3.4 Appliance Locations PRIMO48, PRIMO60, PRIMO72

PVLP-SLP Minimum Horizontal Footprint

This diagram shows the scenario if the 12-1/2 inch measurement was not accommodated for prior to installation. The PVLP-BEK may be installed in the 5 inch gap or a small bump out may be created on the exterior wall to accommodate for the additional space needed.

H*=12-1/2 inches if using PVLP-SLP plus one SLP elbow. This is the minimum vent configuration and is composed of the factory-installed 6 inch DVP component, DVP-2SL converter, SLP90 elbow and PVLP-SLP termination cap.



The dimensions above assume:

- 2 in. X 6 in. exterior wall studs
- 1/2 in. thick interior and exterior wall sheathing material

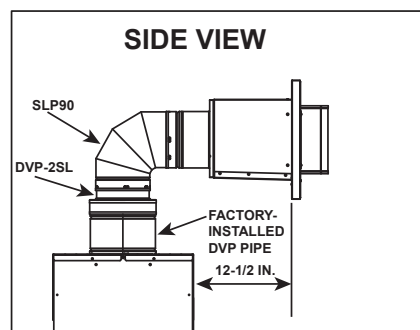
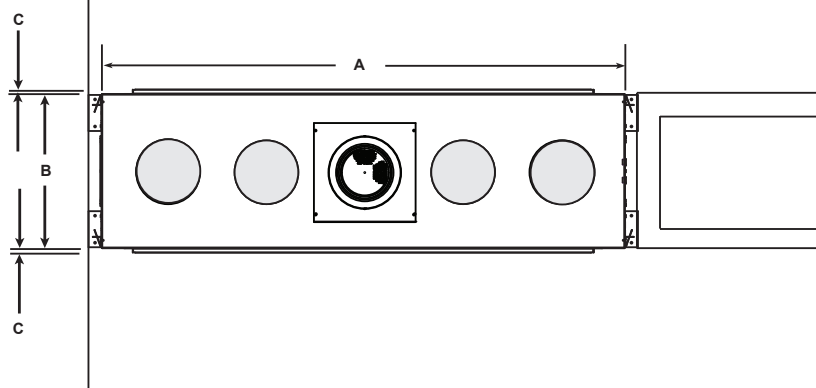


Figure 3.5 PVLP-SLP Minimum Horizontal Footprint (PRIMO48, PRIMO60, PRIMO72)



NOTICE: This See-Through appliance is NOT designed or approved for an indoor/outdoor application.

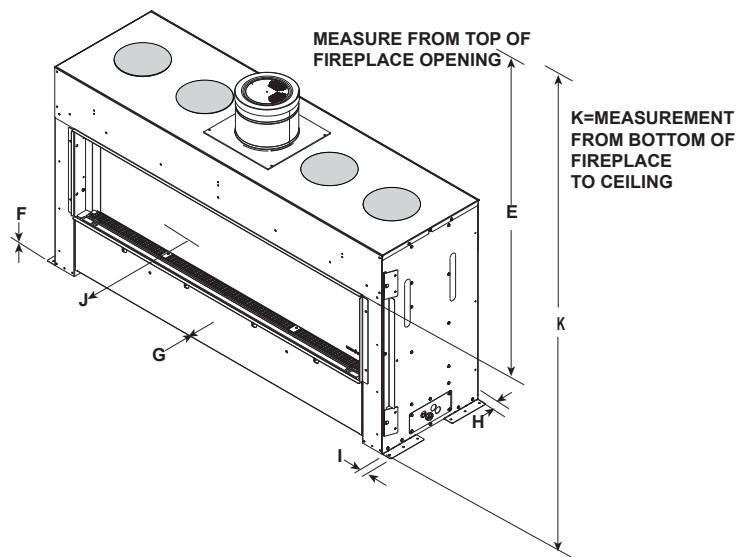
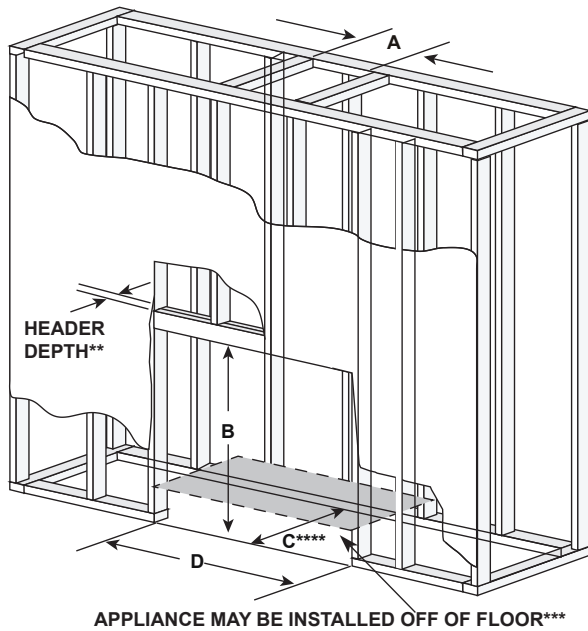
NOTICE: (PRIMO48ST/PRIMO60ST ONLY) If Passive Heat-Front Discharge or Open Top Chase is the selected heat management option, consider these recommendations.

- Locate the Passive Heat discharge opening in the larger of the two rooms served by the PRIMO See-Through model installed for optimal comfort.
- Locate the control side of the appliance and the Passive Heat discharge opening in the same room.

Model		A	B	C
PRIMO48ST	Inches	60-1/4	17-1/8	1/2
	Millimeters	1530	435	13
PRIMO60ST	Inches	72-1/4	17-1/8	1/2
	Millimeters	1835	435	13
PRIMO72ST	Inches	84-1/4	17-1/8	1/2
	Millimeters	2140	435	13

Figure 3.6 Appliance Locations PRIMO48ST, PRIMO60ST, PRIMO72ST

PRIMO48, PRIMO60, PRIMO72



NOTE: E & K dimensions will change if passive heat option is installed. See Figure 3.9 and Figure 3.10.

MINIMUM FRAMING DIMENSIONS* (Single-sided Models)

	A		B	C****	D	E	F	G	H	I	J	K
	Rough Opening (DVP Vent Pipe)	Rough Opening (SLP Vent Pipe)	Rough Opening (Height)	Rough Opening (Depth)	Rough Opening (Width)	Clearance to Ceiling	Combustible Floor	Combustible Flooring	Behind Appliance	Sides of Appliance	Front of Appliance	Clearance to Ceiling
PRIMO48												
Inches	10	9	42	18-1/4	60-1/4	31	0	0	1	1	36	53-3/4
Millimeters	254	229	1067	464	1530	787	0	0	25	25	914	1365
PRIMO60												
Inches	10	9	48	18-1/4	72-1/4	31	0	0	1	1	36	53-3/4
Millimeters	254	229	1219	464	1835	787	0	0	25	25	914	1365
PRIMO72												
Inches	10	9	48	18-1/4	84-1/4	31	0	0	1	1	36	53-3/4
Millimeters	254	229	1219	464	2140	787	0	0	25	25	914	1365

* = Adjust framing dimensions for interior sheathing (such as 1/2 inch sheetrock).

** = Header depth not to exceed 3-1/2 inches.

*** = If appliance is installed off of floor, maintain required clearances to combustibles.
Construct platform in accordance with local building codes.

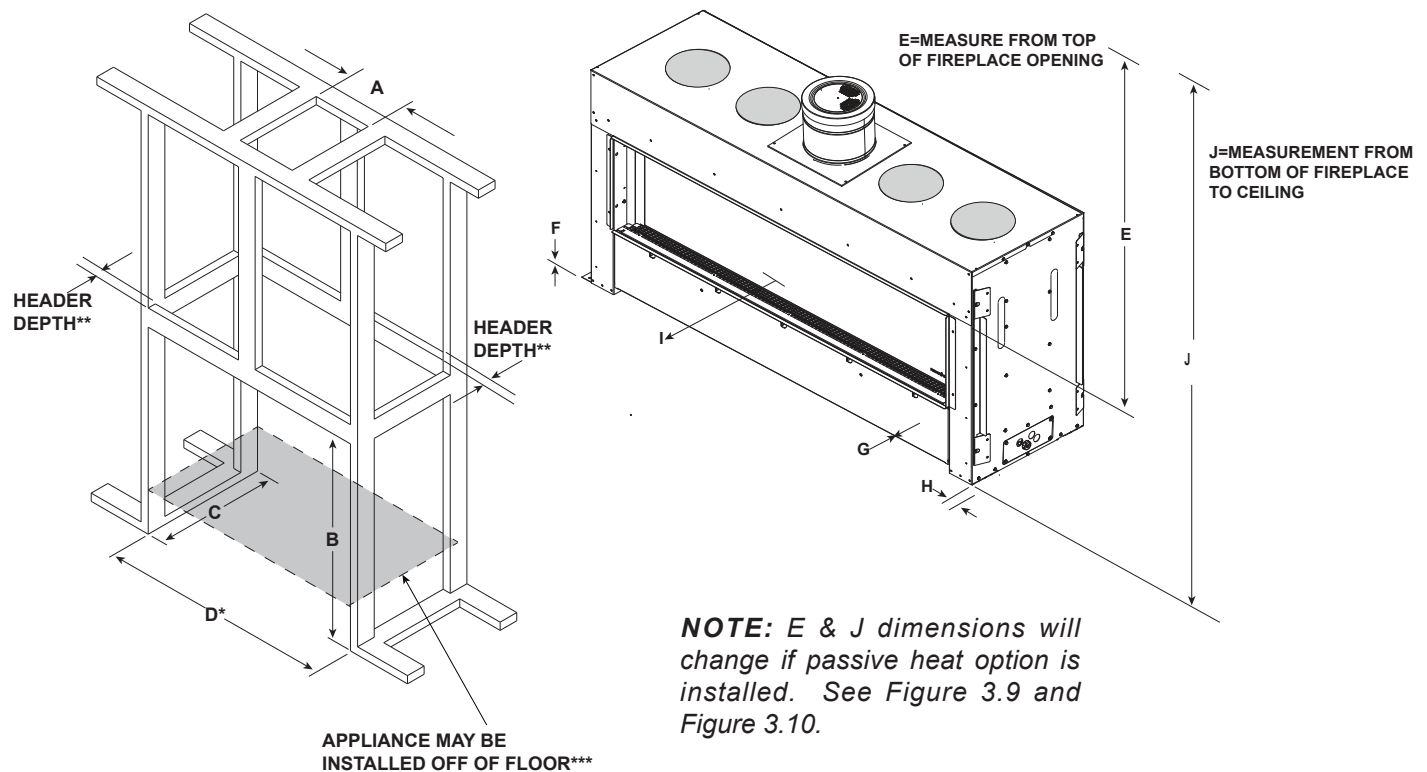
**** = 1.) See Figure 3.5 for PVLP-SLP minimum horizontal footprint.

The rough opening depth will change if installing PVLP-SLP with minimum vent configuration.

= 2.) Adjust framing dimensions for interior sheathing (such as drywall).

Figure 3.7 Clearances to Combustibles-PRIMO48, PRIMO60, PRIMO72

PRIMO48ST, PRIMO60ST, PRIMO72ST



MINIMUM FRAMING DIMENSIONS* (See-Through Models)											
PRIMO48ST	A		B	C	D*	E	F	G	H	I	J
	Rough Opening (DVP Vent Pipe)	Rough Opening (SLP Vent Pipe)	Rough Opening (Height)	Rough Opening (Depth)	Rough Opening (Width)	Clearance to Ceiling	Combustible Floor	Combustible Flooring	Sides of Appliance	Front or Rear of Appliance	Clearance to Ceiling
Inches	10	9	42	17	60-1/4	31	0	0	1	36	53-3/4
Millimeters	254	229	1067	432	1530	787	0	0	25	914	1365
PRIMO60ST	A		B	C	D*	E	F	G	H	I	J
	Rough Opening (DVP Vent Pipe)	Rough Opening (SLP Vent Pipe)	Rough Opening (Height)	Rough Opening (Depth)	Rough Opening (Width)	Clearance to Ceiling	Combustible Floor	Combustible Flooring	Sides of Appliance	Front or Rear of Appliance	Clearance to Ceiling
Inches	10	9	48	17	72-1/4	31	0	0	1	36	53-3/4
Millimeters	254	229	1219	432	1835	787	0	0	25	914	1365
PRIMO72ST	A		B	C	D*	E	F	G	H	I	J
	Rough Opening (DVP Vent Pipe)	Rough Opening (SLP Vent Pipe)	Rough Opening (Height)	Rough Opening (Depth)	Rough Opening (Width)	Clearance to Ceiling	Combustible Floor	Combustible Flooring	Sides of Appliance	Front or Rear of Appliance	Clearance to Ceiling
Inches	10	9	48	17	84-1/4	31	0	0	1	36	53-3/4
Millimeters	254	229	1219	432	2140	787	0	0	25	914	1365

* = Adjust framing dimensions for interior sheathing (such as 1/2 inch sheetrock).

**= Header depth not to exceed 3-1/2 inches.

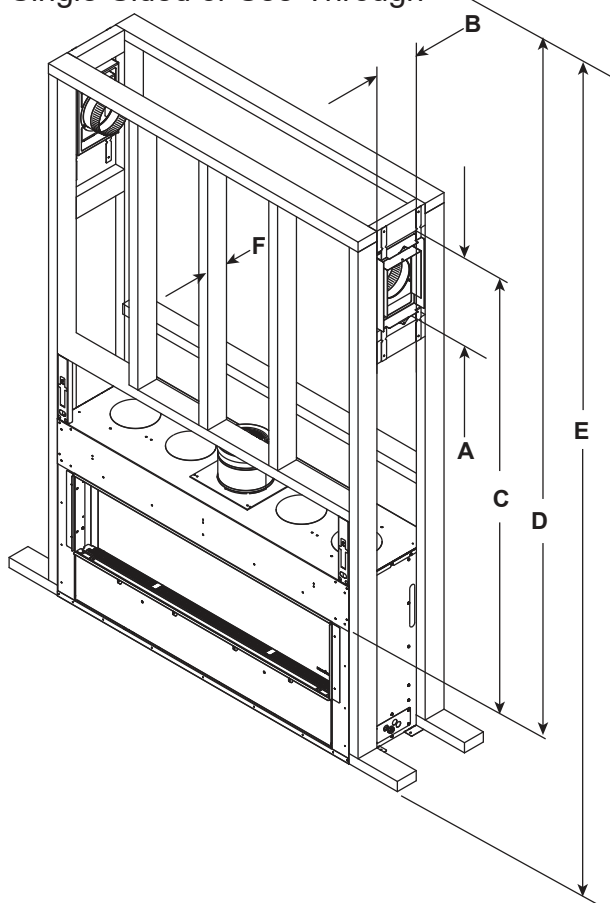
***= If appliance is installed off of floor, maintain required clearances to combustibles.

Construct platform in accordance with local building codes.

Figure 3.8 Clearances to Combustibles-PRIMO48ST, PRIMO60ST, PRIMO72ST

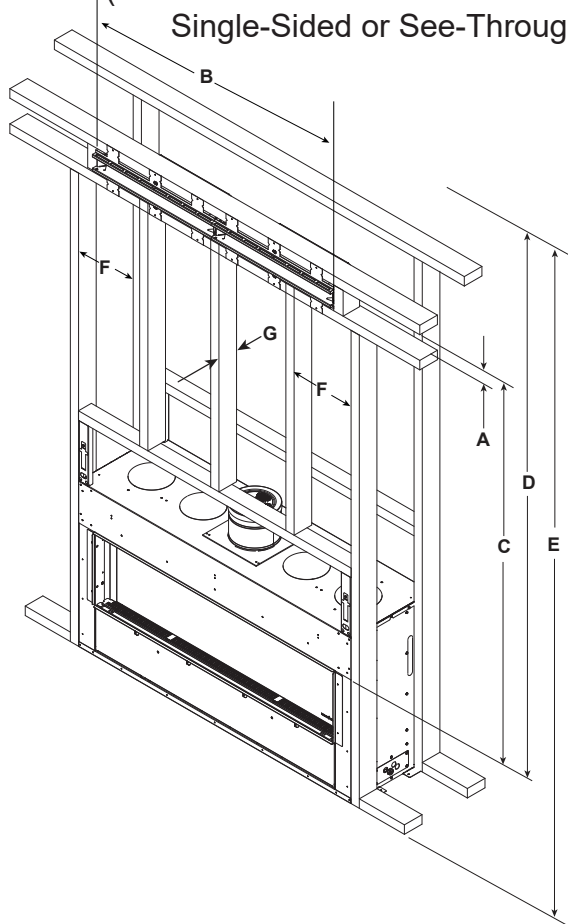
Clearances to Combustibles

Passive Heat Side Discharge (PHSI-PRIMO)
Single-Sided or See-Through



Clearances to Combustibles

Passive Heat Front Discharge
(PHFR-PRIMO-48 / PHFR-PRIMO-60)
Single-Sided or See-Through



MINIMUM FRAMING DIMENSIONS

		SIDE DISCHARGE					
		A	B	C	D	E	F
		Height of Discharge Opening	Width of Discharge Opening	Clearance Opening to Framing	Clearance Opening to Ceiling	Clearance Bottom of Appliance to Ceiling	2 x 4 Studs
PRIMO48 PRIMO48ST	Inches	16	10-3/16	56-9/16	60-1/16	83-7/8	3-1/2
	millimeters	406	259	1437	1526	2130	89
PRIMO60 PRIMO60ST	Inches	16	10-3/16	62-9/16	66-1/16	89-7/8	3-1/2
	millimeters	406	259	1589	1678	2283	89

MINIMUM FRAMING DIMENSIONS

		FRONT DISCHARGE						
		A	B	C	D	E	F	G
		Height of Discharge Opening	Width of Discharge Opening	Clearance Opening to Framing	Clearance Opening to Ceiling	Clearance Bottom of Appliance to Ceiling	Framing	2 x 4 Studs
PRIMO48 PRIMO48ST	Inches	6	50-7/8	58-9/16	60-1/16	83-7/8	16 inches on center	3-1/2
	millimeters	152	1292	1488	1526	2130		89
PRIMO60 PRIMO60ST	Inches	6	62-3/4	64-9/16	66-1/16	89-7/8		3-1/2
	millimeters	152	1594	1640	1678	2283		89

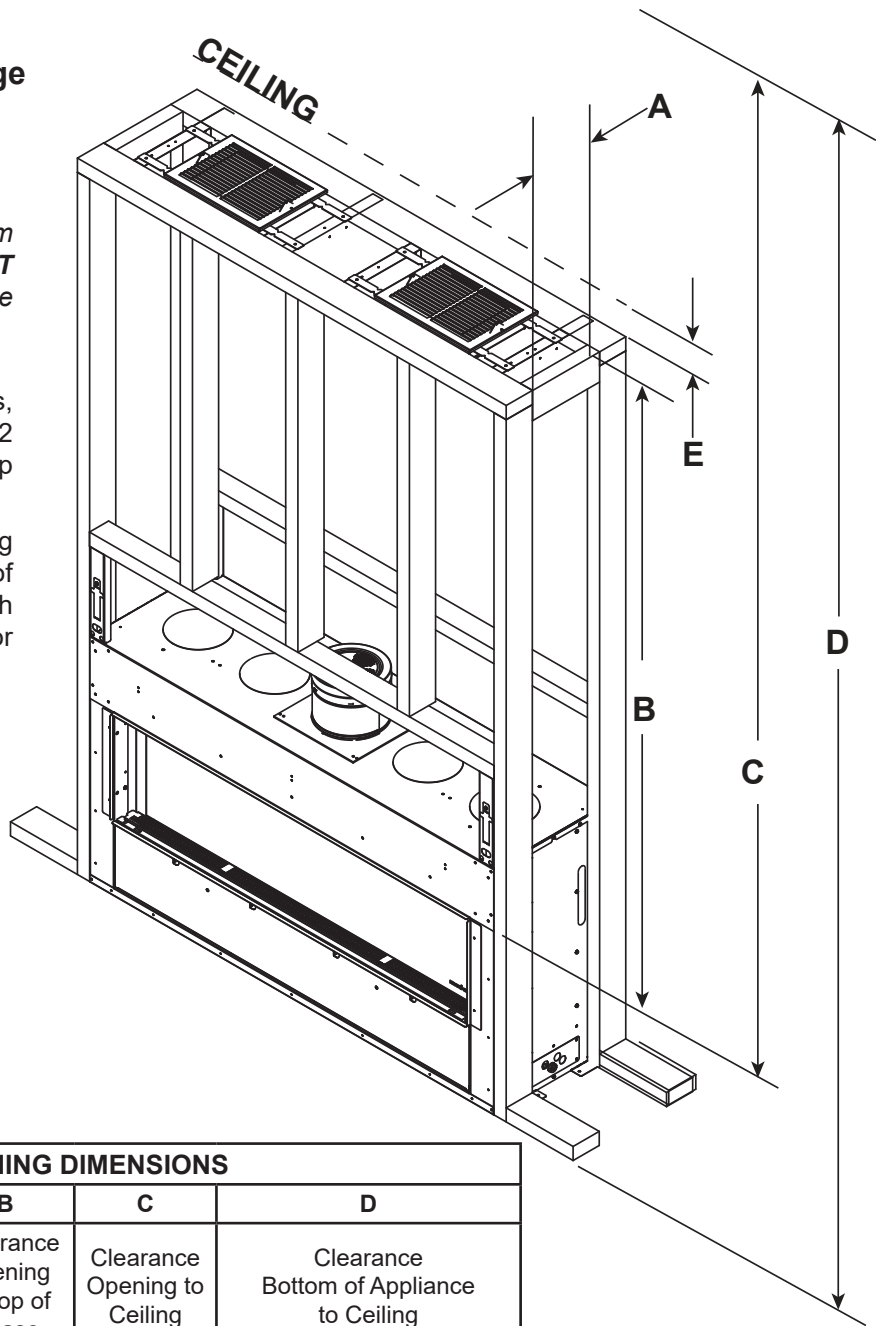
Figure 3.9 Clearances to Combustibles-PRIMO48, PRIMO60 with Passive Heat Side Discharge or Front Discharge

Clearances to Combustibles Passive Heat Open Top Discharge (PHSI-PRIMO) Single-Sided or See-Through

WARNING! Risk of Fire! Minimum dimension of discharge opening **MUST** be 2 inches! Appliance and combustible materials will overheat.

If Dimension E is greater than two inches, a piece of mesh screen with 1/2 inch x 1/2 inch opening **MUST** be installed on the top of the framing above the appliance.

The screen will prevent objects from falling through the opening and onto the top of the appliance, causing a fire. The mesh screen may be available at a hardware or home improvement retailer.



MINIMUM FRAMING DIMENSIONS

		A	B	C	D
		Width of Opening	Clearance Opening to Top of Chase	Clearance Opening to Ceiling	Clearance Bottom of Appliance to Ceiling
PRIMO48	Inches	10-3/16	58-1/16	60-1/16	83-7/8
PRIMO48ST	millimeters	259	1475	1526	2130
PRIMO60	Inches	10-3/16	64-1/16	66-1/16	89-7/8
PRIMO60ST	millimeters	259	1627	1678	2283

REQUIRED FRAMING DIMENSION

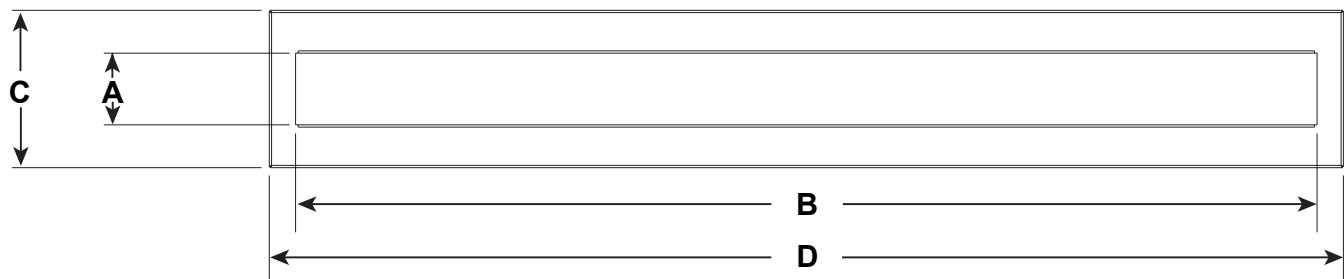
WARNING! Risk of Fire! Maintain framing dimension as required.

- Opening greater than 2 inches: Debris or other material could enter the chase and cause fire. Mesh screen required on top of framing.
- Opening less than 2 inches: Appliance and combustible materials will overheat.

E		
Required Top of Header to Ceiling (Discharge Opening)		
PRIMO48 / PRIMO48ST PRIMO60 / PRIMO60ST		MIN
	Inches	2
	millimeters	51

Figure 3.10 Clearances to Combustibles-PRIMO48, PRIMO60 with Passive Heat Open Top Discharge

Passive Heat Front Discharge (PHFR-PRIMO-48 / PHFR-PRIMO-60) Trim Kit
Vent Cover Assembly Dimensions



		A	B	C	D
		Inside Height	Inside Width	Outside Height	Outside Width
PHTRIM-PRIMO-48	Inches	2	50-1/2	5-3/4	54
	millimeters	51	1283	146	1372
PHTRIM-PRIMO-60	Inches	2	62	5-3/4	65-5/8
	millimeters	51	1575	146	1667

Figure 3.11 Passive Heat Front Discharge - Vent Cover Assembly Dimensions

TV Mounting - Standard Combustible Framing

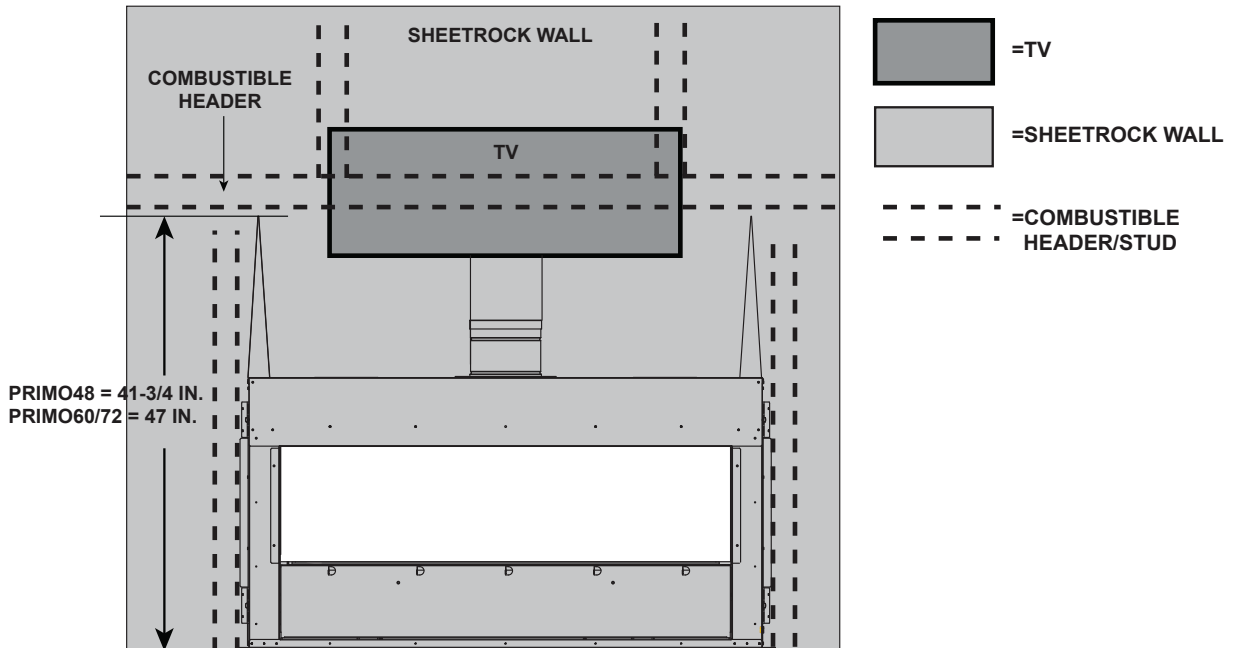


Figure 3.12 Standard Combustible Framing

TV Mounting - Steel Header Framing

See “Good Faith Guidelines for TV Installations” in appliance owner’s manual.

WARNING! Risk of Fire! DO NOT operate appliance with standoffs removed!

STANDOFFS-May need to be relocated to accommodate steel header. See Detail A.

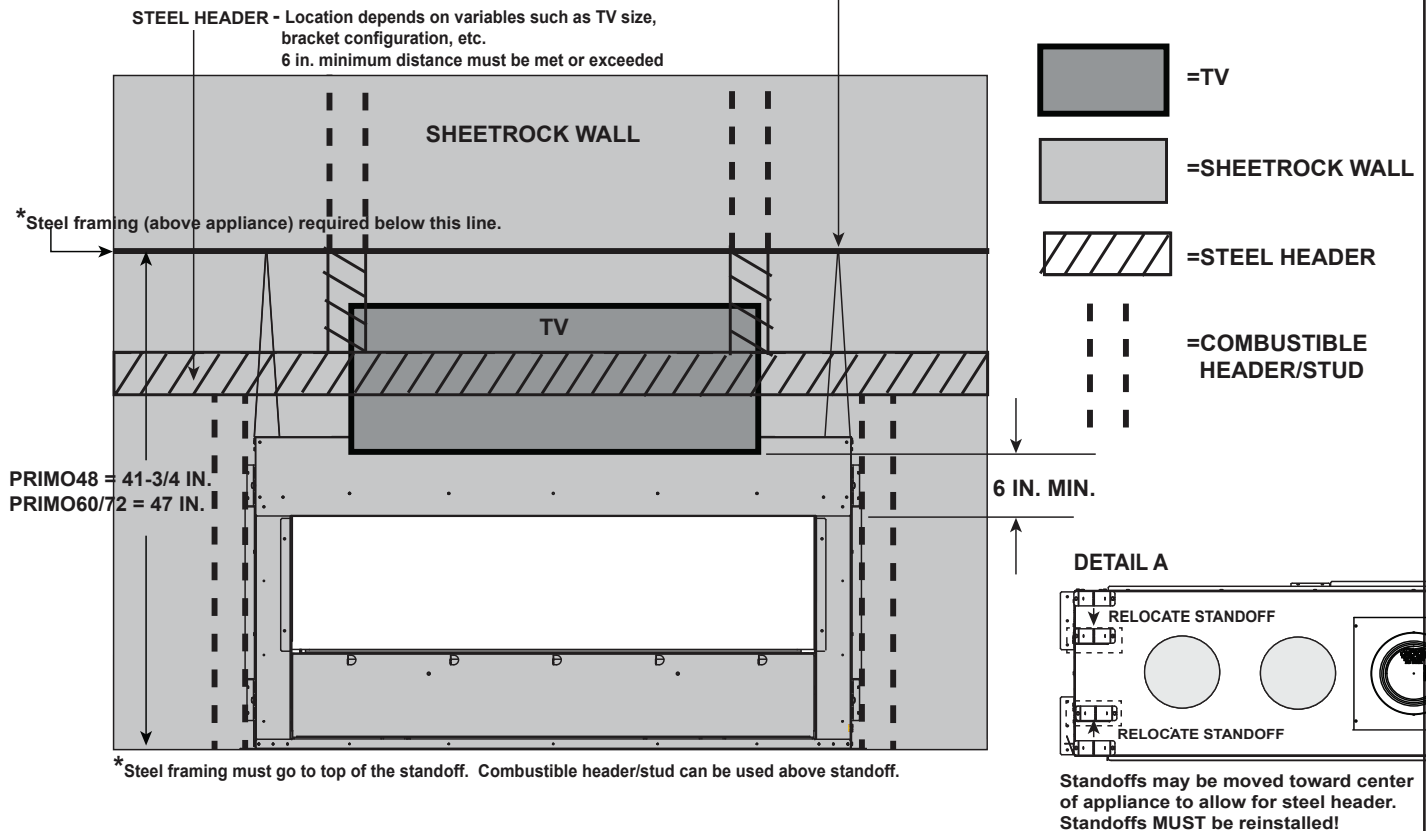


Figure 3.13 Framing with Steel Header

C. Constructing the Appliance Chase

A chase is a vertical box-like structure built to enclose the gas appliance and/or its vent system. In cooler climates the vent should be enclosed inside the chase.

NOTICE: *Treatment of ceiling firestops and wall shield firestops and construction of the chase may vary with the type of building. These instructions are not substitutes for the requirements of local building codes. Therefore, you MUST check local building codes to determine the requirements to these steps.*

NOTICE: *Where required by code, install only sprinkler heads with a sprinkler activation temperature classified as Extra High.*

- *Sprinklers inside of chase: Keep sprinkler head away from vent and chimney.*
- *Heat Management applications: Maintain 36 inches of clearance to openings from which heat is discharged such as convection slots, passive heat registers, heat zone registers, etc. Refer to Section 6.C for Heat Management options allowed for this appliance.*

Chases should be constructed in the manner of all outside walls of the home to prevent cold air drafting problems. The chase should not break the outside building envelope in any manner.

Walls, ceiling, base plate and cantilever floor of the chase should be insulated. Vapor and air infiltration barriers should be installed in the chase as per regional codes for the rest of the home. Additionally, in regions where cold air infiltration may be an issue, the inside surfaces may be sheetrocked and taped (or an equivalent method may be used) to achieve maximum air tightness.

To further prevent drafts, the wall shield and ceiling firestops should be caulked with caulk with a minimum of 300 °F continuous exposure rating to seal gaps. Gas line holes and other openings should be caulked with caulk with a minimum of 300 °F continuous exposure rating or stuffed with unfaced insulation. If the appliance is being installed on a cement surface, a layer of plywood may be placed underneath to prevent conducting cold up into the room.

Note: Figure 3.7-Figure 3.10 show the fireplace installed on the floor. However, this fireplace can be elevated off the floor provided that the fireplace is properly supported by framing materials and the ceiling clearances are maintained.

D. Floor Protection

NOTICE: *Install appliance on hard metal or wood surfaces extending full width and depth. DO NOT install directly on carpeting, vinyl, tile or any combustible material other than wood.*

WARNING! Risk of Fire! *Maintain specified air space clearances to appliance and vent pipe:*

- Insulation and other materials must be secured to prevent accidental contact.
- The chase must be properly blocked to prevent blown insulation or other combustibles from entering and making contact with fireplace or chimney.
- Failure to maintain airspace could cause overheating and fire.

4 Termination Location and Vent Information

A. Vent Termination Minimum Clearances



⚠ WARNING

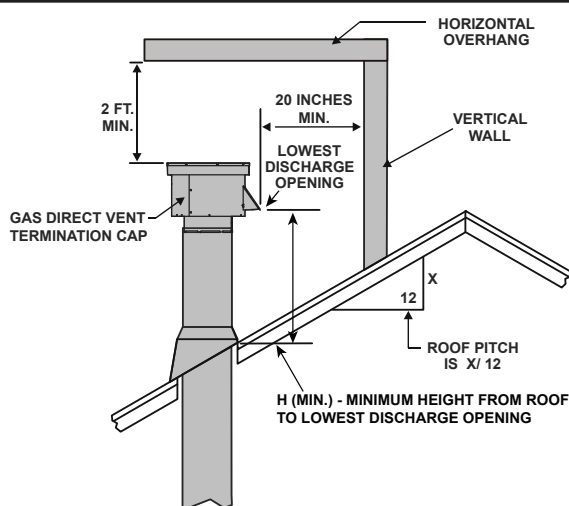
Fire Risk.

Maintain vent clearance to combustibles as specified.

- **DO NOT** pack air space with insulation or other materials.

Failure to keep insulation or other materials away from vent pipe could cause overheating and fire.

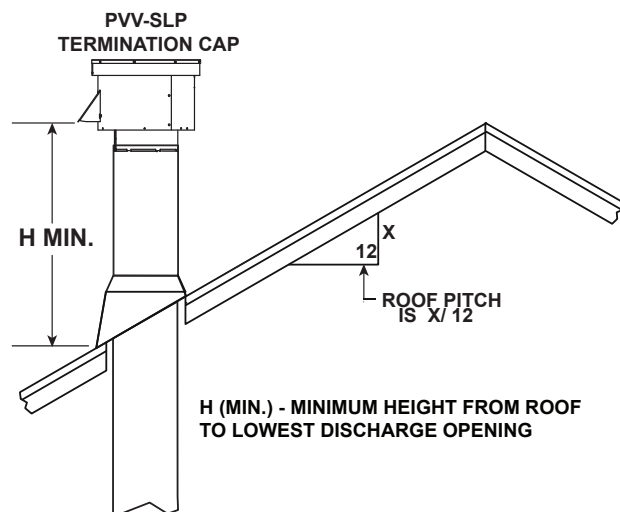
PVV-SLP



Roof Pitch	H (Min.) IN.
Flat to 6/12.....	33.5*
Over 6/12 to 7/12.....	35*
Over 7/12 to 8/12.....	36*
Over 8/12 to 9/12.....	37.5*
Over 9/12 to 10/12.....	39*
Over 10/12 to 11/12.....	40.5
Over 11/12 to 12/12.....	42.5
Over 12/12 to 14/12.....	46
Over 14/12 to 16/12.....	50
Over 16/12 to 18/12.....	54
Over 18/12 to 20/12.....	58
Over 20/12 to 21/12.....	60

* H minimum may vary depending on regional snowfall. Refer to local codes.

Figure 4.1 Minimum Height From Roof To Lowest Discharge Opening Against Pitch



Roof Pitch	H (Min.) IN.
Flat to 6/12.....	25*
Over 6/12 to 7/12.....	23*
Over 7/12 to 8/12.....	21*
Over 8/12 to 9/12.....	19*
Over 9/12 to 10/12.....	17*
Over 10/12 to 11/12.....	16
Over 11/12 to 12/12.....	15
Over 12/12 to 14/12.....	15
Over 14/12 to 16/12.....	15
Over 16/12 to 18/12.....	15
Over 18/12 to 20/12.....	15
Over 20/12 to 21/12.....	15

* H minimum may vary depending on regional snowfall. Refer to local codes.

Figure 4.2 Minimum Height From Roof To Lowest Discharge Opening With Pitch

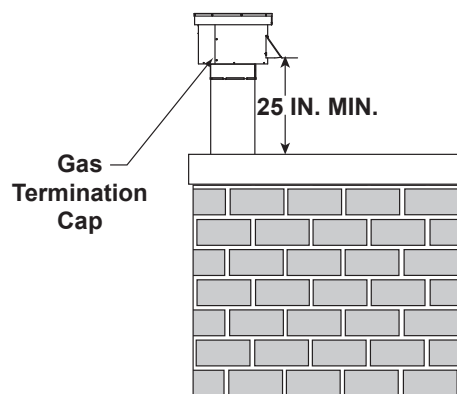
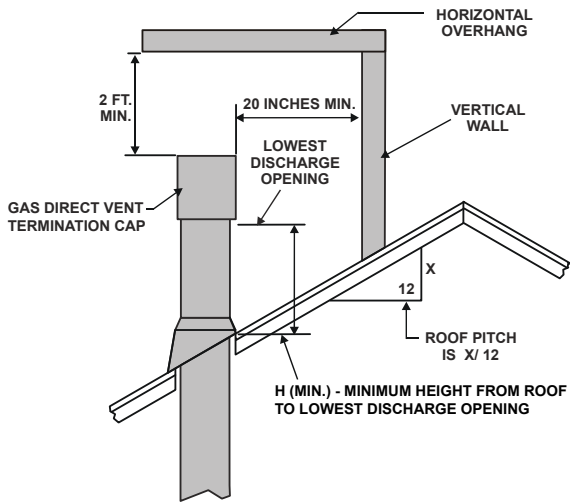


Figure 4.3 Minimum Dimensions Through Chase Top

PVI-SLP-B



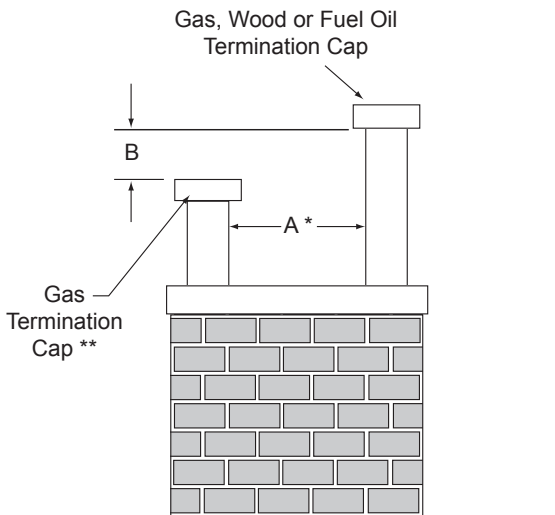
Roof Pitch	H (Min.) Ft.
Flat to 6/12.....	1.0*
Over 6/12 to 7/12.....	1.25*
Over 7/12 to 8/12.....	1.5*
Over 8/12 to 9/12.....	2.0*
Over 9/12 to 10/12.....	2.5*
Over 10/12 to 11/12.....	3.25
Over 11/12 to 12/12.....	4.0
Over 12/12 to 14/12.....	5.0
Over 14/12 to 16/12.....	6.0
Over 16/12 to 18/12.....	7.0
Over 18/12 to 20/12.....	7.5
Over 20/12 to 21/12.....	8.0

* H minimum may vary depending on regional snowfall.
Refer to local codes.

Figure 4.4 Minimum Height From Roof To Lowest Discharge Opening

PVV-SLP and PVI-SLP-B

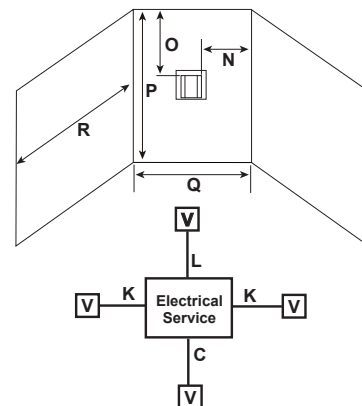
A	B
6 in. (minimum) up to 20 in. 152 mm/508 mm	18 in. minimum 457 mm
20 in. and over	0 in. minimum



* If using decorative cap cover(s), this distance may need to be increased. Refer to the installation instructions supplied with the decorative cap cover.

****** In a staggered installation with both gas and wood or fuel oil terminations, the wood or fuel oil termination cap must be higher than the gas termination cap.

Figure 4.5 Staggered Termination Caps



A clearances above grade, veranda, porch, deck or balcony

	<u>PVLP-SLP</u>	<u>PVI-SLP-B</u>
(PRIMO48)	14 inches	12 inches
(PRIMO60)	16 inches	12 inches
(PRIMO72)	18 inches	12 inches

= 12 inches (PVL-P-SLP)
30 inches (PVI-SLP-B).....clearance below vinyl soffits
and electrical service

A vent shall not terminate directly above a sidewalk or paved driveway which is located between two single family dwellings and serves both dwellings.

= 42 inches (PVI-SLP-B)vinyl or composite overhang
Permitted when veranda, porch, deck or balcony is fully
open on a minimum of 2 sides beneath the floor.

Covered Alcove Applications

(Spaces open only on one side and with an overhang)

12 inches vinyl sidewalls

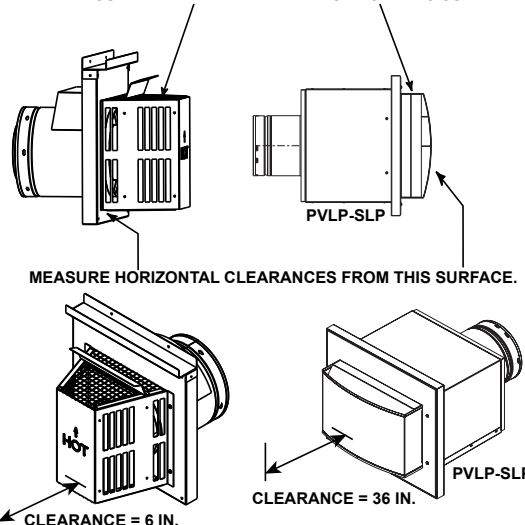
= 18 inches vinyl soffit and overhang (PVL P-SLP)

= 42 inches.....vinyl soffit and overhang (PVI-SLP-B)

$$P = 8 \text{ ft.}$$

	Q_{MIN}	R_{MAX}
1 cap	3 feet	$2 \times Q_{ACTUAL}$
2 caps	6 feet	$1 \times Q_{ACTUAL}$
3 caps	9 feet	$2/3 \times Q_{ACTUAL}$
4 caps	12 feet	$1/2 \times Q_{ACTUAL}$
$Q_{MIN} = \# \text{ termination caps} \times 3 \quad R_{MAX} = (2 / \# \text{ termination caps}) \times Q_{ACTUAL}$		

MEASURE VERTICAL CLEARANCES FROM THIS SURFACE.



CAUTION! Risk of Burns! Termination caps are HOT, consider proximity to doors, traffic areas or where people may pass or gather (sidewalk, deck, patio, etc.). Listed cap shields available. Contact your dealer.

- Local codes or regulations may require different clearances.
- Vent system termination is **NOT** permitted in screened porches.
- Vent system termination is permitted in porch areas with two or more sides open.
- Hearth & Home Technologies assumes no responsibility for the improper performance of the appliance when the venting system does not meet these requirements.
- Vinyl protection kits are suggested for use with vinyl siding.

C. Approved Pipe

This appliance is approved for use with Hearth & Home Technologies DVP or SLP venting systems. Refer to Section 12.A for vent component information and dimensions.

DO NOT mix pipe, fittings or joining methods from different manufacturers.

The pipe is tested to be run inside an enclosed wall. There is no requirement for inspection openings at each joint within the wall.

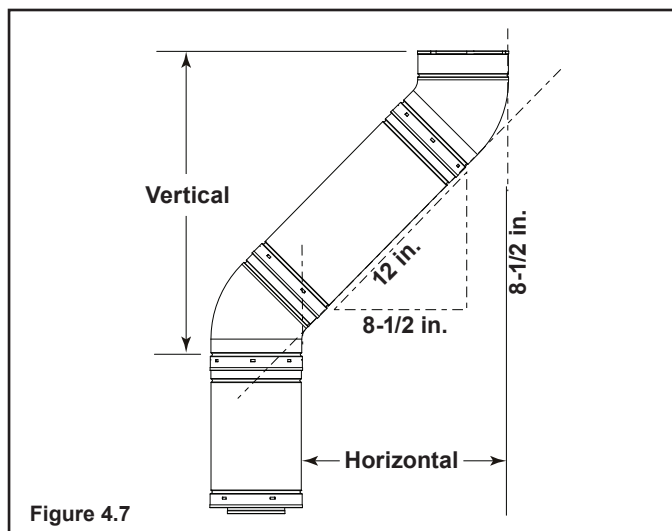
WARNING! Risk of Fire or Asphyxiation. This appliance requires a separate vent. **DO NOT** vent to a pipe serving a separate solid fuel burning appliance.

WARNING! Risk of Fire! PRIMO models must be power vented using PVI-SLP-B, PVV-SLP or PVLP-SLP and an installed PowerFlow™ Heat Management System. Failure to vent properly could cause overheating and fire.

D. Use of Elbows

Diagonal runs have both vertical and horizontal vent aspects when calculating the effects. Use the rise for the vertical aspect and the run for the horizontal aspect (see → Figure 4.7).

Two 45° elbows may be used in place of one 90° elbow. On 45° runs, one foot of diagonal is equal to 8-1/2 in. (216 mm) horizontal run and 8-1/2 in. (216 mm) vertical run. A length of straight pipe is allowed between two 45° elbows. See Figure 4.7.



E. Measuring Standards

Vertical and horizontal measurements listed in the vent diagrams were made using the following standards:

- Pipe measurements are shown using the effective length of pipe. See Section 12.A for information on effective length of pipe components.
- Measurements are made from the factory-installed 6 inch DVP pipe, not from the standoffs.
- Horizontal terminations are measured to the outside mounting surface (flange of termination cap). See Figure 4.6. ←
- Vertical terminations are measured to bottom of termination cap.
- Horizontal pipe installed level with no rise.

F. Vent System and Diagrams

General Rules:

- When penetrating a combustible wall, a wall shield firestop must be installed.
- When penetrating a combustible ceiling, a ceiling firestop must be installed.
- Horizontal runs of vent do not require vertical rise; horizontal runs may be level.
- The PRIMO must be power vented using a PVI-SLP-B, PVV-SLP or a PVLP-SLP system.

WARNING! Risk of Fire! PRIMO models must be power vented using PVI-SLP-B, PVV-SLP or PVLP-SLP. Failure to vent properly could cause overheating and fire.

- The PRIMO comes standard with a 2 minute pre-purge function designed to remove gas from the appliance and establish a positive draft for the vent system.
- The PRIMO comes standard with a 20 minute post-purge function designed to eliminate condensation in the venting system components.
- Installation of a PowerFlow™ Heat Management System is required for the PRIMO.

⚠ WARNING

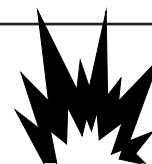


Fire Risk. Explosion Risk.

Do NOT pack insulation or other combustibles between ceiling firestops.

- ALWAYS maintain specified clearances around venting and firestop systems.
- Install wall shield and ceiling firestops as specified.

Failure to keep insulation or other material away from vent pipe could cause fire.



APPROVED VENT SYSTEMS

	HORIZONTAL TERMINATION	VERTICAL TERMINATION	DVP VENT COMPONENTS	SLP VENT COMPONENTS
PVI-SLP-B	ALLOWED	ALLOWED	ALLOWED	ALLOWED
PVLP-SLP	ALLOWED	NOT ALLOWED	ALLOWED	ALLOWED
PVV-SLP	NOT ALLOWED	ALLOWED	ALLOWED	ALLOWED

APPROVED VENT MAXIMUMS

MODEL	VENT SYSTEM	MAX. TOTAL VENT RUN (FT.)**	MAX. 90° ELBOWS	MAX. VERT. DROP (FT.)
PRIMO48 PRIMO48ST	PVI-SLP-B	60	6	12*
	PVLP-SLP	60	6	12*
	PVV-SLP	60	6	NOT ALLOWED
PRIMO60 PRIMO60ST	PVI-SLP-B	50	5	9*
	PVLP-SLP	50	5	9*
	PVV-SLP	50	5	NOT ALLOWED
PRIMO72 PRIMO72ST	PVI-SLP-B	40	4	9*
	PVLP-SLP	40	4	9*
	PVV-SLP	40	4	NOT ALLOWED

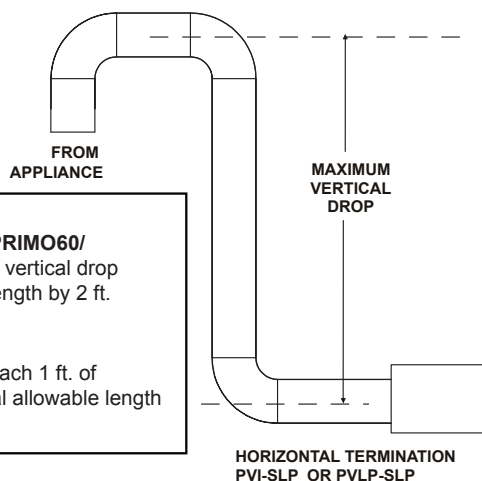
ADAPTER KITS

PART NUMBER	PART DESCRIPTION
DVP-2SL (Included with PRIMO)	Adapts from 8 in. DVP-series starting collars to 6-5/8 in. SLP series vent pipe.
DVP-SLP24	Adapts from 8 in. DVP-series starting collars to 6-5/8 in. SLP series vent pipe.

WARNING! Risk of Fire! Vertical termination is **NOT** allowed with PVLP-SLP. Fire could occur.
Horizontal termination is **NOT** allowed with PVV-SLP. Fire could occur.

* **NOTE:**
PRIMO48/PRIMO48ST & PRIMO60/
PRIMO60ST = Each 1 ft. of vertical drop
decreases total allowable length by 2 ft.

PRIMO72/PRIMO72ST = Each 1 ft. of
vertical drop decreases total allowable length
by 3 ft.



NOTE: The PVI-SLP-B and the PRIMO appliance must be separated by a minimum of 3 ft. of pipe. Refer to the PVI-SLP-B instructions included with the PVI-SLP-B kit.

NOTE: Maximum total vent run= Total vertical vent run + Total horizontal vent run
**= Horizontal termination allowed with both PVI-SLP and PVLP-SLP

NOTICE: If a pipe configuration includes a vertical component that goes downward, a vertical component going back upward is not allowed. Condensation will occur. A vertical drop is not allowed with the PVV-SLP.

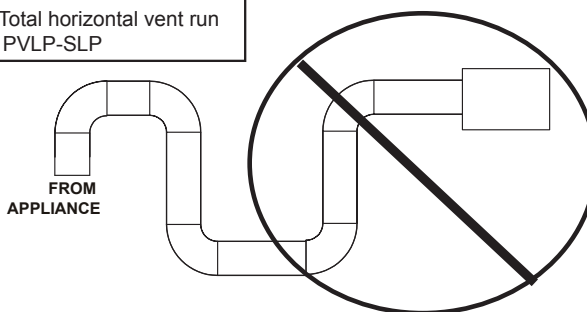


Figure 4.8

G. Power Vent Baffle Adjustment

PVI-SLP-B Baffle Adjustment

The PVI-SLP-B has a baffle adjustment which must remain set in the closed position. This baffle adjustment is located alongside the motor. The baffle adjustment is measured using the holes on the indicator bar of the PVI-SLP-B baffle. This bar raises as the baffle is opened and lowers as the baffle is closed. When only one hole is showing, the baffle is closed. The PRIMO requires that the baffle MUST remain set in the CLOSED position as indicated in Figure 4.9.

For more information regarding installation of the PVI-SLP-B, refer to the instruction included with that accessory.

CAUTION! Risk of Overheating! Set and secure baffle indicator as instructed. Overheating could occur causing appliance to shut down.

PRIMO48/PRIMO48ST (NG) Only:

Baffle Setting Exception: Due to the tendency of air to move more quickly through the power vent in a smaller size appliance, the PRIMO48/PRIMO48ST may require a “two-hole” setting instead of being closed. If the pilot is unstable, adjust the baffle. See the PVI-SLP-B installation instructions for baffle adjustment information.

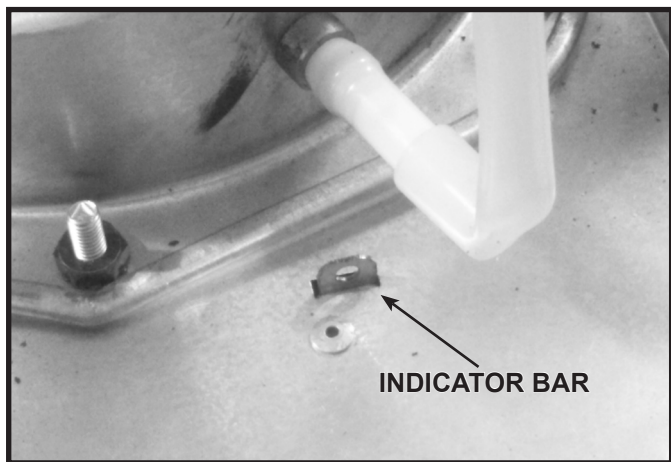


Figure 4.9 PVI-SLP-B Baffle Indicator

PVV-SLP Flue Restrictor Adjustment

CAUTION! Risk of Overheating! Set and secure flue restrictor as instructed. Overheating could occur causing appliance to shut down.

PRIMO48/PRIMO48ST (NG) Only:

Flue Restrictor Exception: Due to the tendency of air to move more quickly through the power vent in a smaller size appliance, the PVV-SLP flue restrictor may need to be set at no more than 1-1 on the PRIMO48 and PRIMO48ST. If the pilot is unstable, adjust the flue restrictor. See the PVV-SLP installation instructions for flue restrictor information.

PVLP-SLP Baffle Adjustment

The PVLP-SLP baffle is closed when the locking screw remains installed. The PRIMO requires that the baffle MUST remain in the CLOSED position as indicated in Figure 4.10.

For more information regarding installation of the PVLP-SLP, refer to the instruction included with that accessory.

PRIMO48/PRIMO48ST (NG) Only:

Baffle Setting Exception: Due to the tendency of air to move more quickly through the power vent in a smaller size appliance, the PVLP-SLP baffle may need to be opened up no more than 1/2 inch on the PRIMO48 and PRIMO48ST. If the pilot is unstable, adjust the baffle. See the PVI-SLP-B installation instructions for baffle adjustment information.

CAUTION! Risk of Overheating! DO NOT remove the locking screw on the baffle. Appliance could overheat.

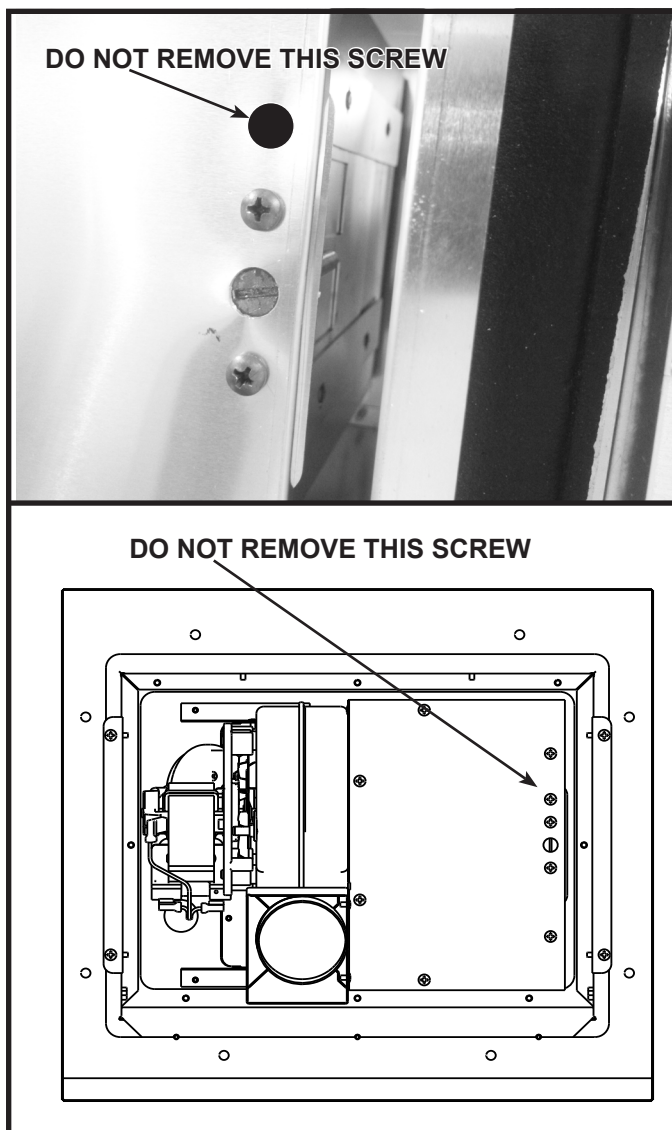


Figure 4.10 PVLP-SLP Baffle Locking Screw

5 Vent Clearances and Framing

A. Pipe Clearances to Combustibles

WARNING! Risk of Fire! Maintain air space clearance to vent. DO NOT pack insulation or other combustibles:

- Between ceiling firestops
- Between wall shield firestops
- Around vent system

Failure to keep insulation or other material away from vent pipe could cause overheating and fire.

- These clearances to combustibles override the clearances noted in the PVI-SLP-B installation instructions.
- Clearance above an elbow is 3 inches unless 3 feet of vertical pipe is installed between the 6 inch factory-installed pipe section and the first elbow. After 3 feet of vertical pipe is installed, the clearance is 1-1/2 inches.

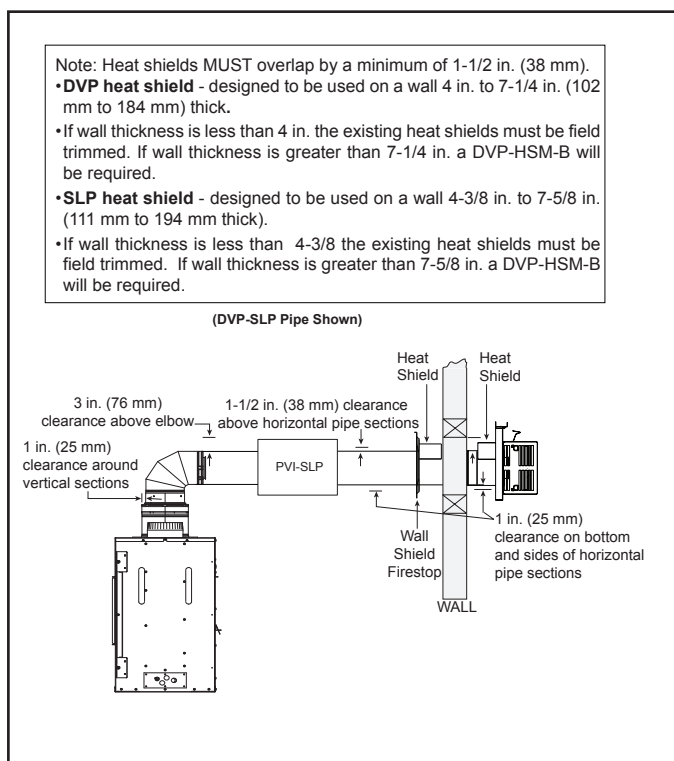


Figure 5.1 Horizontal Venting Clearances To Combustible Materials (PVI-SLP-B)

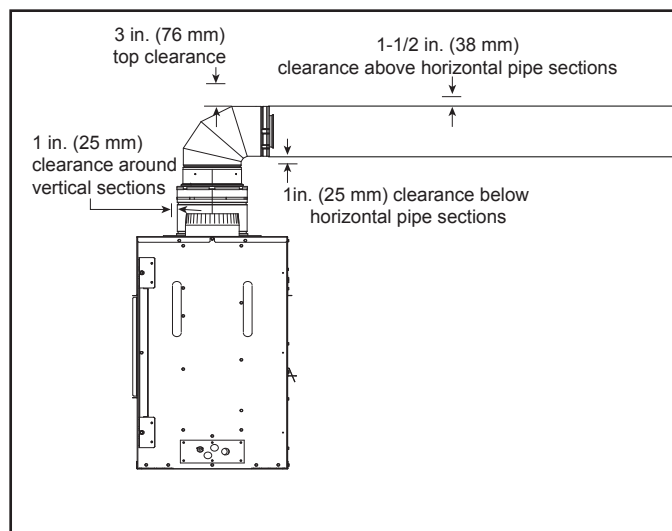


Figure 5.2 Clearances - Elbow Directly Off Top of Appliance (PVI-SLP-B/PVLP-SLP)

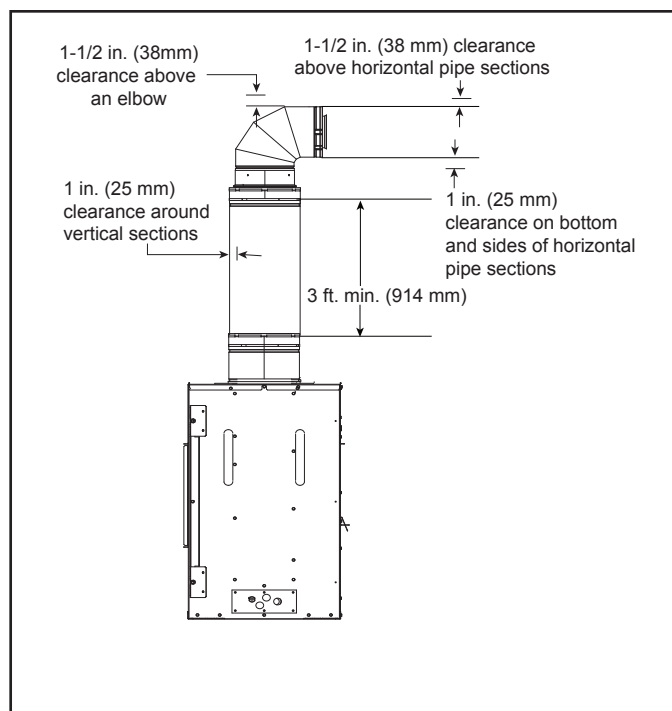


Figure 5.3 Clearances - 3 Feet of Vertical Pipe Before an Elbow (PVI-SLP-B/PVLP-SLP)

B. Wall Penetration Framing/Firestops

Combustible Wall Penetration

Whenever a combustible wall is penetrated, you must frame a hole for the wall shield firestop(s). The wall shield firestop maintains minimum clearances and prevents cold air infiltration.

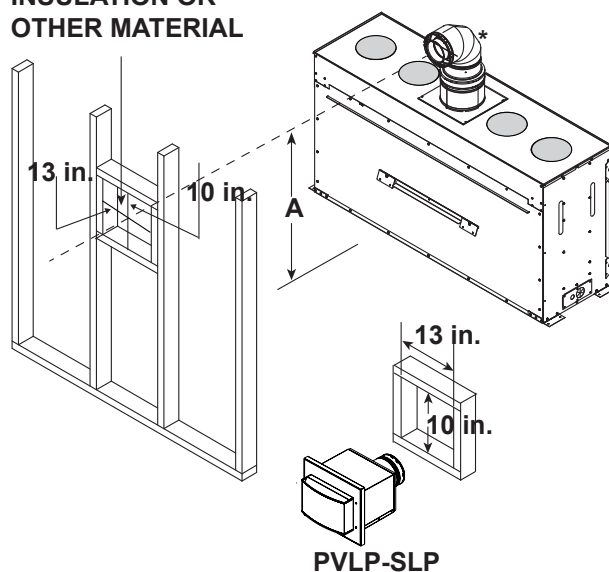
- The opening must be framed on all four sides using the same size framing materials as those used in the wall construction.
- SLP pipe - A wall shield firestop must be placed on each side of an interior wall. A minimum 1-1/2 in. (38 mm) overlap of attached heat shields must be maintained.
- DVP pipe - A wall shield firestop is required on one side only on interior walls. If your local inspector requires a wall shield firestop on both sides, then both wall shield firestops must have a heat shield (refer to Section 12.A.) attached to them.
- See instructions included with PVLP-SLP and PVI-SLP-B for clearance information.
- See Section 7.F. for information for regarding the installation of a horizontal termination cap.

Non-Combustible Wall Penetration

If the hole being penetrated is surrounded by non-combustible materials such as concrete, a hole with diameter one inch greater than the pipe is acceptable.

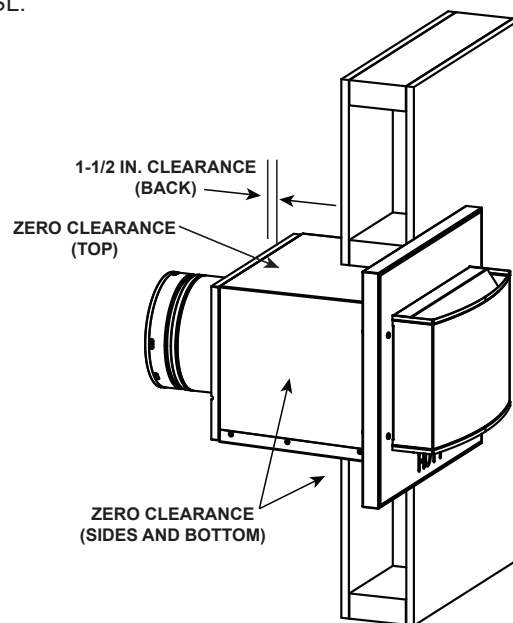
Whenever a non-combustible wall is penetrated, the wall shield firestop is only required on one side and no heat shield is necessary.

DO NOT PACK WITH INSULATION OR OTHER MATERIAL



MODEL	A
PRIMO	44-1/4 in.
PRIMOST	1124 mm

* Shows minimum vertical vented PVLP-SLP: Factory-installed DVP pipe, SLP90 elbow and included DVP-2SL.



See PVLP-SLP installation instructions for service access information.

Figure 5.4 Wall Penetration (PVLP-SLP)

C. Ceiling Firestop/Floor Penetration Framing

A ceiling firestop **MUST** be used between floors and attics.

- **DVP pipe only** - Frame an opening 10 in. by 10 in. (254 mm by 254 mm) whenever the vent penetrates a ceiling/floor. See Figure 5.5.
- **SLP pipe only** - Frame opening 9 in. x 9 in. (229 mm x 229 mm) whenever the vent penetrates a ceiling/floor.
- Frame the area with the same sized lumber as used in ceiling/floor joist.
- The ceiling firestop may be installed above or below the ceiling joists when installed with an attic insulation shield. It must be under joists between floors that are not insulated. Refer to Figure 5.6.
- Secure in place with nails or screws.

WARNING! Risk of Fire! DO NOT pack insulation around the vent. Insulation must be kept back from the pipe to prevent overheating.

D. Install Attic Insulation Shield

WARNING! Fire Risk. DO NOT allow loose materials or insulation to touch vent. *Hearth & Home Technologies* requires the use of an attic shield.

The International Fuel Gas Code requires an attic shield constructed of 26 gauge minimum steel that extends at least 2 in. (51 mm) above insulation.

- Attic insulation shields must meet specified clearances to combustible materials and be secured in place.
- An attic insulation shield kit is available from *Hearth & Home Technologies*. Contact your dealer to order. Install attic insulation shield according to instructions included with kit.

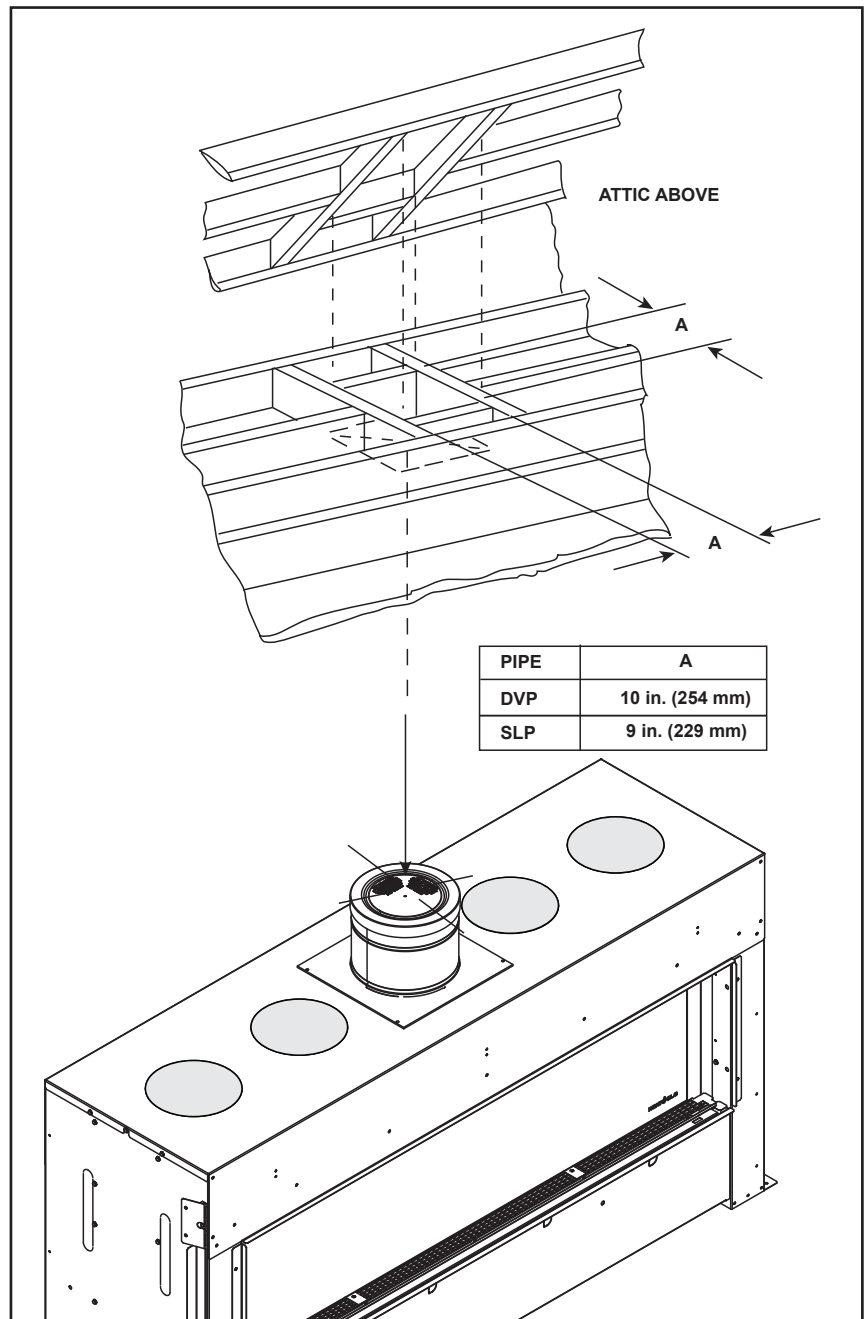


Figure 5.5 Installing Ceiling Firestop

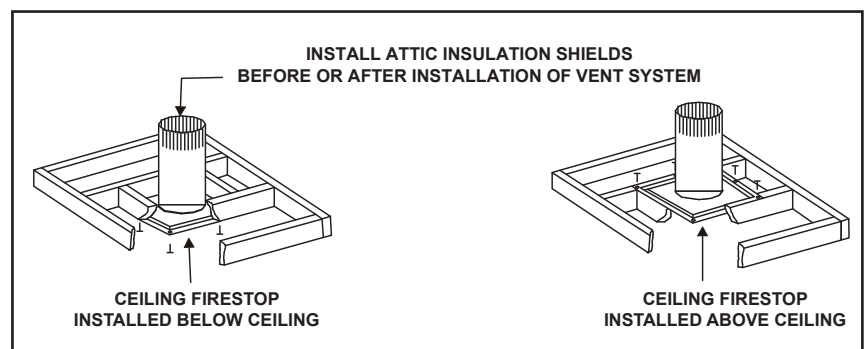


Figure 5.6 Installing the Attic Shield

6 Appliance Preparation

A. Top Standoff Preparation

CAUTION! Risk of Cuts, Abrasions or Flying Debris.
Wear protective gloves and safety glasses during installation. Sheet metal edges are sharp.

1. Figure 1 shows the standoffs in the position in which they are shipped. Rotate the four (4) top standoffs up into vertical position. Push the standoff support tab on each standoff toward the center of the appliance and fasten it in place using the supplied screw and pilot hole. See Figure 6.2.



Figure 6.1 Standoffs in Shipping Position



Figure 6.2 Standoffs in Vertical Position

B. Vent Collar Preparation

CAUTION! Risk of Cuts, Abrasions or Flying Debris. Wear protective gloves and safety glasses during installation. Sheet metal edges are sharp.

The PRIMO is shipped standard with an attached DVP pipe section. Do not remove. When SLP pipe will be used for venting, the included DVP-2SL adaptor can be used to make the conversion from DVP pipe to SLP pipe.

1. Place the 1/8 inch thick, square pipe gasket over the initial six inch vent section.
2. Secure square pipe gasket with four screws.
3. Remove DVP seal cap. Attach the included DVP-2SL to the vent system with the two screws.

Note: The DVP-2SL may be installed at any point within the appliance venting system.

Note: DO NOT remove installed DVP pipe section. Use DVP-2SL to convert for use with SLP pipe.

4. A minimum of one PowerFlow™ Heat Management System is required. Select required PowerFlow™ Heat Management System(s) and remove the appropriate knockout(s) as indicated in Figure 6.3. See Section 6.C for more information.

- Heat Zones (HEAT-ZONE-PRIMO)

Quantity 2 included in kit

- Passive Heat- 2 Options:

1. PHFR-PRIMO-48 / PHFR-PRIMO-60

(Front Discharge) Quantity 2 plenums per kit

Trim kit required; order separately

2. PHSI-PRIMO (Side or Open Top Discharge)

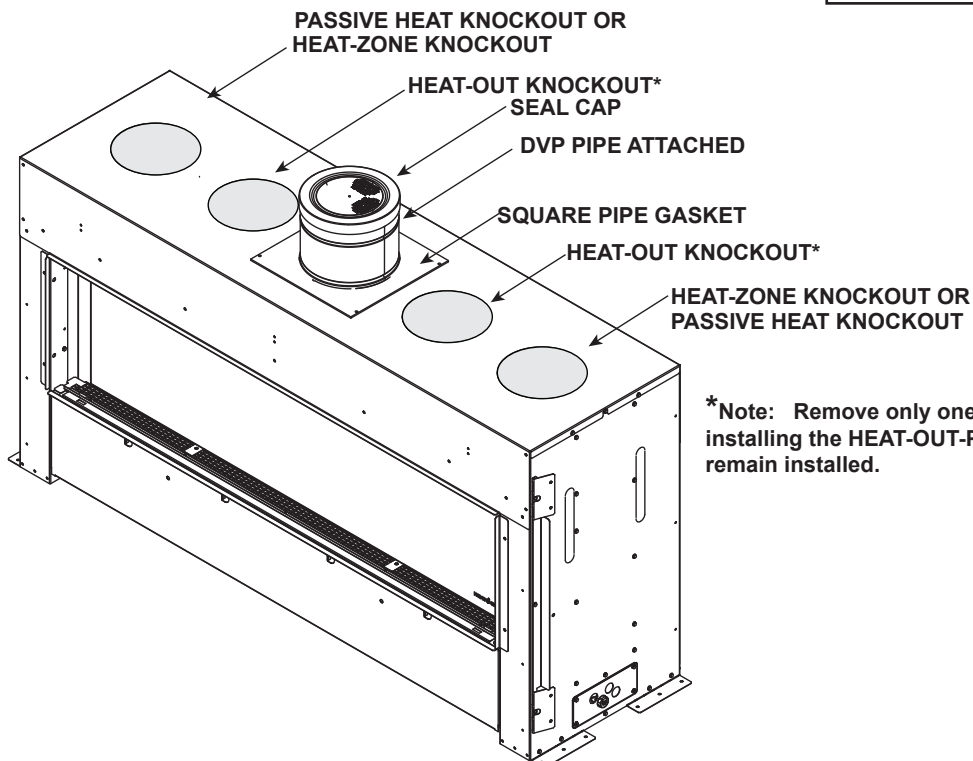
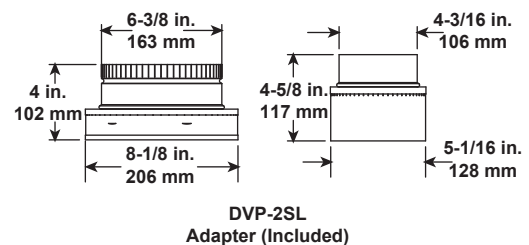
Quantity 2 registers included in kit

- Heat Out (HEAT-OUT-PRIMO)

Remove only one of the two knockouts if installing the HEAT-OUT-PRIMO. The other HEAT-OUT-PRIMO knockout must remain in the factory-installed position.

WARNING! Risk of Overheating! Remove only one knockout to install HEAT-OUT-PRIMO. Overheating of appliance and combustible materials will occur.

WARNING! Risk of Fire! DO NOT remove PowerFlow™ Heat Management knockout unless a PowerFlow™ Heat Management System will be connected at that location. Overheating of appliance and combustible materials will occur.



*Note: Remove only one of the two middle knockouts if installing the HEAT-OUT-PRIMO. The other knockout must remain installed.

Figure 6.3 Vent Collar Preparation

C. PowerFlow™ Heat Management

Introduction

PowerFlow™ Heat Management Systems allow the heat from the PRIMO appliance to be redirected as desired.

At least one PowerFlow™ Heat Management System is required on all PRIMO installations and must be installed by a qualified service technician at the time of the appliance installation. Follow the instructions shipped with the kit for installation and operation.

WARNING! Risk of Fire! A PowerFlow™ Heat Management system must be installed and operating when the appliance is turned on. Overheating of appliance and combustible materials will occur.

PowerFlow™ Heat Management System options are:

- HEAT-ZONE-PRIMO: The heat is diverted into an adjacent room.
- HEAT-OUT-PRIMO: The heat is diverted outside the home/building.
- PRIMO Passive Heat (PHFR-PRIMO-48 / PHFR-PRIMO-60 / PHSI-PRIMO): The heat is vented into the room in which the appliance is installed through a discharge opening(s). This option is available for PRIMO48, PRIMO48ST, PRIMO60 and PRIMO60ST models only.

At least one of these options must be installed and in operation whenever the appliance is turned on.

The PRIMO may utilize two PowerFlow™ Heat Management Systems, but not all are compatible. The HEAT-OUT-PRIMO kit may be used with either HEAT-ZONE-PRIMO or one of the Passive Heat options. HEAT-ZONE-PRIMO can not be used with either of the Passive Heat options. The dedicated knockouts, as shown in Figure 6.3, must be used only as indicated.

Prepare For Heat Management

NOTICE: Additional clearances are required for heat management systems installations. Provisions must be made in advance to ensure fit within the framing.

- Determine the heat management system(s) that will be installed.
- Remove the appropriate knockout(s).
- Center the duct collar around the exposed hole and attach it to the appliance.

Note: Do this BEFORE final positioning of the appliance.

- Determine the location for the air register/fan housing assembly.

Reference the appropriate instructions included with the PowerFlow™ Heat Management System kit for the remaining installation steps.

WARNING! Risk of Fire! DO NOT block PRIMO Passive Heat discharge openings! Overheating of appliance and combustible materials will occur.

D. Securing and Leveling the Appliance

WARNING! Risk of Fire! Prevent contact with:

- Sagging or loose insulation
- Insulation backing or plastic
- Framing and other combustible materials

Block openings into the chase to prevent entry of blown-in insulation. Make sure insulation and other materials are secured.

Failure to maintain air space clearance could cause overheating and fire.

To properly position, level, and secure the appliance, see below. Nailing tabs are provided to secure the appliance to the framing members.

- Bend out the two nailing tabs on each side.
- Place the appliance into position. See note below if installing Passive Heat option.
- Keep nailing tabs flush with the framing. See Figure 6.4.
- Level the appliance from side to side and front to back.
- Shim the appliance as necessary. It is acceptable to use wood shims underneath the appliance.
- Secure the appliance to the framing by using nails or screws through the nailing tabs.

Some figures in manual show the fireplace installed on the floor. However, this fireplace can be elevated off the floor provided that the fireplace is properly supported by framing materials and the ceiling clearances are maintained.

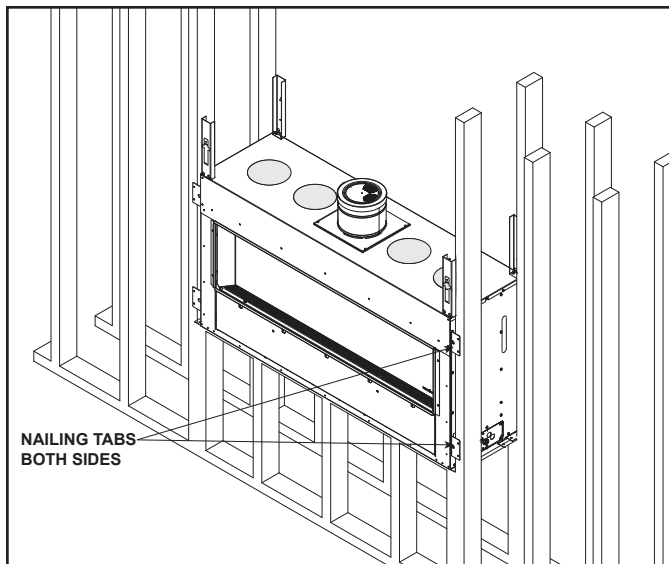


Figure 6.4 Nailing Tab Locations

Note Regarding Passive Heat Option:

The discharge opening must be located in the same room as the fireplace opening. For See-Through models, it is recommended that discharge opening is located on the control side of the appliance.

Setting the Fireplace into the Framing

The left and right nailing tabs were designed as a means to ensure the fireplace is mounted flush with the framing materials. See Figures 6.4-6.6.

1. The shipping flanges protrude further out from the appliance than the side standoffs. The shipping flange may be bent upward or broken off in order to place the appliance into position in the framing.
2. Bend out all nailing tabs. The see-through model will have eight nailing tabs. The single-sided model will have four nailing tabs.
3. Screw each nailing tab to the adjoining framing material. Ensure that the one inch air space clearance is maintained on the sides and back of the fireplace. See Figures 3.5-3.9 for framing and clearance details.

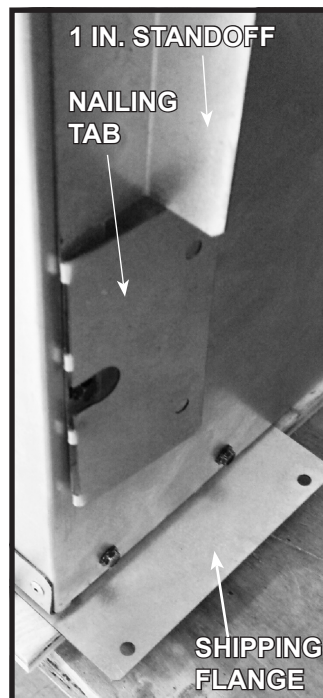


Figure 6.5 Nailing Tabs Shipping Position

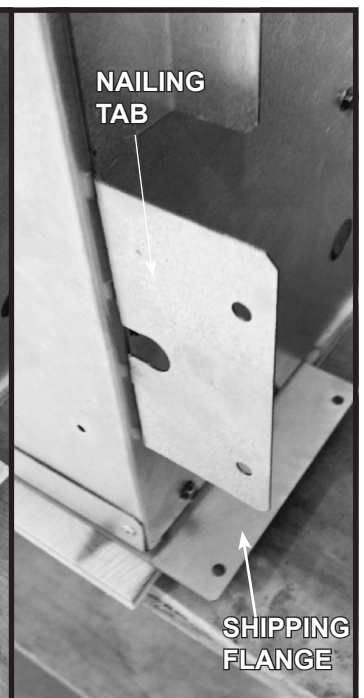
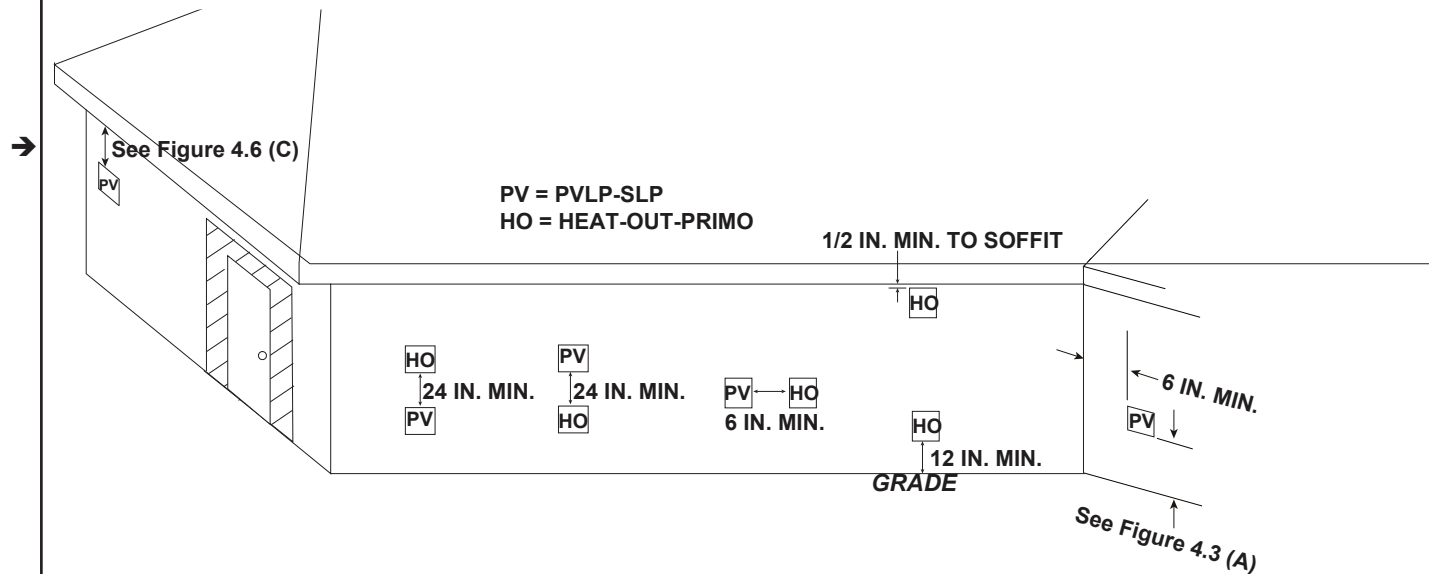


Figure 6.6 Nailing Tabs Installation Position

E. Power Vent Termination Clearances



NOTICE: There may be some odor associated with the PVLP-SLP discharge. Consider when selecting termination location.

Figure 6.7 Minimum Clearances for Termination

7 Venting and Chimneys

A. Assemble Vent Sections (DVP Only)

Attach Vent to the Firebox Assembly

Note: The end of the pipe sections with the lanced tabs will face toward the appliance.

Attach the first pipe section to the factory-installed 6 inch pipe section:

- Lanced pipe end of the starting collar.
- Inner pipe over inner collar.
- Push the pipe section until all lanced tabs snap in place.
- Lightly tug on pipe to confirm it has locked.
- Slide the gasket over the first vent section and place it flush to the appliance. This will prevent cold air infiltration. Secure with four screws. See Section 6.

All outer pipe joints must be sealed with 100% silicone (300 °F minimum continuous exposure rating) or aluminum foil duct tape, including the slip section that connects directly to the horizontal termination cap.

- Apply a bead of silicone sealant (300 °F minimum continuous exposure rating) inside the female outer pipe joint prior to joining sections. See Figure 7.1.
- Only outer pipes need to be sealed. All unit collar, pipe, slip section, elbow and cap outer flues shall be sealed in this manner, unless otherwise stated.

WARNING! Risk of Fire or Explosion! DO NOT break silicone seals on slip sections. Use care when removing termination cap from slip pipe. If slip section seals are broken during removal of the termination cap, vent could leak.

Assemble Pipe Sections

Per Figure 7.2:

- Start the inner pipe on the lanced end of section A into the flared end of section B.
- Start the outer pipe of section A over the outer pipe of section B.
- Once both vents sections are started, push firmly until all lanced tabs lock into place.
- Lightly tug on the pipe to confirm the tabs have locked.

It is acceptable to use screws no longer than 1/2 inch (13 mm) to hold outer pipe sections together. If predrilling holes, **DO NOT** penetrate inner pipe.

For 90° and 45° elbows that are changing the vent direction from horizontal to vertical, one screw minimum should be put in the outer flue at the horizontal elbow joint to prevent the elbow from rotating. Use screws no longer than 1/2 inch (13 mm). If predrilling screw holes, **DO NOT** penetrate inner pipe.



Figure 7.1 High Temperature Silicone Sealant

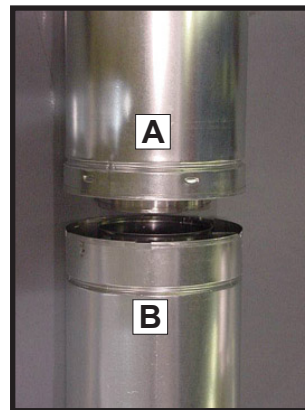


Figure 7.2

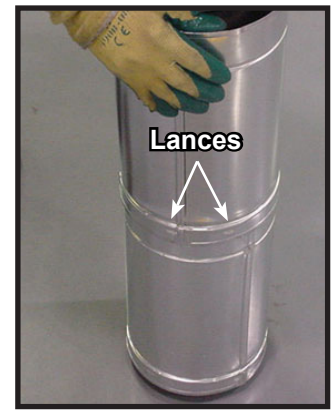
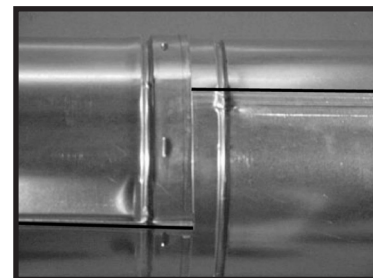
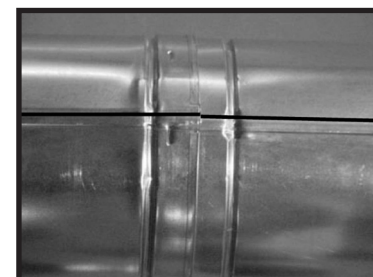


Figure 7.3

Note: Make sure that the seams are not aligned to prevent unintentional disconnection.



CORRECT



INCORRECT

Figure 7.4 Seams

Assemble Vent Sections

(SLP Only)

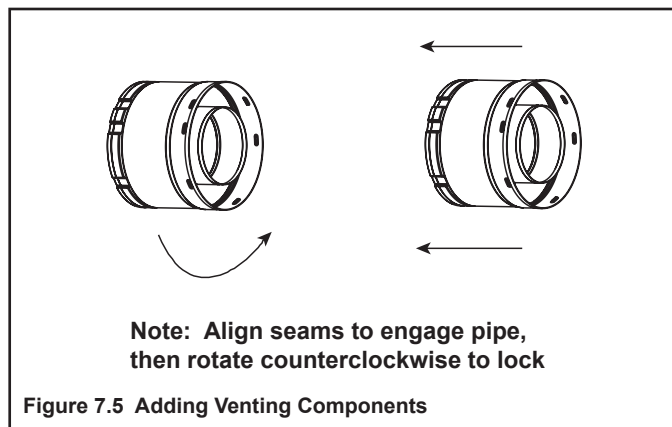
- Slide the gasket over the first vent section and place it flush to the appliance. This will prevent cold air infiltration. Secure with four screws. See Figure 6.3.
- Attach the included DVP-2SL adaptor to the corresponding DVP pipe section with two screws.
- Lock the vent components into place by sliding the pipe section onto the collar.
- Align the seam of the pipe and seam of collar to allow engagement. Rotate the vent component to lock into place. Use this procedure for all vent components. See Figure 7.5.
- Continue adding vent components, locking each succeeding component into place.
- Ensure that each succeeding vent component is securely fitted and locked into the preceding component.

It is acceptable to use screws no longer than 1/2 in. (13 mm) to hold outer pipe sections together. If predrilling holes, **DO NOT** penetrate inner pipe.

All outer pipe joints must be sealed with high temperature silicone (300 °F minimum continuous exposure rating) or aluminum foil duct tape, including the slip section that connects directly to the horizontal termination cap.

- Apply a bead of silicone sealant (300 °F minimum continuous exposure rating) inside the female outer pipe joint prior to joining sections. See Figure 7.1.
- Only outer pipes need to be sealed. All unit collar, pipe, slip section, elbow and cap outer flues shall be sealed in this manner, unless otherwise stated.

WARNING! Risk of Fire or Explosion! DO NOT break silicone seals on slip sections. Use care when removing termination cap from slip pipe. If slip section seals are broken during removal of the termination cap, vent could leak.



B. Assemble Slip Sections

- Slide the inner flue of the slip section into the inner flue of the pipe section and the outer flue of the slip section over the outer flue of the pipe section. See Figure 7.6.
- Slide together to the desired length.

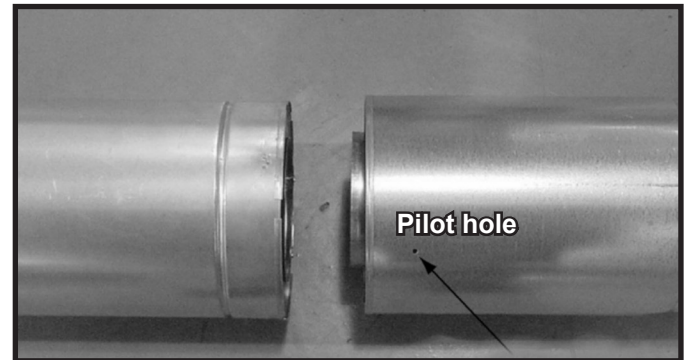


Figure 7.6 Slip Section Pilot Holes

- Maintain a 1-1/2 in. (38 mm) overlap between the slip section and the pipe section.
- Secure the pipe and slip section with two screws no longer than 1/2 in. (13 mm), using the pilot holes in the slip section. See Figure 7.7.

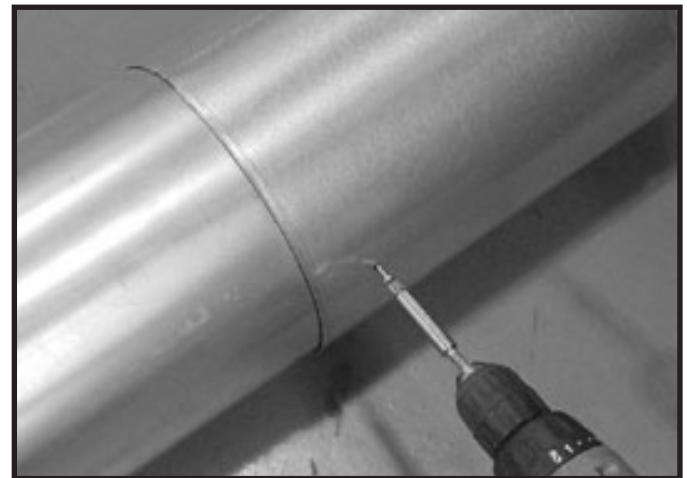


Figure 7.7 Screws into Slip Section

- Continue adding pipe as necessary following instructions in "Assembling Pipe Sections."

NOTICE: If slip section is too long, the inner and outer flues of the slip section can be cut to the desired length.

NOTICE: When installing a vent system with an HRC termination cap, all pipe system joints shall be sealed using a silicone sealant with a minimum of 300 °F continuous exposure rating.

- Apply a bead of silicone sealant inside the female outer pipe joint prior to joining sections.
- Only outer pipes are sealed, sealing the inner flue is not required.
- All unit collar, pipe, slip section, elbow and cap outer flues shall be sealed.

C. Secure the Vent Sections

- Vertical runs originating off the top of the appliance, with no offsets, must be supported every 8 ft. (2.44 m) after the maximum allowed 25 ft. (7.62 m) of unsupported rise.
- Vertical runs originating off the rear of the appliance, or after any elbow, must be supported every 8 ft. (2.44 m).
- Horizontal runs must be supported every 5 feet (1.52 m).
- Vent supports or plumbers strap (spaced 120° apart) may be used to support vent sections. See Figures 7.8 and 7.9.
- Wall shield firestops may be used to provide horizontal support to vent sections.
- SLP ceiling firestops have tabs that may be used to provide vertical support.

WARNING! Risk of Fire, Explosion or Asphyxiation! Improper support could allow vent to sag and separate. Use vent run supports and connect vent sections per installation instructions. **DO NOT** allow vent to sag below connection point to appliance.

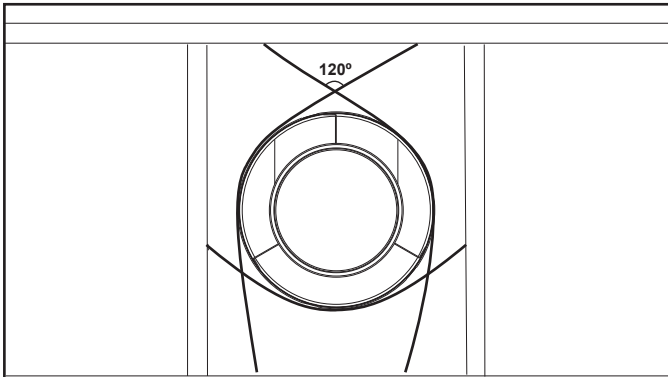


Figure 7.8 Securing Vertical Pipe Sections

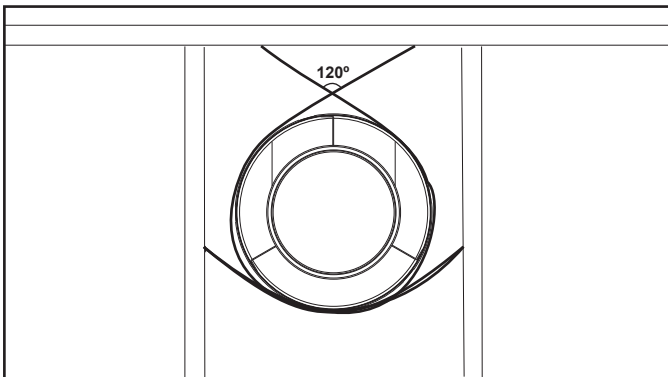


Figure 7.9 Securing Horizontal Pipe Sections

D. Disassemble Vent Sections

- Rotate either section (see Figure 7.10) so the seams on both pipe sections are aligned as shown in Figure 7.11
- Pull carefully to separate the pieces of pipe.

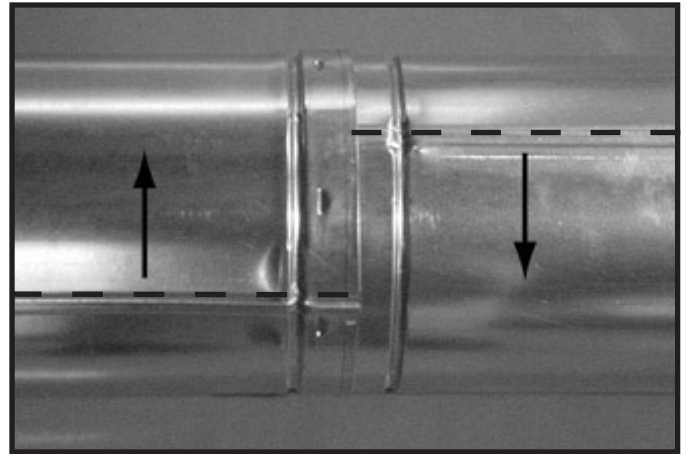


Figure 7.10 Rotate Seams for Disassembly

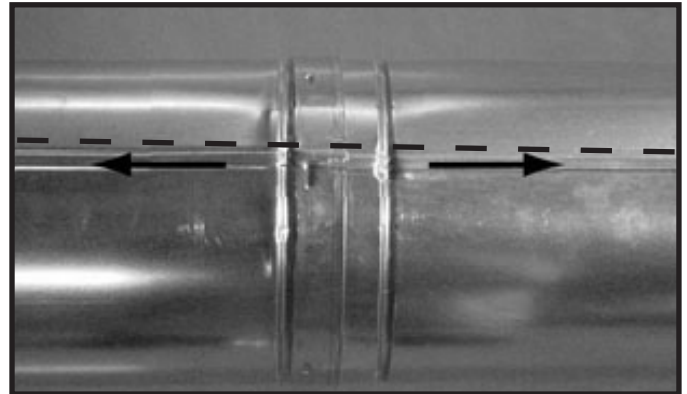


Figure 7.11 Align and Disassemble Vent Sections

E. Vertical Termination Requirements (PVV-SLP and PVI-SLP-B)

See minimum vent heights for various pitched roofs in Section 4.A to determine the length of pipe to extend through the roof.

PVV-SLP

- Refer to the instructions included with the PVV-SLP kit for the component installation steps. The steps in that instruction override the steps in this manual.

Install Metal Roof Flashing

- Slide the roof flashing over the pipe sections extending through the roof as shown in Figure 7.12.

NOTICE: Failure to properly caulk the roof flashing and pipe seams could permit entry of water.

- Caulk the gap between the roof flashing and the outside diameter of the pipe.
- Caulk the perimeter of the flashing where it contacts the roof surface. See Figure 7.12.
- Caulk the overlap seam of any exposed pipe sections that are located above the roof line.

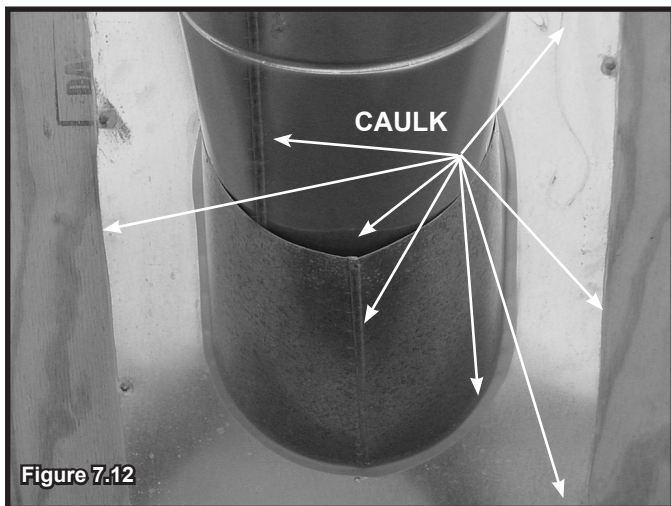


Figure 7.12

Assemble and Install Storm Collar

CAUTION! Risk of Cuts, Abrasions or Flying Debris. Wear protective gloves and safety glasses during installation. Sheet metal edges are sharp.

- Slide the storm collar onto the exposed pipe section and align brackets.
- Insert a bolt (provided) through the brackets and install nut. Do not completely tighten.



Figure 7.13 Install Bolt into Brackets

- Slide the assembled storm collar down the pipe section until it rests on the roof flashing (see Figure 7.14).
- Tighten nut and make sure the collar is tight against the pipe section.
- Caulk around the top of the storm collar. See Figure 7.14.

Install Vertical Termination Cap (DVP and SLP Pipe, PVI-SLP-B)

- Attach the vertical termination cap by sliding the inner collar of the cap into the inner flue of the pipe section while placing the outer collar of the cap over the outer flue of the pipe section.
- Secure the cap by driving three self-tapping screws (supplied) through the pilot holes in the outer collar of the cap into the outer flue of the pipe. See Figure 7.14.



Figure 7.14

F. Horizontal Termination Requirements

Heat Shield Requirements for Horizontal Termination (PVI-SLP-B)

WARNING! Risk of Fire! To prevent overheating and fire, heat shields must extend through the entire wall thickness.

- **DO NOT** remove the heat shields attached to the wall shield firestop and the horizontal termination cap (shown in Figure 7.15).
- Heat shields must overlap 1-1/2 in. (38 mm) minimum.

There are two sections of the heat shield. One section is factory-attached to the wall shield firestop. The other section is factory-attached to the cap. See Figure 7.15.

If the wall thickness does not allow the required 1-1/2 in. (38 mm) heat shield overlap when installed, an extended heat shield must be used.

- If the wall thickness is less than 4 in./102 mm (DVP) or 4-3/8 in./ 111 mm (SLP), the heat shields on the cap and wall shield firestop must be trimmed. A minimum 1-1/2 in. (38 mm) overlap **MUST** be maintained.
- Use an extended heat shield if the finished wall thickness is greater than 7-1/4 in. (184 mm).
- The extended heat shield may need to be cut to length maintaining sufficient length for a 1-1/2 in. (38 mm) overlap between heat shields.
- Attach the extended heat shield to either of the existing heat shields using the screws supplied with the extended heat shield. Refer to vent components diagrams in the back of this manual.
- Rest the small leg on the extended heat shield on top of the pipe section to properly space it from the pipe section.

Important Notice: Heat shields may not be field constructed.

Install Horizontal Termination Cap (PVI-SLP-B)

WARNING! Risk of Fire! The telescoping flue section of the termination cap **MUST** be used when connecting vent.

- 1-1/2 (38 mm) minimum overlap of flue telescoping section is required.

Failure to maintain overlap could cause overheating and fire.

- Vent termination must not be recessed in the wall. Siding may be brought to the edge of the cap base.
- Flash and seal as appropriate for siding material at outside edges of cap.
- When installing a horizontal termination cap, follow the cap location guidelines as prescribed by current **ANSI Z223.1** and **CAN/CGA-B149** installation codes and refer to Section 6 of this manual.

CAUTION! Risk of Burns! Local codes may require installation of a cap shield to prevent anything or anyone from touching the hot cap.

NOTICE: For certain exposures which require superior resistance to wind-driven rain penetration, a flashing kit and HRC caps are available. When penetrating a brick wall, a brick extension kit is available for framing the brick.

Note: When using termination caps with factory-supplied heat shield attached, no additional wall shield firestop is required on the exterior side of a combustible wall.

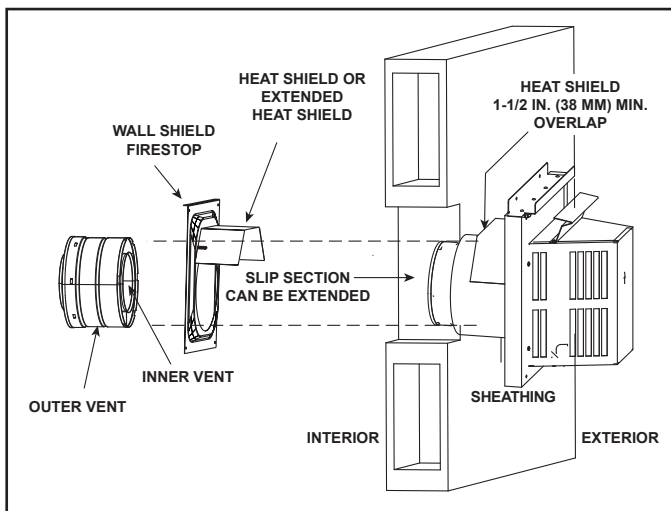


Figure 7.15 Venting Through the Wall - PVI-SLP-B

- Flash and seal as appropriate for siding material at outside edges of cap.

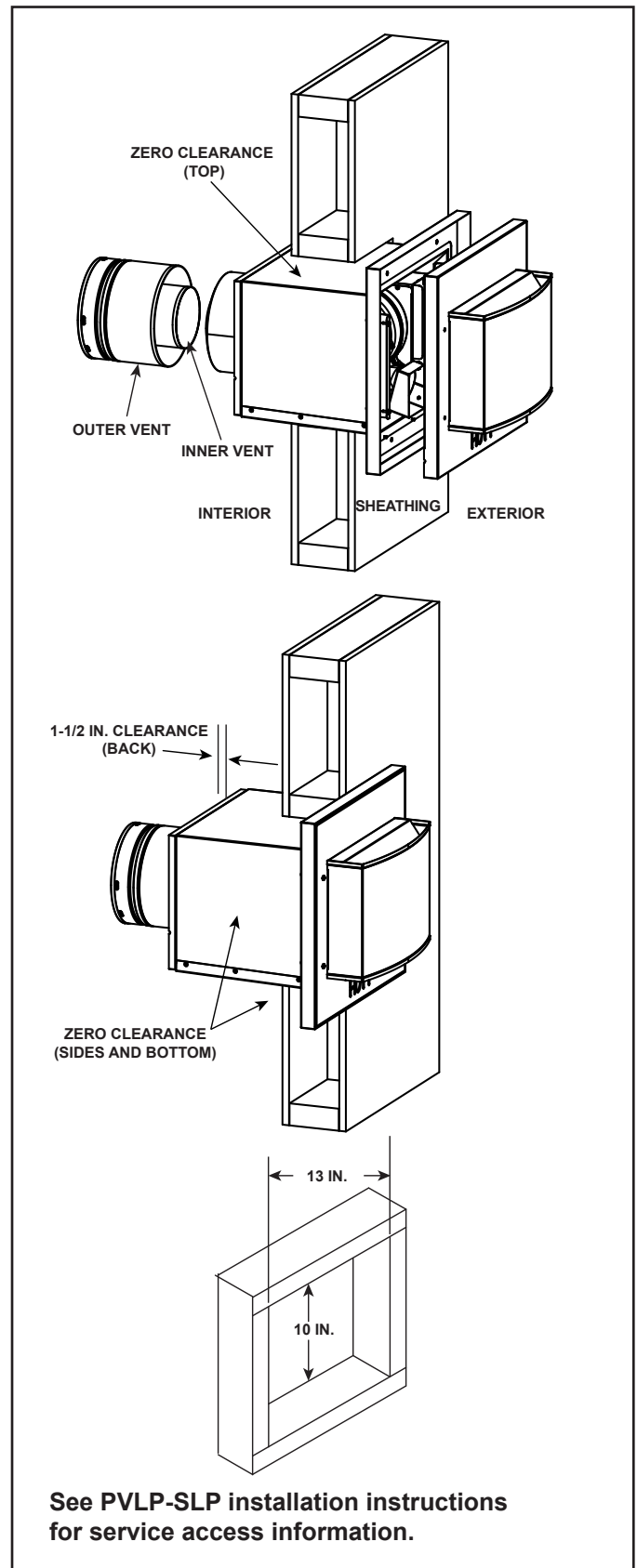


Figure 7.16 Venting Through the Wall - PVLP-SLP

Install PVLP-SLP Horizontal Termination Cap

WARNING! Risk of Fire! The telescoping flue section of the termination cap **MUST** be used when connecting vent.

- 1-1/2 (38 mm) minimum overlap of flue telescoping section is required.

Failure to maintain overlap could cause overheating and fire.

- Vent termination must not be recessed in the wall. Siding may be brought to the edge of the cap base.

8 Electrical Information

A. General Information

WARNING! Risk of Shock or Explosion! DO NOT wire 110-120 VAC to the valve or to the appliance wall switch. Incorrect wiring will damage controls.

NOTICE: This appliance must be electrically wired and grounded in accordance with local codes or, in the absence of local codes, with **National Electric Code ANSI/NFPA 70-latest edition** or the **Canadian Electric Code CSA C22.1**.

- Wire the appliance junction box to unswitched 110-120 VAC. This is required for proper operation of the appliance.
- A 110-120 VAC circuit for this product must be protected with ground-fault circuit-interrupter protection, in compliance with the applicable electrical codes, when it is installed in locations such as in bathrooms or near sinks.
- Low voltage and 110/120 VAC voltage cannot be shared within the same wall box.
- See Figures 8.1, 8.7 and 8.8 for routing electrical power from the appliance to the power vent (PVI-SLP-B or PVLP-SLP), wall switch and PowerFlow™ Heat Management System.

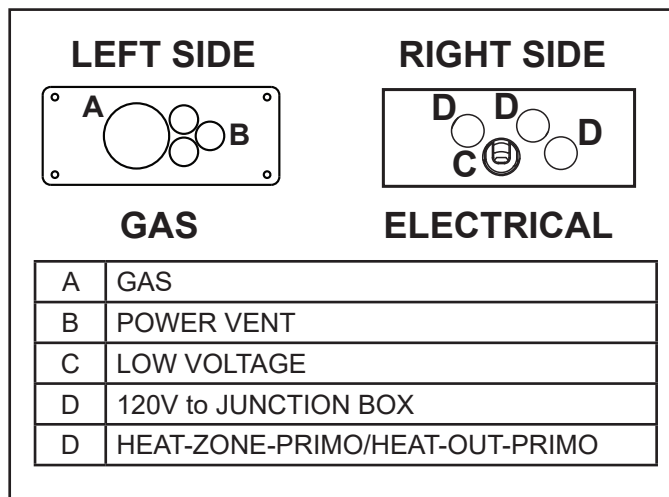


Figure 8.1 Access Plates

Electrical Service and Repair

WARNING! Risk of Shock! Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

WARNING! Risk of Shock! Replace damaged wire with type 105° C rated wire. Wire must have high temperature insulation.

Accessories Requirements

- This appliance must be used with the supplied wall switch and remote control.

Wiring for optional Hearth & Home Technologies approved accessories should be done now to avoid reconstruction. Follow instructions that come with those accessories.

- The PRIMO model requires electrical power in order to operate the required PowerFlow™ Heat Management System and power vent. If electrical power service is interrupted during operation of this model, the appliance will not operate. **Battery power is not an option on the PRIMO.**
- If the PHFR-PRIMO-48 or PHFR-PRIMO-60 PowerFlow™ Heat Management System is selected for PRIMO48ST or PRIMO60ST, Hearth & Home Technologies recommends the control side of the appliance be located in the same room as the discharge opening.

Appliance Reset Switch (Module Reset)

- Press the RESET switch located on the left side of the transition media tray. Use a small, flat object to access the switch. Once the RESET switch has been pressed, attempt to start the appliance. See Figure 8.2.

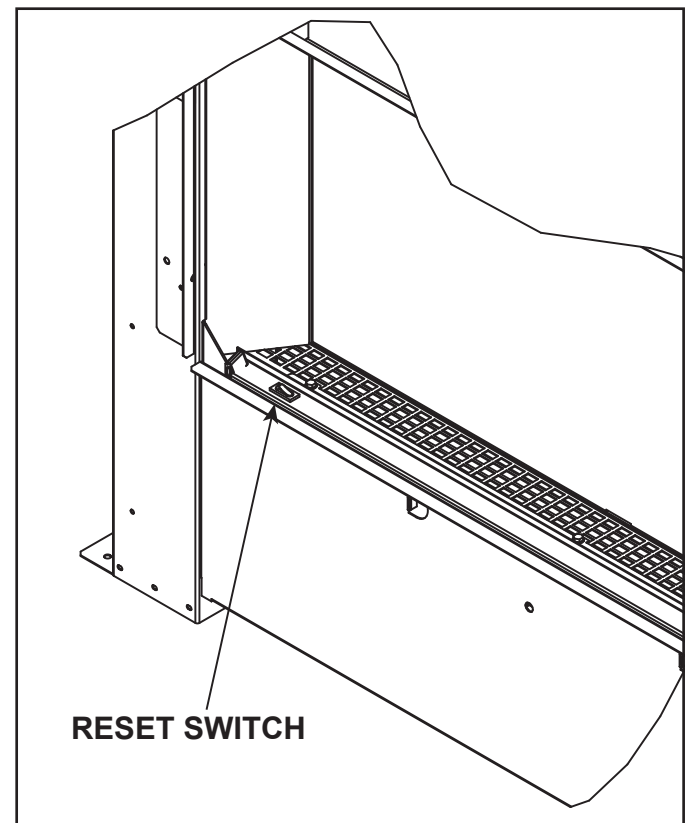


Figure 8.2 Reset Switch Location - Bottom Left

Junction Box Wiring

WARNING! Risk of Shock! Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

WARNING! Risk of Shock! Replace damaged wire with type 105° C rated wire. Wire must have high temperature insulation.

IMPORTANT NOTE: The lower access cover panel is removable if finishing materials are not installed. See Figure 8.5. If finishing materials are installed, lift the transition media tray out of glass frame bracket to access valve cavity.

CAUTION! Risk of Cuts! Wear protective gloves and safety glasses during installation. Use suction cups to handle safety barrier glass.

In the event that the junction box may need to be accessed or installed after finish methods have been applied, access is possible by removing the barrier glass and transition media tray. See Section 10 for details.

1. Remove the one screw that secures the junction box to the control tray panel. See Figure 8.3.
2. Route the wire through the access plate using a strain relief and down through the wire slot located behind the junction box. See Figure 8.1 and 8.3.

3. Make the connection inside the junction box to the 110-120VAC wire. Connect green to the ground nut, black to black, and white to white.
4. To reattach the junction box, insert one end of the junction box in the slot provided and securely screw the other end of the junction box to the control tray panel.

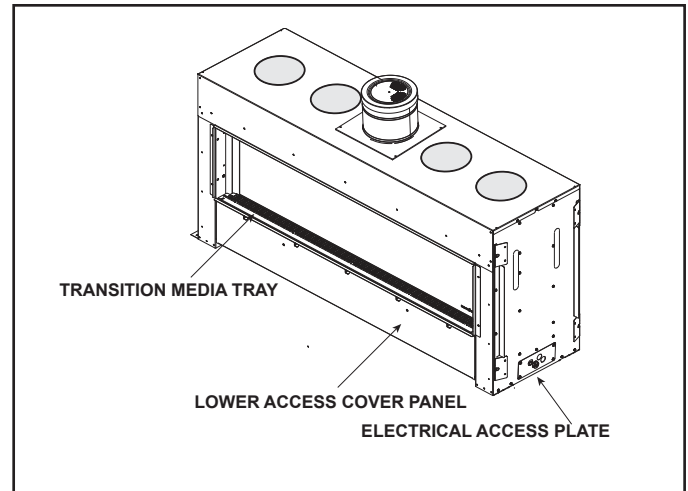


Figure 8.5 Junction Box/Control Service Access



Figure 8.3 Junction Box Detail



Figure 8.4 Valve Cavity (Lower Access Cover Panel Removed)

LED Lighting

WARNING! Risk of Shock! Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

WARNING! Risk of Shock! Replace damaged wire with type 105° C rated wire. Wire must have high temperature insulation.

The functions and colors for the LED lighting on the PRIMO appliance are controlled by the included wall switch.

LED Switch Wiring

Wire the LED switch with the included low voltage wire. Be sure to install the switch and wiring according to the orientation shown in Figure 8.6.

LED Switch Operation

Three white toggle switches are used to operate the interior lighting for the fireplace. There are seven color options. See Figure 8.6. Flipping a combination of these three buttons activates the desired color. The chart in Figure 8.6 shows the combinations for each of the seven colors.

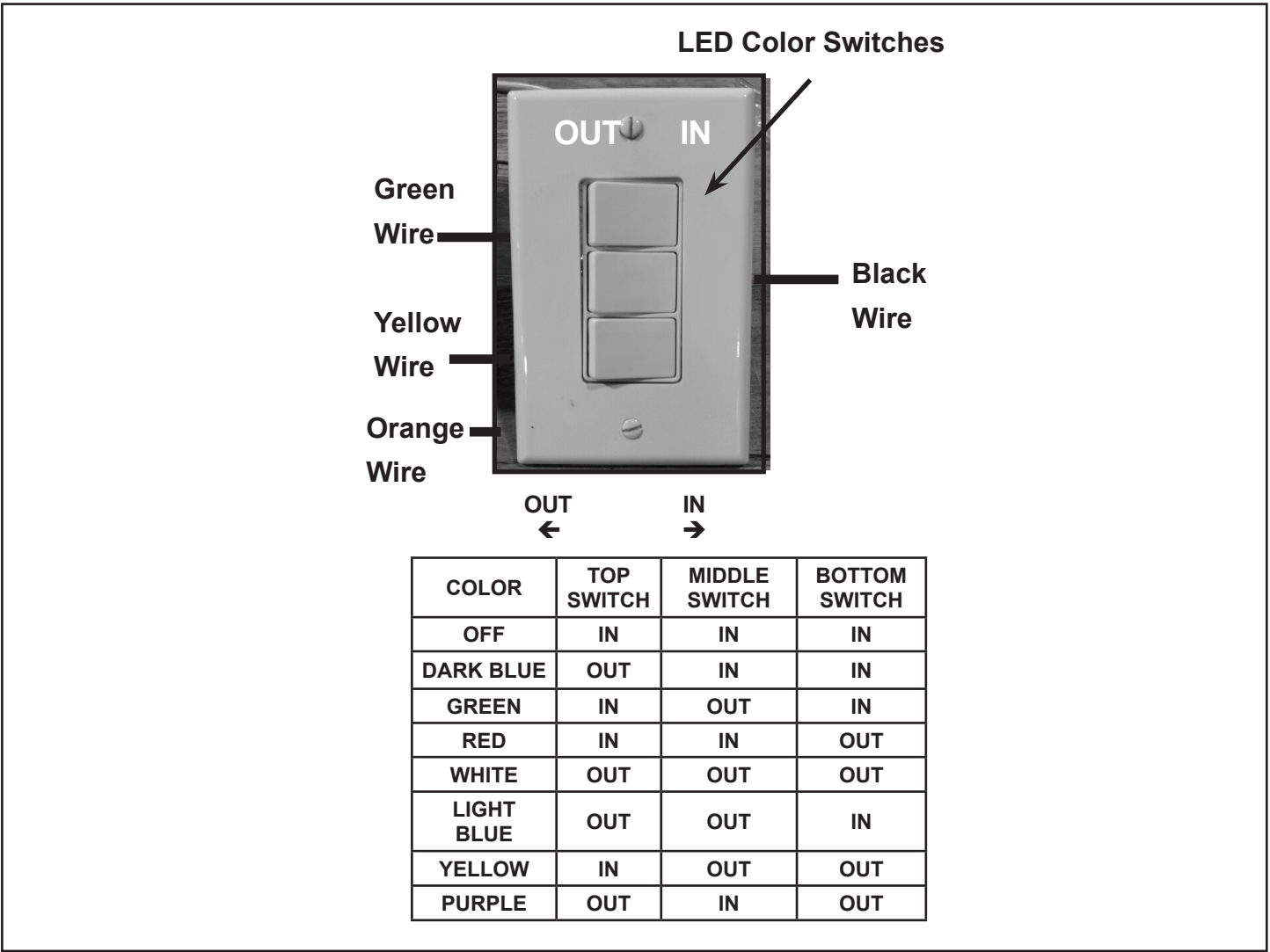


Figure 8.6 LED Switch Operation

B. Wiring Requirements

IntelliFire® Plus Ignition System Wiring

- Wire the appliance junction box to 110-120 VAC for proper operation of the appliance.

WARNING! Risk of Shock or Explosion! DO NOT wire IPI controlled appliance junction box to a switched circuit. Incorrect wiring will override IPI safety lockout.

- Refer to Figure 8.7, IPI Wiring Diagram.
- This appliance is equipped with an IntelliFire Plus control valve which operates on a 6 volt/1.5 AMP system.
- Plug the 6 volt transformer plug into the appliance junction box to supply power to the appliance.

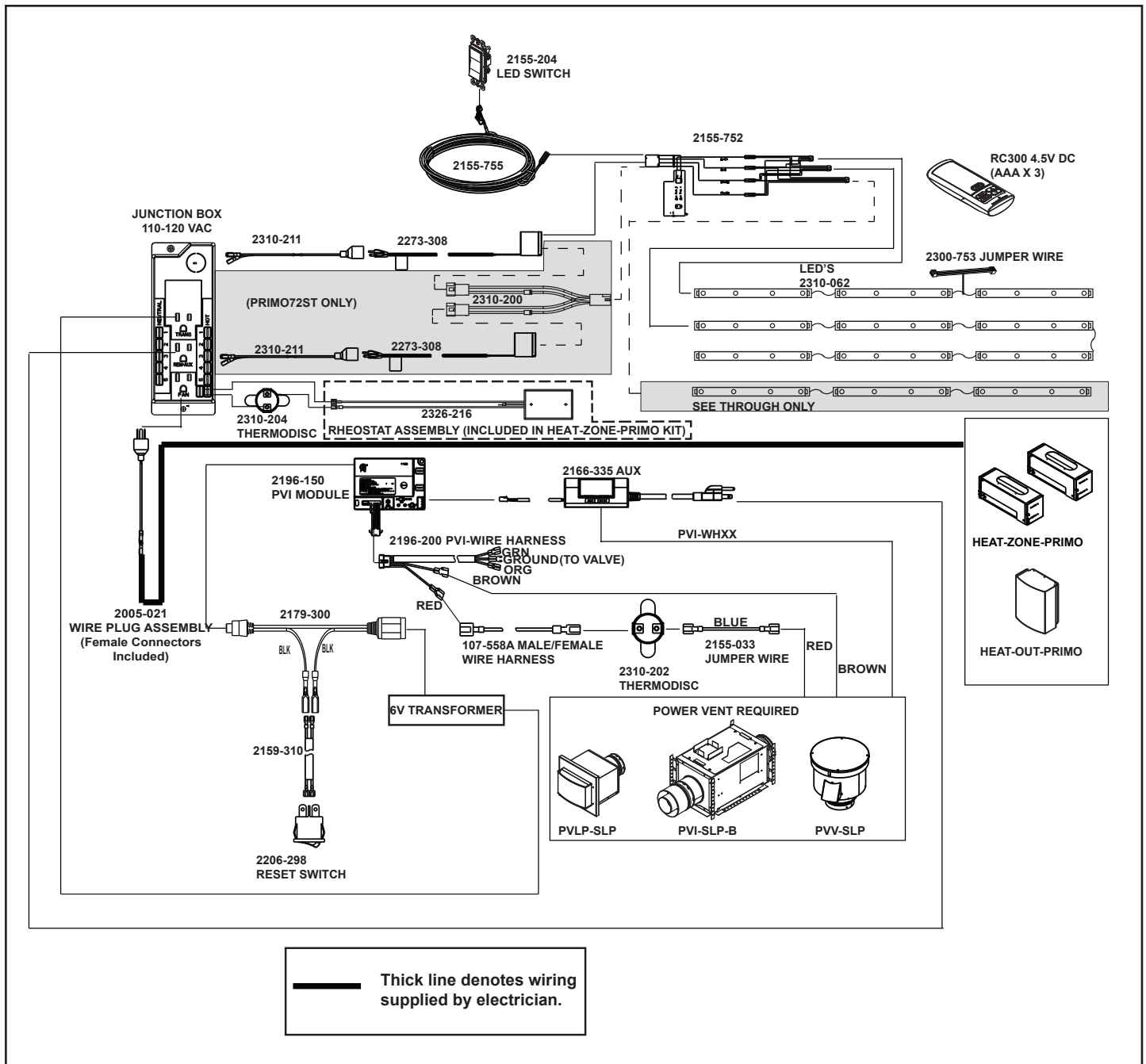


Figure 8.7 PRIMO Wiring Diagram

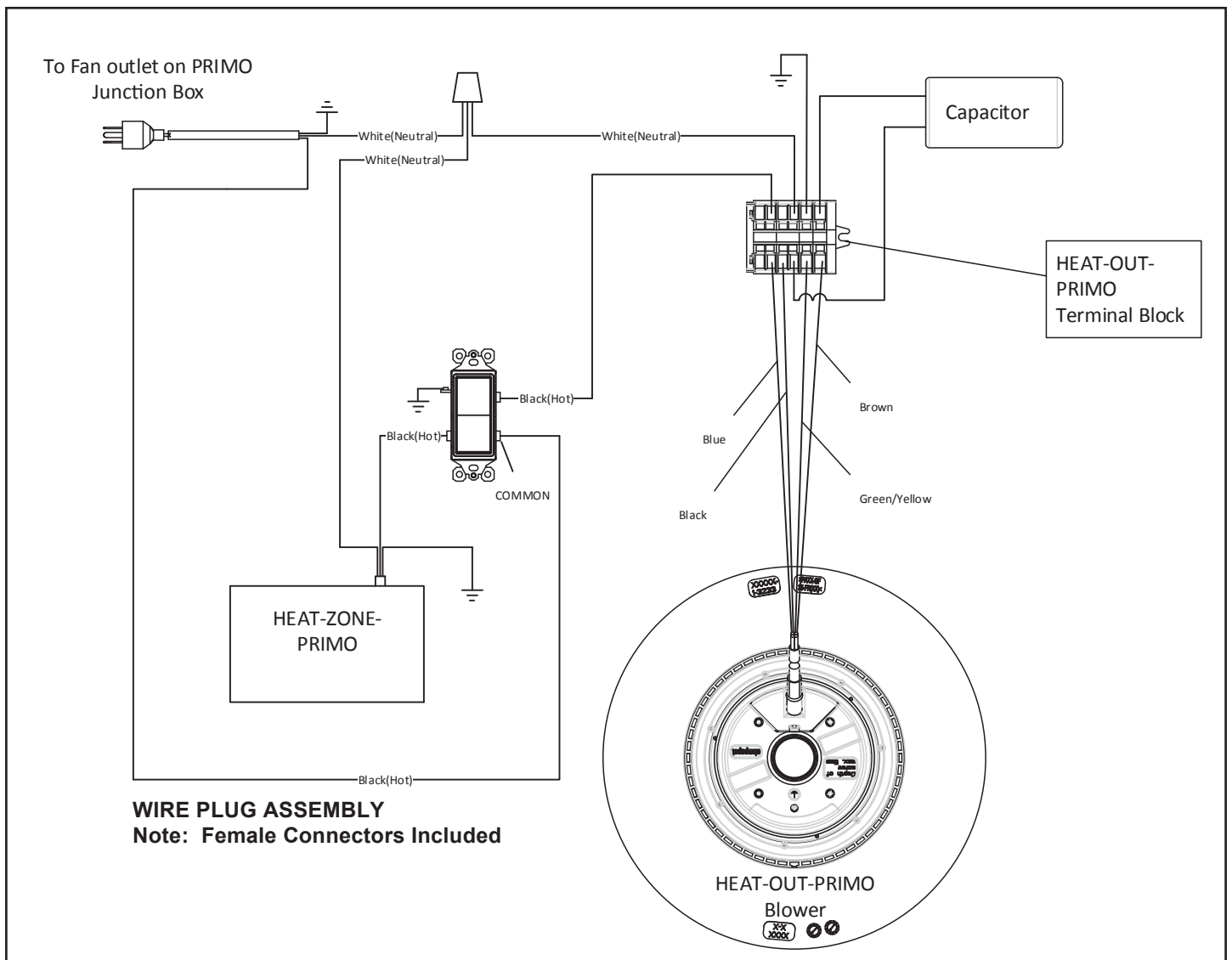


Figure 8.8 HEAT-ZONE-PRIMO Incorporated with HEAT-OUT-PRIMO



9 Gas Information

A. Fuel Conversion

- Make sure the appliance is compatible with available gas types.
- Conversions must be made by a qualified service technician using Hearth & Home Technologies specified and approved parts.

B. Gas Pressure

- Optimum appliance performance requires proper input pressures.
- Gas line sizing requirements will be determined in ANSI Z223.1 National Fuel Gas Code in the USA and CAN/CGA B149 in Canada.
- Pressure requirements are:

Gas Pressure	Natural Gas	Propane
Minimum inlet pressure	5.0 in. w.c.	11.0 in. w.c.
Maximum inlet pressure	10.0 in. w.c.	13.0 in. w.c.
Manifold pressure	3.5 in. w.c.	10.0 in. w.c.

WARNING! Risk of Fire or Explosion! High pressure will damage valve. Low pressure could cause explosion.

- Verify inlet pressures. Verify minimum pressures when other household gas appliances are operating.
- Install regulator upstream of valve if line pressure is greater than 1/2 psig.
- Valve pressure taps are accessible by removing the lower access cover panel. See Figure 9.1 and 9.2. If the appliance has been fully installed and finished, remove the barrier glass and transition media tray.

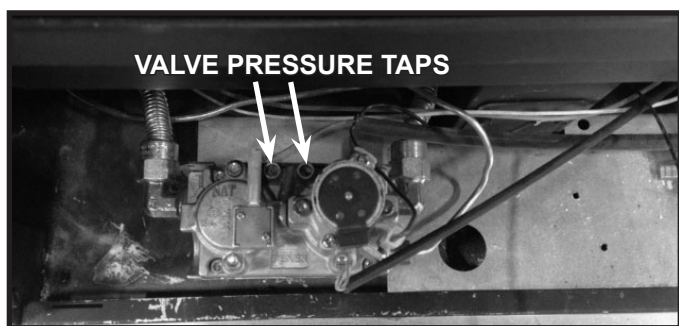





Figure 9.1. Valve Pressure Taps.

 WARNING	
	Fire Risk. Explosion Hazard. High pressure will damage valve.
	<ul style="list-style-type: none">• Disconnect gas supply piping BEFORE pressure testing gas line at test pressures above 1/2 psig.• Close the manual shutoff valve BEFORE pressure testing gas line at test pressures equal to or less than 1/2 psig.
	

Note: Have the gas supply line installed in accordance with local codes, if any. If not, follow ANSI Z223.1. Installation should be done by a qualified installer approved and/or licensed as required by the locality. (In the Commonwealth of Massachusetts installation must be performed by a licensed plumber or gas fitter).

Note: A listed (and Commonwealth of Massachusetts approved) 1/2 in. (13 mm) T-handle manual shut-off valve and flexible gas connector are connected to the 1/2 in. (13 mm) control valve inlet.

- **If substituting for these components, please consult local codes for compliance.**

C. Gas Service Access

IMPORTANT NOTE: The lower access cover panel is removable if finishing materials are not installed. See Figure 9.2. If finishing materials are installed, lift the transition media tray out of glass frame bracket to access valve cavity.

CAUTION! Risk of Cuts! Wear protective gloves and safety glasses during installation. Use suction cups to handle safety barrier glass.

1. Remove the safety barrier glass with two suction cups. Lift the glass up and out of the opening. See Section 11 for instructions.
2. Remove side glass or granite transition panels and remove the granite and/or glass transition brackets located on the left and right sides of the appliance opening. See Section 10 for details.

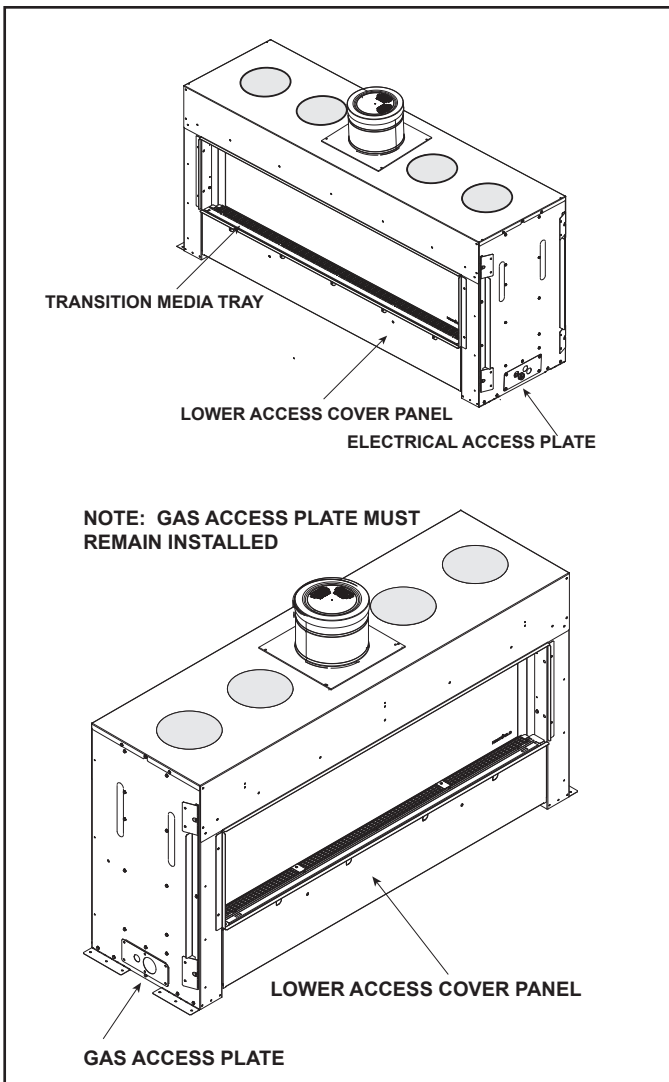


Figure 9.2. Gas Service Access

3. Remove the transition media from the appliance. Lift the transition media tray out of appliance. Disconnect the reset switch. The transition media tray fits tightly, lift carefully.
4. Loosen two shoulder bolts from the transition LED tray assembly located below the appliance opening. Carefully remove the transition LED tray assembly.

NOTICE: LED wires are installed. Handle transition LED tray assembly with care.

5. Turn off power to the module and valve by unplugging the 6V transformer from the junction box.
6. Turn off gas valve. The red shutoff knob is located on the supply line. Turn ball valve off.

If additional access is needed, proceed as follows:

7. Remove firebox glass from appliance by unlatching the top spring latches from the glass frame and lifting glass frame assembly out of the bottom bracket. See Section 11.
8. Remove interior media, logs, and panels from the appliance if already installed.
9. Remove the burner glass. See Figure 9.3.
10. Remove the media tray. It is attached to the interior firebox bottom with screws. See Figure 9.3.
11. Remove the two screws that attach the pilot to the burner leg.
12. Remove the six screws securing the burner to the firebox sides and disengage burner from orifice. Remove burner. See Figure 9.4.
13. Remove the screws that secure the glass window. Remove the glass window. Handle with care. See Figure 9.5.
14. Carefully remove LED tray assembly from appliance by lifting up and out through the bottom glass opening.

NOTICE: LED wires are installed. Handle transition LED tray assembly with care.

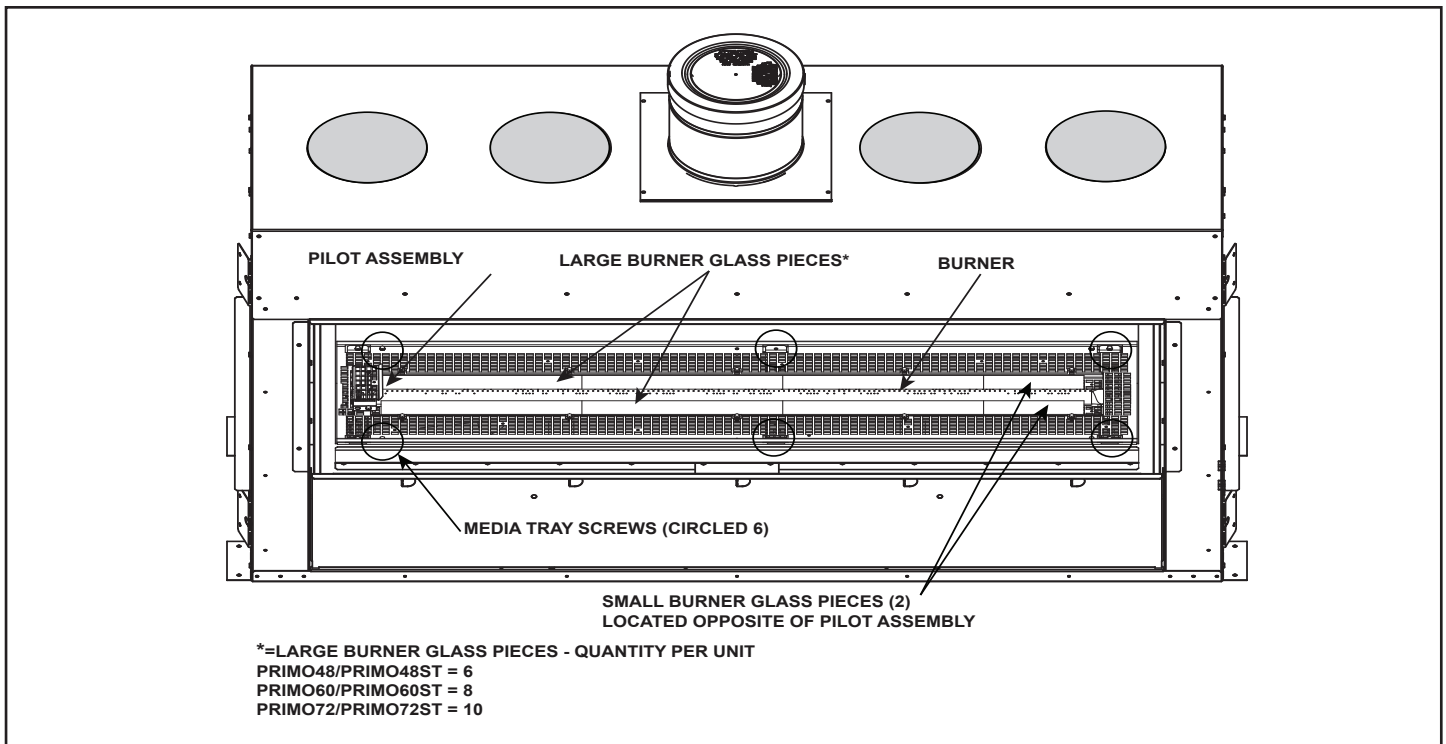


Figure 9.3 Base Pan with Burner, Pilot Cover and Burner Glass

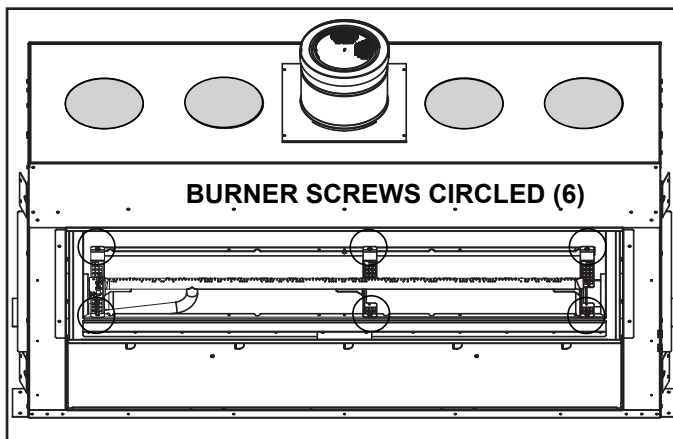


Figure 9.4 Location of Burner Screws

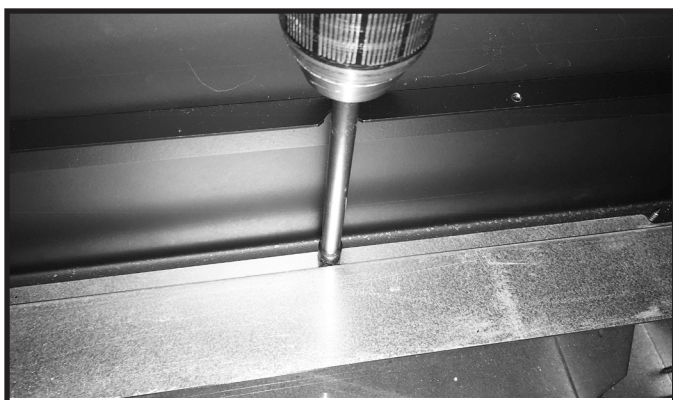


Figure 9.5 Additional Gas and Electrical Access

D. Gas Connection

- Refer to Figure 9.7 for location of gas line access in appliance.
- Gas line must be run through the left side of appliance.
- The gap between supply piping and gas access hole may be caulked with caulk with a minimum of 300 °F continuous exposure rating or stuffed with non-combustible, unfaced insulation to prevent cold air infiltration.
- Gas access plate must remain installed or barrier glass will become hot.

CAUTION! Risk of Burns! Do NOT remove gas access plate.

- Hot barrier glass could cause burns.
- Appliance will overheat.

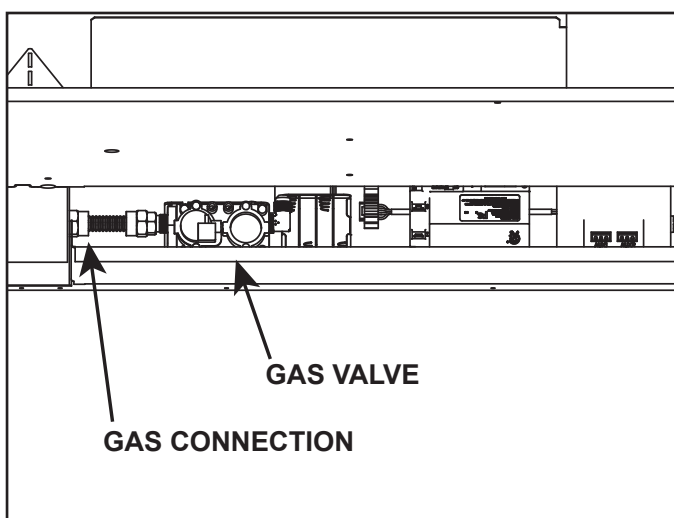


Figure 9.6 Gas Fitting Access- Lower Left Side

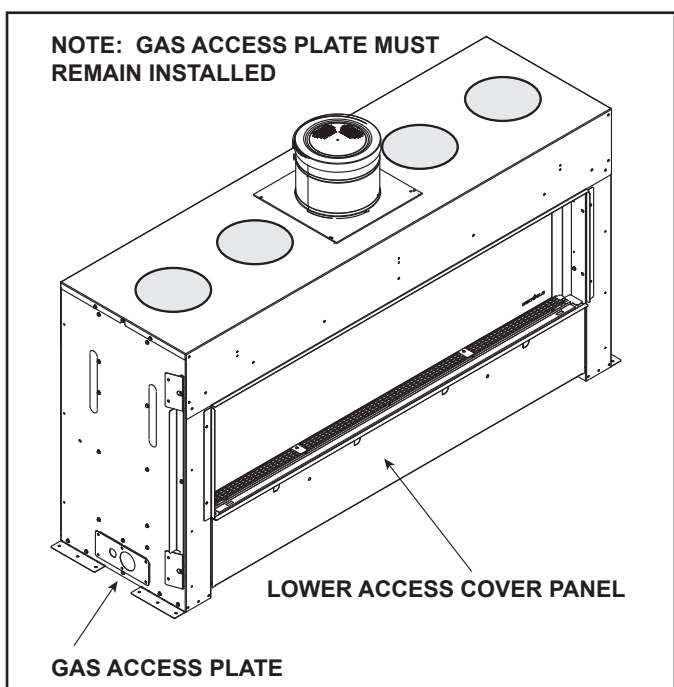


Figure 9.7 Gas Access Location - Left Side

NOTE: ELECTRICAL ACCESS PLATE MUST REMAIN INSTALLED

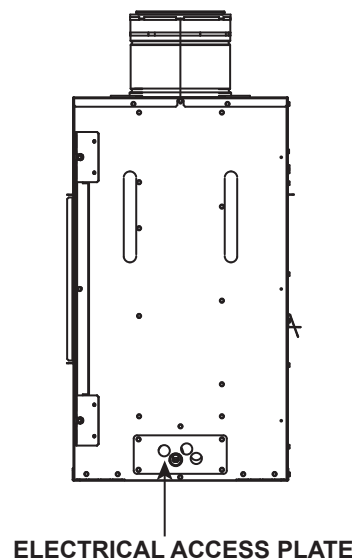


Figure 9.8 Electrical Access Location - Right Side

- Ensure that gas line does not come in contact with outer wrap of the appliance. Follow local codes.
- Pipe incoming gas line into valve compartment.
- Connect incoming gas line to the 1/2 in. (13 mm) connection on manual shutoff valve.

WARNING! Risk of Fire or Explosion! Support control when attaching pipe to prevent bending gas line.

- A small amount of air will be in the gas supply lines.

WARNING! Risk of Fire or Explosion! Gas build-up during line purge could ignite.

- Purge should be performed by qualified service technician.
- Ensure adequate ventilation.
- Ensure there are no ignition sources such as sparks or open flames.

Turn the appliance on. The appliance is equipped with a pre-purge safety feature. After the pre-purge, the appliance will take approximately 2 to 3 minutes to light. It will take a short time for air to purge from lines. When purging is complete the appliance will light and operate normally.

WARNING! Risk of Fire, Explosion or Asphyxiation! Check all fittings and connections with a non-corrosive commercially available leak-check solution. **DO NOT** use open flame. Fittings and connections could have loosened during shipping and handling.

WARNING! Risk of Fire! DO NOT change valve settings. This valve has been preset at the factory.

E. High Altitude Installations

NOTICE: If the heating value of the gas has been reduced, these rules do not apply. Check with your local gas utility or authorities having jurisdiction.

When installing above 2000 feet elevation:

- In the USA: Reduce burner orifice 4% for each 1000 feet above 2000 feet.
- In CANADA: Reduce burner orifice 10% for elevations between 2000 feet and 4500 feet. Above 4500 feet, consult local gas utility.

F. Air Shutter Setting

Air shutter settings may be adjusted by a qualified installer at the time of installation. The air shutter is set at the factory for optimal flame appearance. The factory air shutter setting is recommended for all vent runs. See Figure 9.9.

- Refer to Gas Service Access instructions in Section 9.C to access the air shutter.
- Loosen the 1/4 in. screw.
- Twist shutter to adjust.
- The factory setting is recommended for all vent runs.
- Do not close the air shutter more than 1/16 in. for NG or 3/8 in. for propane.
- Tighten the screw.

NOTICE: If sooting occurs, provide more air by opening the air shutter.

Air Shutter Settings

PRIMO48 PRIMO48ST	NG	Propane
	1/16 in.	3/8 in.
PRIMO60 PRIMO60ST	1/8 in.	Full Open
PRIMO72 PRIMO72ST	1/8 in.	N/A

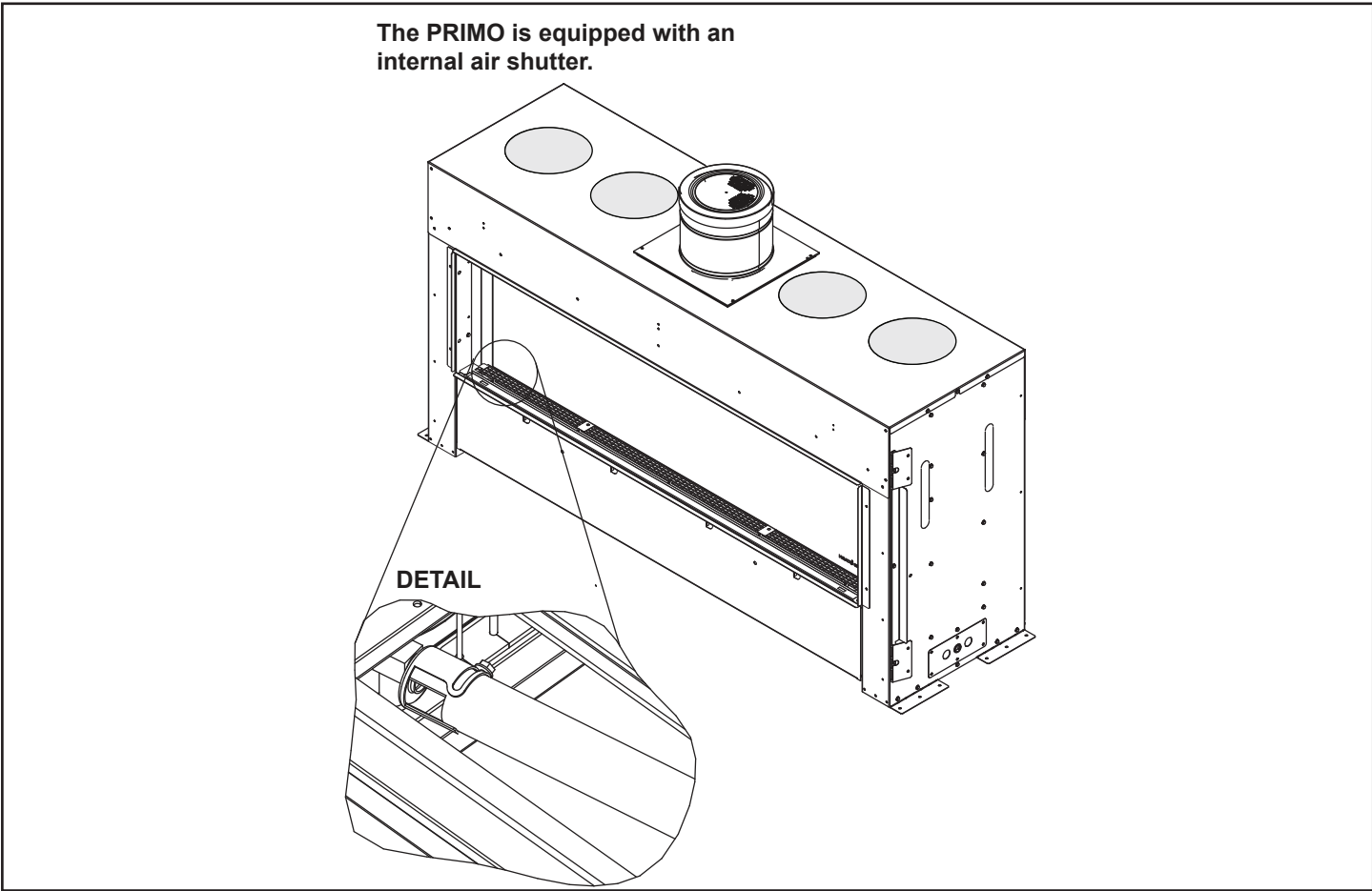


Figure 9.9 Air Shutter Location

10 Finishing

A. Facing and Finishing - General Information

WARNING! Risk of Fire! *Comply with all minimum clearances to combustibles as specified. Framing closer than the minimums listed must be constructed entirely of noncombustible materials (i.e., steel studs, concrete board, etc.).*

Splatter Guard

The splatter guard is a piece of corrugated material used to protect the appliance during the installation process before finishing work on the whole hearth is complete. A splatter guard is factory-installed on PRIMO models. Splatter guards must be removed before appliance is fired.

WARNING! Risk of Fire! *Remove the splatter guard before lighting the appliance. Shut off gas to the appliance when the splatter guard is in place to prevent accidental operation.*

Finishing Instructions

It is important to follow the framing and finishing instructions to ensure proper placement of fireplace into the surrounding framing/finishing materials.

Wall sheathing materials 1/2 in. thick are specified in this installation manual to properly align with the optional finishing methods offered with this appliance. The PRIMO may be finished to the appliance opening with 1/2 inch thick drywall.

- Ensure that the one inch back clearance and one inch side clearances are maintained.

WARNING! Risk of Fire! *Maintain specified air space clearances to combustibles. Inadequate air space could cause overheating and fire.*

WARNING! Risk of Fire, Explosion or Asphyxiation! **DO NOT** use screws more than 3/4 inch long on lower access cover panel. Longer screws may penetrate gas line or damage valve or electrical components.

The appliance is designed to be used with 1/2 in. wall sheathing materials such as drywall, plywood, wood composites, or non-combustible materials.

Note: It is acceptable to use a high temperature silicone sealant to adhere drywall to lower access cover panel.

Filling and Finishing Seams

- 1. **Step 1:** Fill all gaps and joints between the drywall pieces with a general purpose chemically setting joint compound such as Durabond® 45 Joint Compound manufactured by USG (Sheetrock® brand), recommended by Hearth & Home Technologies. Use a drywall knife to firmly press the joint compound into all gaps. See Figure 10.1. Allow these joints to dry.

2. **Step 2:** All joints are to be taped with fiberglass mesh tape 1 7/8" minimum width, and embedded with Setting-Type joint compound, such as with Durabond® Joint Compound manufactured by USG (Sheetrock® brand), or equivalent. Allow these joints to dry.
3. **Step 3:** Depending on the technique used in steps 1 and 2, two to three finishing coats are required to provide a smooth and durable finish. Hearth and Home Technologies recommends a lightweight or all-purpose compound. Allow each coat to properly cure. Allow the finishing coat(s) to cure for 24 hours before operating appliance.

Facing Material

- Facing and/or finishing materials must never overhang into the glass opening. See Figure 10.3.
- Facing materials may be combustible or non-combustible.
- Additional non-combustible finishing materials such as granite, stone or tile may be installed. For best results when using the provided drywall finishing strips, see Figure 10.1.

WARNING! Risk of Fire! DO NOT apply combustible materials beyond the minimum clearances. Comply with all minimum clearances to combustibles as specified in this manual. Overlapping materials could ignite and will interfere with proper operation.

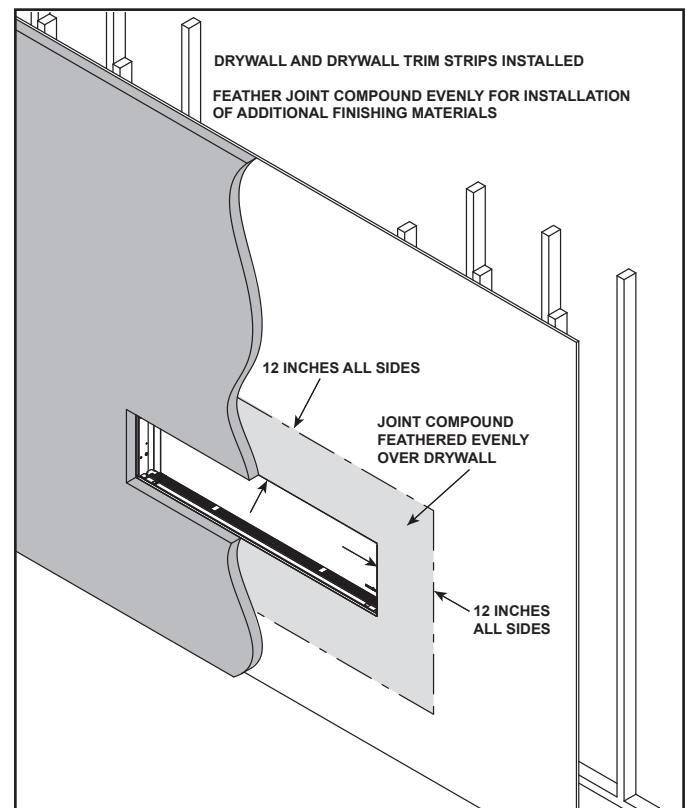


Figure 10.1

Painting

If desired finishing includes a painted wall, a high-quality 100% acrylic latex paint with a high-quality latex primer base coat are recommended around the appliance to limit discoloration. Oil-based or standard acrylic paints may be more prone to discoloration due to heat exposure.

Drywall Joint-Crack Prevention and Repair

Drywall joints around the fireplace will be affected by exposure to elevated temperatures, along with other environmental, structural factors due to new construction, and methods used to install and finish the drywall. If a crack does emerge adjacent to the fireplace, it can be permanently repaired by filling it with a paintable latex caulk, followed by repainting.

Some movement of the screws used to secure the non-combustible board to the appliance/surround framing is expected. If a blemish begins to show over a screw head, sand the surface to remove the blemish and repaint.

WARNING! Risk of Injury! Risk of Explosion! Install fasteners as instructed.

- Gas train could be damaged causing a gas leak.
- Electrical components could be damaged causing electrical shock.
- LED'S could be damaged.
- Glass installation could be obstructed.

Note: It is acceptable to use a high temperature silicone sealant to adhere drywall to lower access cover panel.

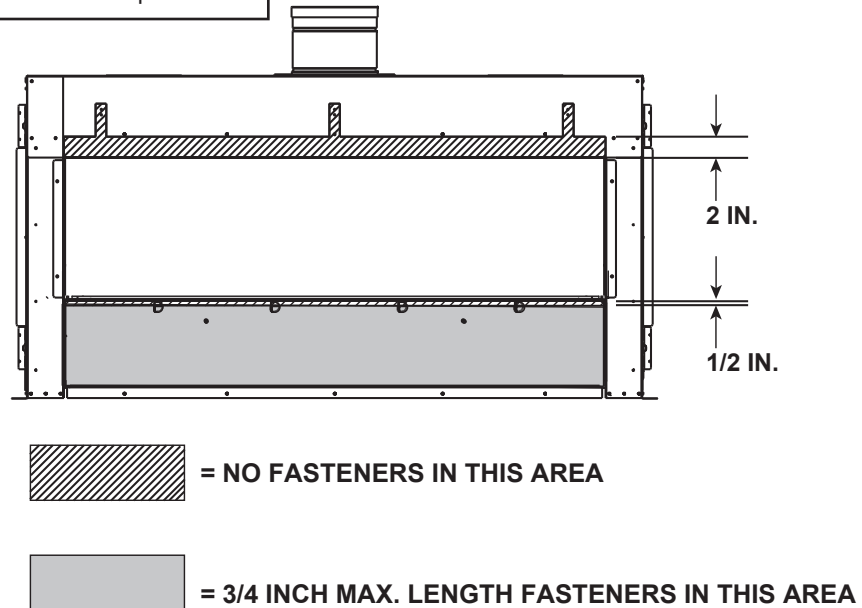


Figure 10.2 Screw Length Requirements

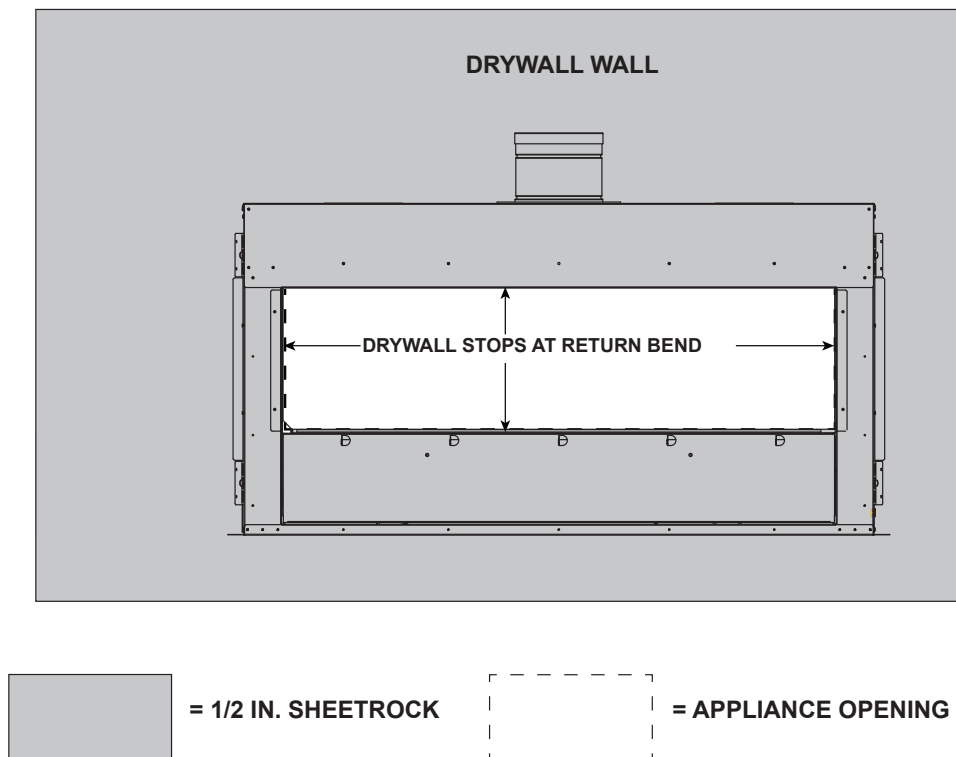


Figure 10.3 Drywall Detail for Both Finishing Methods

B. Clean Face Finish (Black Glass Interior)

PRIMO48-CF PRIMO48ST-CF
PRIMO60-CF PRIMO60ST-CF
PRIMO72-CF PRIMO72ST-CF

The PRIMO appliance can be finished with 1/2 inch dry-wall. Non-combustible finishing is not required.

Preparation

1. Install 1/2 inch drywall on wall. Figure 10.4 shows the PRIMO installed. Drywall (1/2 inch) has been installed up to the top, bottom and sides of appliance opening as shown in Figure 10.3 and 10.4. See Section 10.A for more details regarding facing material.

Heat Management System Requirements

Additional finishing is required when the Passive Heat Kit (PHSI-PRIMO, PHFR-PRIMO-48 or PHFR-PRIMO-60) is selected. The required trim kit (PHTRIM-PRIMO-48 or PHTRIM-PRIMO-60) must be installed. Reference the instructions with the kit for finishing details.

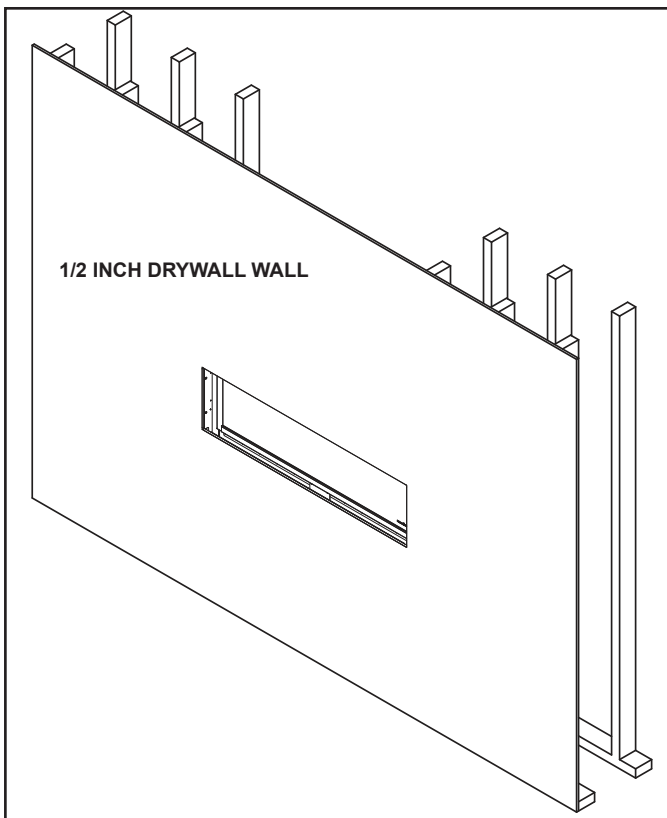


Figure 10.4

2. Install drywall trim strips as shown in Figure 10.5 on all sides of appliance. Drywall trim strips are included with the appliance. Cut the strips to the required length and install them using staples. See Figure 10.5 for placement of trim strips.

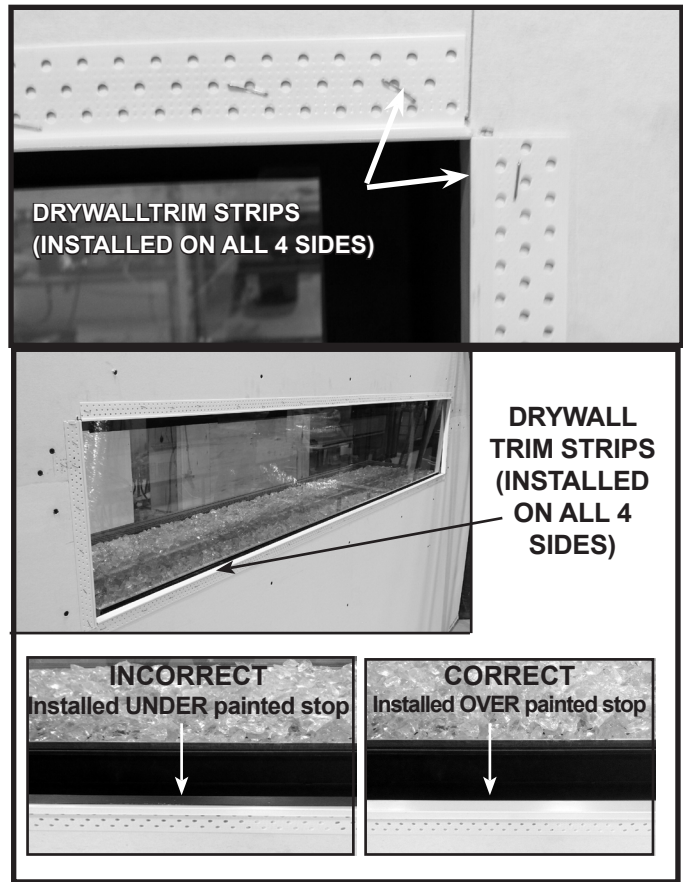


Figure 10.5 Install Drywall Trim Strips

3. Apply the drywall joint compound. When applying the joint compound, feather it evenly around the opening throughout the zone shown in Figure 10.6. A smooth, even surface, covering a wide area of the wall is desired for best results. For best results, follow the tips below.

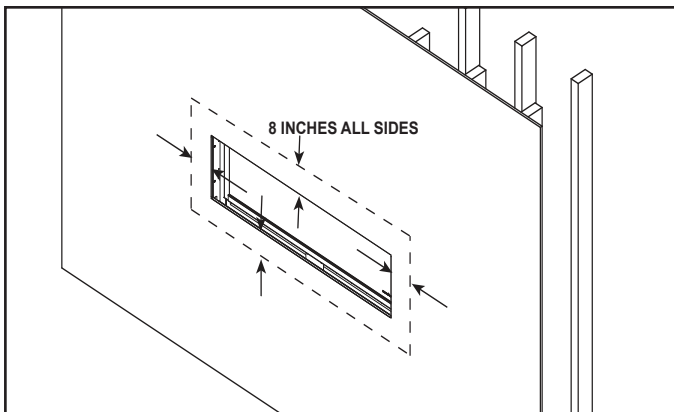


Figure 10.6 Feather Joint Compound Evenly

4. Glass Panel Instructions

KIT COMPONENTS

- (1) Left Glass Panel
- (1) Right Glass Panel
- (1) Back Glass Panel (Single-sided models only)
- (3) Glass Retaining Brackets
- (2) Glass Clips

Single-Sided Models:

Set back glass panel, in location A in Figure 10.6 into firebox. Back panel will sit on the heads of the screws holding the media tray in place. Set back glass panel against the back wall of the firebox with the smooth side of the glass facing outward. Place retaining bracket over panel so holes in the bracket are against the firebox back. Use two self-drilling screws to secure to the firebox back. Ensure glass panel is stationary. See Figure 10.8.

Position the glass clip as shown in Figure 10.9.

NOTICE: Fasteners are not used with glass clip.

Set left side glass panel, in location B in Figure 10.7, into firebox with the smooth side facing outward. Place retaining bracket over panel so holes in the bracket are against the firebox side. Use two self-drilling screws to secure to the firebox side. See Figure 10.7. Ensure glass panel is stationary.

Repeat for right side panel.

See-Through Models:

Position the glass clip as shown in Figure 10.9.

NOTICE: Fasteners are not used with glass clip.

Set left side glass panel, labeled B in Figure 10.7, into firebox with the smooth side facing outward. Place retaining bracket over glass panel so holes in the bracket are against the firebox side. Use two self-drilling screws to secure the bracket to the firebox side. See Figure 10.8. Repeat for right side panel.

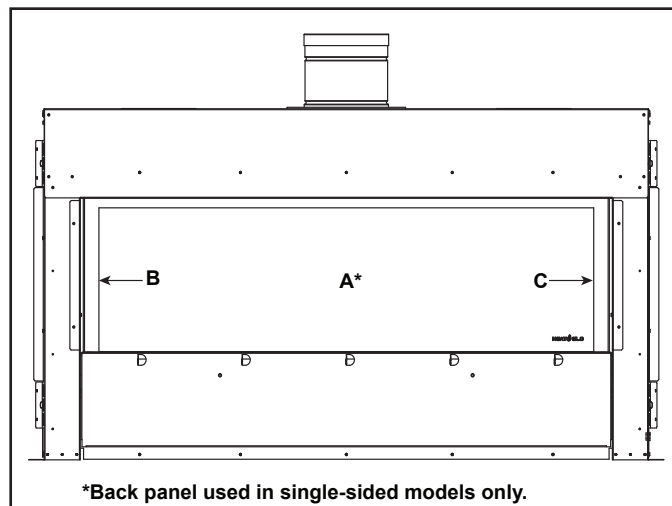


Figure 10.7 Placement of Panels

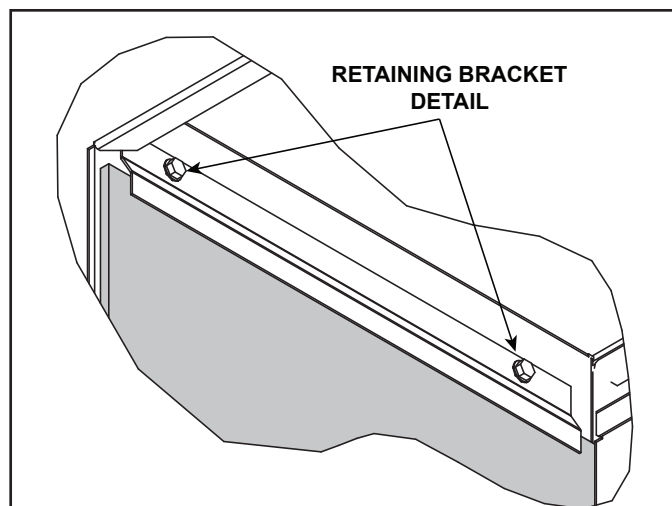


Figure 10.8 Retaining Bracket Installation

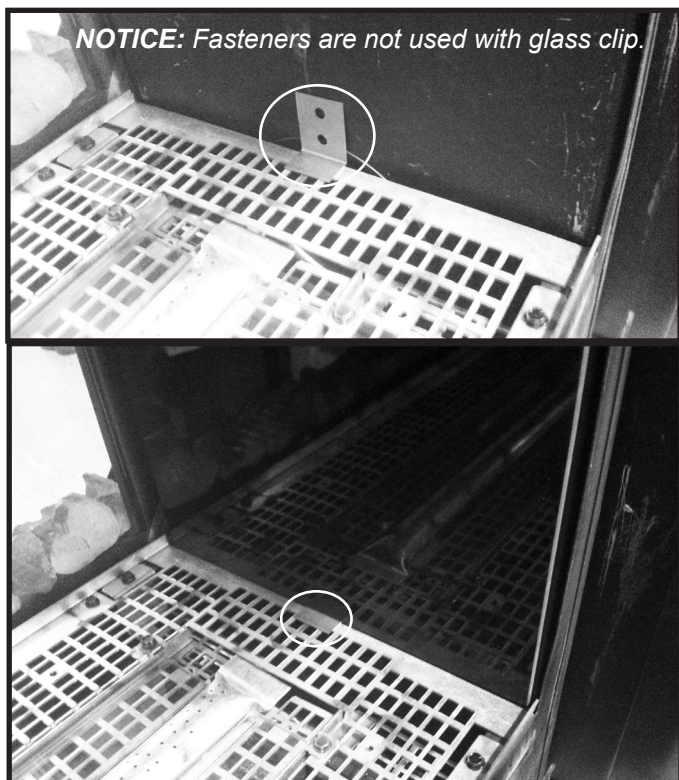


Figure 10.9 Position Glass Clip and Install Glass Panel

5. Break the barrier glass support into two pieces as shown in Figures 10.10 and 10.11. Make the hand bends as shown in Figure 10.12 to form each of the barrier glass supports.

Note: If installing the Passive Heat kit, use the barrier glass supports supplied with the kit.

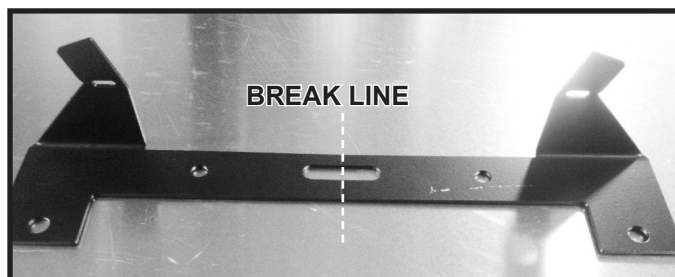


Figure 10.10 Barrier Glass Support

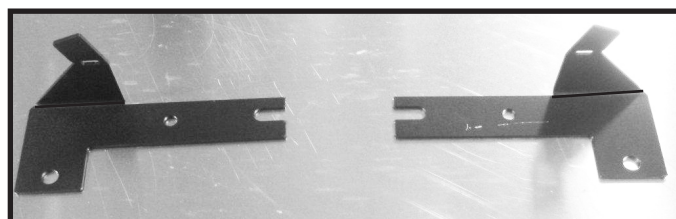


Figure 10.11 Break Barrier Glass Support

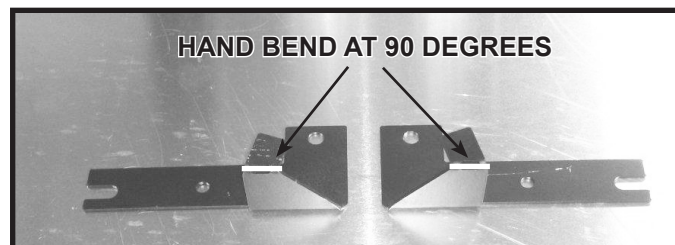


Figure 10.12 Form Barrier Glass Supports

6. Install barrier glass supports on bottom left and right sides using an existing screw, a self-tapping screw, and shoulder bolt. See Figure 10.13 and 10.14. Install rubber bumpers as shown in Figure 10.13 to protect the barrier glass.

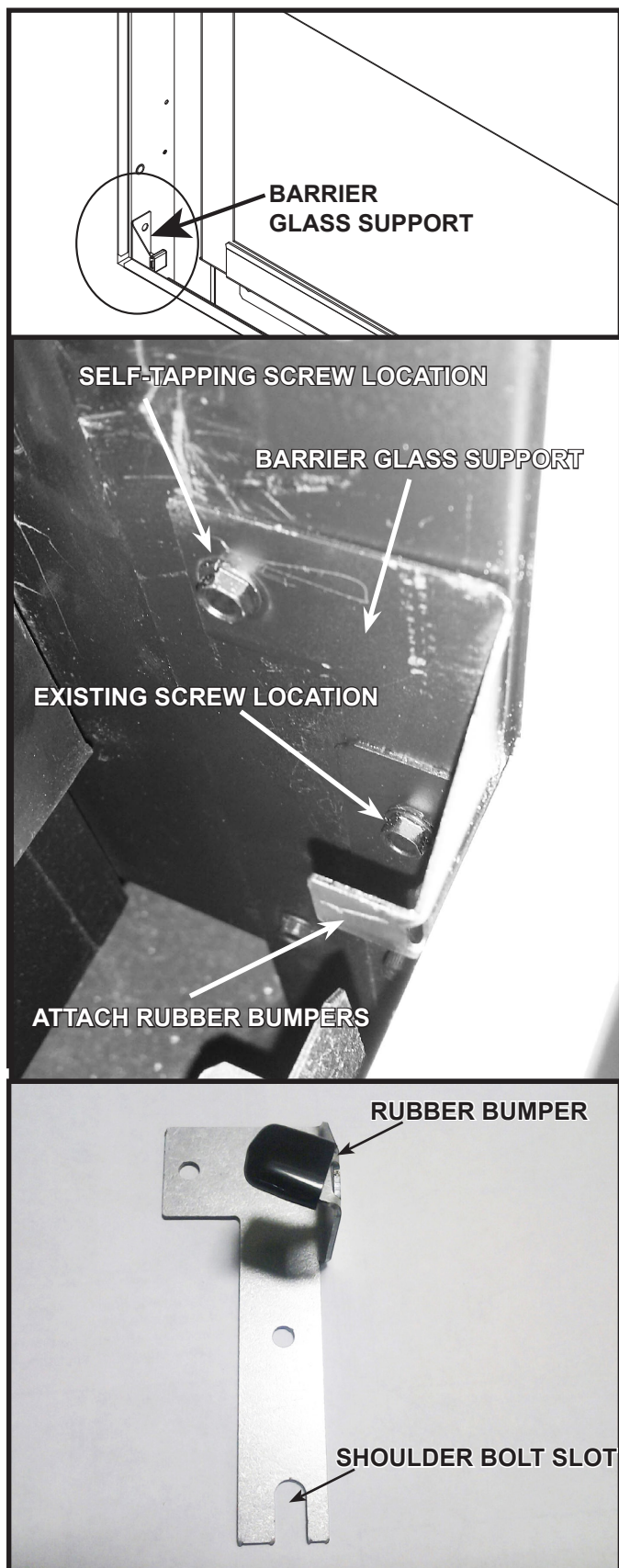


Figure 10.13 Install Barrier Glass Supports

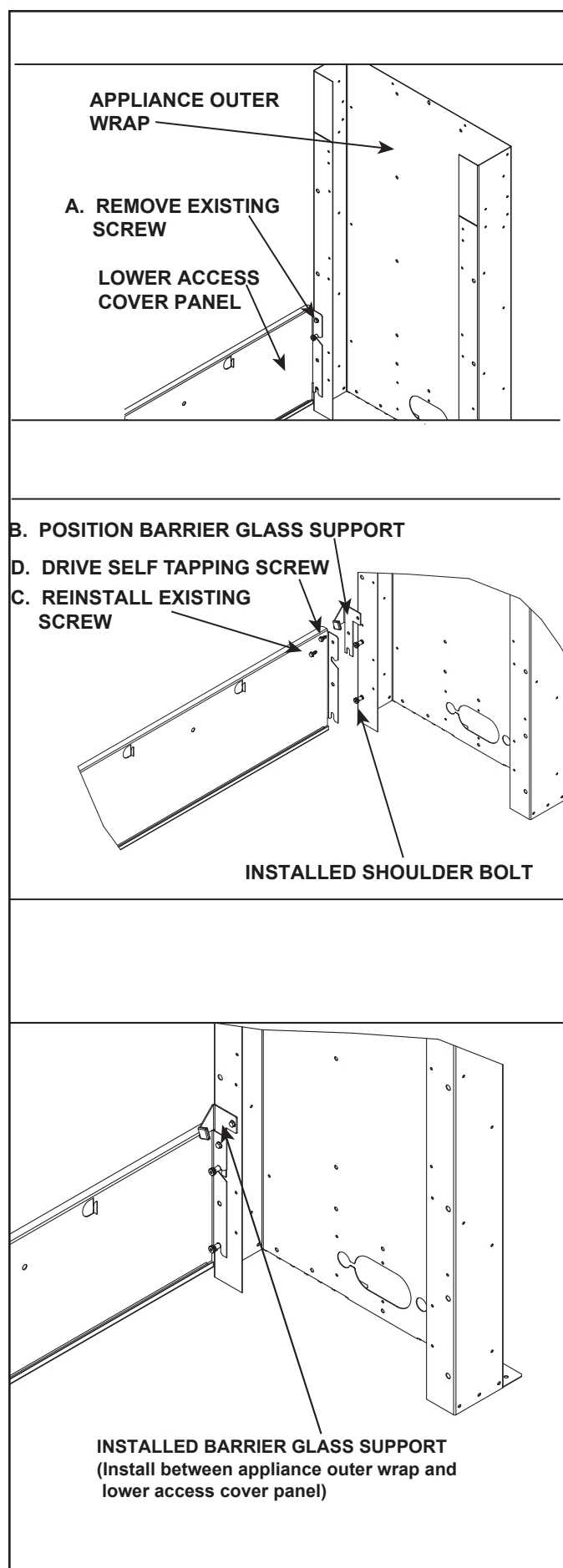


Figure 10.14 Install Barrier Glass Supports

7. Set transition media tray into position as shown in Figure 10.17. The return bends are at the bottom of the tray. The rear return bend should be positioned in between the glass frame and the glass frame bracket. Ensure tray is positioned flush with appliance opening.

8. Install glass transition panel bracket on left and right sides of appliance opening using two self-tapping screws. See Figures 10.15, 10.16 and 10.17 for details.
9. Install transition glass panels by securing with tabs on left and right sides of appliance. See Figures 10.17 and 10.18.

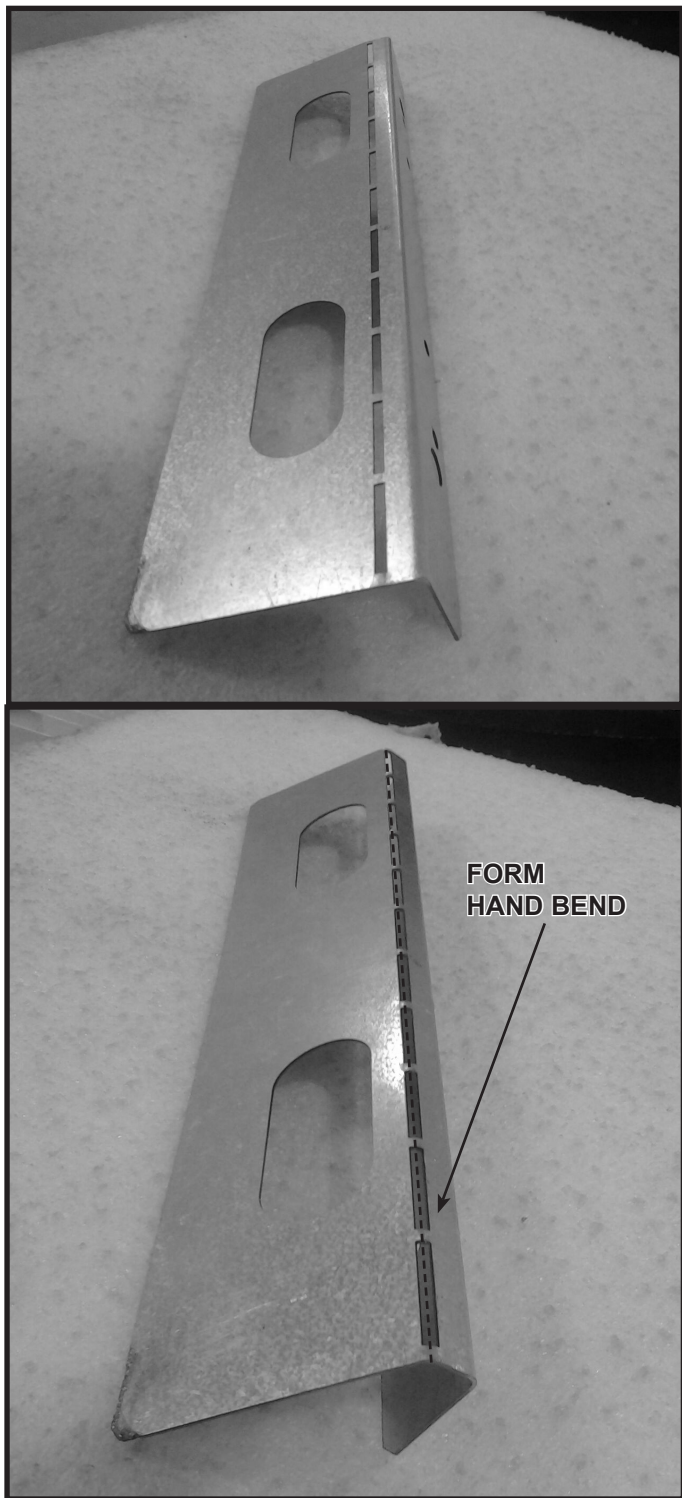


Figure 10.15 Form Transition Glass Panel Bracket

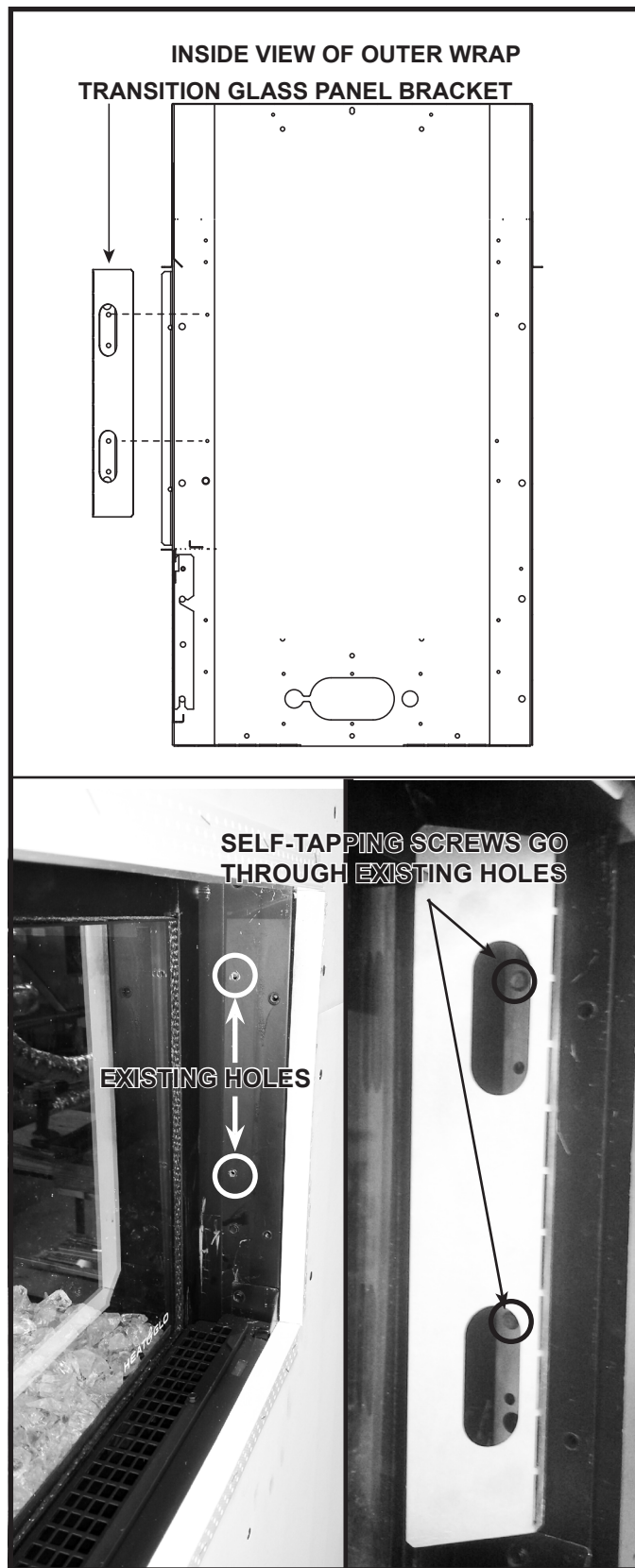


Figure 10.16 Install Transition Glass Panel Bracket

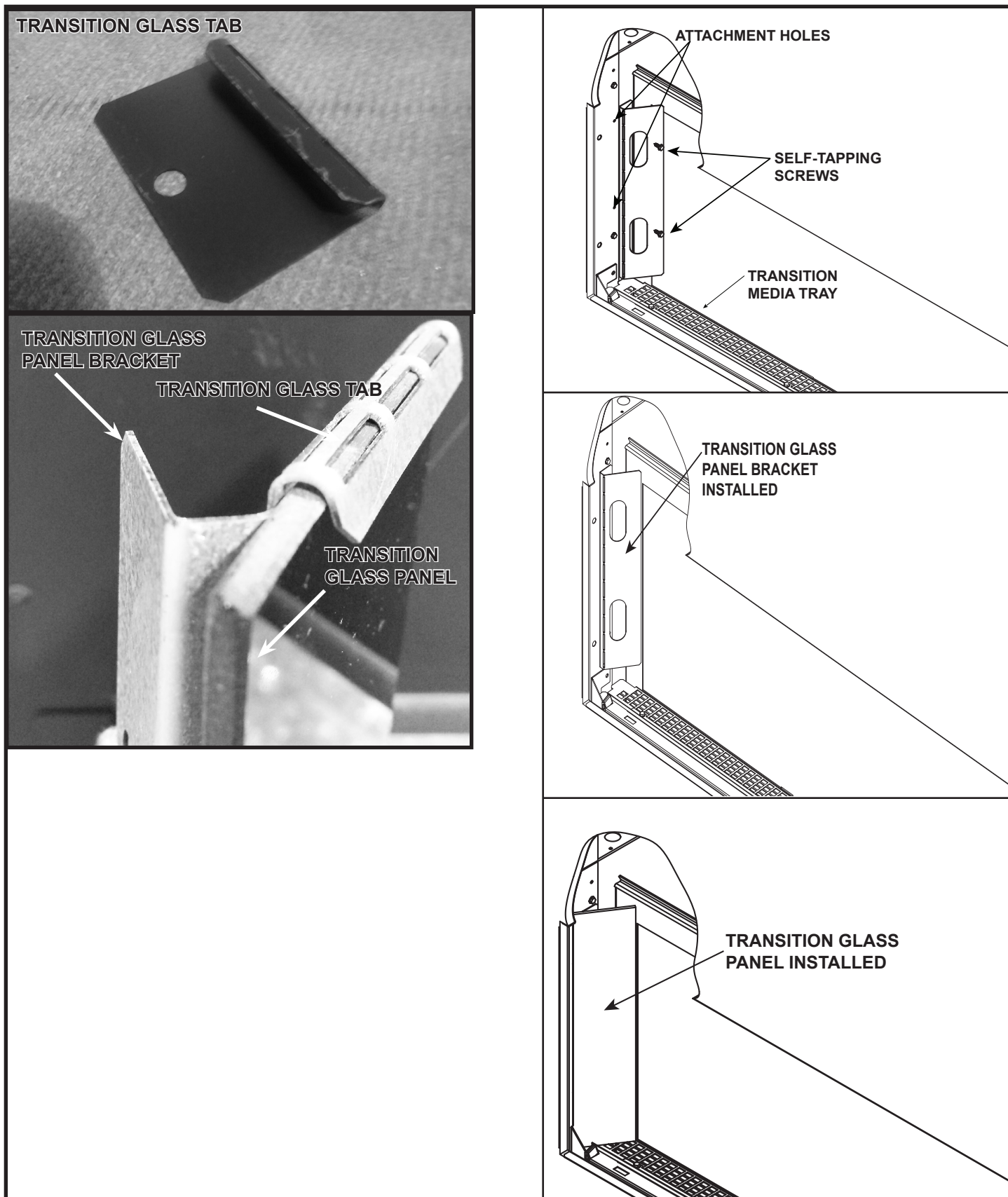


Figure 10.17 Install Transition Glass Panel

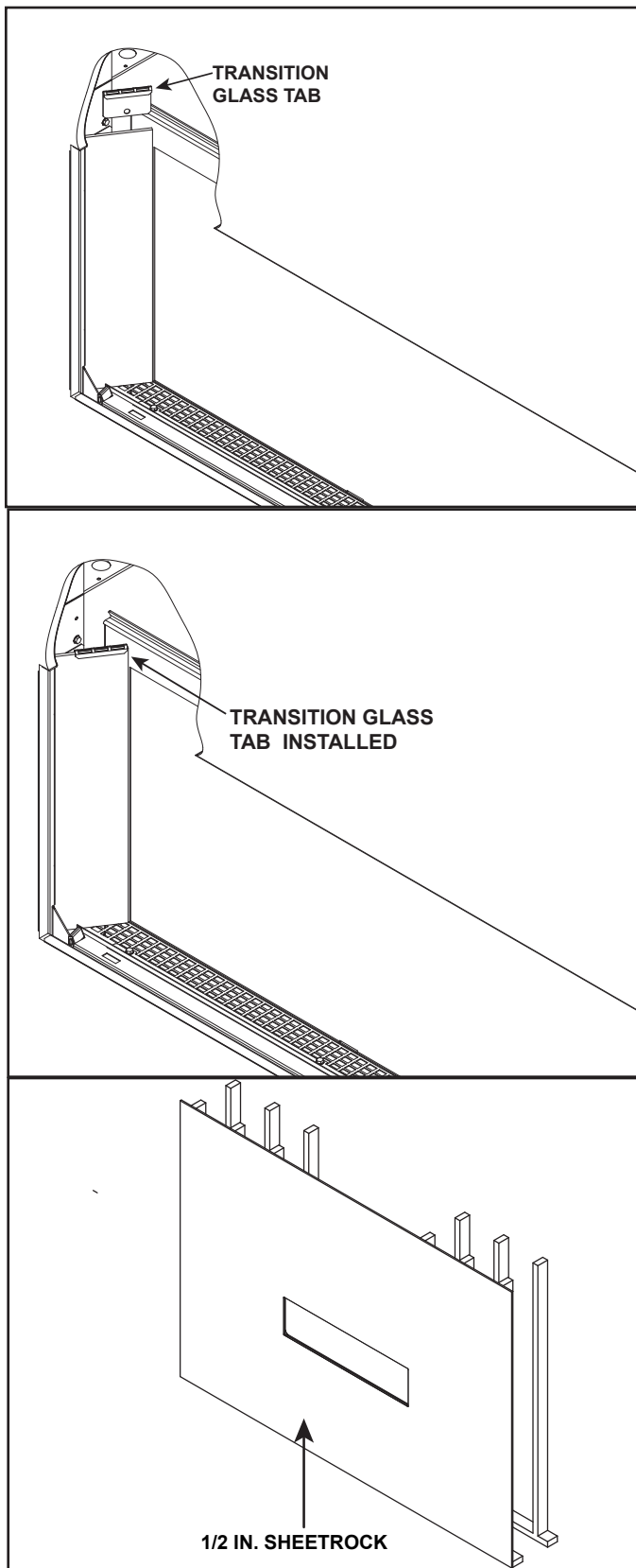
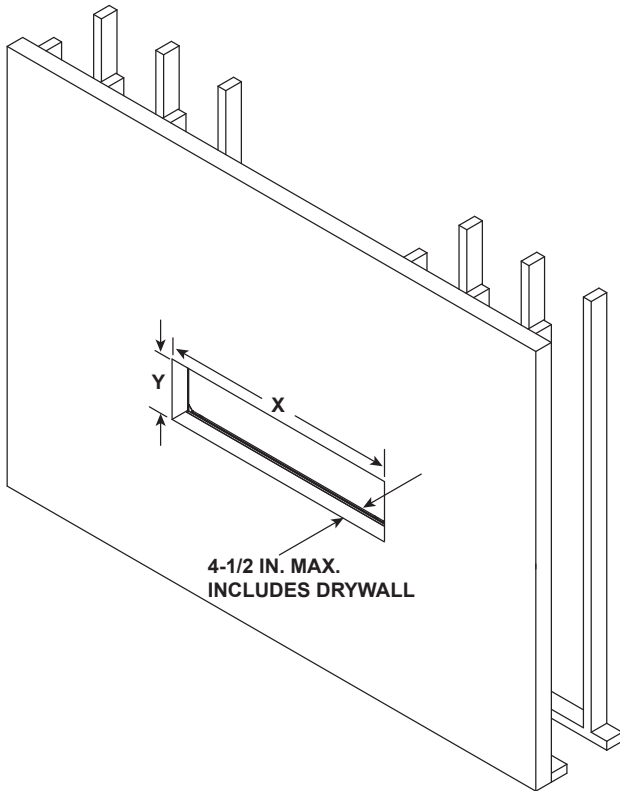


Figure 10.18 Transition Glass Tab Installation and Finished Wall

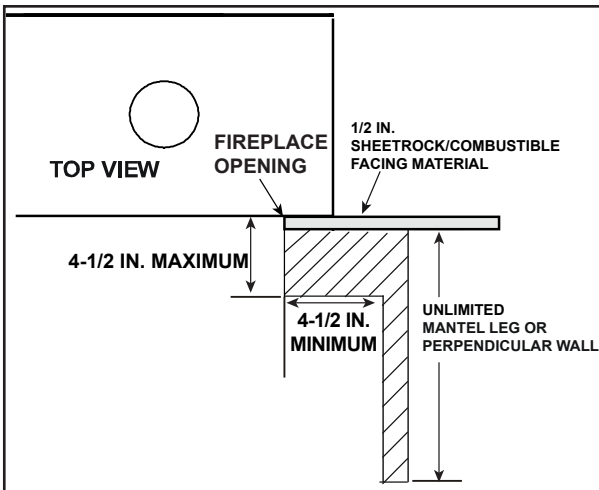
Clean Face Finishing

Combustible or Non-Combustible

NOTICE: Dimensions must be same as dimensions in Figure 3.3. If dimensions vary, barrier glass can not be removed.



NOTICE: Dimensions must be same as dimensions in Figure 3.3 for Clean Face Finish. If dimensions vary, barrier glass cannot be removed.



MODEL	X Min.	Y Min.
PRIMO48/48ST	51	13-3/8
PRIMO60/60ST	63	13-3/8
PRIMO72/72ST	75	13-3/8

SERVICE PARTS

DESCRIPTION	PRIMO48	PRIMO48ST
KIT	PRIMO48-CF	PRIMO48ST-CF
Firebox Panel Glass Assembly	BGK-48	BGK-LINEARST
Transition Panel Glass Assembly	2310-032	2310-032
Glass Retaining Bracket	2300-133	2300-133
Barrier Glass Support	2310-134	2310-134
Rubber Bumper	2310-140	2310-140
Transition Glass Tab	2310-145	2310-145
Clean Face Barrier Glass	GLA2310-106	GLA2310-106
Transition Glass Panel Bracket	2310-120	2310-120

DESCRIPTION	PRIMO60	PRIMO60ST
KIT	PRIMO60-CF	PRIMO60ST-CF
Firebox Panel Glass Assembly	BGK-60	BGK-LINEARST
Transition Panel Glass Assembly	2310-032	2310-032
Glass Retaining Bracket	2300-133	2300-133
Barrier Glass Support	2310-134	2310-134
Rubber Bumper	2310-140	2310-140
Transition Glass Tab	2310-145	2310-145
Clean Face Barrier Glass	GLA2329-106	GLA2329-106
Transition Glass Panel Bracket	2310-120	2310-120

DESCRIPTION	PRIMO72	PRIMO72ST
KIT	PRIMO72-CF	PRIMO72ST-CF
Firebox Panel Glass Assembly	BGK-72	BGK-LINEARST
Transition Panel Glass Assembly	2310-032	2310-032
Glass Retaining Bracket	2300-133	2300-133
Barrier Glass Support	2310-134	2310-134
Rubber Bumper	2310-140	2310-140
Transition Glass Tab	2310-145	2310-145
Clean Face Barrier Glass	GLA2336-106	GLA2336-106
Transition Glass Panel Bracket	2310-120	2310-120

Figure 10.19 Clean Face Finishing Options - Combustible or Non-Combustible (Recessed Wall)

C. Mantel and Wall Projections

Combustible or Non-Combustible Mantels

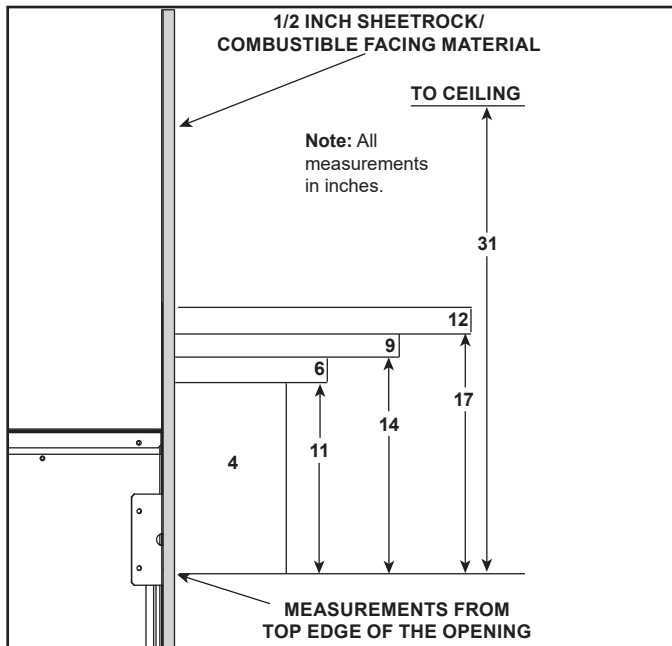
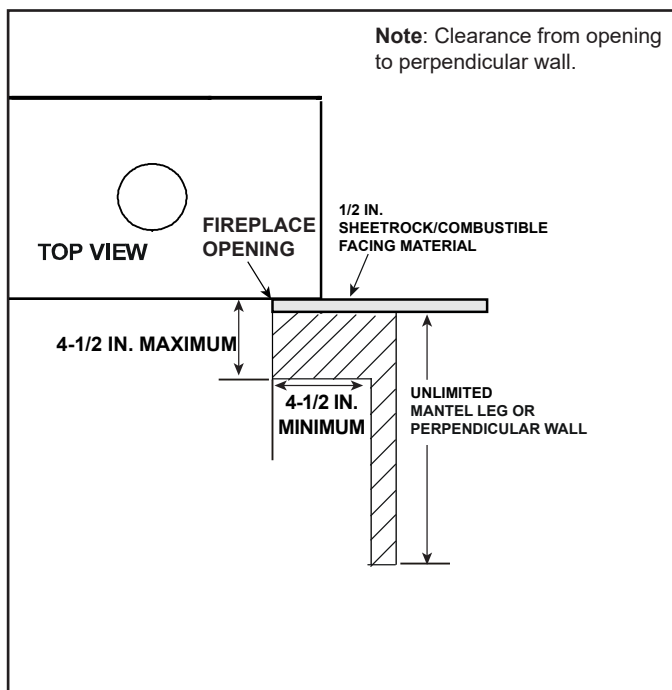


Figure 10.20 Minimum Vertical and Maximum Horizontal Dimensions of Combustibles or Non-Combustibles.

Mantel Legs Or Wall Projections Extending Past The Face Of The Fireplace (Combustible or Non-Combustible)



**Figure 10.21 Mantel Leg or Wall Projections
(Acceptable on both sides of opening)**

11 Appliance Setup

A. Remove the Shipping Materials

Remove shipping materials from inside or underneath the firebox. Verify all components are with the fireplace.

B. Clean the Appliance

Clean/vacuum any sawdust that may have accumulated inside the firebox or underneath in the control cavity.

C. Burner Glass Installation

Installation

1. Locate packaged burner glass pieces shipped inside the firebox.
2. Position the burner glass tight to the burner tube as shown in Figure 11.1.

Note: The burner glass is designed to fit tightly. The screws located adjacent to the burner glass locations may be loosened in order to allow for more clearance when placing the burner glass into the appliance.

Note: The two small pieces should be located at the right end of the burner tube.

3. Slide both rows of glass tight to the screw heads located in front of the pilot assembly.

NOTICE: Gaps between pieces of glass or between glass and burner tubes will negatively affect flame appearance.

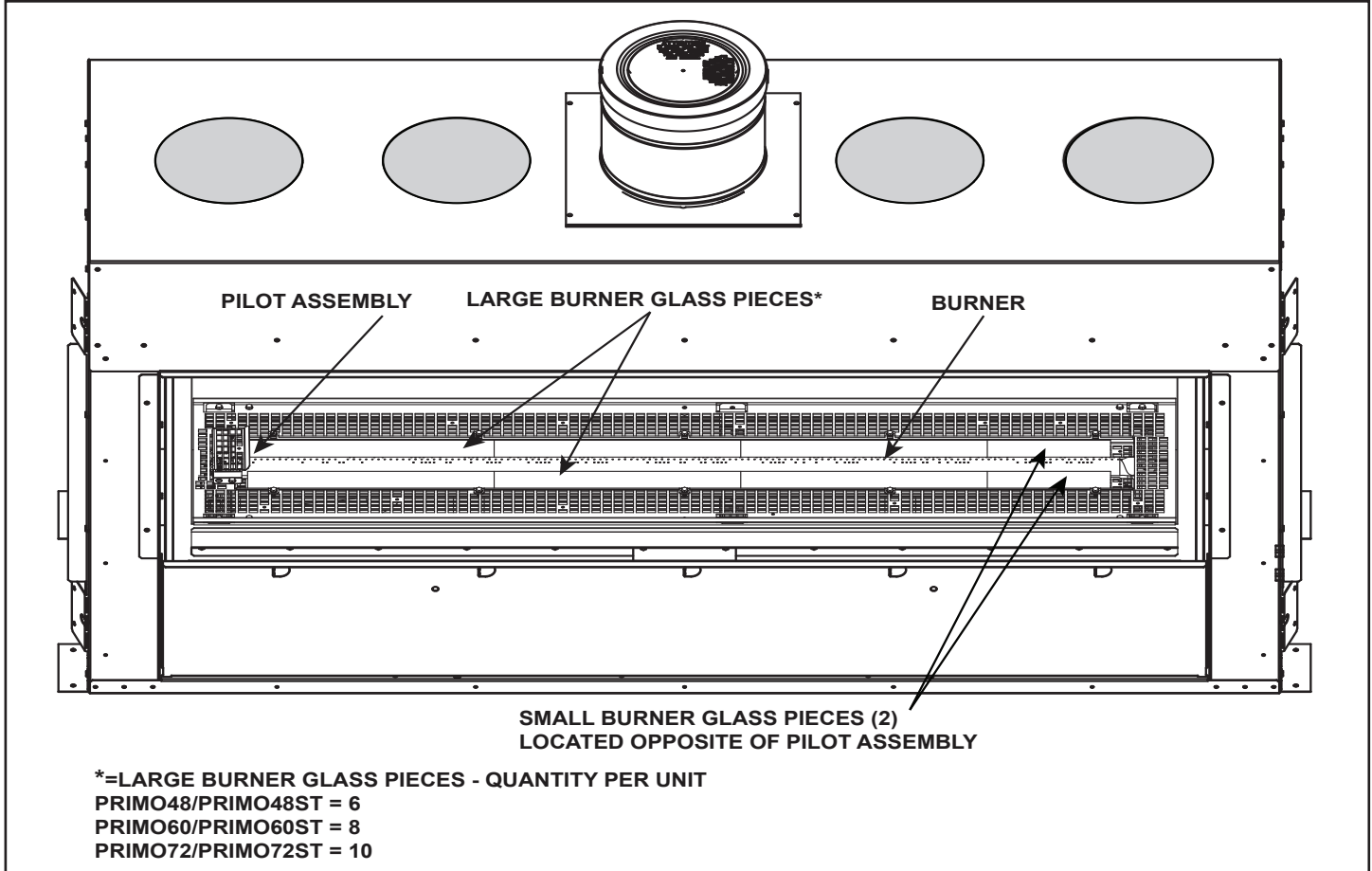


Figure 11.1 Burner Glass Installation

D. Install Modern Log Set

An optional log set is available for use with the PRIMO models. Install the log set per instructions included with kit.

E. Install Media

A media kit is available for use with the PRIMO models. Install rock media according to instructions included with media kit.

F. Barrier Glass

WARNING! Risk of Injury! Handle barrier glass with care. Inspect the glass for cracks, chips or scratches.

- **DO NOT** strike, slam or scratch glass.
- **DO NOT** operate fireplace with glass removed, cracked, broken or scratched.
- Replace as a complete assembly.

CAUTION! Risk of Injury! Glass installation and removal must be performed by a qualified service technician. See chart below for barrier glass weights.

- **PRIMO60 AND PRIMO72 MODELS:** It is recommended that glass installation and removal be performed by two qualified service technicians.

CAUTION! Risk of Cuts or Abrasions. Wear protective gloves and safety glasses during installation. Sheet metal edges are sharp.

Barrier Glass Weights		
PRIMO48	PRIMO60	PRIMO72
12 lbs	14 lbs	18 lbs

WARNING! Risk of Injury! Glass is heavy. Use suction cups to handle glass.

Remove Barrier Glass - Clean Face Finish

1. Press glass suction cups firmly against glass to create a solid hold.
2. Slide glass straight up behind finishing material. See Figure 11.2.
3. Tilt bottom out as shown in Figure 11.2. Slide glass down to remove it from the appliance.
4. Set glass on prepared work surface.

Replacing Barrier Glass - Clean Face Finish

1. Press glass suction cups firmly against glass to create a solid hold.
2. Tilt glass and slide glass between finishing material and barrier glass tabs. See Figure 11.3.
3. Center the barrier glass left to right.
4. Tilt bottom in toward appliance. Set glass down into position on rubber bumpers.

NOTE: When barrier glass is installed, a vertical gap is formed between the bottom of the glass and the transition media tray. This required gap allows adequate air flow through the appliance. The size of the gap is determined by the PowerFlow™ Heat Management system installed.

WARNING! Risk of Fire! Vertical gap required for proper airflow. Required gap size depends on PowerFlow™ Heat Management system installed.

- **HEAT-OUT-PRIMO/HEAT-ZONE-PRIMO = 3/8 INCH**
- **PASSIVE HEAT = 5/8 INCH**

NOTE: Barrier glass must be installed between the finishing material and the barrier glass tabs. If not installed correctly, appliance will not operate as intended. See Figure 11.3.

WARNING! Risk of Fire! Install barrier glass as instructed. Overheating will occur.

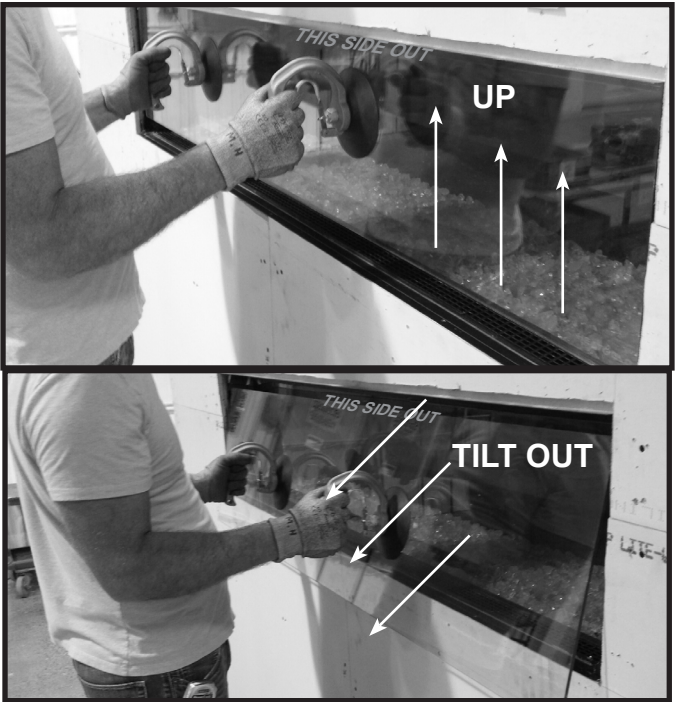


Figure 11.2 Barrier Glass - Clean Face Finish

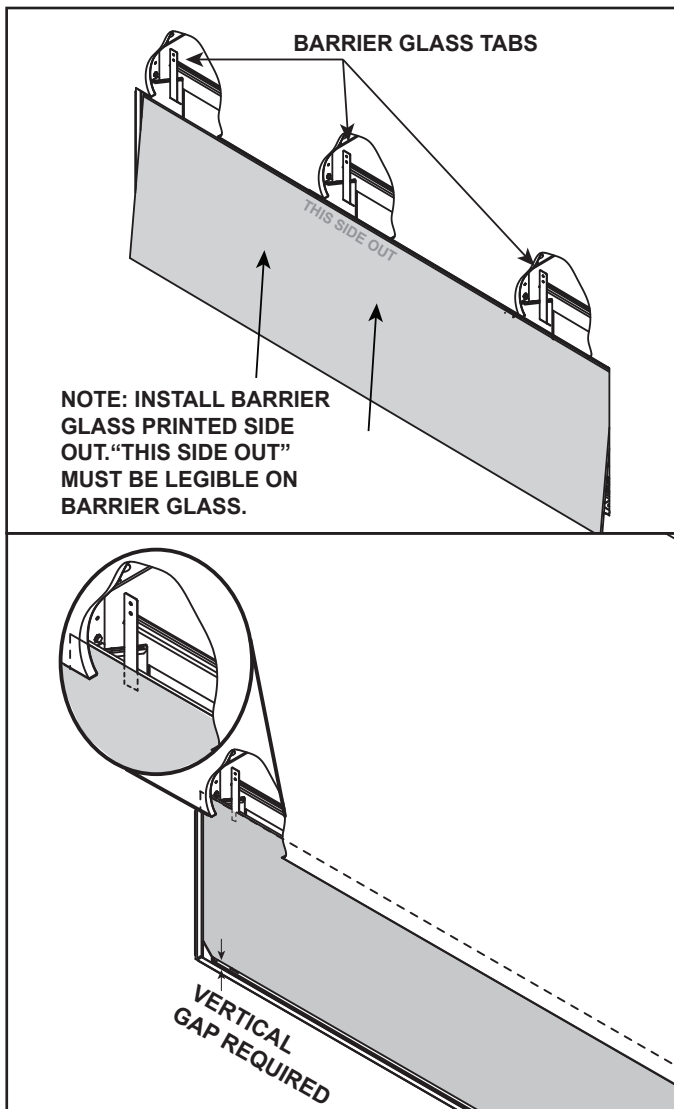


Figure 11.3 Replace Barrier Glass - Clean Face Finish

G. Firebox Glass Assembly

WARNING! Risk of Asphyxiation! Handle firebox glass assembly with care. Inspect the gasket to ensure it is undamaged and inspect the glass for cracks, chips or scratches.

CAUTION! Risk of Cuts! Wear protective gloves and safety glasses during installation. Use suction cups to handle firebox glass.

Note: If a granite surround is installed, the two side pieces need to be removed in order to access the firebox glass. See appliance installation manual.

- **PRIMO60 AND PRIMO72 MODELS:** It is recommended that glass installation and removal be performed by two qualified service technicians.

Removing Firebox Glass Assembly

1. Remove the transition media from the appliance. Lift the transition media tray out of appliance. The transition media tray fits tightly, lift carefully. See Figure 11.4.
2. Locate the glass clips that are on the upper edge of the glass frame of the appliance. See Figure 11.4.
3. Use both index fingers to release the glass clips.
4. Allow glass to tilt forward. Lift up and out. The glass will lift out of the bottom retaining lip.

Replacing Firebox Glass Assembly

1. Locate retaining lip on lower front face of firebox.

Note: Remove any media that may have fallen into the glass retaining lip.

2. Place glass assembly into retaining lip. Tilt top of glass assembly toward fireplace.
3. Assure proper left to right placement of glass and engage all four spring latches.

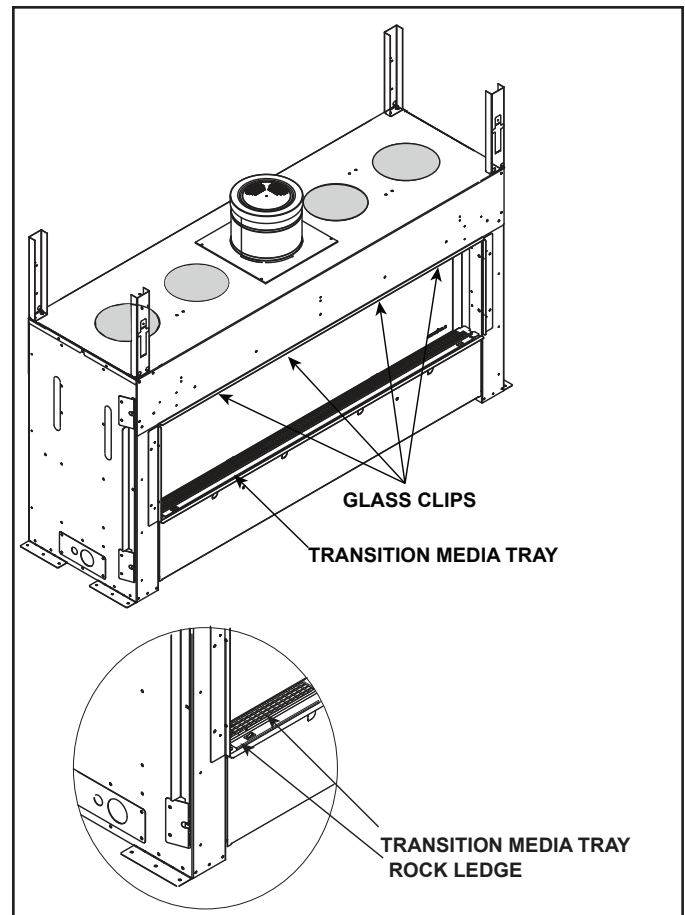


Figure 11.4 Location of Glass Clips and Transition Media Tray

Firebox Glass Weights		
PRIMO48	PRIMO60	PRIMO72
20.2 lbs	24.5 lbs	28.5 lbs

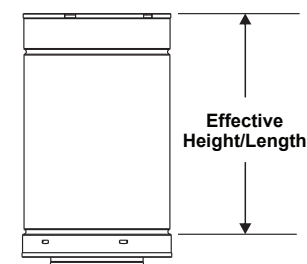
WARNING! Handle glass with care. Glass is breakable. Inspect the gasket to ensure it is undamaged and inspect the glass for cracks, chips or scratches.

- Avoid striking, scratching or slamming glass
- Avoid abrasive cleaners
- **DO NOT** clean glass while it is hot
- Replace as a complete assembly.
- Prepare a work area large enough to accommodate firebox glass assembly and barrier glass by placing a drop cloth on a flat, stable surface.

Note: Firebox glass assembly and gasketing may have residue that can stain carpeting or floor surfaces.

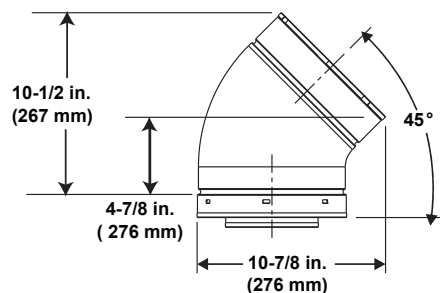
12 Reference Materials

A. Vent Components Diagrams

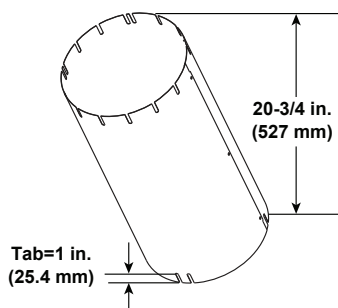


DVP Pipe (see chart)

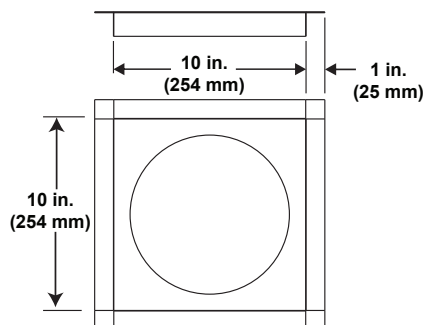
Pipe	Effective Length	
	Inches	Millimeters
DVP4	4	102
DVP6	6	152
DVP12	12	305
DVP24	24	610
DVP36	36	914
DVP48	48	1219
DVP6A	3 to 6	76 to 152
DVP12A	3 to 12	76 to 305



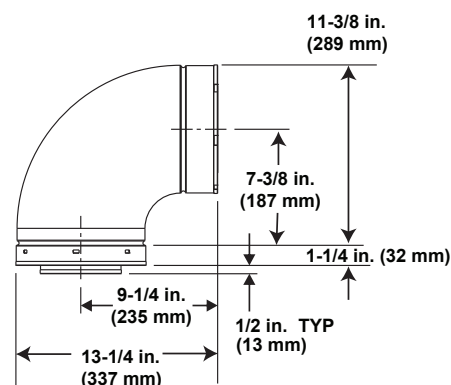
DVP45 (45° Elbow)



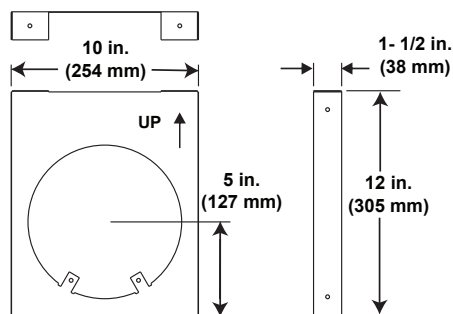
Finished Height: 19-3/4 in./502 mm
UNIV-AS2 (Attic Insulation Shield)



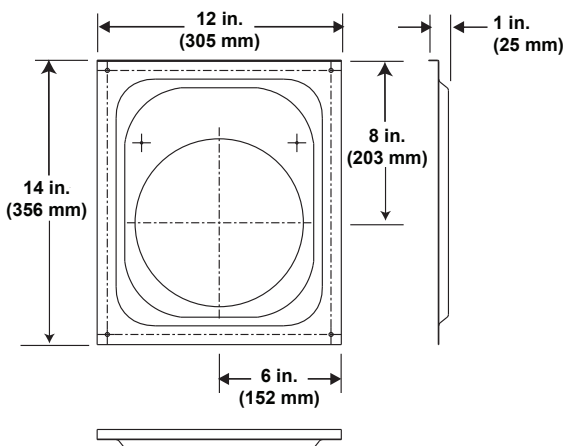
DVP-FS (Ceiling Firestop)



DVP90ST (90° Elbow)



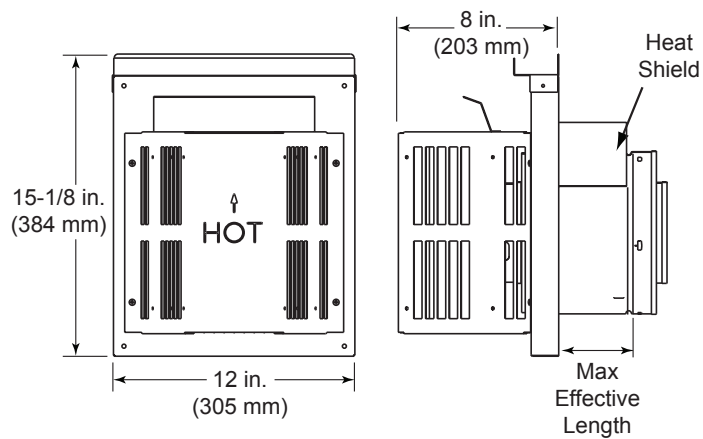
DVP-HVS (Vent Support)



DVP-WS (Wall Shield Firestop)

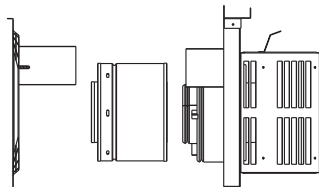
Figure 12.1 DVP Vent Components

Note: Heat shields **MUST** overlap by a minimum of 1-1/2 in. (38 mm). **The heat shield is designed to be used on a wall 4 in. to 7-1/4 in. (102 mm to 184 mm) thick.** If wall thickness is less than 4 in. (102 mm) the existing heat shields must be field trimmed. If wall thickness is greater than 7-1/4 in. (184 mm) a DVP-HSM-B will be required.

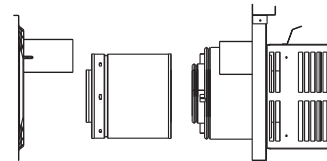


DVP-TRAP
Horizontal Termination Cap

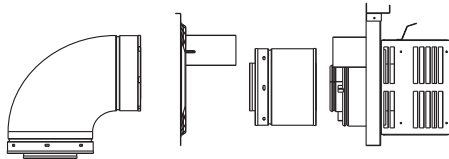
Term Cap	Minimum Effective Length	Maximum Effective Length
Trap1	3-1/8 in.	4-5/8 in.
	79 mm	117 mm
Trap2	5-3/8 in.	9-3/8 in.
	137 mm	238 mm



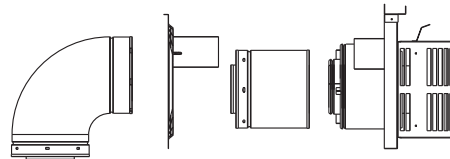
DVP-TRAP1



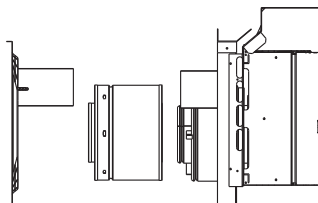
DVP-TRAP2



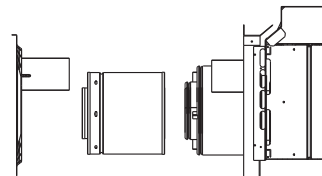
DVP-TRAPK1



DVP-TRAPK2

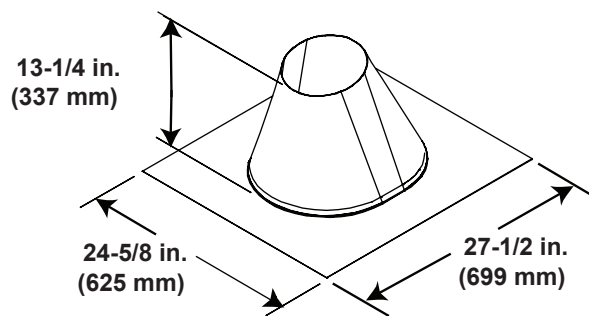


DVP-HPC1

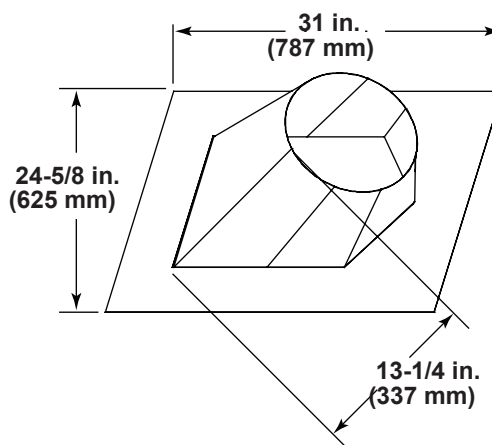


DVP-HPC2

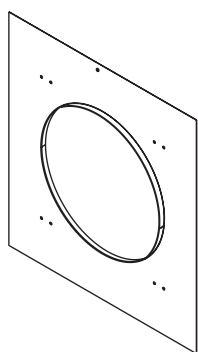
Figure 12.2 DVP vent components



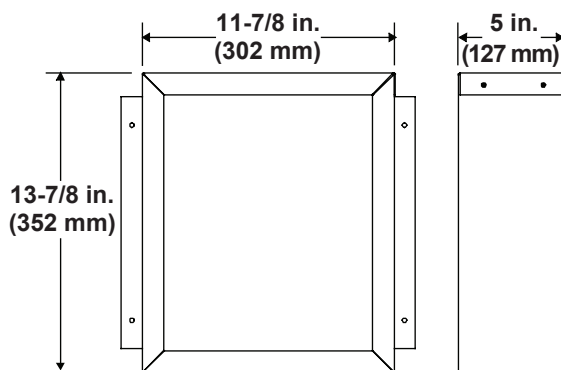
RF6
Roof Flashing



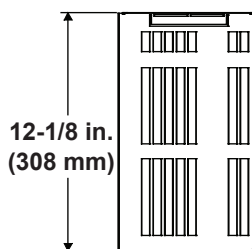
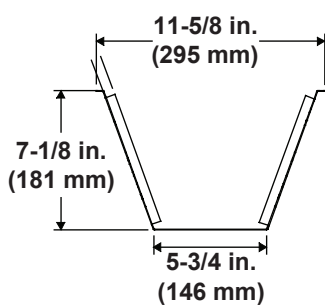
RF12
Roof Flashing



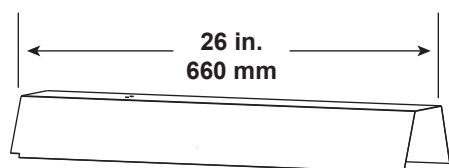
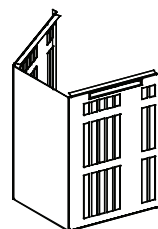
DVP-TRAPFL
Flashing



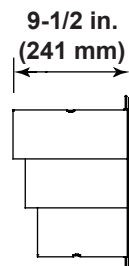
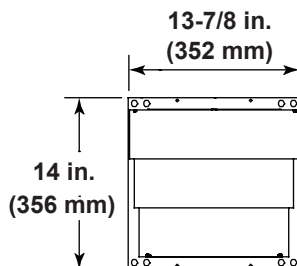
DVP-BEK2
DVP-HPC Cap Brick Extension



COOL-ADDM
Cap Shield



DVP-HSM-B
Extended Heat Shield



DRC-RADIUS
Cap Shield

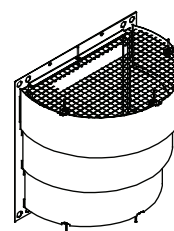


Figure 12.3 DVP Vent Components

A. Vent Components Diagrams (continued)

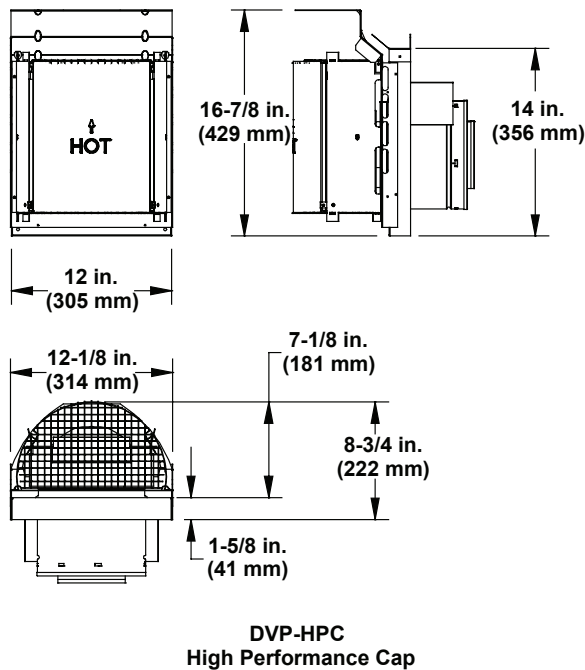
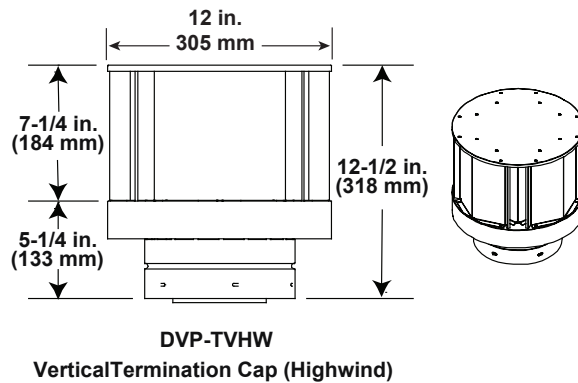
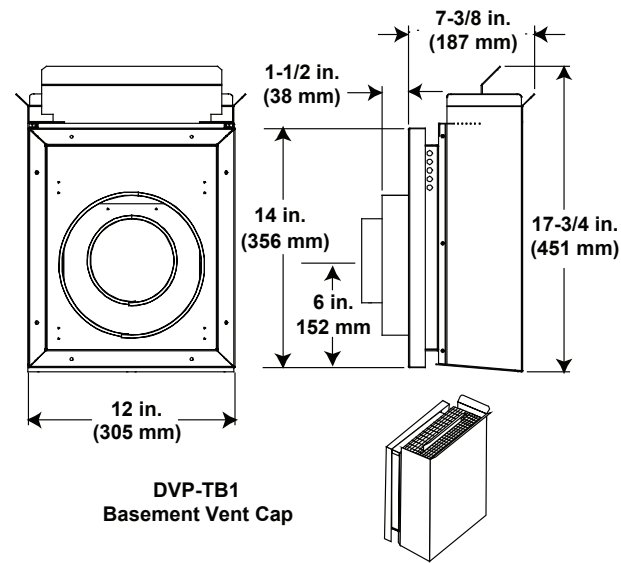
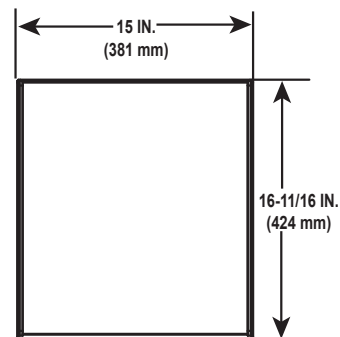
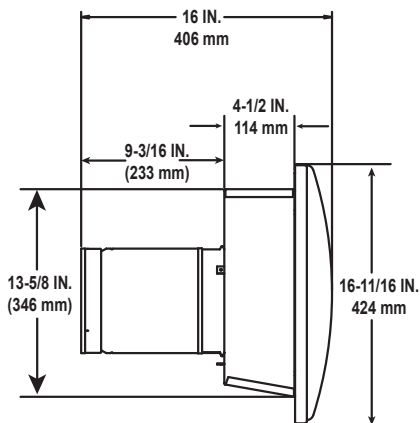
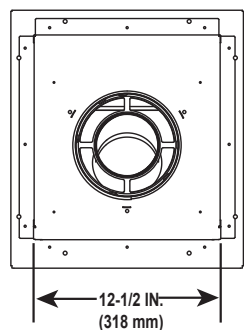
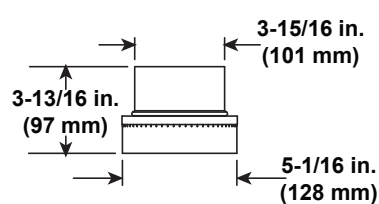
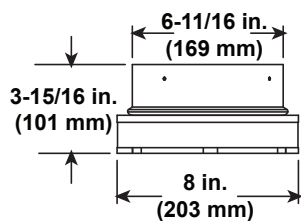


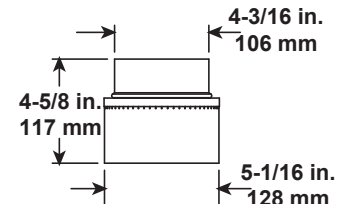
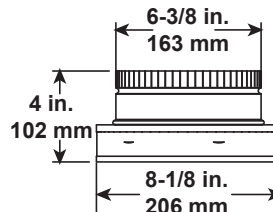
Figure 12.4 DVP Vent Components



SLP-LPC
SLP Low Profile Cap
 (Approved for use with PVI-SLP-B only)

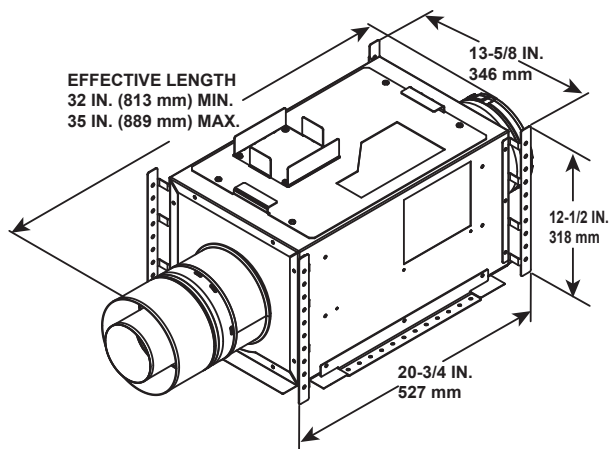


SL-2DVP
Adapter



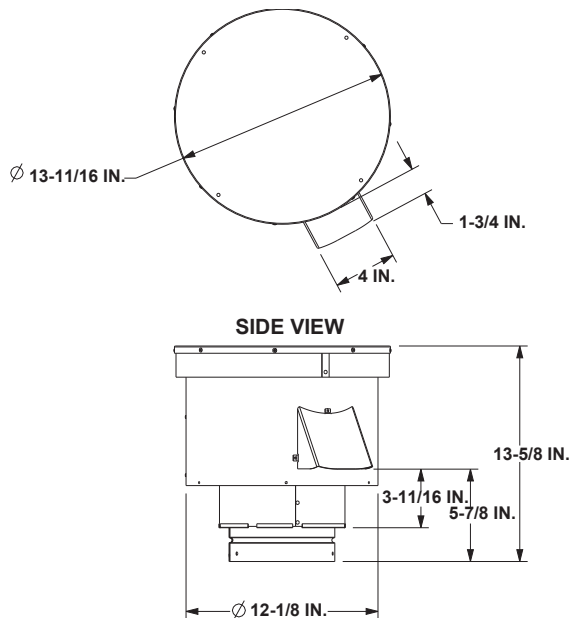
DVP-2SL
Adapter

Figure 12.5 Vent Components



PVI-SLP-B
Power Vent Inline

Note: Wire harnesses required to power the PVI-SLP-B connect to the appliance and are ordered separately from PVI-SLP-B. Contact your dealer to order.



PVV-SLP
Vertical Power Vent

Note: A wire harness is required to power the PVV-SLP and connect it to the appliance. It is ordered separately from the PVV-SLP. Contact your dealer to order.

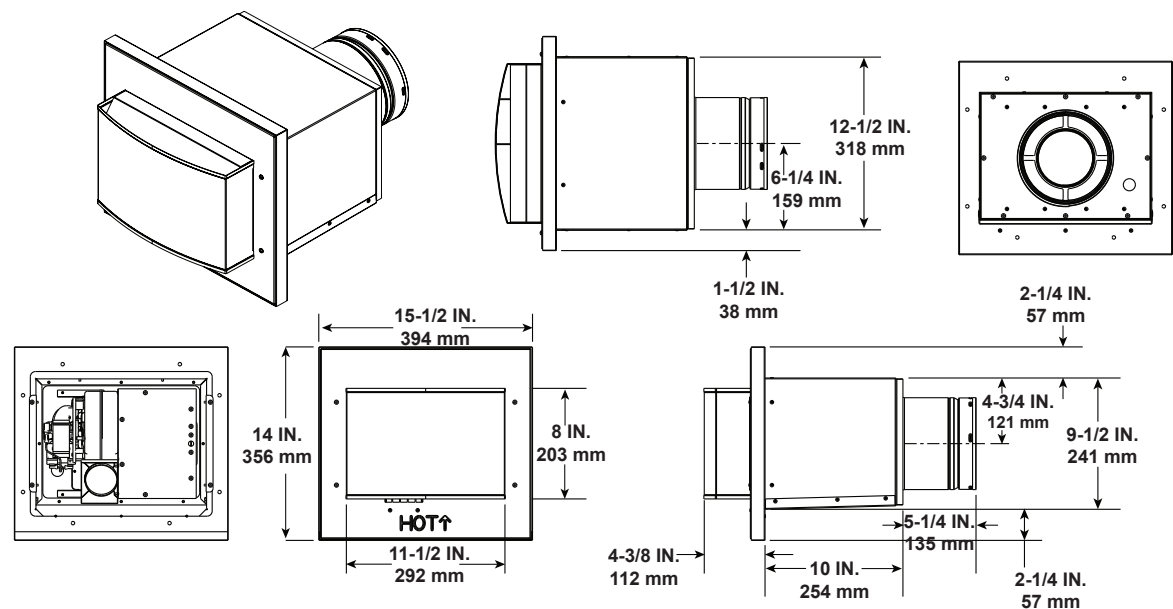
Note: The PVV-SLEEVE-12 and/or PVV-SLEEVE-48 is required to be installed with the PVV-SLP. It is ordered separately from the PVV-SLP. Contact your dealer to order.

Optional Wire Harness	
DESCRIPTION	PART NUMBER
10 ft. PV Wire Harness	PVI-WH10
20 ft. PV Wire Harness	PVI-WH20
40 ft. PV Wire Harness	PVI-WH40
60 ft. PV Wire Harness	PVI-WH60
80 ft. PV Wire Harness	PVI-WH80
100 ft. PV Wire Harness	PVI-WH100

Required Wire Harness and PVV-SLEEVE	
Lengths Available	Part Number
10 ft. PV Wire Harness	PVI-WH10
20 ft. PV Wire Harness	PVI-WH20
40 ft. PV Wire Harness	PVI-WH40
60 ft. PV Wire Harness	PVI-WH60
80 ft. PV Wire Harness	PVI-WH80
100 ft. PV Wire Harness	PVI-WH100
Description	Part Number
12 in. Wire Harness Sleeve	PVV-SLEEVE-12
48 in. Wire Harness Sleeve	PVV-SLEEVE-48

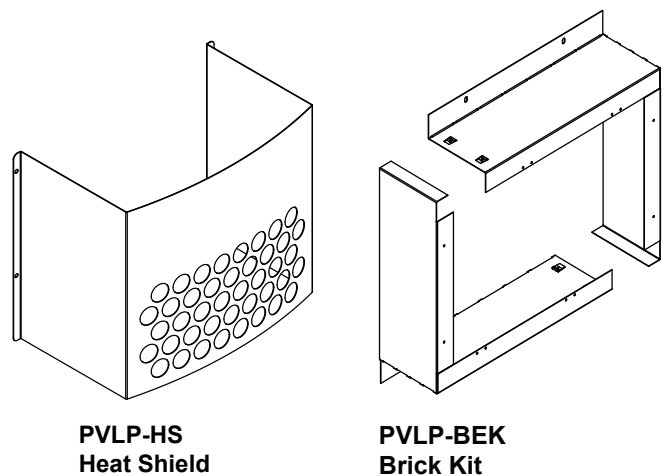
Figure 12.6 PVI-SLP-B and PVV-SLP Power Vent Component

PVLP-SLP **Horizontally Terminated Power Vent**



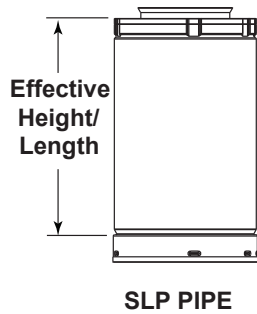
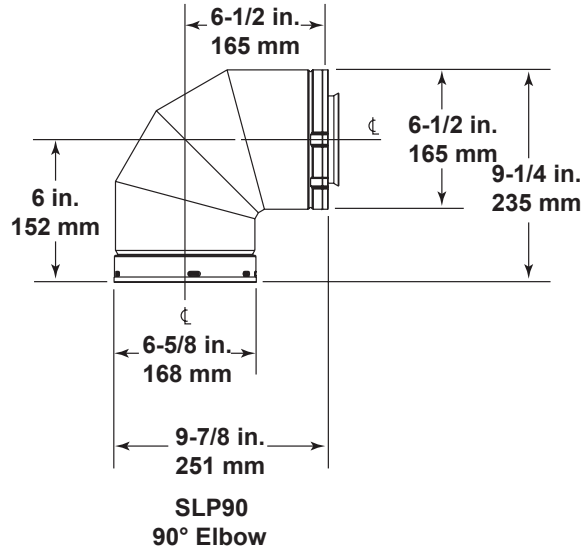
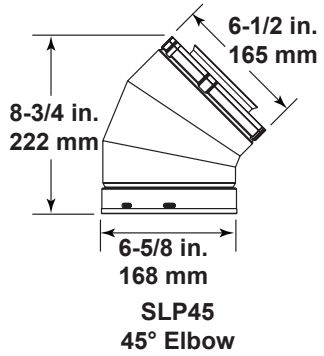
Note: Wire harnesses required to power the PVLP-SLP connect to the appliance and are ordered separately from PVLP-SLP. Contact your dealer to order.

Note: A PVLP-HS heat shield is available and sold separately. Use if the PVLP-SLP is installed in a high traffic area.



Optional Wire Harness	
DESCRIPTION	PART NUMBER
10 ft. PV Wire Harness	PVI-WH10
20 ft. PV Wire Harness	PVI-WH20
40 ft. PV Wire Harness	PVI-WH40
60 ft. PV Wire Harness	PVI-WH60
80 ft. PV Wire Harness	PVI-WH80
100 ft. PV Wire Harness	PVI-WH100

Figure 12.7 PVLP-SLP Power Vent Component



Effective Height/Length		
Pipe	inches	mm
SLP4	4	102
SLP6	6	152
SLP12	12	305
SLP24	24	610
SLP36	36	914
SLP48	48	1219
SLP6A	2 - 6	51 - 152
SLP12A	2 - 12	51 - 305
SLP-FLEX-3	36	914
SLP-FLEX-5	60	1524
SLP-FLEX-10	120	3048

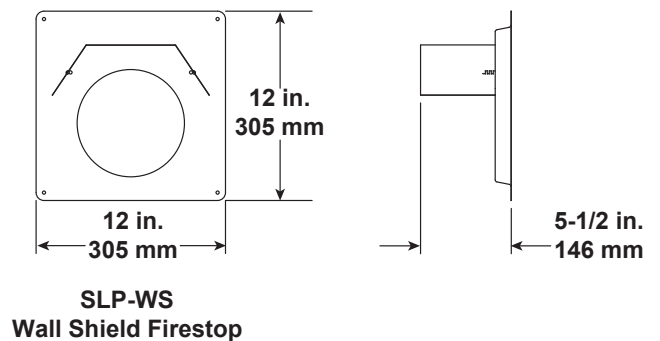
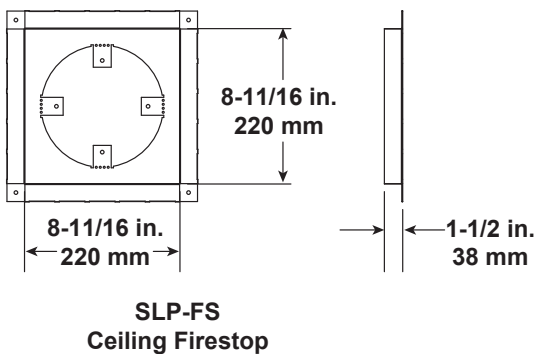
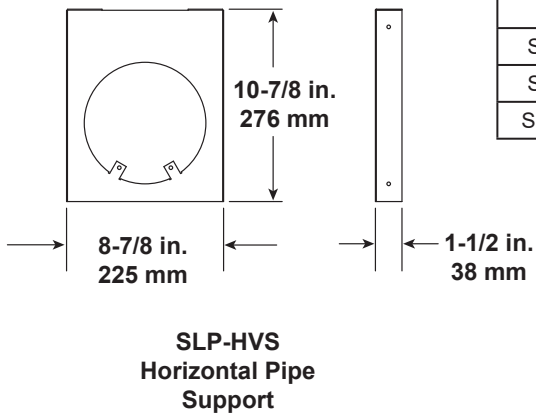
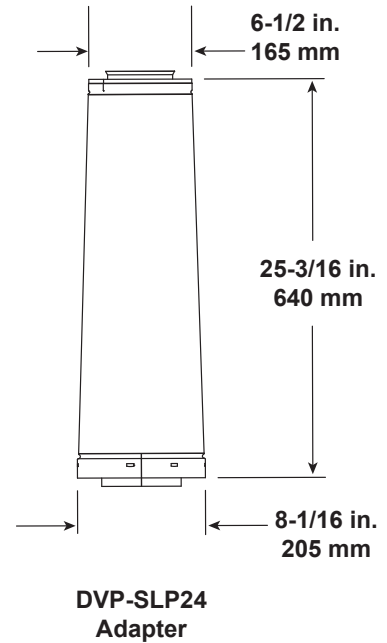
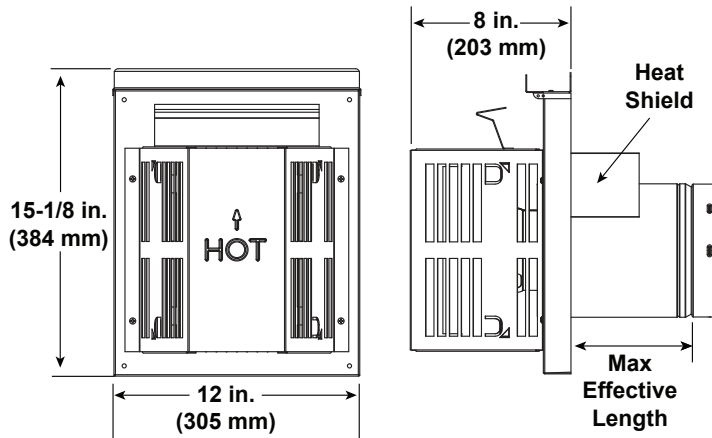
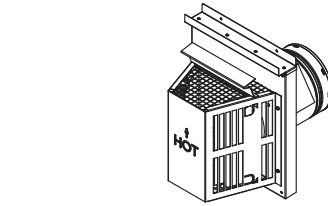


Figure 12.8 SLP Series Vent Components

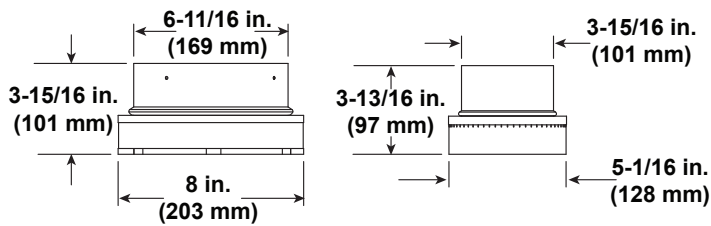
Note: Heat shields **MUST** overlap by a minimum of 1-1/2 in. (38 mm). The heat shield is designed to be used on a wall 4 in. to 7-1/4 in. (102 mm to 184 mm) thick. If wall thickness is less than 4 in. (102 mm) the existing heat shields must be field trimmed. If wall thickness is greater than 7-1/4 in. (184 mm) a DVP-HSM-B will be required.



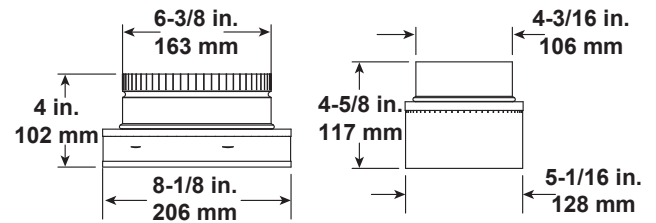
SLP-TRAP
Horizontal Termination Cap



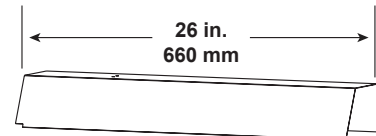
Term Cap	Minimum Effective Length	Maximum Effective Length
Trap1	3-1/8 in.	4-3/4 in.
	79 mm	121 mm
Trap2	5-1/4 in.	9-1/4 in.
	133 mm	235 mm



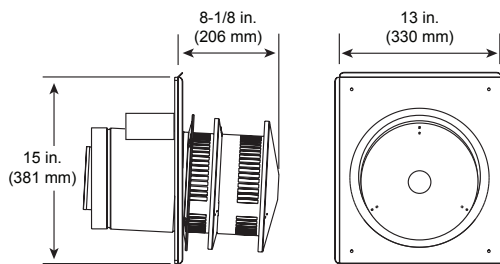
SL-2DVP
Adapter



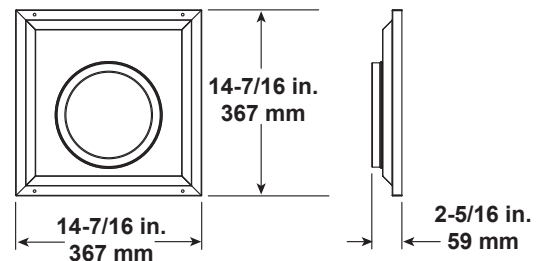
DVP-2SL
Adapter



DVP-HSM-B
Extended Heat Shield

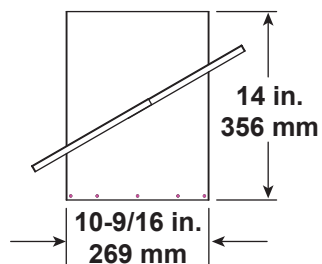


SLP-HRC-SS
Horizontal Termination Cap

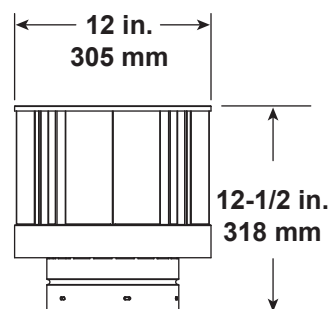


SLP-WT-BK
Wall Thimble-Black

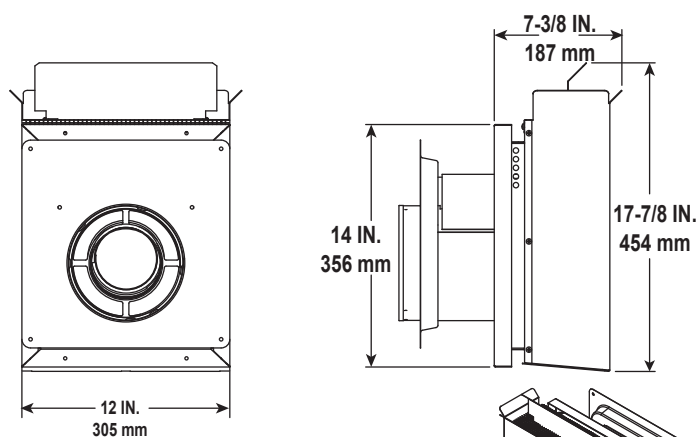
Figure 12.9 SLP Series Vent Components



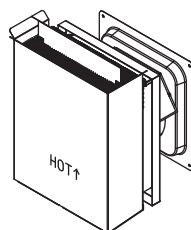
SLP-CCS-BK
Cathedral Ceiling
Support Box-Black



SLP-TVHW
Vertical
Termination Cap



SLP-TB1
Basement Vent Cap



SLP-DCF-BK
Ceiling Firestop
Black

Figure 12.10 SLP Series Vent Components

B. Accessories

WARNING! Risk of Fire and Electric Shock! Use ONLY
Hearth & Home Technologies-approved optional accessories with this appliance. Using non-listed accessories could result in a safety hazard and will void the warranty.

Fire Art

Fire art accessories may be installed by a qualified service technician following the instructions included with the accessory.

Optional accessories include modern logs, driftwood logs, and multiple media options. Contact your dealer for details.

Heat & Glo, a brand of Hearth & Home Technologies
7571 215th Street West, Lakeville, MN 55044
www.heatnglo.com

Please contact your Heat & Glo dealer with any questions or concerns.
For the location of your nearest Heat & Glo dealer,
please visit www.heatnglo.com.

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